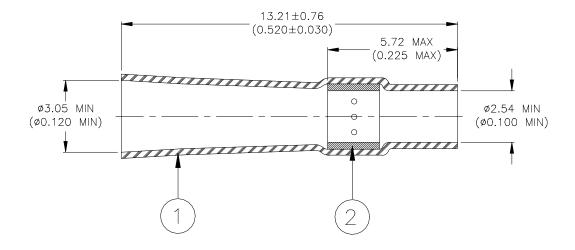
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006. FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 3.81 (0.150) or greater center spacing. Wire Accommodation:

Single wire:

Jacket O.D.: 2.54 (0.100) max.

Wire Gauge: 22 – 18

Two wires:

Jacket O.D.: 1.27 (0.050) max.

Wire Gauge: 26 - 22

Connector Terminal:

Max. Width: 2.54 (0.100) Min. Height: 6.35 (0.250)

- 2. Sleeve will recover to 1.27 (0.050) max. I.D.
- 3. This drawing forms part of Raychem Devices Specification Control Drawing: D-704-05, 3.96 (0.156) centers.

TITLE Wire and **TUCO** / Electronics / Raychem SOLDERSLEEVE WIRE TERMINATOR Harnessing TAB TERMINAL, 2.54 (0.100) I.D. 307 Constitution Drive Menlo Park, CA 94025, USA **Products** Unless otherwise specified dimensions are in millimeters DOCUMENT NO.: D-128-04Inches dimensions are in between bracket DCR NUMBER: Tyco Electronics reserves the right to REPLACES: TOLER ANCES: ANGLES: N/A 0.00 N/A amend this drawing at any time. Users D010032 N/A ROUGHNESS IN 0.0 N/A should evaluate the suitability of the product for their application. MICRON 0 N/A DRAWN BY: PROD. REV. DOC ISSUE: SCALE: SIZE: SHEET: DATE: M. FORONDA 08-Feb.-01 1 of 1 A None

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>>TE Connectivity(泰科)