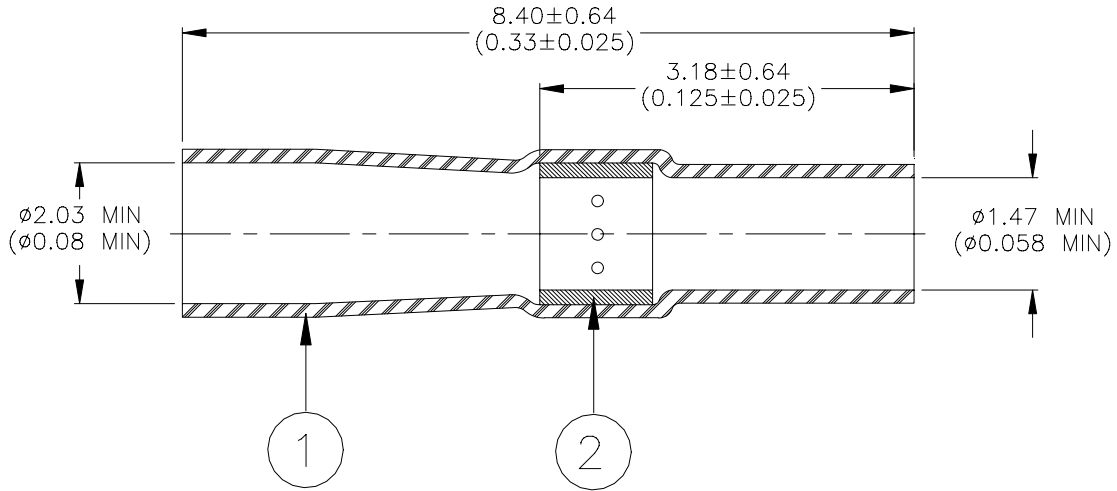


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI-J-STD-004.

### APPLICATION

1. This part is designed to attach a 24 to 20 gauge tin or silver plated wire to size 20 solder cup, 1.47 (0.058) max. O.D. x 3.18 (0.125) high.
2. Sleeve will recover to 0.81 (0.032) max. I.D.
3. Temperature rating of terminators: -65°C to 150°C.
4. This drawing forms a part of Raychem Devices Specification Control Drawing: D-700-00, 2.74 (0.108) centers

<b>Raychem Interconnect</b> <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES		TITLE: <b>SOLDERSLEEVE WIRE TERMINATOR                  #20 SOLDER CUP, 24-20 GAUGE                  HIGH TEMPERATURE WIRE</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: <b>D-136-03</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990739	REPLACES: N/A		
DRAWN BY: M. FORONDA	DATE: 19-May-00	PROD. REV. N	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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