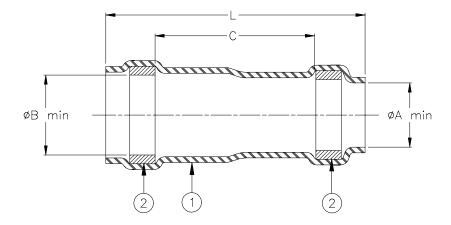
SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions				Cable Dimensions			
Product Name		L±1.75	øΑ	øΒ	øС	øD	øΕ	øF	øG
		(L±0.07)	min.	min.	min.	MAX	MAX	min.	min.
D-438-0101	Α	16.5	1.90	2.65	8.25	1.90	2.65	0.90	0.50
		(0.650)	(0.075)	(0.105)	(0.325)	(0.075)	(0.105)	(0.035)	(0.020)
D-438-0102	Α	16.5	2.65	3.68	8.25	2.65	3.68	1.40	0.72
		(0.650)	(0.105)	(0.145)	(0.325)	(0.105)	(0.145)	(0.055)	(0.030)
D-438-0103	Α	16.5	4.30	5.08	8.25	4.30	5.08	2.15	1.25
		(0.650)	(0.170)	(0.200)	(0.325)	(0.170)	(0.200)	(0.085)	(0.050)
D-438-0104	Α	19.1	5.95	6.45	8.25	5.95	6.45	3.30	1.80
		(0.750)	(0.235)	(0.255)	(0.325)	(0.235)	(0.255)	(0.130)	(0.070)
D-438-0105	Α	19.1	7.00	7.60	8.25	7.00	7.60	4.30	2.50
		(0.750)	(0.275)	(0.300)	(0.325)	(0.275)	(0.300)	(0.170)	(0.100)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. MELTABLE RINGS: Environment resistant thermoplastic. Color: blue.

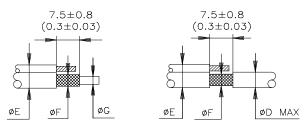
APPLICATION

1. These parts are designed to provide an environment resistant seal of hand soldered shield terminations on cables meeting the following criteria:

Dimensions: Per table. Jacket rating: 125°C.

Jacket material: See M83519/1 or consult Raychem.

- 2. To assemble part prepare cable as shown in diagram, make termination, center the termination window between the inserts in the sleeve, apply heat until sleeve recovers and inserts melt and flow. Be careful not to reflow solder during sleeve installation.
- 3. Prepare the cable as shown:



Raychem		DEVICES	300 Co	m Interconnect nstitution Drive Park, CA 94025	SEALING SLEEVE FOR SHIELD TERMINATIONS			
UNLESS OTHERWIS			DOCUMENT NO.: D-438-0101/-0105					
0.00 N/A 0.0 N/A R	NGLES: 1 OUGHNE IICRON	drawing	at any time.	e right to amend this Users should evaluate the luct for their application.	DCR NUMBER: D990849		REPLACES: N/A	
DRAWN BY: M. FORONDA		DATE: 10/05/99		PROD. REV.: SEE TABLE	DOC ISSUE: 0	SCALE: None	SIZE: A	SHEET: 1 of 1

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>>TE Connectivity(泰科)