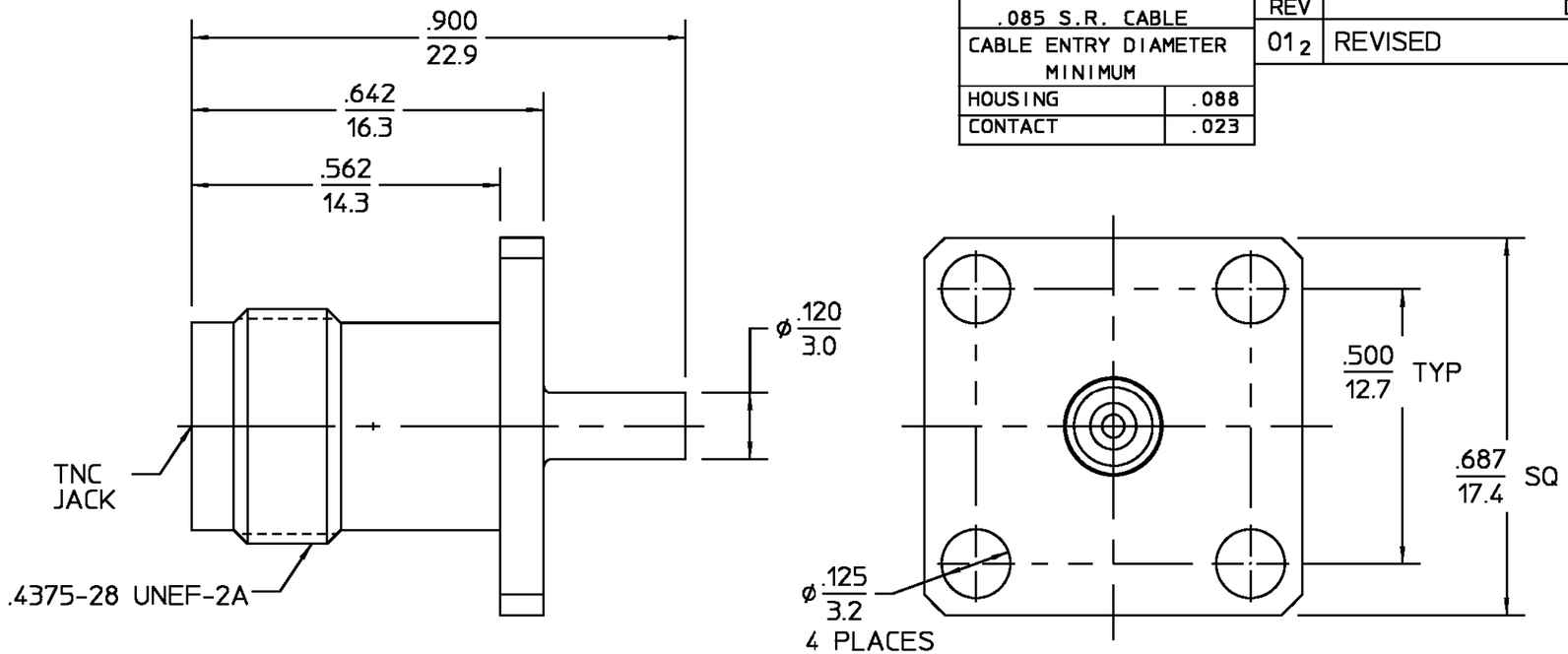
DESIGNED FOR USE WITH .085 S.R. CABLE	
CABLE ENTRY DIAMETER MINIMUM	
HOUSING	.088
CONTACT	.023

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
01_2	REVISED	07/24/96	



ELECTRICAL		MECHANICAL		ENVIRONMENTAL
Nominal Impedance (Ohms)	50	Interface Dimensions MIL-STD-348A, Fig. 406.1		Temperature Rating -65°C to +105°C
Frequency Range (GHz) DC to	15	Recommended Mating Torque	12 - 15 in-lbs	Vibration MIL-STD-202, Method 204, Condition B.
Volt Rating (VRMS MAX) @ Sea Level	335	Mating Characteristics:		Shock MIL-STD-202, Method 213, Condition I.
VSWR 1.35 MAX f(GHz)		Insertion (MAX Lbs)	2.0	Thermal Shock MIL-STD-202, Method 107, Condition B, Except High Temp +115°C
Insertion Loss (dB MAX)	.06 $\sqrt{(GHz)}$	Withdrawal (MIN Oz)	2.0	Moisture Resistance MIL-STD-202, Method 106
RF Leakage (dB MIN) -90 @ 2-3GHz		Force to Engage and Disengage (In-Lbs MAX)	2.0	Corrosion - MIL-STD-202, Method 101, Condition B, 5% salt spray
Corona, 70,000 Ft (VRMS MIN)	250	Center Contact Captivation		
Dielectric Withstanding Voltage (VRMS MIN) @ Sea Level	1,000	Axial (Lbs)	N/A	
Contact Resistance (Milliohms MAX)		Radial (In-Oz)	N/A	
Center Contact	1.5	Cable Retention		
Outer Contact	2.0	Axial Force (Lbs MIN)	30.0	
Cable to Housing	0.5	Torque (In-Oz)	N/A	
RF High Potential @ Sea Level (VRMS MIN @ 5 MHz)	670	Weight (Grams)	TBD	
I.R.(Megohms MIN)	5,000			

.XXX = in
XX.X = mm (REF)

COMPONENT	MATERIAL	FINISH
HOUSING	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	GOLD PLATE PER MIL-G-45204
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCE ON
FRAC. ± 1/64 DEC. ±.005 ANGLES ± 1°

DRAWN BY	RMK	DATE 4/30/70
CHECKED BY	PRB	4/30/70
APP'D BY	EJC	5/4/70

AMP

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USE ASS'Y PROCEDURE

408-04722
NO. A.P. (31-004)

TITLE "TNC" 4 HOLE FLANGE MOUNT CABLE JACK DIRECT SOLDER

SIZE	CODE IDENT NO.		REV
B	26805	3106-7985-00	01_2

SCALE 4 : 1 SHEET 1 OF 1

CUSTOMER DRAWING

AMP PART # 1057699-1
SHEET 1 OF 1 REV A

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