SPECIFICATION CONTROL DRAWING

10612



.0250

(.635 mm)

.048 ± .002

 $(1.22 \pm .05 mm)$

032

(.813 mm)

.113

(2.87 mm)

.129 (3.28 mm)

(nominal)

.137 (3.48 mm)

(maximum)

77 OHM, AWG 24, 19 STRANDS OF AWG 36, OPTIMIZED SHIELD, DATA BUS CABLE, MIL-STD-1553

Date: 2-13-18 Κ Revision:

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

CONSTRUCTION DETAILS

ELECTRICAL CHARACTERISTICS

DIMENSIONS ARE NOMINAL VALUES IN INCHES, UNLESS OTHERWISE

CHARACTERISTIC IMPEDANCE 77 ± 5 ohms, Method C at 1 MHz MUTUAL CAPACITANCE 30.0 pF/ft. (98.4 pF/m) (maximum) ATTENUATION 1.4 dB/100 ft. (4.59 dB/100 m) (maximum)

at 1 MHz

SURFACE TRANSFER IMPEDANCE 100 milliohms/meter (maximum)

(Per SAE AS85485)

at 30 MHz

Strength Copper Alloy

CONDUCTORS

AWG 24.

19 Strands of AWG 36, Silver-Coated High-

ADDITIONAL REQUIREMENTS COMPONENT WIRE PRIOR TO CABLING

DIELECTRICS

Radiation-Crosslinked, Modified ETFE Colors - Light Blue/White

Radiation-Crosslinked,

Modified ETFE

(Test procedures per SAE AS22759)

CONDUCTOR RESISTANCE CROSSLINKING PROOF TEST

26.5 ohms/1000 ft. (86.9 ohms/km) (nominal) 300 ± 3°C for 1 hour,

.500 inch (12.7 mm) mandrel, .375 lb (170 g), 2.5 kV dielectric test

INSULATION (DIELECTRIC)

ELONGATION 50% (minimum)

5000 lbf/in² (34.5 N/mm²) (minimum) TENSILE STRENGTH

NSULATION FLAWS

SPARK TEST 3.0 kV (rms) IMPULSE TEST 8.0 kV (peak)

INSULATION RESISTANCE 5000 megohms for 1000 ft.

LOW TEMPERATURE-COLD BEND -65 \pm 3°C for 4 hours,

.750 inch (19.1 mm) mandrel,

(1524 megohms-km) (minimum)

1.00 lb (454 g), 2.5 kV dielectric test

SHRINKAGE 200 ± 3°C for 1 hour,

.125 inch (3.18 mm) (maximum)

in 12 inches (305 mm)

200°C for 6 hours

SHIELD

JACKET

FILLERS

AWG 38, Tin-Coated Copper, Optimized

Radiation-Crosslinked.

Modified ETFE

FINISHED CABLE

(Test procedures per NEMA WC 27500, unless otherwise specified)

BLOCKING

CABLE LAY LENGTH .75 inch (19.1 mm) (minimum), 1.25 inches (31.8 mm) (maximum)

CROSSLINKED VERIFICATION

300 ± 5°C for 6 hours, 6.00 inch (152 mm) mandrel

FI AMMABII ITY

3 seconds (maximum):

(Method B of Spec 1200)

3 inches (76.2 mm) (maximum); no flaming of facial tissue

ELONGATION

50% (minimum)

TENSILE STRENGTH

5000 lbf/in² (34.5 N/mm²) (minimum)

JACKET FLAWS

SPARK TEST 1.0 kV (rms) **IMPULSE TEST** 6.0 kV (peak)

JACKET THICKNESS

.008 inch (.203 mm) (nominal)

OW TEMPERATURE-COLD BEND

 -55 ± 5 °C for 4 hours. 6.00 inch (152 mm) mandrel

VOLTAGE WITHSTAND (DIELECTRIC)

1000 volts (rms) (minimum)

The conductor AWG size and outer jacket color will be appended to the part number. Unless otherwise specified, outer jacket color will be white designated by a "-9" in accordance with MIL-STD-681, (e.g. 10612-24-9).

15.9 lbs/1000 ft. (23.7 kg/km) (maximum) CABLE IDENTIFICATION: Outer jacket shall be marked in contrasting color at 12 inch (305 mm) (nominal) intervals between marks as follows: "10612 RAYCHEM"

Other codes and suffixes may be added to the part number, as necessary, to capture any additional requirements imposed by the **ENGINEERING REFERENCE**

TEMPERATURE RATING 150°C (maximum)

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. TE Connectivity also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

WEIGHT

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单击下面可查看定价,库存,交付和生命周期等信息

>>TE Connectivity(泰科)