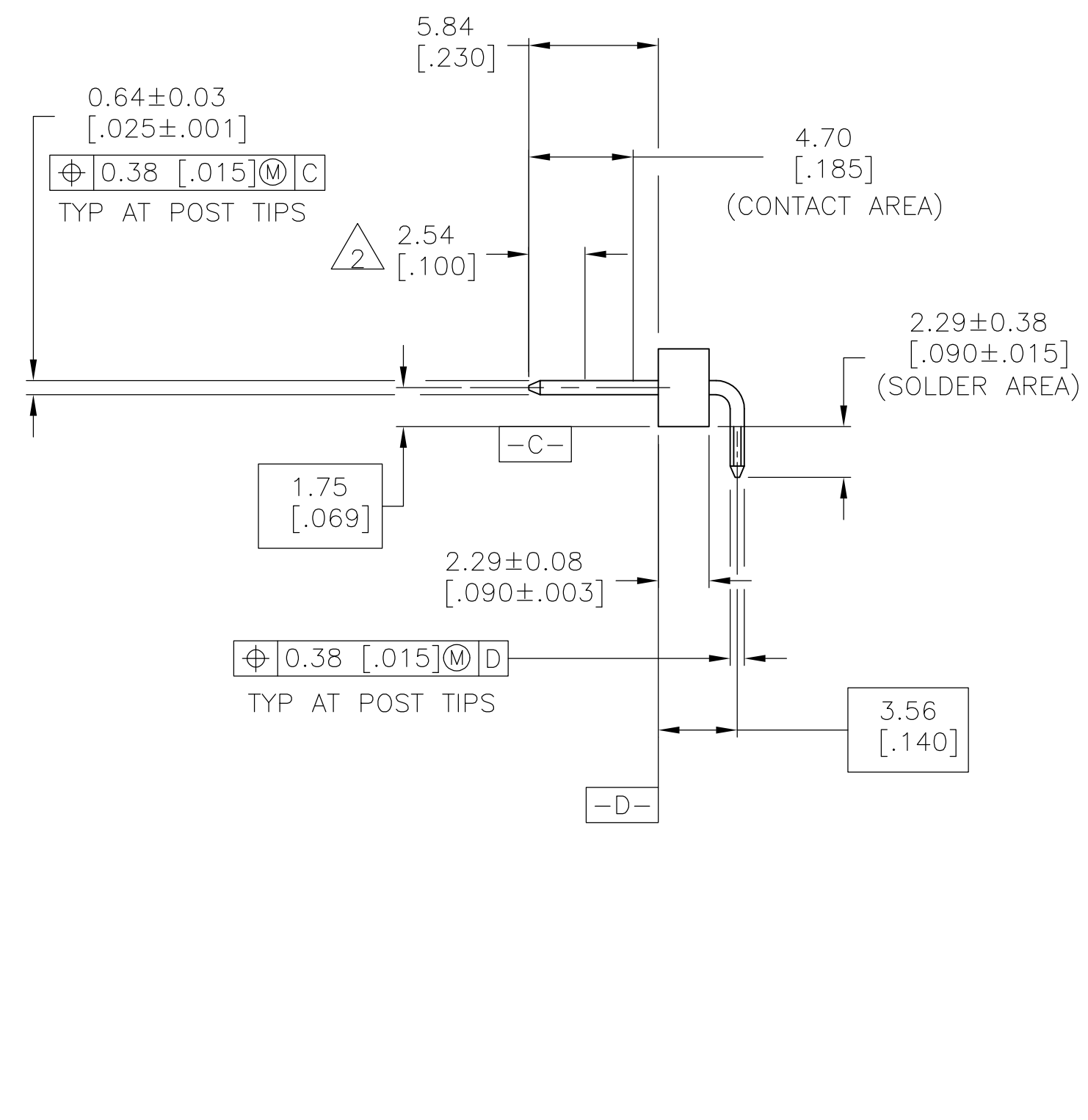
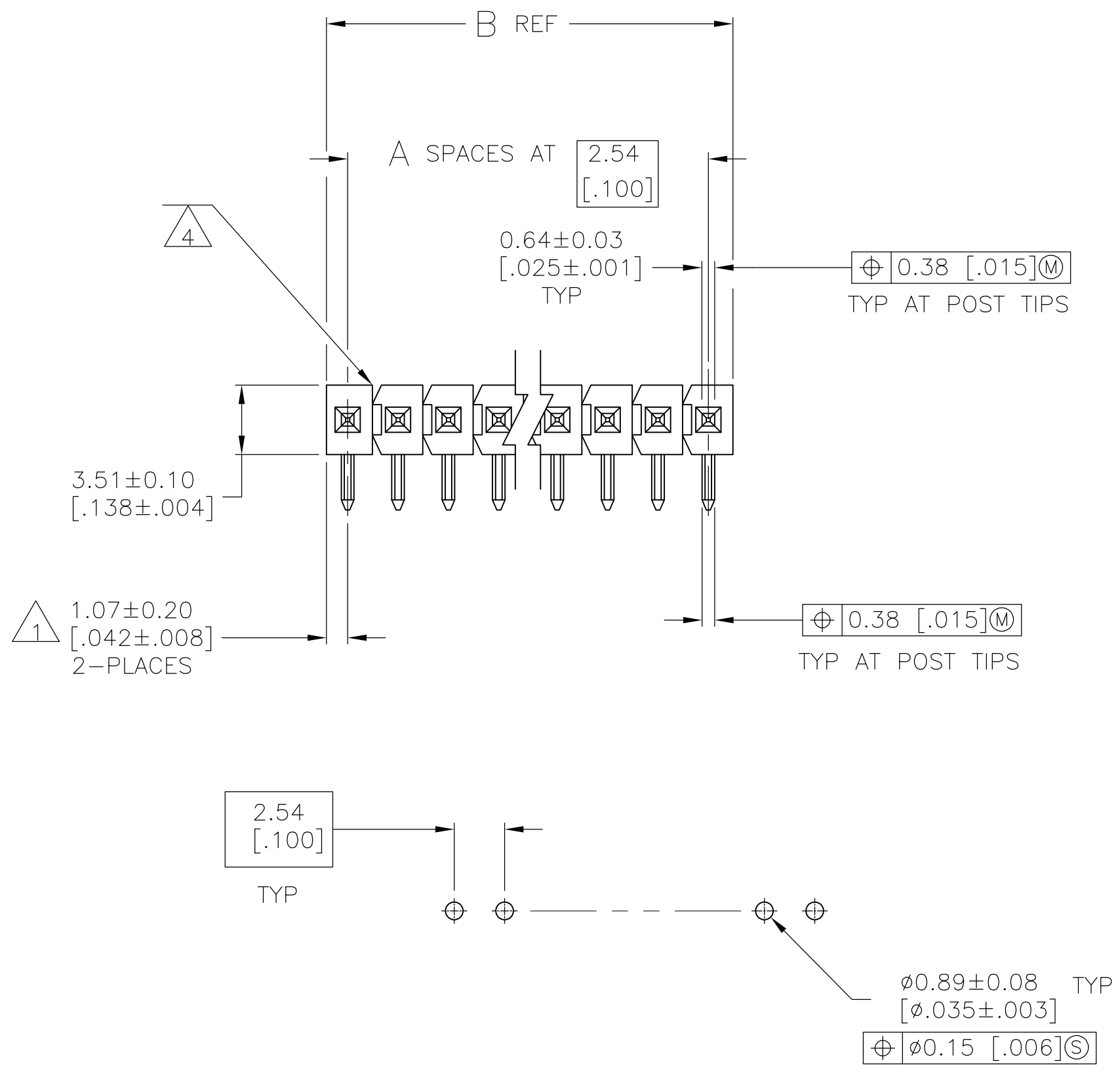


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
		C		REVISED PER ECO-14-006554	09MAY2014	NK	MM



RECOMMENDED HOLE LAYOUT FOR MANUAL INSERTION

- 1 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 HOUSING: GLASS FILLED THERMOPLASTIC, COLOR- BLACK (WILL WITHSTAND VAPOR PHASE REFLOW)
POSTS: PHOSPHOR BRONZE.
- 4 BREAK AWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT.
- 5 0.000076[.0000030] MIN GOLD OVER 0.00068[.000027]Pd/Ni CONTACT AREA .00254[.000100]-.00508[.000200] MATTE TIN ON SOLDER AREA, ALL OVER .00127[.000050] MIN NICKEL.

5	101.19 3.984	39	40	4-1977961-0
5	2.13 [.084]	0	1	1977961-1
PLATING	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 20SEP2013		
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 20SEP2013		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MIKE MILLER 20SEP2013	NAME HDR ASSY,MOD II,BREAKAWAY RIGHT ANGLE, SGL-ROW,.100 .025 SQUARE POSTS	
0 PLC ± -		PRODUCT SPEC	SIZE A2	
1 PLC ± -		APPLICATION SPEC	CAGE CODE 00779	
2 PLC ± 0.13[.005]		WEIGHT	DRAWING NO C=1977961	
3 PLC ± -		RESTRICTED TO	SCALE 4:1	
4 PLC ± -		CUSTOMER DRAWING	SHEET 1 OF 1	
ANGLES ± -			REV C	
FINISH SEE TABLE				

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)