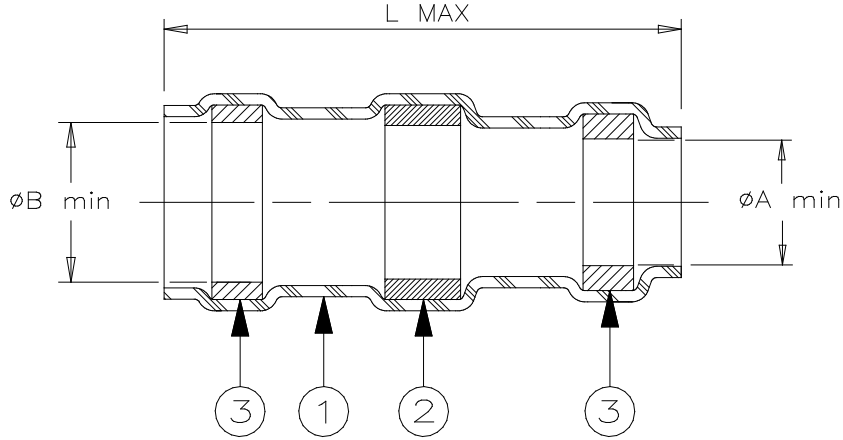


# CUSTOMER DRAWING



Product Name	Product Dimensions			Cable Dimensions			
	L max	øA min	øB min	øD max	øE min	J±0.5 (J±0.02)	M±0.5 (M±0.02)
D-104-00	29.75 (1.170)	10.80 (0.425)	11.65 (0.460)	11.43 (0.450)	5.70 (0.225)	8 (0.315)	9 (0.355)

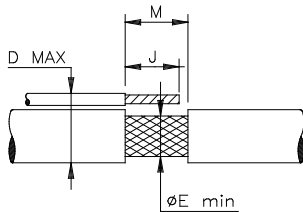
## MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:  
SOLDER: TYPE Sn63 per ANSI-J-STD-006.  
FLUX: TYPE ROL0 per ANSI-J-STD-004.
- MELTABLE RINGS: Thermally stabilized thermoplastic. Color: natural.

## APPLICATION

- This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having tin or silver plated copper shields.
- Install using TE Connectivity-approved convection or infrared tools in accordance with Tyco Electronics assembly procedure RCPS-100-70.
- Assemblies will meet requirements of Tyco Electronics specification RT-1404 and National Aerospace Standard NAS-1747.
- Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



TE Connectivity, TE connectivity (logo), Raychem, and SolderSleeve are trademarks

		<b>Raychem</b>		TITLE: SOLDERSLEEVE SHIELD TERMINATOR		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		Raychem Devices		DOCUMENT NO.: <b>D-104-00</b>		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Revision : <b>B</b>	Issue Date : <b>March 2020</b>	
DRAWN BY: <b>P.TALLY</b>	CAGE CODE: <b>06090</b>	DATE: <b>22-Aug-07</b>	ECO: <b>ECO-20-003573</b>	SCALE: <b>NTS</b>	SIZE: <b>A</b>	SHEET: <b>1 of 1</b>

Print Date: 18-Mar-20

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