

THIS DRAWING IS UNPUBLISHED RELEASED FOR PUBLICATION - . -LOC DIST **REVISIONS** ALL RIGHTS RESERVED C COPYRIGHT AD BY TYCO ELECTRONICS CORPORATION 00 DESCRIPTION APVD DWN SEE SHEET 1 **Test Description** Requirement Procedure 10MA @ 10VDC Max Rating SPST momentary Circuit type .031(.80) Travel .016 (.40) Pretravel 130 + / - 30 gramsOperating force EIA 364-23B Termination resistance 75 milliohms max EIA 364-21C Insulation resistance 100 megohms min Dielectric withstanding voltage 1,000 VAC EIA 364-20B, Condition 1 EIA 448, method 6. Temperature rise vs. current 30 degrees C max. temperature rise from ambient No discontinuities of 10 microseconds or greater. No physical EIA 364-28D, CONDITION VII, LEVEL E, Duration 1.5 Vibration No discontinuities of 10 microseconds or greater. No physical EIA 364-27B, condition A (50 g's) Mechanical shock EIA RS 448, Method 8 Durability electrical 100,000 cycles at rated load EIA RS 448, Method 9 Durability mechanical 100,000 cycles Static force of 2kf shall be applied in all operating Actuator withstanding force directions for 15 Sec. No physical damage Static force of 2kf shall be applied in pulling direction for 15 Actuator withstanding pull force No physical damage Verify operating range of .040 \pm -.010 per customer .040 + / -.01 (1.02 + / -.25) operating range drawing Travel 130 + /-50 grams Measure force to depress button and actuate switch Actuation Force EIA 364-32C, test condition | except temp in step 1 shall No physical damage be -25 and temp. in step 4 shall be +70 (-25C to +70C) Thermal Shock Humidity-Temperature cycling No physical damage EIA 364-31B, METHOD III 100,000 cycles EIA 448, Method 10, 100,000 cycles at -25C Operating temperature (Low temperature) Operating temperature (high temperature) 100,000 cycles EIA 448, Method 10, 100,000 cycles at +70C Pass/fail per EIA 364-52 (95% min coverage) EIA 364-52, Class 2, Category 1. Termination solderability В EIA 364-56A, procedure 3, Test condition B except immersion duration to be 15 + /-1 seconds Resistance to solder heat (Thru hole) No physical damage MATERIALS & FINISHES HOUSING & COVER: POLYAMIDE 6/6, 15% GLASS FILLED, UL94 HB COLOR- SEE TABLE CAP: ABS UL94 HB, COLOR- SEÉ TABLE LED: RED CONTACT PLATE: STAINLESS STEEL, 20µ" SILVER OVER 20µ" NICKEL DWN M.BINNER TERMINALS: 20µ" SILVER OVER 20µ" NICKEL 10JUL03 **≇** Tyco THIS DRAWING IS A CONTROLLED DOCUMENT. Tyco Electronics Corporation 15JUL03 Électronics Harrisburg, PA 17105 NO L.E.D. HOLE IN THE HOUSING. M.ZITTO TOLERANCES UNLESS OTHERWISE SPECIFIED: DIMENSIONS: 15JULO3 NAME M.ZITTO INCHES PUSHBUTTON KEYSWITCH WITH LED MANUFACTURED WITH CAP NOT ASSEMBLED TO THE HOUSING. COUNTRY OF ORIGIN AND TE LOGO LOCATED APPROXIMATELY AS SHOWN APPLICATION SPEC ± .008 SIZE CAGE CODE DRAWING NO RESTRICTED TO A3 00779 **C-**1571619 MATERIAL FINISH WEIGHT SHEET CUSTOMER DRAWING AMP 1470-19 REV 31MAR2000

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