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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AF	50	M	REV PER 0G3A-0747-04	08OCT2004	RF KR

4.57 [.180]  
 1.02 [.040] 2 PLACES  
 4 IDENTIFICATION NUMBER 4 FOR MAGNET WIRE RANGE

1 CONTINUOUS STRIP ON REELS WITH TERMINALS LOCATED ON 8.38 [.330] CENTERS.  
 2 SLOT ACCEPTS 0.18-0.23mm [#33-#31] AWG COPPER MAGNET WIRE.  
 2 WIRES OF THE SAME SIZE MAX PER SLOT.

0.25 MAX [.010] CUT-OFF TAB 2 PLACES  
 1.14 [.045]  
 2.92 [.115]  
 4.57 [.180]  
 3.51 [.138]  
 3.35 [.132]  
 1.78 [.070]  
 4.32 [.170]  
 4.19 [.165]

0.508±0.025 [.020±.001]  
 16.00 [.630]  
 7.87 [.310]  
 7.49 [.295]  
 6.50 [.256]  
 6.35 [.250]  
 0.254±0.025 [.010±.001]  
 3.05 [.120]  
 2.95 [.116]

∅1.40±0.13 [∅.055±.003] DIMPLE BOTH SIDES  
 4.83 [.190]  
 4.67 [.184]  
 6.35 [.250]  
 3.89 [.153]  
 3.73 [.147]  
 4.50 [.177]  
 6.35 [.250]

082 PRE-MILLED BRASS	63255-2
4M PRE-MILLED BRASS	63255-1
MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 7/11/91 MICHAEL S. FEHER	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK 7/12/91 JEFF R. RUTH	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD -	PRODUCT SPEC	
0 PLC ± -		108-2012	APPLICATION SPEC	
1 PLC ± -		114-2094	RESTRICTED TO	
2 PLC ± 0.25 [.010]		WEIGHT -	SIZE A2	CAGE CODE 00779
3 PLC ± -		CUSTOMER DRAWING	DRAWING NO C=63255	REV M
4 PLC ± -		SCALE 6:1	SHEET 1 OF 1	
ANGLES ± -				
FINISH 0.00127 [.000050] MIN TIN				

AMP 1471-9 REV 31MAR2000  
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