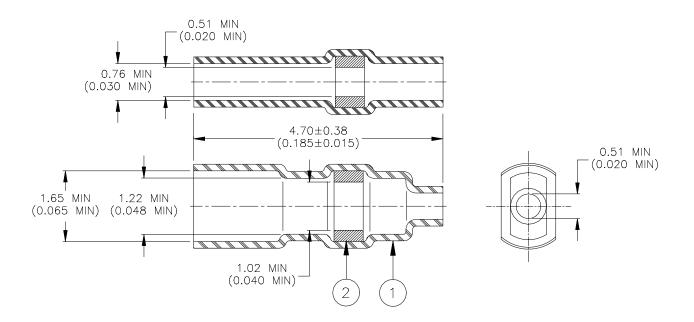
#### SPECIFICATION CONTROL DRAWING



### **MATERIALS**

- 1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

FLUX: TYPE ROL1 per ANSI J-STD-004.

## **APPLICATIO**N

- 1. This drawing forms part of Raychem Specification Control Drawing D-713-00.
- 2. Sleeve will recover to 0.61 (0.024) max. I.D.
- 3. Wire is to be stripped  $2.54\pm0.25$  ( $0.100\pm0.010$ ).

<b>tyco</b> Electronics		Raychem		300 Consti	ronics Corporation tutional Drive k, CA 94025 USA	SOLDERSLEEVE, MICRO-MINIATURE CONNECTOR			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: <b>D-141-13</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROU	GLES: N/A JGHNESS IN PRON	at any t	ime. Users shou	to amend this drawing ald evaluate the et for their application.	DATE: 17-July-00		DOC ISSUE: 1	
DRAWN BY: M. FOROND	ρA	CAGE CODE 06090	: F	REPLACES: N/A	DCR NUMBER: D000394	PROD. REV.: D	SCALE: None	SIZE:	SHEET: 1 of 1

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# >>TE Connectivity(泰科)