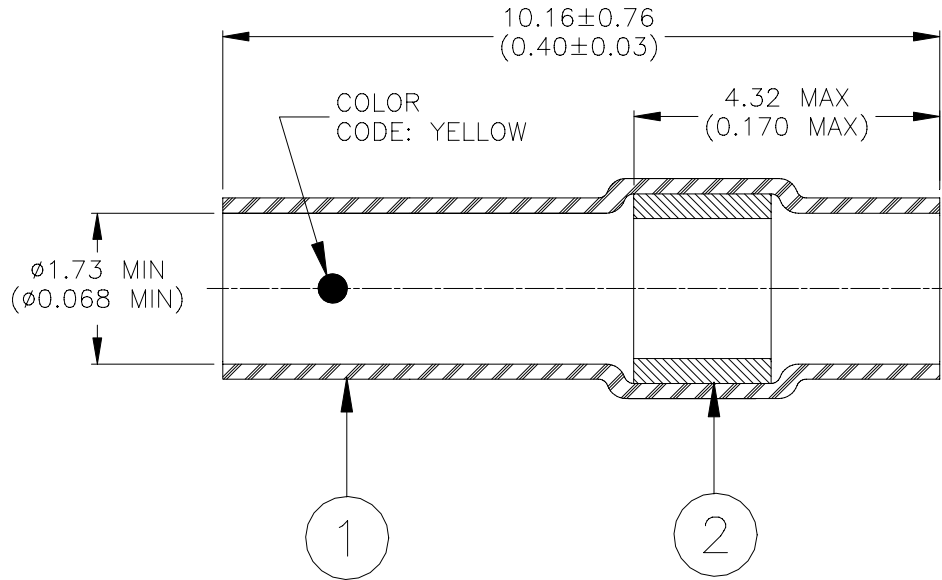


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 2.54 (0.100) or greater centers.
 Wire Accommodation:
 Jacket O.D.: 1.73 (0.068) max.
 Gauge: 20 - 22
 Connector Terminal:
 Max. Width: 1.73 (0.068)
 Min. Height: 3.81 (0.150)
2. Sleeve will recover to 0.76 (0.030) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawings:
 D-704-0062, 2.54 (0.100) centers.
4. Color code mark may be randomly located on outer surface of sleeve and shall be clearly visible before and after termination.

Raychem Interconnect <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES		TITLE: SOLDERSLEEVE WIRE TERMINATOR TAB TERMINAL (AS-4000)					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-128-0044					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990745		REPLACES: N/A	
DRAWN BY: M. FORONDA		DATE: 19-May-00		PROD. REV. C		DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1

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