



RECOMMENDED HOLE SIZE BEFORE PLATING
 $\phi 1.02 \pm 0.08$ TYP
 $[\phi 0.40 \pm 0.03]$
 $\phi 0.08$ TYP
 RECOMMENDED HOLE SIZE BEFORE PLATING
 $\phi 1.15 \pm 0.025$ TYP
 $[\phi 0.452 \pm 0.010]$

RECOMMENDED HOLE LAYOUT

- 1 FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK.
- 2 COPPER ALLOY.
- 3 0.00038[.000015] GOLD ON CONTACT AREA, 0.00254-0.00508[.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127[.000050] NICKEL.
- 4 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 5 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 6 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 7 $\phi 0.020$ FOR KINKED TAILS.
- 8 0.00038[.000015] GOLD ON CONTACT AREA, 0.00254-0.00508[.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127[.000050] NICKEL.
- 9 HIGH TEMPERATURE CONFIGURATION.
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE	9	8	NONE	3	17.37 [.684]	6	13	14	7-104797-0
	9	8	NONE	5	12.29 [.484]	4	9	10	6-104797-9
	9	8	NONE	4	17.37 [.684]	6	13	14	6-104797-8
	9	8	NONE	3	12.29 [.484]	4	9	10	6-104797-7
	9	8	4	2	12.29 [.484]	4	8	10	6-104797-6
	9	8	NONE	4	14.83 [.584]	5	11	12	6-104797-5
	9	8	NONE	3	12.29 [.484]	4	9	10	6-104797-4
	9	8	2	NONE	42.77 [1.684]	16	33	34	6-104797-3
	9	8	NONE	10	50.39 [1.984]	19	39	40	6-104797-2
	9	8	14	NONE	37.69 [1.484]	14	29	30	6-104797-1
	9	8	7	NONE	32.61 [1.284]	12	25	26	5-104797-9
	9	8	NONE	6	17.37 [.684]	6	13	14	5-104797-8
	9	8	NONE	1	37.69 [1.484]	14	29	30	5-104797-7
	9	8	13	NONE	32.61 [1.284]	12	25	26	5-104797-6
	OBSOLETE	9	8	2	NONE	7.21 [.284]	2	5	6
9		8	3	NONE	9.75 [.384]	3	7	8	5-104797-4
9		8	NONE	3	9.75 [.384]	3	7	8	5-104797-3
9		8	NONE	3	17.37 [.684]	6	13	14	2-104797-0
9		8	NONE	5	12.29 [.484]	4	9	10	1-104797-9
9		8	NONE	4	17.37 [.684]	6	13	14	1-104797-8
9		8	NONE	3	12.29 [.484]	4	9	10	1-104797-7
9		8	4	2	12.29 [.484]	4	8	10	1-104797-6
9		8	NONE	4	14.83 [.584]	5	11	12	1-104797-5
9		8	NONE	3	12.29 [.484]	4	9	10	1-104797-4
9		8	2	NONE	42.77 [1.684]	16	33	34	1-104797-3
9		8	NONE	10	50.39 [1.984]	19	39	40	1-104797-2
9		8	14	NONE	37.69 [1.484]	14	29	30	1-104797-1
9		8	12	NONE	42.77 [1.684]	16	33	34	1-104797-0
OBSOLETE		9	8	7	NONE	32.61 [1.284]	12	25	26
OBSOLETE	9	8	NONE	6	17.37 [.684]	6	13	14	1-104797-8
OBSOLETE	9	8	NONE	1	37.69 [1.484]	14	29	30	1-104797-7
OBSOLETE	9	8	13	NONE	32.61 [1.284]	12	25	26	1-104797-6
OBSOLETE	9	8	2	NONE	7.21 [.284]	2	5	6	1-104797-5
OBSOLETE	9	8	3	NONE	9.75 [.384]	3	7	8	1-104797-4
OBSOLETE	9	8	NONE	3	9.75 [.384]	3	7	8	1-104797-3
OBSOLETE	9	8	NONE	1,3	7.21 [.284]	2	4	6	1-104797-2
OBSOLETE	9	8	6	NONE	27.53 [1.084]	10	21	22	1-104797-1
REMARKS	PLATING	ROW "N"	ROW "M"		B	A	NO OF ACTIVE POSN	NO OF POSN	PART NUMBER
		POST NUMBER OMITTED							

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± 0.13[.005]	3 PLC ± -	4 PLC ± -	ANGLES ± -
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MATERIAL HOUSING: 1 FINISH: SEE TABLE WEIGHT: - SIZE: A1

CUSTOMER DRAWING SCALE: 6:1 SHEET: 1 OF 1 REV: AD

APPROVED: D. FORKER DATE: 30MAY91
 NAME: D. FORKER
 PRODUCT SPEC: -
 APPLICATION SPEC: -
 DRAWING NO: 00779
 DRAWING NO: 104797

STE TE Connectivity
 HDR ASSY,MOD II,BREAKAWAY, DBL-ROW,.100 CL.,VERT,.025 SQ POST WITH RETENTION FEATURE

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)