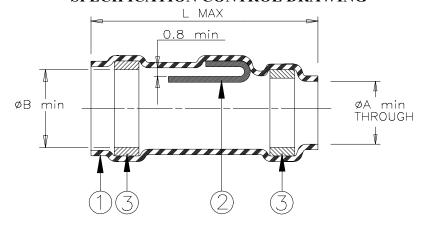
SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions			Cable Dimensions						
Product		L	øΑ	øB	øE	øС	øD	øF	H±0.5	G±0.5	
Name		max	min	min	max	max	min	min	(H±0.02)	(G±0.02)	
B-013-10	Н	17.2	2.6	3.9	2.6	3.9	1.4	1.2	5.5	7.0	
		(0.675)	(0.085)	(0.155)	(0.100)	(0.155)	(0.055)	(0.045)	(0.215)	(0.275)	
B-013-11	Е	17.2	4.8	5.9	4.8	5.9	2.5	1.7	5.5	7.0	
		(0.675)	(0.190)	(0.230)	(0.190)	(0.230)	(0.100)	(0.065)	(0.215)	(0.275)	
B-013-12	F	20.8	6.8	8.3	6.8	8.3	4.1	3.0	5.5	7.0	
		(0.820)	(0.270)	(0.325)	(0.270)	(0.325)	(0.160)	(0.120)	(0.215)	(0.275)	
B-013-13	F	24.5	10	11.6	10	11.6	6.5	4.5	8.0	9.5	
		(0.965)	(0.395)	(0.455)	(0.395)	(0.455)	(0.255)	(0.175)	(0.315)	(0.375)	

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn96 per ANSI-J-STD-006.

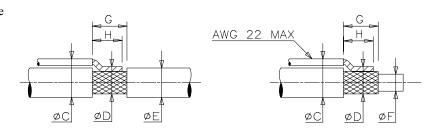
FLUX: TYPE ROM1 per ANSI-J-STD-004.

3. MELTABLE SEALING RINGS: Thermally stabilized thermoplastic. Color: blue.

APPLICATION

- 1. These controlled soldering devices are designed for termination of a nickel plated copper shield on cables having an insulation rated for at least +150°C.
- 2. Temperature range: -55°C to +175°C with excursion to 200°C.
- 3. When installed per Raychem Process Standard, RCPS-100-70 or Aerospatiale Process Standard, IPDA 83-16, assemblies will meet those requirements of Raychem Specifications RT-1404.

For best results, prepare the cable as shown:



Raychem Interconnect a division of tues ELECTRONICS 300 Constitution Drive Menlo Park, CA 94025, USA					RMOFIT EVICES	SOLDERSLEEVE DEVICE WITH LOCALIZED SOLDER HIGH TEMPERATURE					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.							DOCUMENT NO.: B-013-1X				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN drawing a		drawing a	reserves the right to amend this at any time. Users should evaluate bility of the product for their on.			DCR NUMBER: D000155		REPLACES: D980890		
DRAWN BY: DAT M. FORONDA		DATE:	: 9-April	-00	PROD. REV.: SEE TABL		DOC. ISSUE: 17	SCALE: None	SIZE:	SHEET: 1 of 1	

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>>TE Connectivity(泰科)