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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
M		REVISED PER ECO-16-004940	06AUG2016	NK	MZ
N		REVISED PER ECO-18-000441	24JAN2018	RS	MZ
P		REVISED PER ECO-20-002046	14FEB2020	RK	MZ

Front view dimensions:
 - Mounting tab diameter: $\varnothing 2.64 \pm 0.10$ [$\varnothing 0.104 \pm 0.004$] 2 HOLES
 - Overall width: 21.34 [.840] TYP
 - Overall height: 27.30 [1.075]
 - Mounting tab height: 5.00 [.197] TYP
 - Max height: 32.51 MAX [1.280]
 - Bottom width: 5.00 [.197] TYP

Side view dimensions:
 - Housing length: 14.35 [.565] 2 PLC
 - Contact length: 2.54 [.100] 2 PLC
 - Contact offset: 4.60 ± 0.64 [.181 ± 0.025] TYP
 - Contact diameter: $\varnothing 0.99$ [$\varnothing 0.039$] TYP

Recommended layout dimensions:
 - Top hole diameter: $\varnothing 2.64 \pm 0.05$ [$\varnothing 0.104 \pm 0.002$] 2 HOLES
 - Hole spacing: 13.652 [.5375]
 - Row spacing: 7.49 [.295]
 - Row offset: 2.49 [.098]
 - Bottom hole diameter: $\varnothing 1.60 \pm 0.05$ [$\varnothing 0.063 \pm 0.002$] 12 HOLES
 - Bottom hole offset: 5.00 [.197]

1 HOUSING MATERIAL: PA66, BLACK, UL 94 V-0 RATED

2 CONTACT MATERIAL: PHOSPHOR BRONZE.

3 3.81 μ m [.000150] MIN TIN-LEAD OVER 1.27 μ m [.000050] MIN NICKEL.

4 0.76 μ m [.000030] MIN GOLD FOR A LENGTH OF 4.95 [.195] MIN FROM MATING END, 3.81 μ m [.000150] MIN TIN-LEAD FOR A LENGTH OF 4.88 [.192] MIN ON OPPOSITE END, BOTH OVER 1.27 μ m [.000050] MIN NICKEL.

5 .000150 MIN TIN OVER .000050 MIN NICKEL.

6 0.76 μ m [.000030] MIN GOLD FOR A LENGTH OF 4.95 [.195] MIN FROM MATING END, 3.81 μ m [.000150] MIN TIN FOR A LENGTH OF 4.88 [.192] MIN ON OPPOSITE END, BOTH OVER 1.27 μ m [.000050] MIN NICKEL.

REV	DESCRIPTION	DATE	BY	CHK
6	NO	03/19/92		
6	YES	3-25-92		
5	NO	3-25-92		
5	YES	3-25-92		
4	NO	3-25-92		
4	YES	3-25-92		
3	NO	3-25-92		
3	YES	3-25-92		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	03/19/92	TE Connectivity	
DIMENSIONS: INCHES		L.SIPE	3-25-92	SOCKET HEADER ASSEMBLY, 12 POSITION, METRIMATE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		R.STONE	3-25-92		
MATERIAL: SEE NOTE		APVD	3-25-92	RESTRICTED TO	
CONTACT: SEE TABLE		PRODUCT SPEC	108-10033	DRAWING NO	
FINISH		APPLICATION SPEC		SIZE	CAGE CODE
WEIGHT				A2	00779
CUSTOMER DRAWING		SCALE	4:1	SHEET 1 OF 1	

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