

REVISIONS GP DESCRIPTION DATE DWN APVI F | REV PER ECO-07-000087 19 JAN 07 CJV SE

HOUSING: FLAME RETARDANT, 94V-0 RATED,

GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.

CONTACTS: PHOS. BRONZE PER QQ-B-750.

REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.

HARDWARE: ZINC.

HARDWARE: CLEAR CHROMATE.

PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END,

ALL OVER .000050 NICKEL ON ENTIRE CONTACT. PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING

END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

PLATED WITH .000010 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END,

ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

| OBSOLETE | WITH INSERTS       | /8\               | 747459 -7      |  |
|----------|--------------------|-------------------|----------------|--|
| OBSOLETE | WITH SCREWLOCKS    | 77                | 747459 -6      |  |
| OBSOLETE | WITH SCREWLOCKS    | 6                 | 747459 -5      |  |
| OBSOLETE | WITH INSERTS       | 77                | 747459 -4      |  |
| OBSOLETE | WITH INSERTS       | 6                 | 747459 -3      |  |
|          | WITH .120 DIA HOLE | $\nearrow$        | 747459 -2      |  |
|          | WITH .120 DIA HOLE | 6                 | 747459 —1      |  |
|          | REMARKS            | CONTACT<br>FINISH | PART<br>NUMBER |  |

| THIS DRAWING IS A CONTROLLED DOCUMENT. |   | DWN 7-29<br>C.RICHARD                     | 9–87 | tyco   | Tyco Electronic                | Tyco Electronics Corporation |               |
|--|---|---|------|--|--------------------------------|------------------------------|---------------|
|  |   | CHK 7-30<br>S.WELDON                      | 0-87 | Electronics  | Harrisburg, PA                 | Harrisburg, PA 17105-3608    |               |
| DIMENSIONS:<br>INCHES                  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:   |   | 3–87 | RECEPTACLE ASSY, SIZE 1, 9 POSN,                           |                                |                              |               |
| $\bigoplus \bigoplus$                  | 0 PLC ± -<br>1 PLC ± -<br>2 PLC ± -<br>3 PLC ± .005   | PRODUCT SPEC  108-40025  APPLICATION SPEC |      | RIGHT ANGLE, .590 SERIES, .026  DIA POSTS, AMPLIMITE®HD-20 |                                |                              |               |
| MATERIAL \ \ \ \ \                     | $ \begin{array}{c cccc} 4 & PLC & \pm & - \\ \hline ANGLES & \pm & 2 \\ \hline FINISH & & & & & \\ \hline & & & & & & \\ \hline \end{array} $ | 114-40015<br>WEIGHT _                     |      |  | drawing no<br><b>C</b> −747459 |                              | RESTRICTED TO |
| /1\/2\/4\                              | /5\/6\/7\   | CUSTOMER DRAWIN                           | G    |  | scale 4:1                      | SHEET OF                     | 1 REV F       |

AMP 4805 REV 31MAR2000

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## >>TE Connectivity(泰科)