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| LOC | DIST | REVISIONS |     |                           |           |     |      |
|-----|------|-----------|-----|---------------------------|-----------|-----|------|
| ES  | -    | P         | LTR | DESCRIPTION               | DATE      | DWN | APVD |
|     |      | B         |     | REVISED PER ECR-10-011717 | 30MAY2010 | S.W | S.Y  |

REFERENCE P.C.BOARD LAYOUT  
P.C.BOARD THK 0.8~1.2  
(VIEW FROM CONNECTOR MOUNTING SIDE)

△1 MATERIAL HOUSING : 6T NYLON, UL94V-0  
COLOR ; BLACK  
CONTACT : COPPER ALLOY

△2 FINISH CONTACT : Ni 2μm MIN. ALL OVER UNDER PL  
Au PL. 0.3μm MIN. AT CONTACT AREA  
Au FLASH PL. 0.05~0.15μm  
AT LEAD AREA

1932460-1: AS SHOWN

|  |  |                                  |   |  |
|--|--|----------------------------------|---|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |  | DWN<br>Sabrina Wang<br>20AUG2009 | Tyco Electronics<br>Shanghai, P.R.China, 200233 |  |
| DIMENSIONS:<br>MM                      |  | CHK<br>Wenke He<br>20AUG2009     | NAME  |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: |  | APVD<br>Steven Yao<br>20AUG2009  | PRODUCT SPEC                                    |  |
| 0-PLC ± 0.3                            |  | 108-5850                         |   |  |
| 1-PLC ±                                |  | APPLICATION SPEC                 |   |  |
| 2-PLC ±                                |  | WEIGHT SEE TABLE                 |   |  |
| 3-PLC ±                                |  | A3 00779 C=1932460               |   |  |
| 4-PLC ±                                |  | CUSTOMER DRAWING                 |   |  |
| ANGLES ± 3'                            |  | SCALE 2:1                        |   |  |
| FINISH                                 |  | SHEET 1 OF 1                     |   |  |
| △1                                     |  | REV B                            |   |  |
| △2                                     |  | RESTRICTED TO                    |   |  |

AMP 1470-19 REV 31MAR2000

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