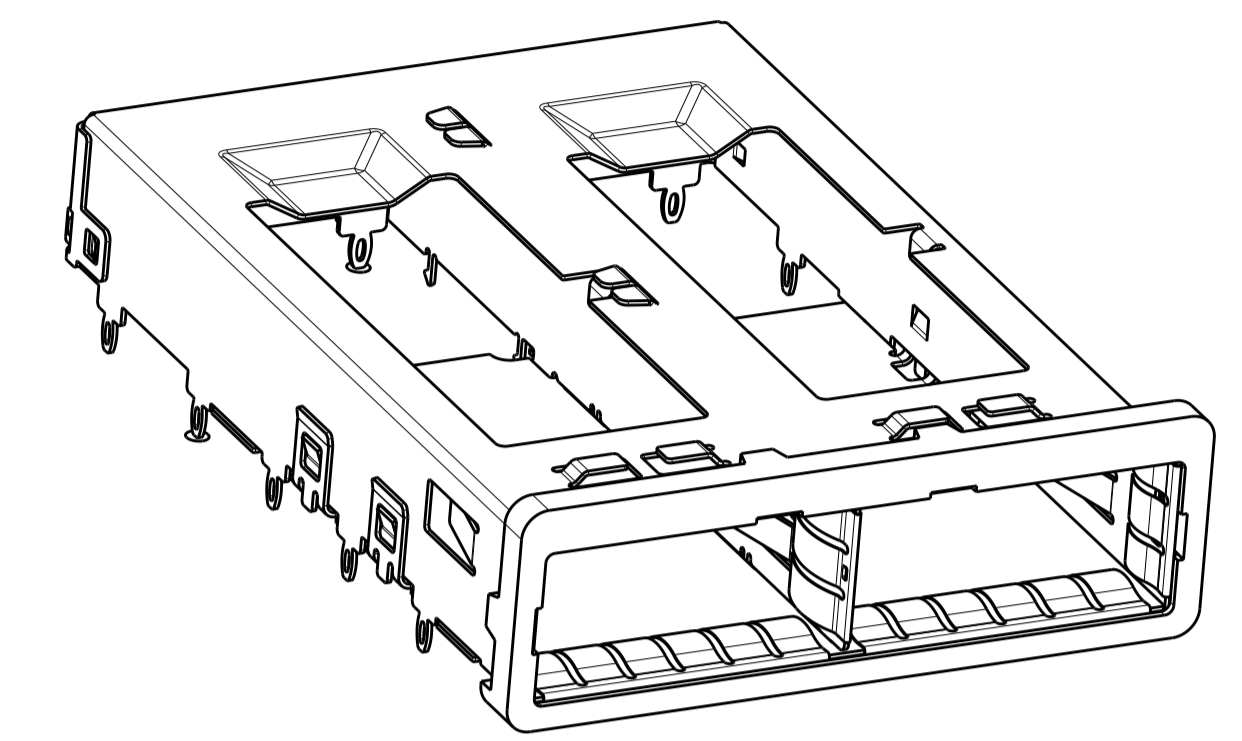
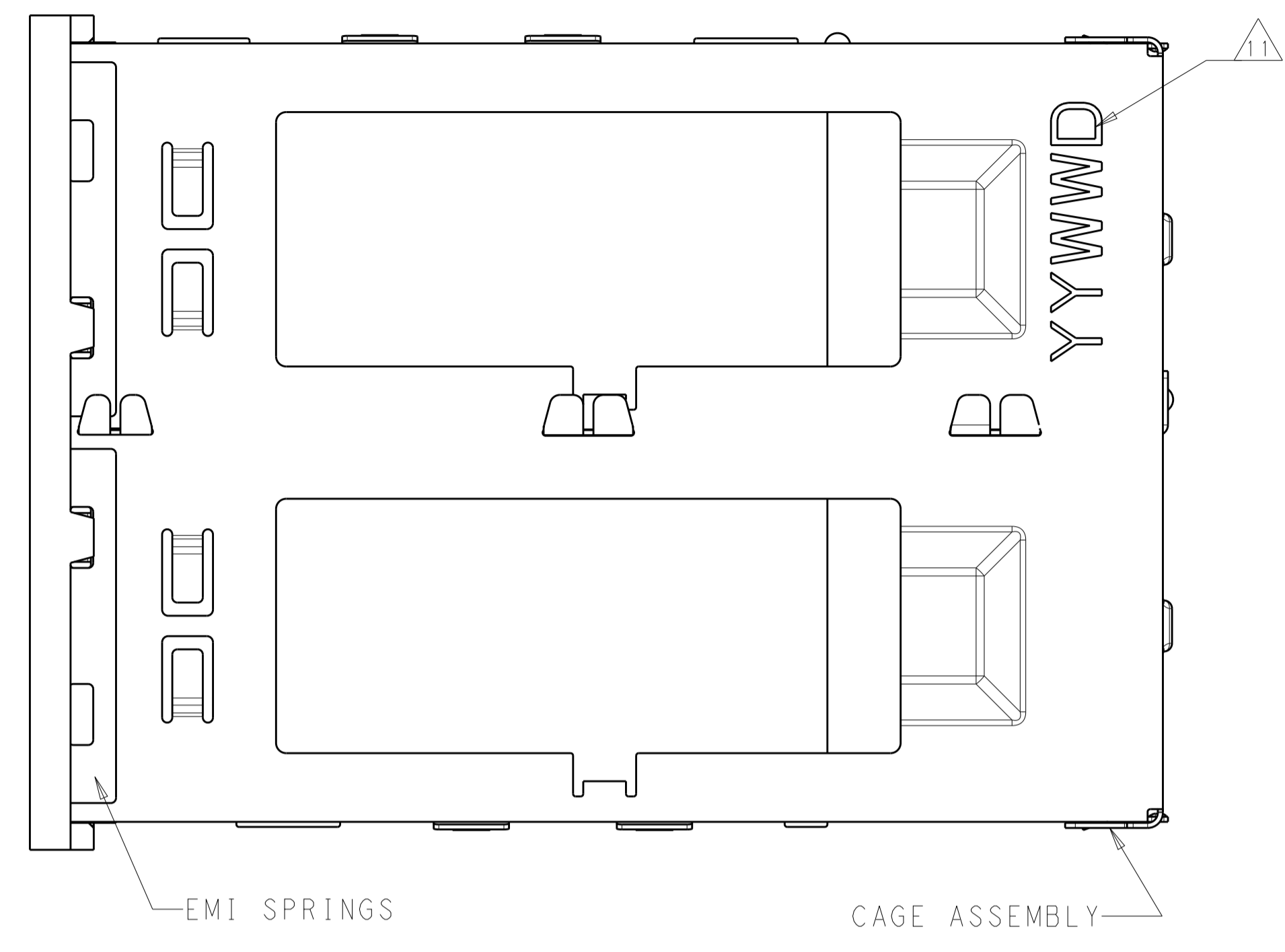
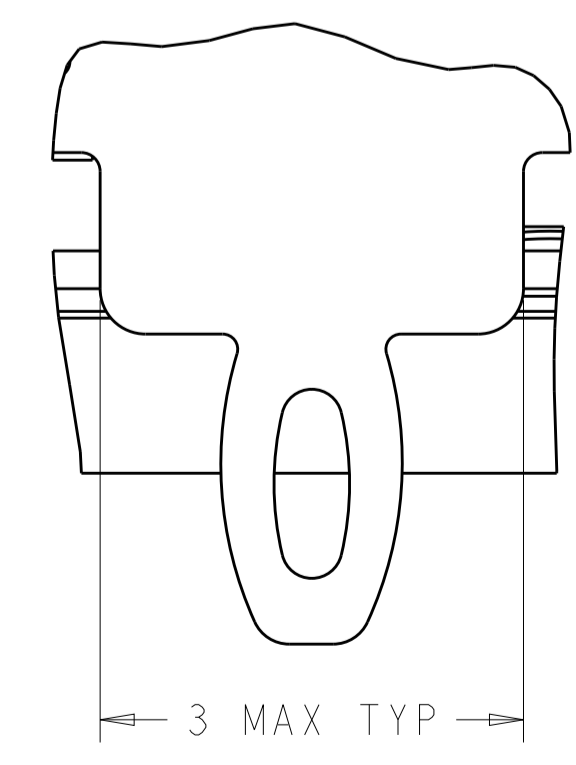
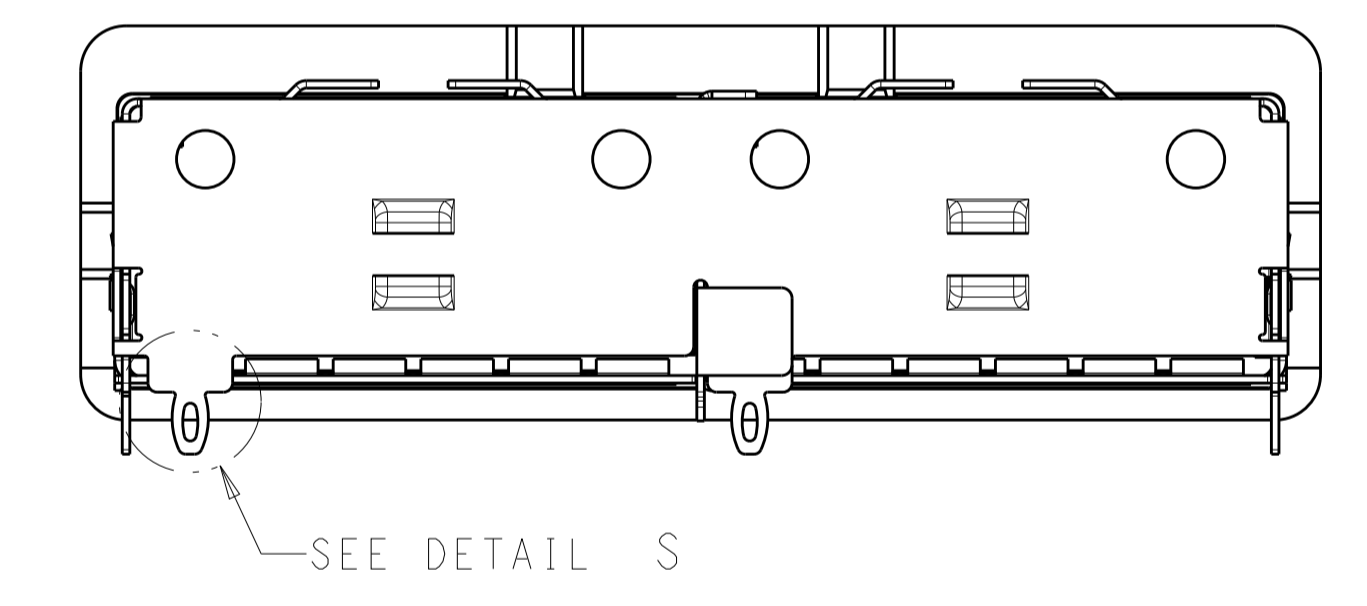
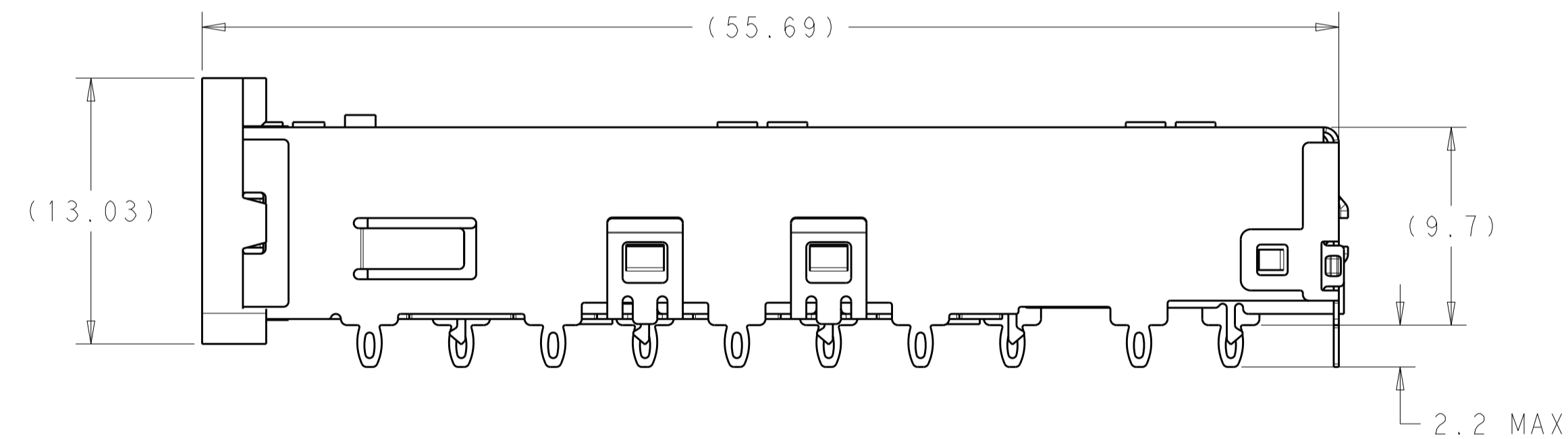
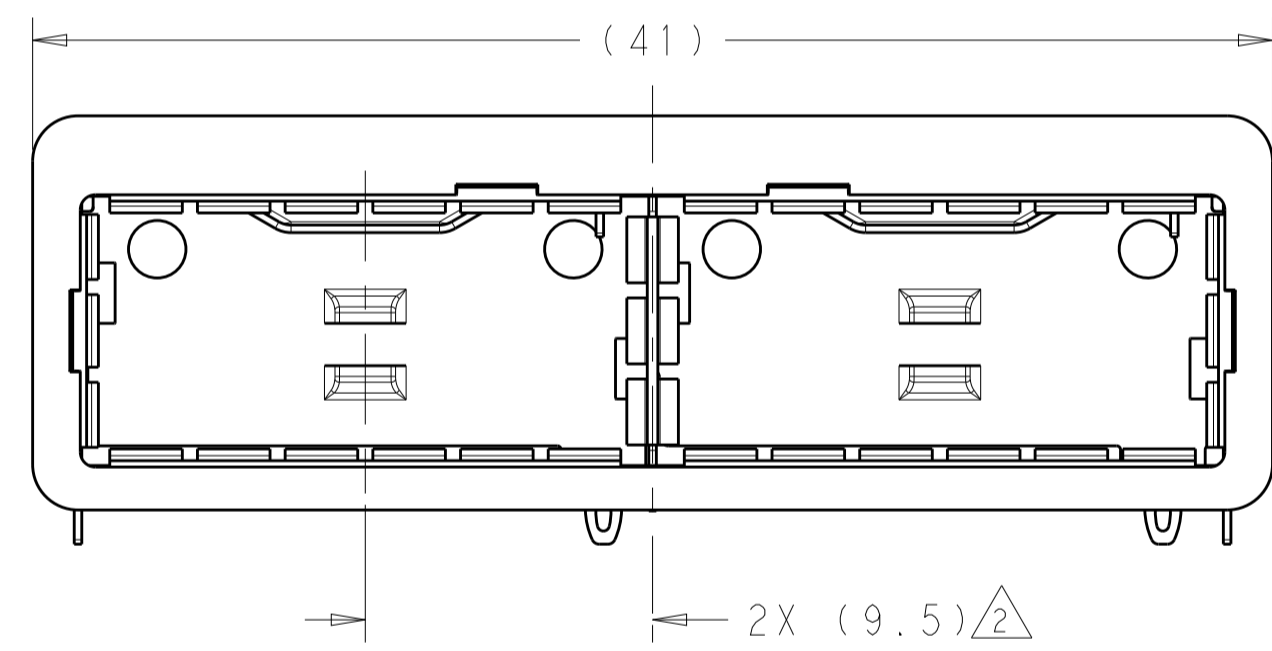


LOC	DIST	REVISIONS					
GP	00	P	LTN	DESCRIPTION	DATE	DMN	APVD
		A		RELEASED ECO-14-003627	11APR2014	LAW	EB
		B		REVISED PER ECO-15-012666	07DEC2015	JY	SH
		C		REVISED PER ECO-16-002221	18FEB2016	KQ	SH
		D		REVISED PER ECO-18-013545	27AUG2018	JY	SH

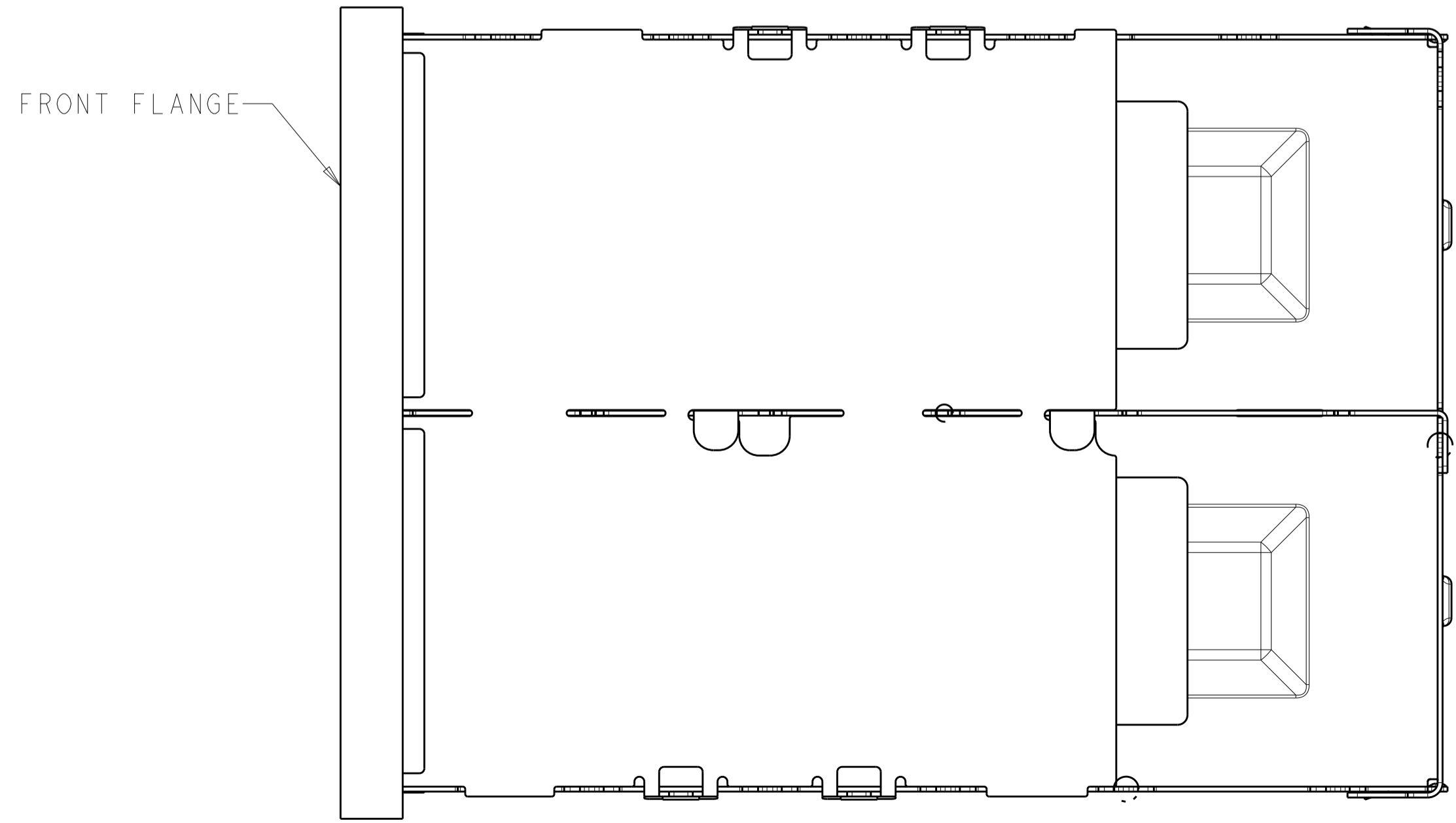
- △ SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL S, CONTACT PC BOARD.
- △ PITCH BETWEEN PORTS OF ONE 1X2 CAGE ASSEMBLY.
- △ SPACING BETWEEN CAGES ON THE SAME PC BOARD, TO BE SPECIFIED BY CUSTOMER, MUST COMPLY WITH MINIMUM DIMENSIONS SHOWN.
- △ REFERENCE APPLICATION SPEC 114-XXXX FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- △ UNPLATED THRU HOLE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ DATUM A IS TOP SURFACE OF PC BOARD.
- △ DIMENSION C IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD.
- △ MINIMUM PC BOARD THICKNESS:
 SINGLE SIDED = 1.45mm
 DOUBLE SIDED = 2.2mm
- △ MATES WITH QSPF MSA COMPATIBLE TRANSCEIVER.
- △ BASELINE FOR THESE DIMENSIONS IS THE CENTER OF COMPLIANT PIN HOLE.
- △ DATE CODE (YYWWD) MARKED APPROXIMATELY AS SHOWN.
- △ REFERENCE APP SPEC 114-XXXX FOR GASKET THICKNESS CALCULATION.
- △ MATERIAL:
 CAGE ASSEMBLY: NICKEL SILVER, 0.25 THICK
 EMI SPRINGS: COPPER ALLOY
 FRONT FLANGE: ZINC ALLOY
- △ FINISH:
 EMI SPRINGS: 2µm MINIMUM TIN
 FRONT FLANGE: 3µm MINIMUM TIN OVER 1.27µm MINIMUM NICKEL OVER 5.08µm MINIMUM COPPER.
 OR 1.27µm MINIMUM NICKEL OVER 5.08µm MINIMUM COPPER.



2227104-1 AS SHOWN
 ISOMETRIC VIEW
 SCALE 5:2



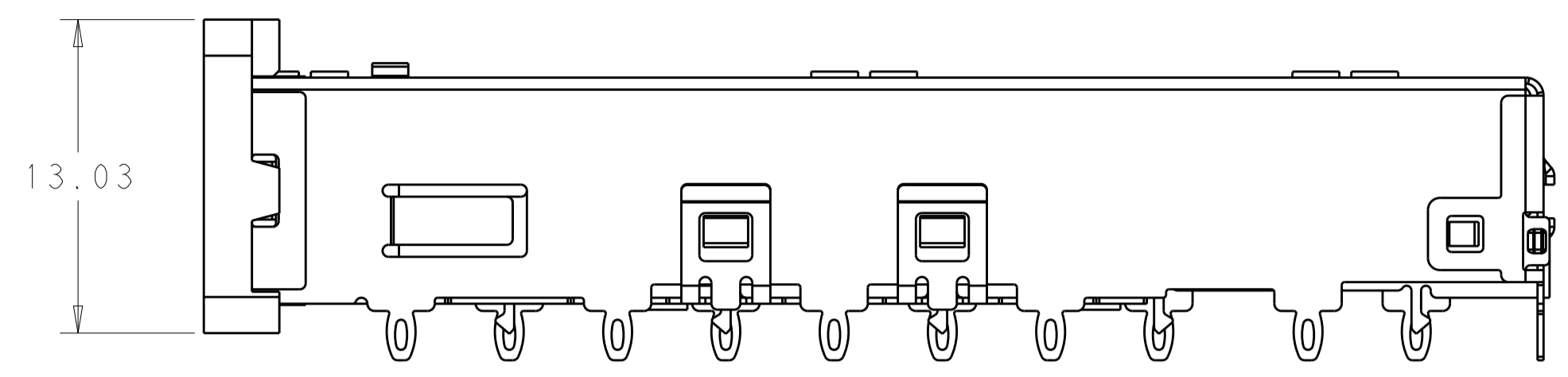
DETAIL S
 SCALE 20:1



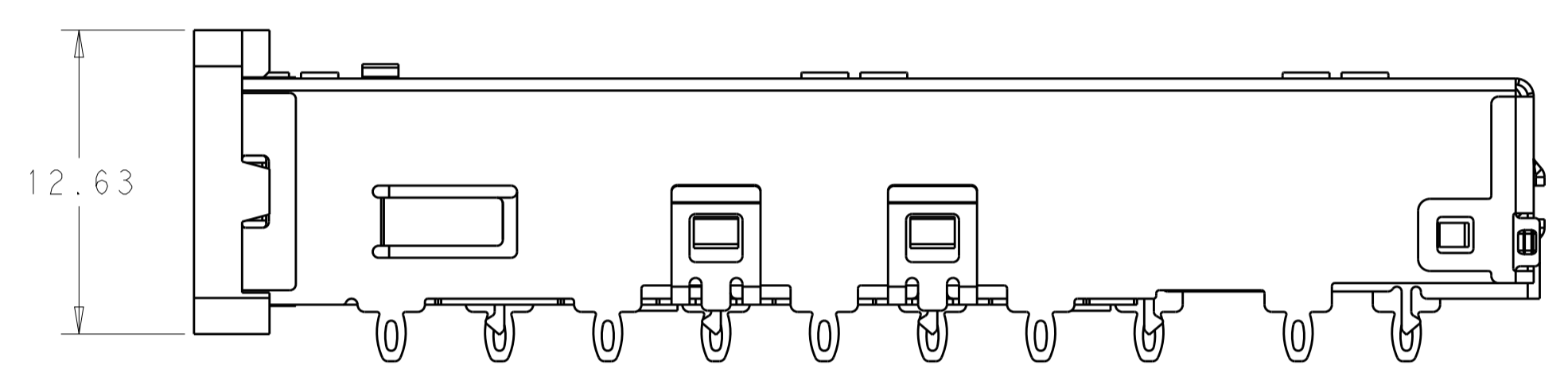
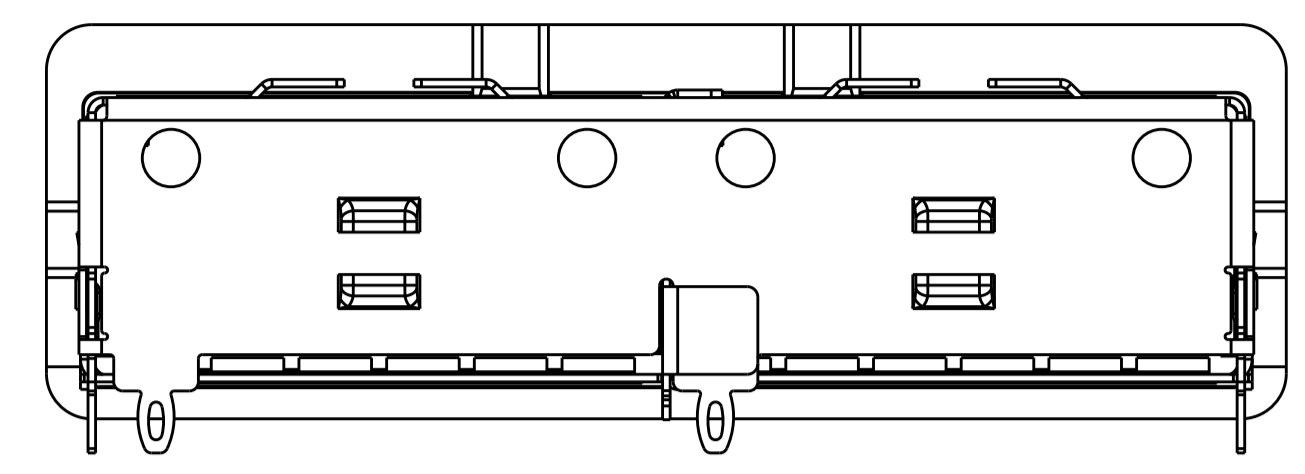
2227104-9
2227104-7
2227104-5
2227104-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009.		DMN: C. VALENTINE 22FEB2013 CHK: E. BRIANT 22FEB2013 APVD: E. BRIANT 22FEB2013	TE Connectivity 1X2 CAGE ASSEMBLY, BEHIND BEZEL, QSPF28
DIMENSIONS: mm 0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.013 3 PLC ±0.001 4 PLC ±0.001 ANGLES ±0.001	TOLERANCES UNLESS OTHERWISE SPECIFIED: FINISH: 1.3, 1.4	NAME: 114-32023 PRODUCT SPEC: 108-19428 APPLICATION SPEC: 114-32023 WEIGHT: - Customer Drawing	

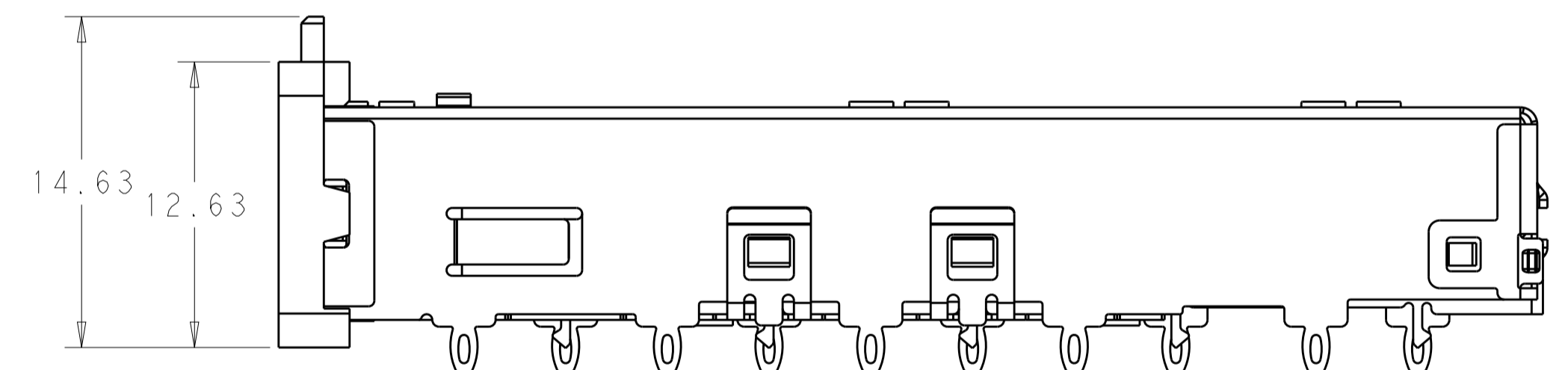
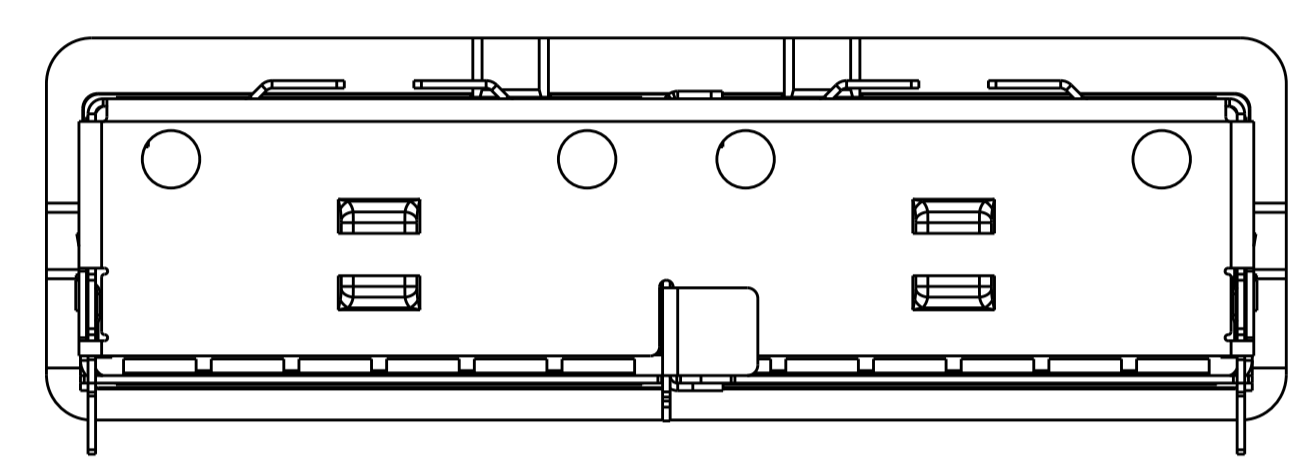
LOC		DIST		REVISIONS			
P.	LTN	DESCRIPTION	DATE	DWN	APVD		



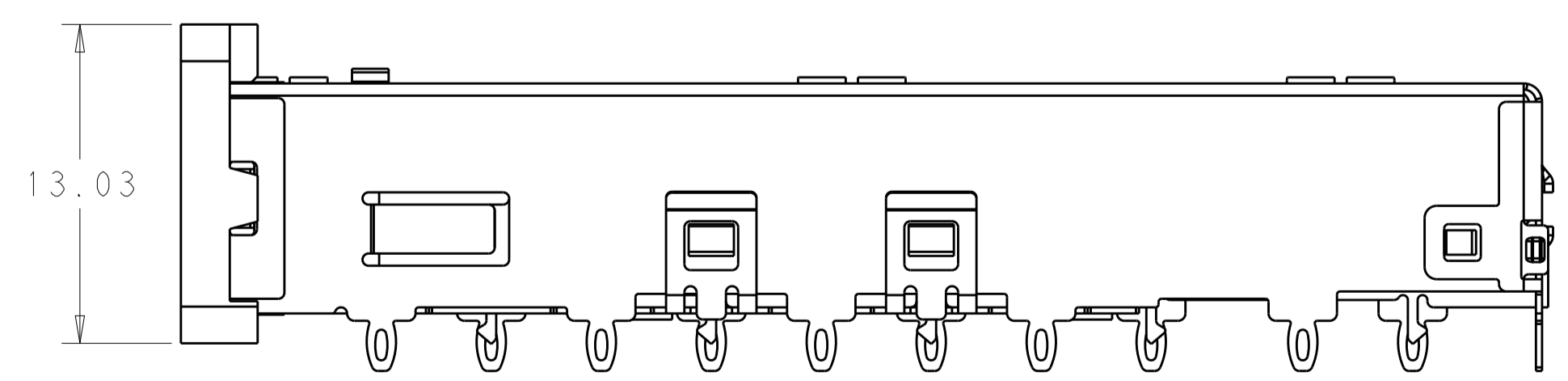
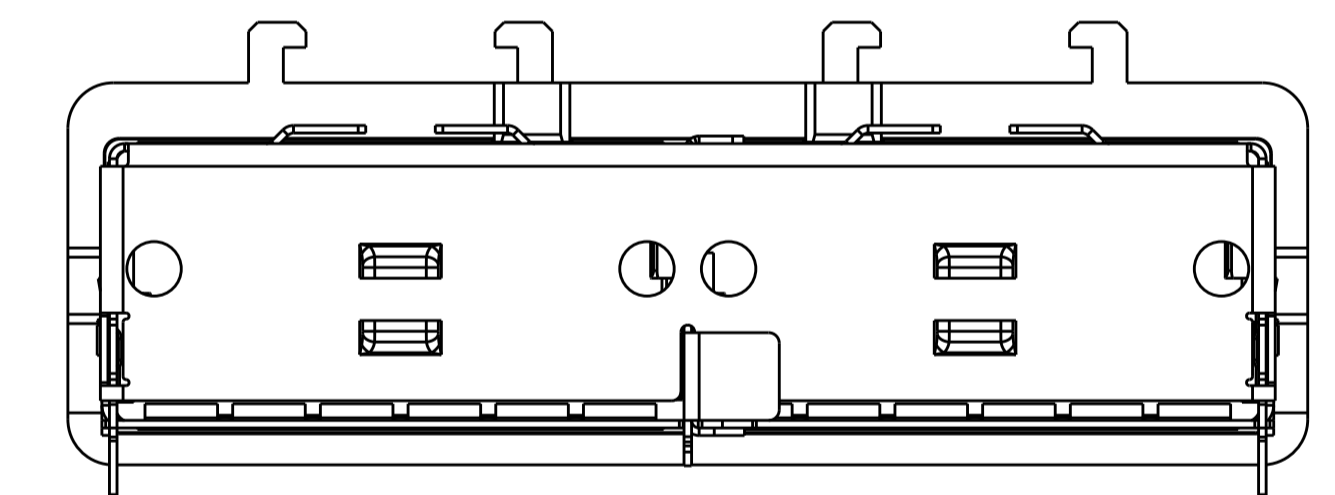
2227104-1
SCALE 4:1



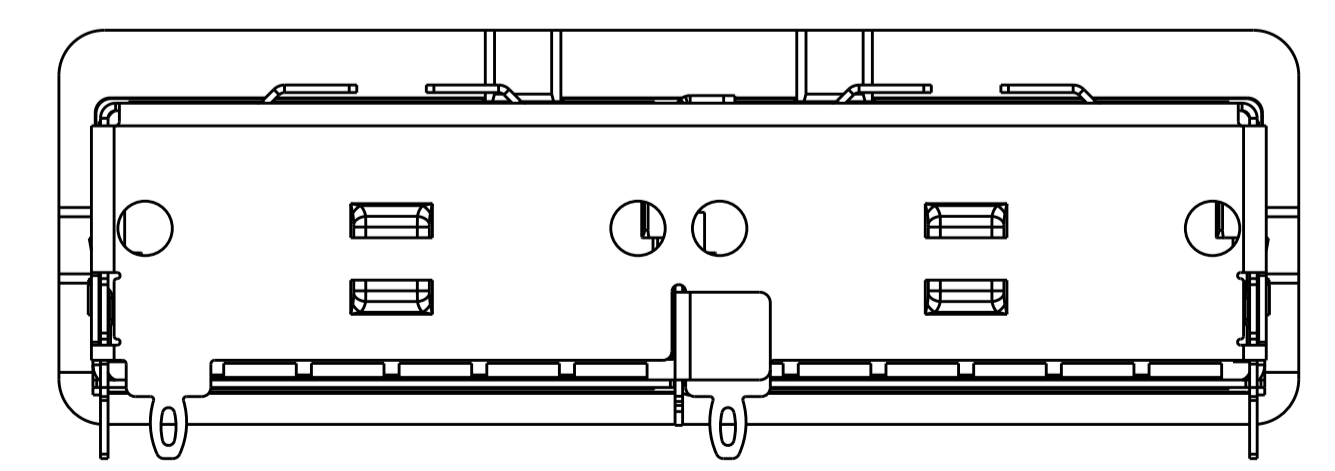
2227104-5
SCALE 4:1



2227104-7
SCALE 4:1

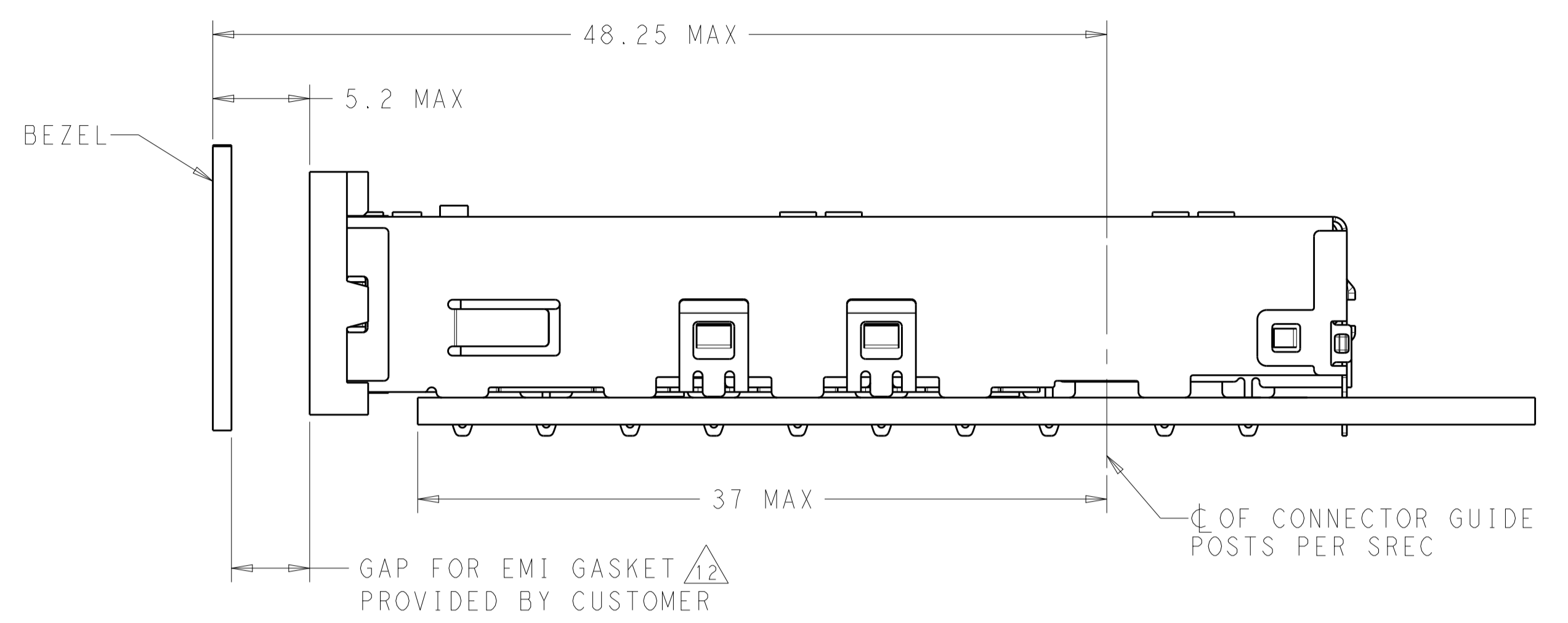
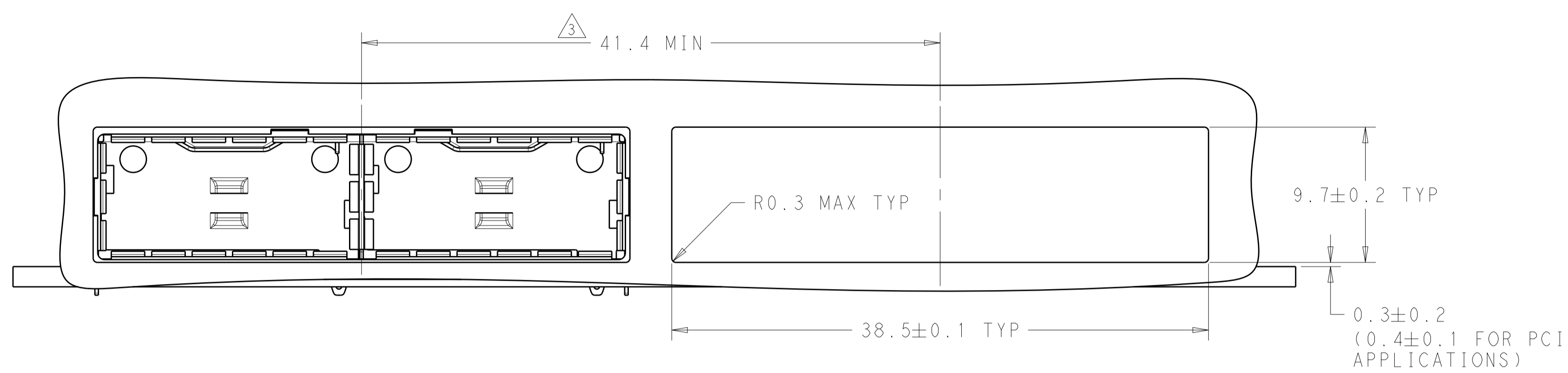


2227104-9
SCALE 4:1

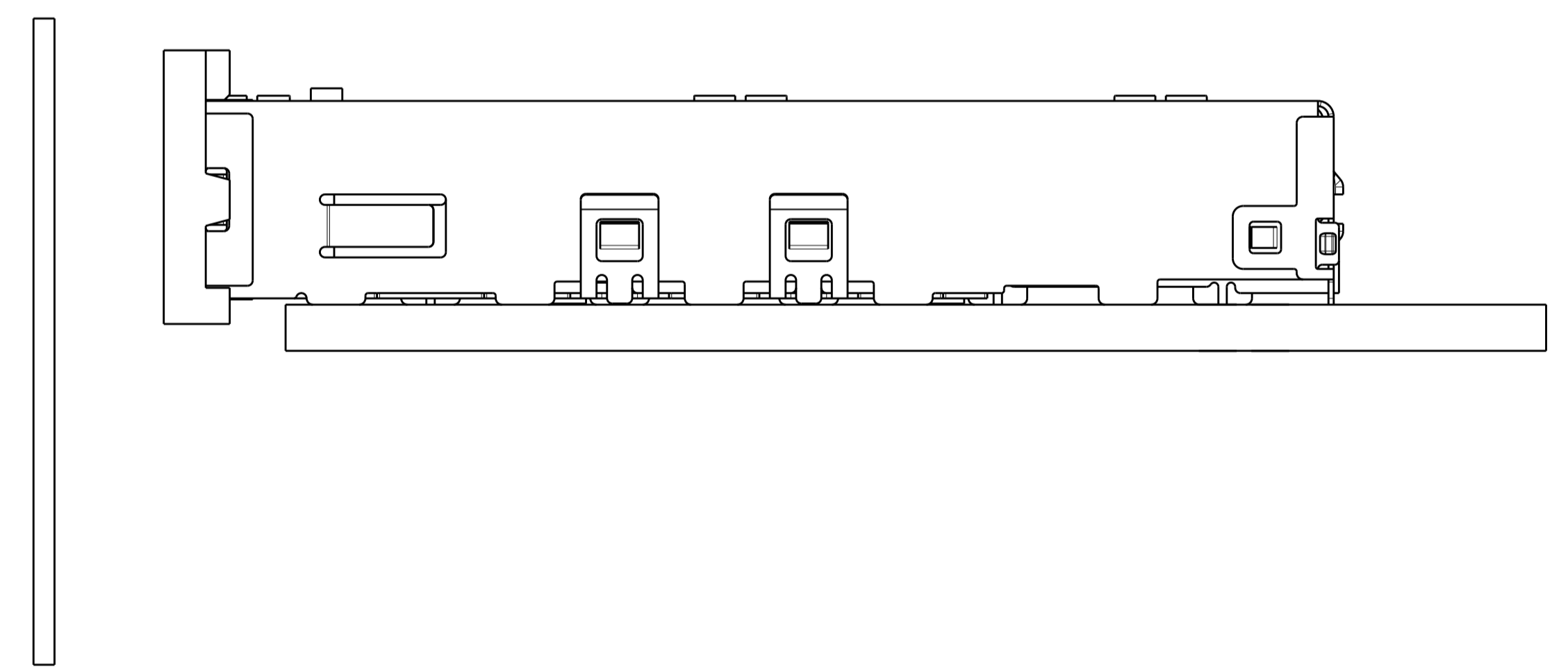
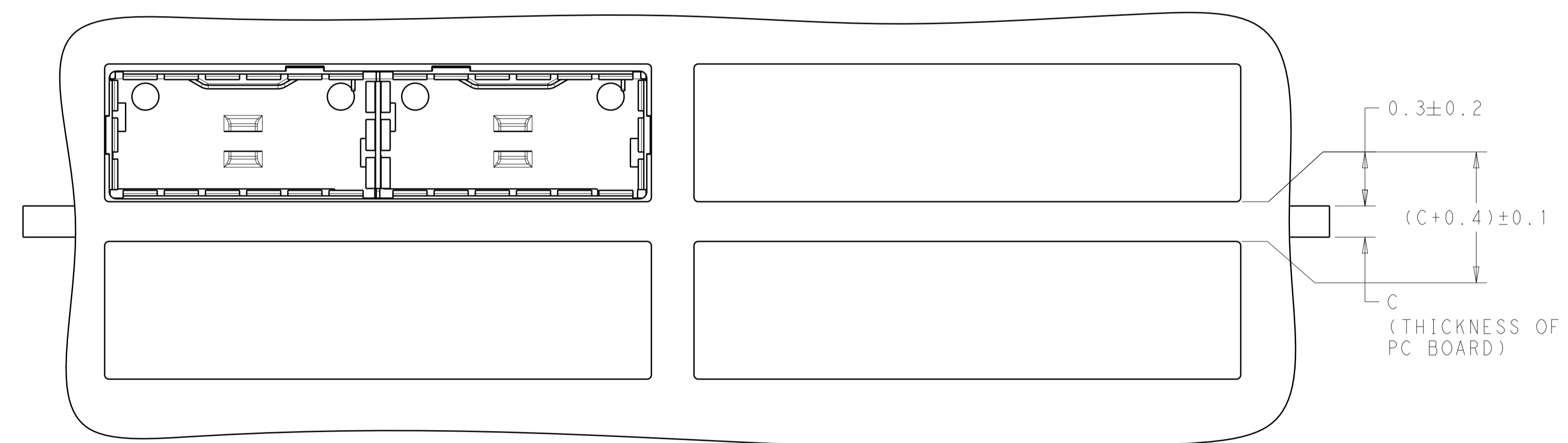


THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN C. VALENTINE 22FEB2013	TE Connectivity
DIMENSIONS: mm		CHK E. BRIANT 22FEB2013	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD E. BRIANT 22FEB2013	NAME 1X2 CAGE ASSEMBLY, BEHIND BEZEL, QSPF28
0 PLC ±	1 PLC ±0.5	PRODUCT SPEC	SIZE -
2 PLC ±0.13	3 PLC ±0.013	APPLICATION SPEC	CAGE CODE -
4 PLC ±0.001	ANGLES ±	114-32023	DRAWING NO 2227104
MATERIAL	FINISH	WEIGHT	RESTRICTED TO
Customer Drawing		SCALE 4:1	SHEET 2 OF 5

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
-	-	SEE SHEET 1	-	-	-



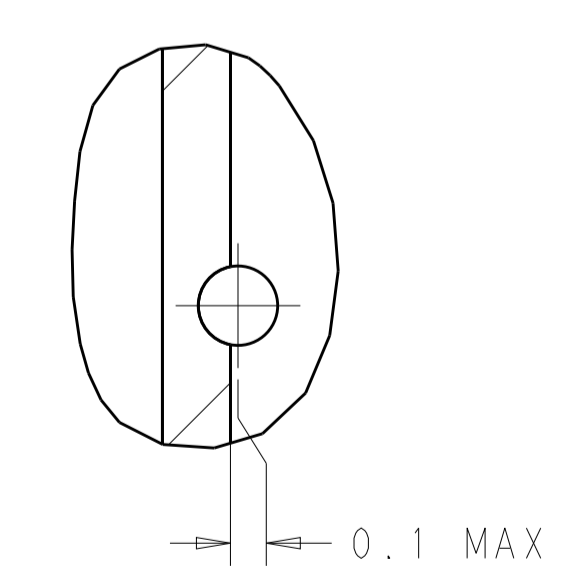
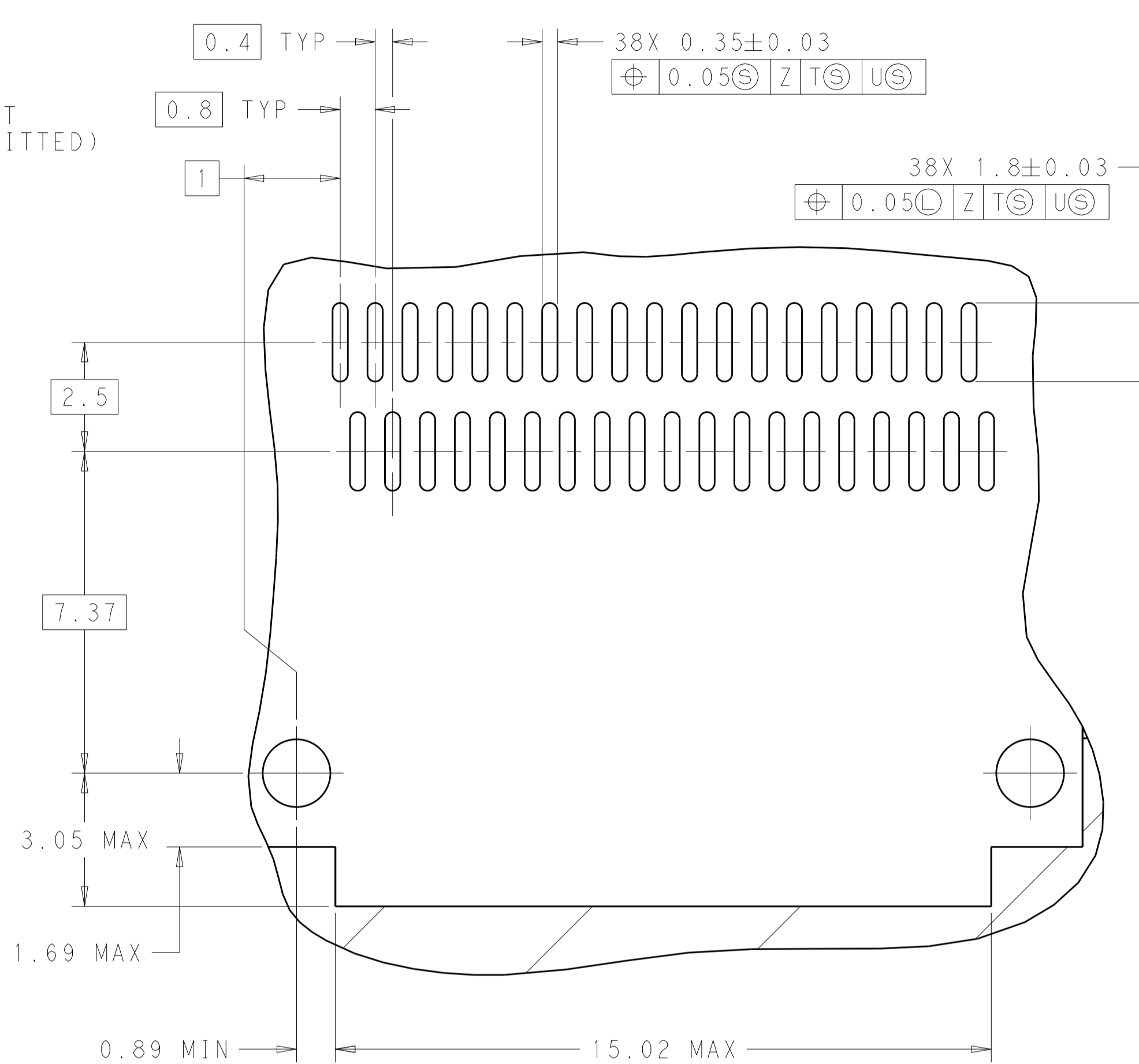
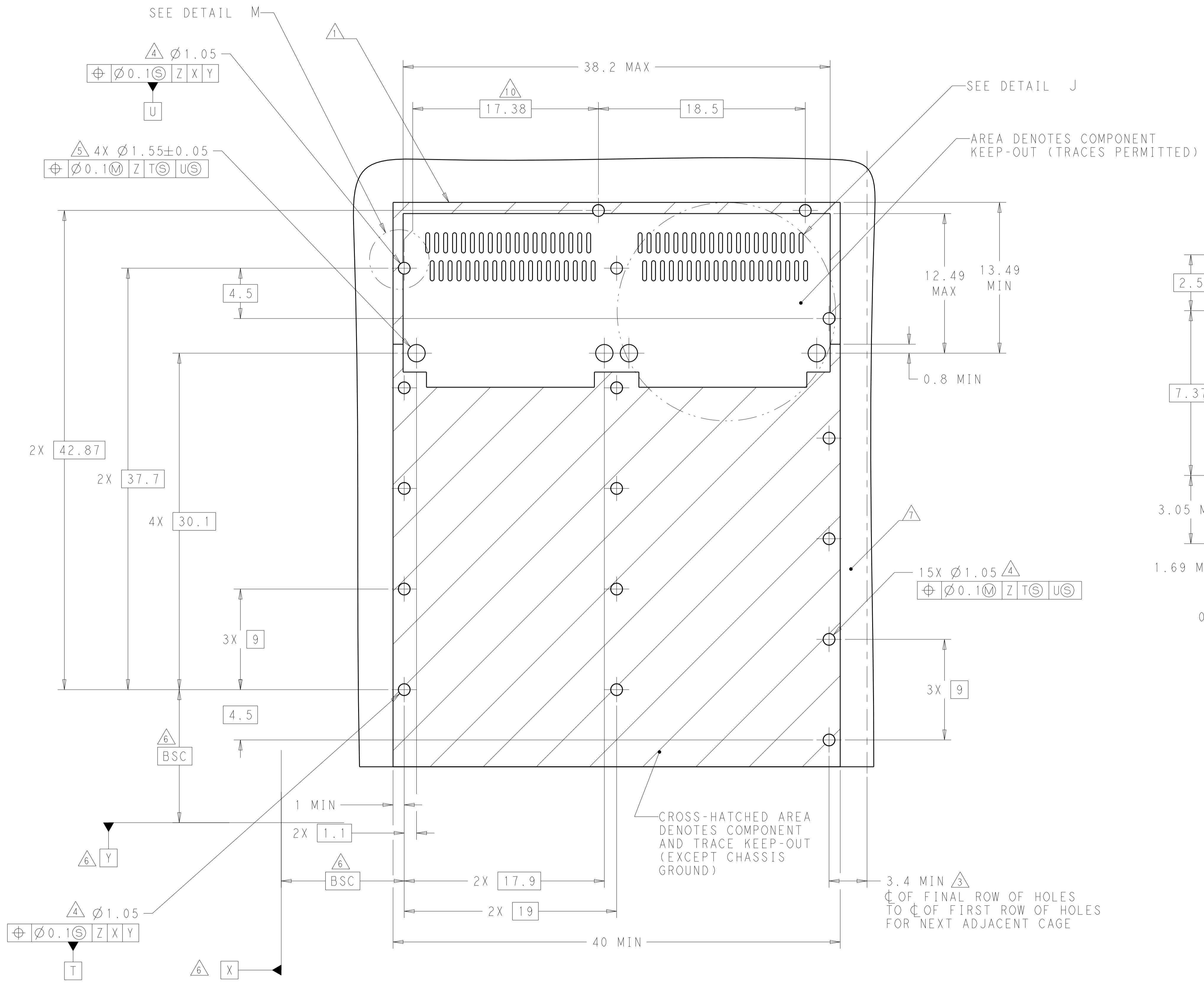
ONE-SIDED CONFIGURATION



BELLY TO BELLY CONFIGURATION SIMILAR TO ONE SIDED EXCEPT WHERE NOTED

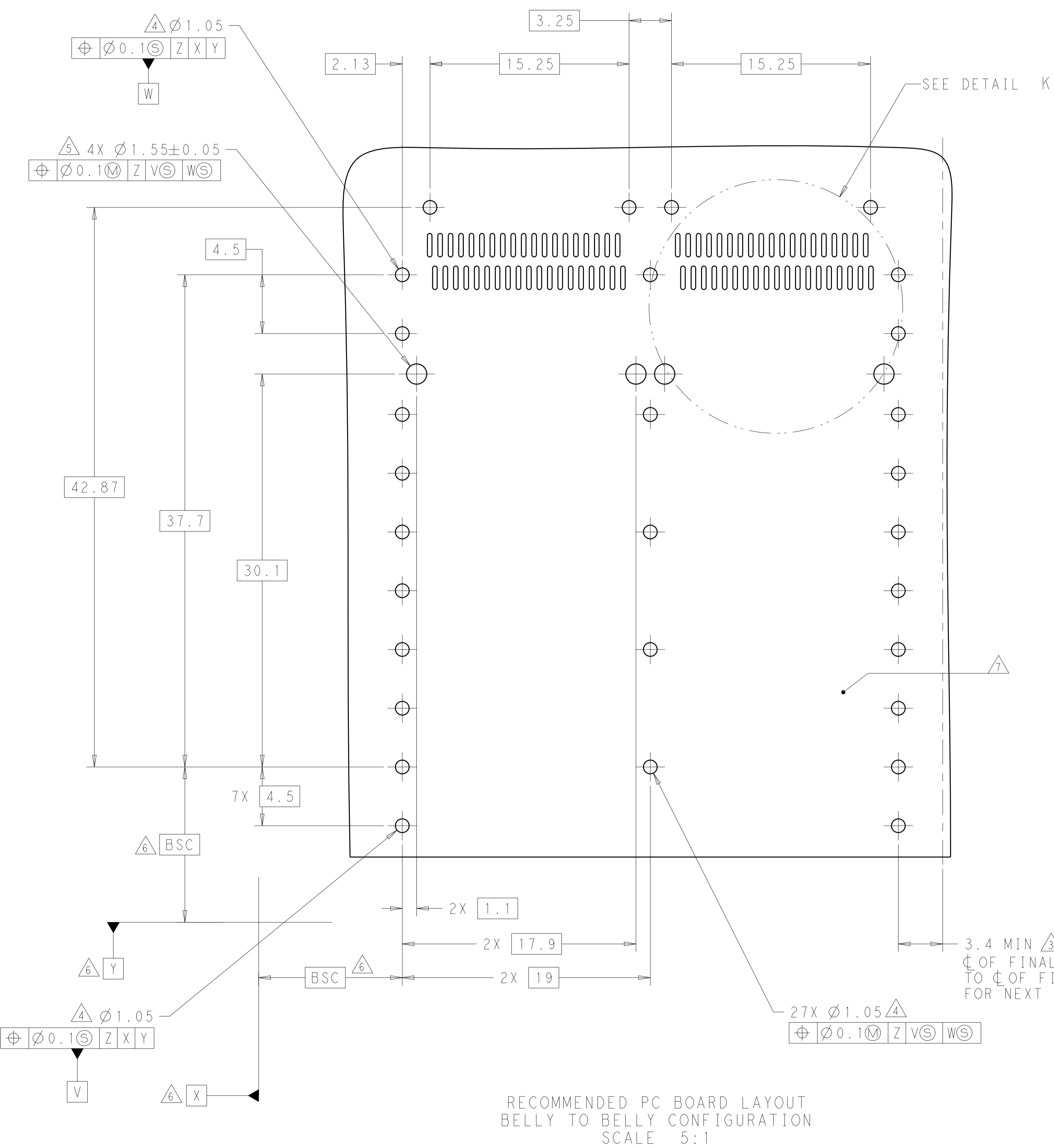
THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DMN: C. VALENTINE 22FEB2013 CHK: E. BRIANT 22FEB2013 APVD: E. BRIANT 22FEB2013	TE Connectivity NAME: 1X2 CAGE ASSEMBLY, BEHIND BEZEL, QSFP28 PRODUCT SPEC: 108-19428 APPLICATION SPEC: 114-32023 WEIGHT: - Customer Drawing	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	SIZE: A100779	CAGE CODE: C=2227104	DRAWING NO: 2227104
mm	0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001	RESTRICTED TO: -	SCALE: 4:1	SHEET 3 OF 5
MATERIAL:	FINISH:	REV: D		

LOC	DIST	REV	DATE	BY	APPD
		1			

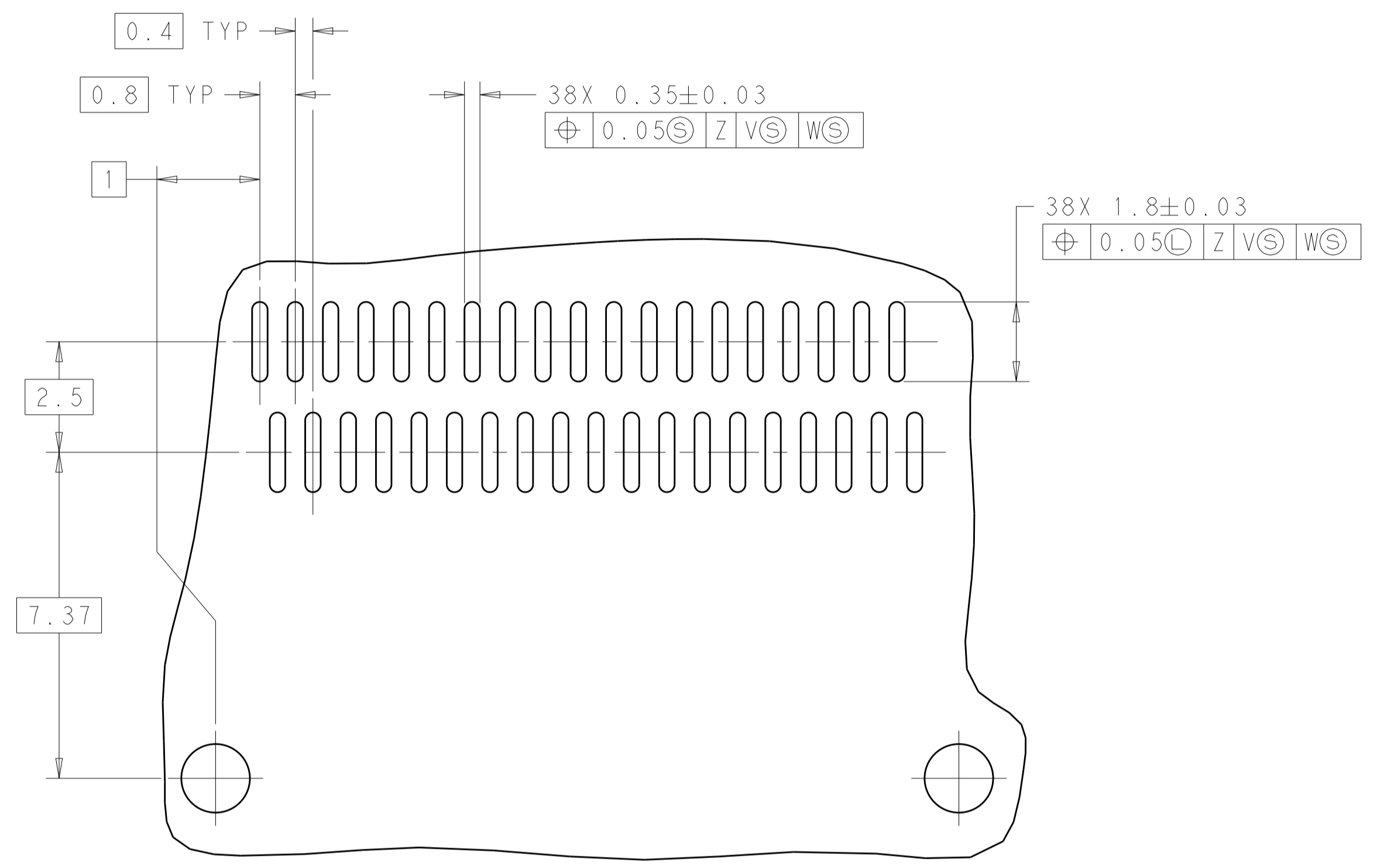


THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009.		DWN: C. VALENTINE 22FEB2013	 TE Connectivity
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK: E. BRIANT 22FEB2013	
DIMENSIONS:	mm	APVD: E. BRIANT 22FEB2013	NAME: 1X2 CAGE ASSEMBLY, BEHIND BEZEL, QSPF28
0 PLC	±0.5	PRODUCT SPEC	SIZE: 108-19428
1 PLC	±0.13	APPLICATION SPEC	SCALE: 4:1
2 PLC	±0.013	WEIGHT: 114-32023	SHEET: 4 OF 5
3 PLC	±0.013	Customer Drawing	REV: D
4 PLC	±0.0001		
ANGLES	±0.0001		
FINISH			

LOC	DIST	REV	DATE	BY	APPD
		1			



RECOMMENDED PC BOARD LAYOUT
 BELLY TO BELLY CONFIGURATION
 SCALE 5:1



DETAIL K
 2 PLACES
 SCALE 10:1

3.4 MIN
 Ø OF FINAL ROW OF HOLES
 TO Ø OF FIRST ROW OF HOLES
 FOR NEXT ADJACENT CAGE

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER: ASME Y14.5M-2009		DWN: C. VALENTINE 22FEB2013 CHK: E. BRIANT 22FEB2013 APPD: E. BRIANT 22FEB2013	TE Connectivity	
DIMENSIONS: mm		NAME: 1X2 CAGE ASSEMBLY, BEHIND BEZEL, QSPF28		RESTRICTED TO
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±0.001		PRODUCT SPEC: 108-19428 APPLICATION SPEC: 114-32023 WEIGHT: -	SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2227104	REV: D
MATERIAL: FINISH:		Customer Drawing		SCALE: 4:1 SHEET 5 OF 5

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)