



NEW MAG-MATE TERMINALS FOR FINE ALUMINUM AND COPPER MAGNET WIRE

Introductory Product Flyer

MAG-MATE terminals are insulation displacement connection (IDC) terminals for copper and aluminum magnet wire terminations. These new additions to the product line accommodate single or double 33-27 AWG (0.18-0.36mm dia.) aluminum magnet wires or 34-28 AWG (0.16-0.32mm dia.) copper magnet wires. The new parts offer either a solder post or a 110 series FASTON tab as an input/output option.

As with other MAG-MATE terminals, these are designed to be inserted into specified cavities in bobbins or housings by MAG-MATE terminal insertion machines, precisely positioning the magnet wires within the "U" shaped termination slots. The clean metal-to-metal interface produces stable, gas-tight electrical terminations free of oxides and other contaminants. No pre-stripping of the magnet wire is required, and there is no high temperature soldering or welding process that might damage heat-sensitive wiring or components.

A broad range of existing MAG-MATE and mini MAG-MATE terminals are available for use with magnet wire ranging from 52-12 AWG (0.254-2.05mm dia.).

Visit **te.com** for more details on the complete MAG-MATE terminal product line.

KEY FEATURES AND BENEFITS

- Terminate film-insulated copper and aluminum magnet wire
- Eliminate need for pre-stripping conductors
- Accommodate 33-27 AWG (0.18-0.36mm dia.) aluminum wire or 34-28 AWG (0.16-0.32mm dia.) copper wire
- Simultaneously terminate two magnet wires of the same size in one terminal (for splicing or bi-filing)
- Eliminate soldering or welding processes that might damage heatsensitive wiring or components.

APPLICATIONS

- Motor windings and connections
- Coil connections
- Transformer windings and connections
- Bobbin connections
- Lighting ballasts
- Power supplies

TECHNICAL DETAILS

- Material: Tin plated brass
- Product Specification: 108-2012
- Application Specification: 114-2069

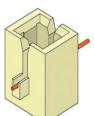
PART DETAILS

Part Number	Input/Output Type	Image	Aluminum Magnet Wire Range		Copper Magnet Wire Range		Wire Slot	
			AWG	mm dia.	AWG	mm dia.	ID	Cavity Size
2238061-1	Solder Post		33-31	0.18-0.23	34-33	0.16-0.18	3	- 1
2238060-1			31-29	0.23-0.29	33-31	0.18-0.23	4	
2238062-1			29-27	0.29-0.36	31-28	0.23-0.32	5	
2238087-1	110 FASTON Tab		33-31	0.18-0.23	34-33	0.16-0.18	3	
2238088-1			31-29	0.23-0.29	33-31	0.18-0.23	4	
2238089-1			29-27	0.29-0.36	31-28	0.23-0.32	5	

MAG-MATE TERMINAL AND CAVITY



MAG-MATE terminal



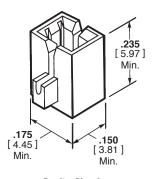
Up to 4 contact points for magnet wire

Up to 2 magnet wires of the same diameter

Cavities are either integrated into coil bodies or especially designed cavity housings.

TYPICAL PLASTIC CAVITY

For reference only. Not a purchased item. Manufacture only according to TE specification.



Cavity Size 1 .187 [4.75] Box MAG-MATE

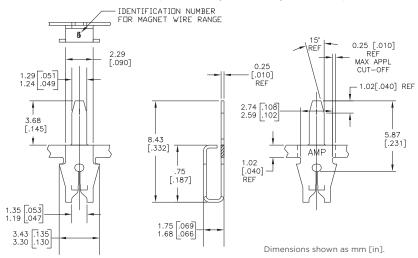
(Application Spec. 114-2069)

Dimensions shown as in [mm].

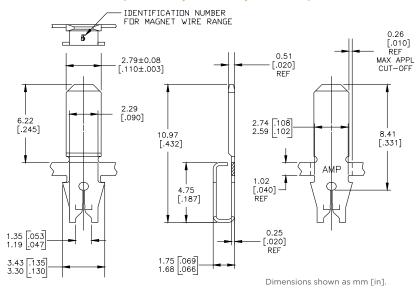
OUTLINE DIMENSIONS (for reference only)

Note that wire slot dimensions and ID number vary by part number. See customer drawings on **te.com** for detailed dimensions.

SOLDER POST TERMINALS (2238060-1, 2238061-1, 2238062-1)



110 TAB TERMINALS (2238087-1, 2238088-1, 2238089-1)



TE TECHNICAL SUPPORT CENTER

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