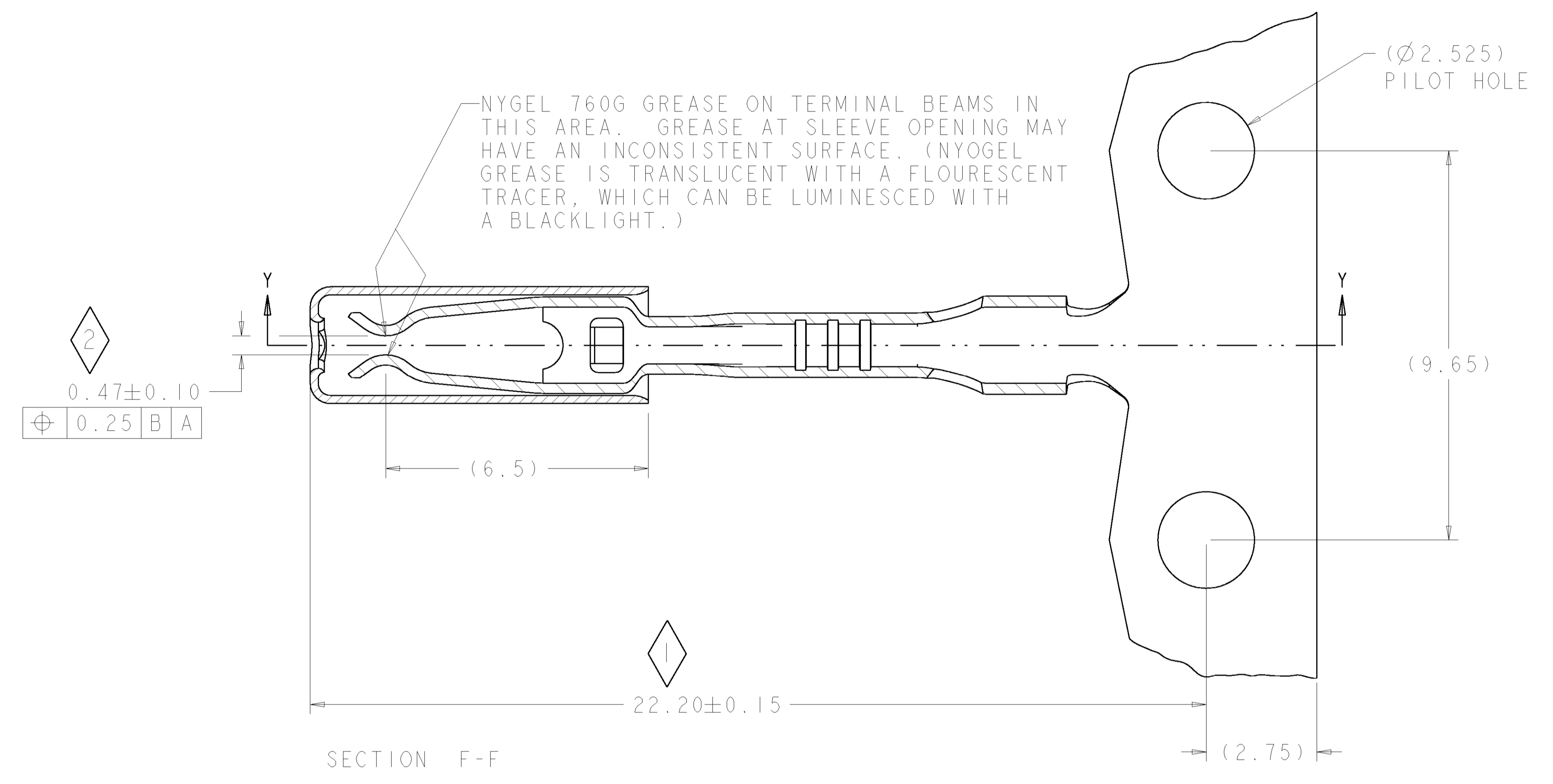
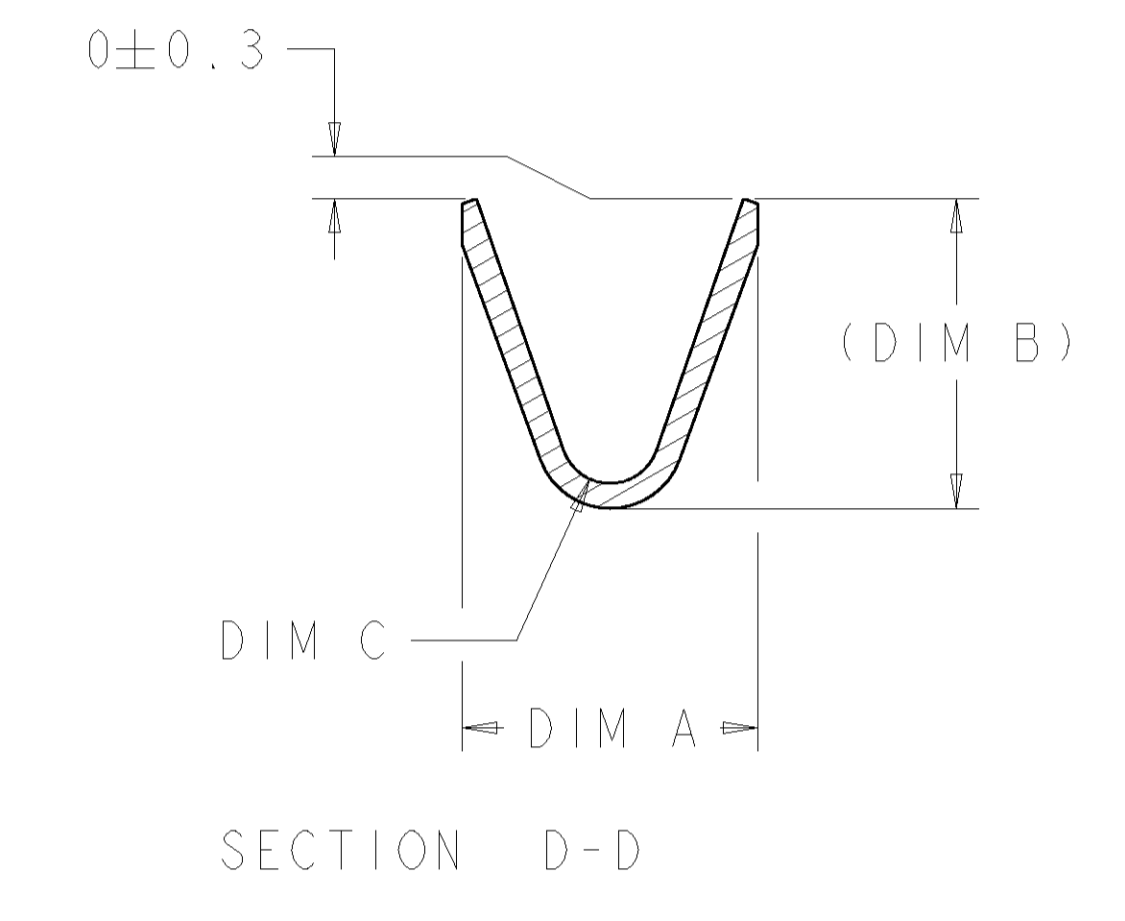
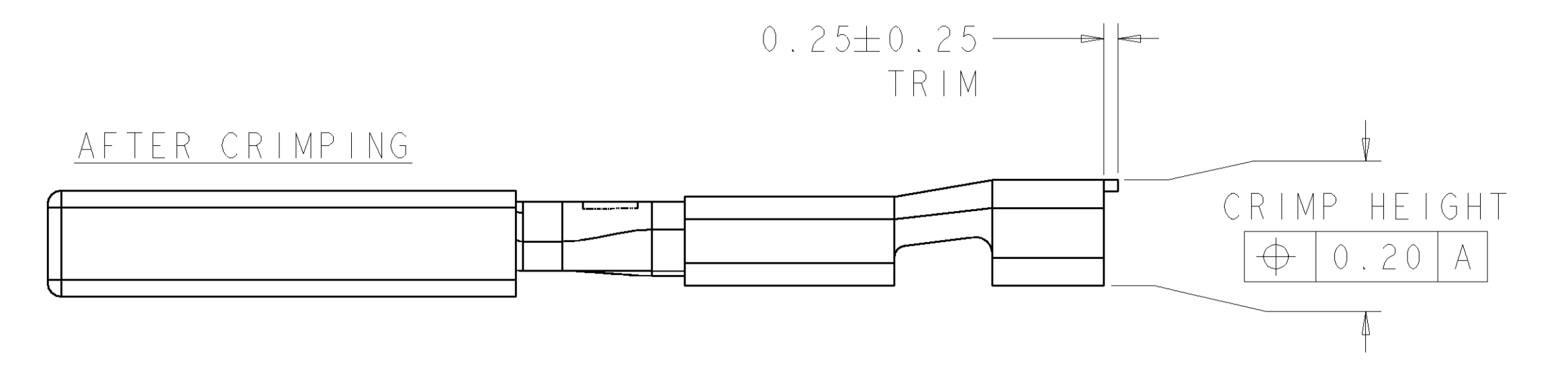
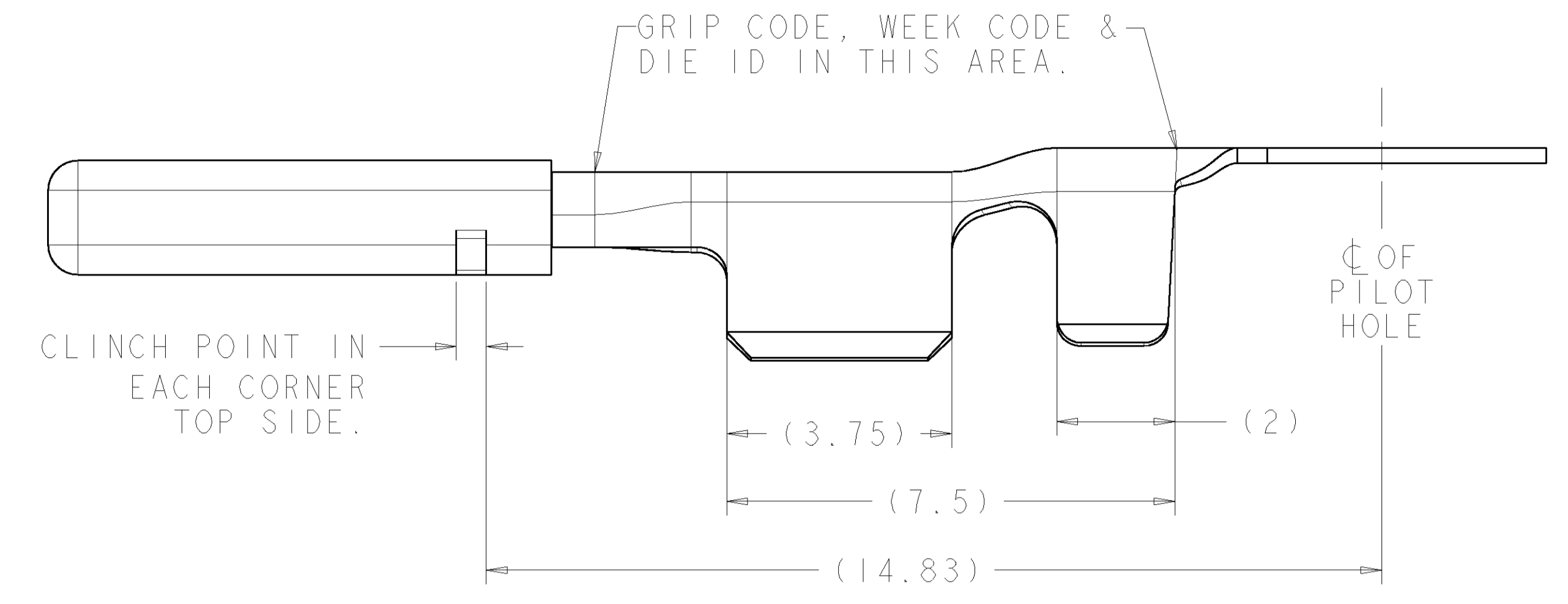
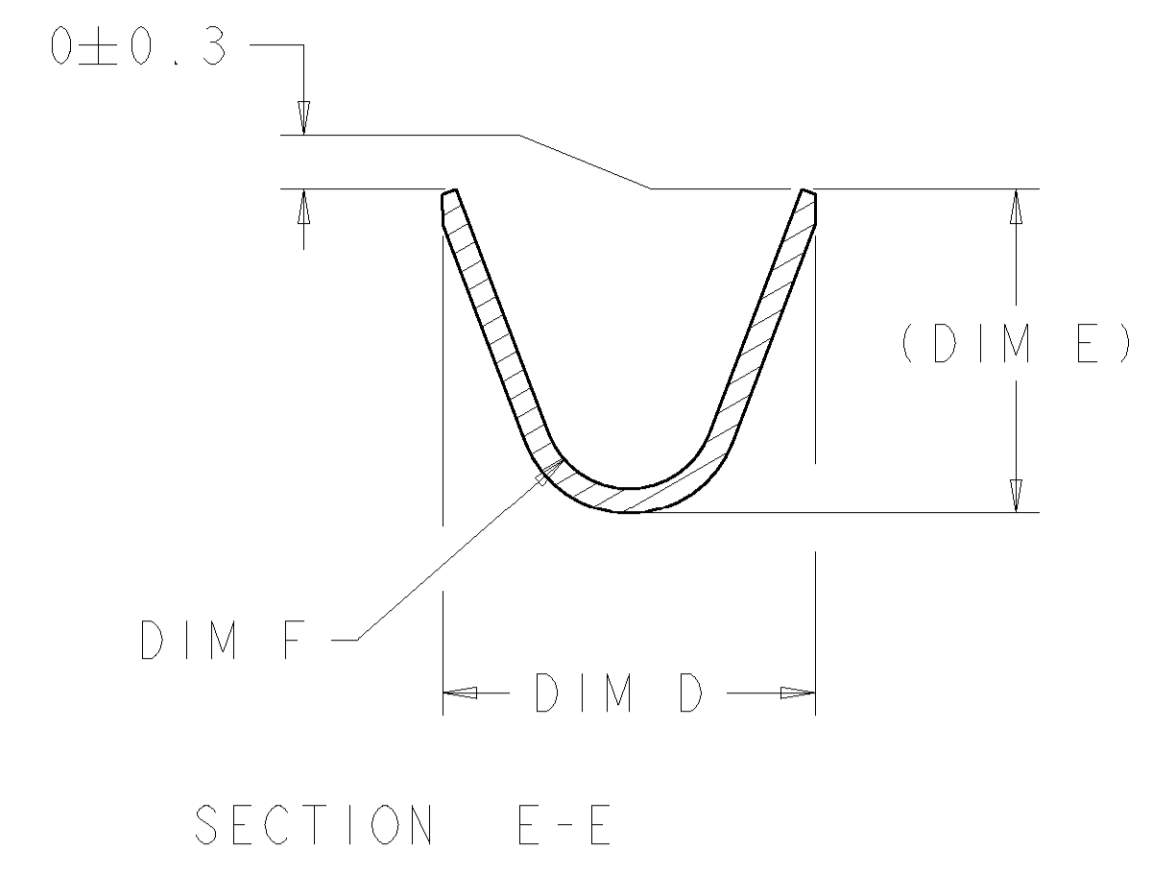
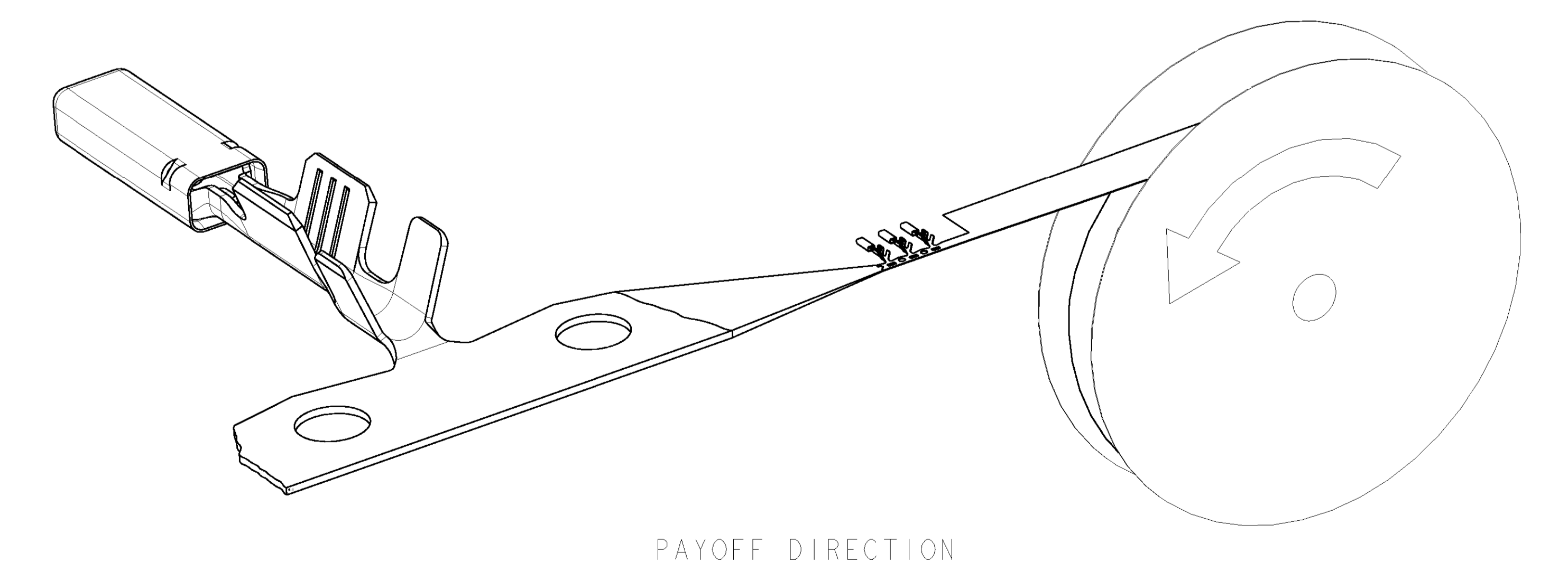
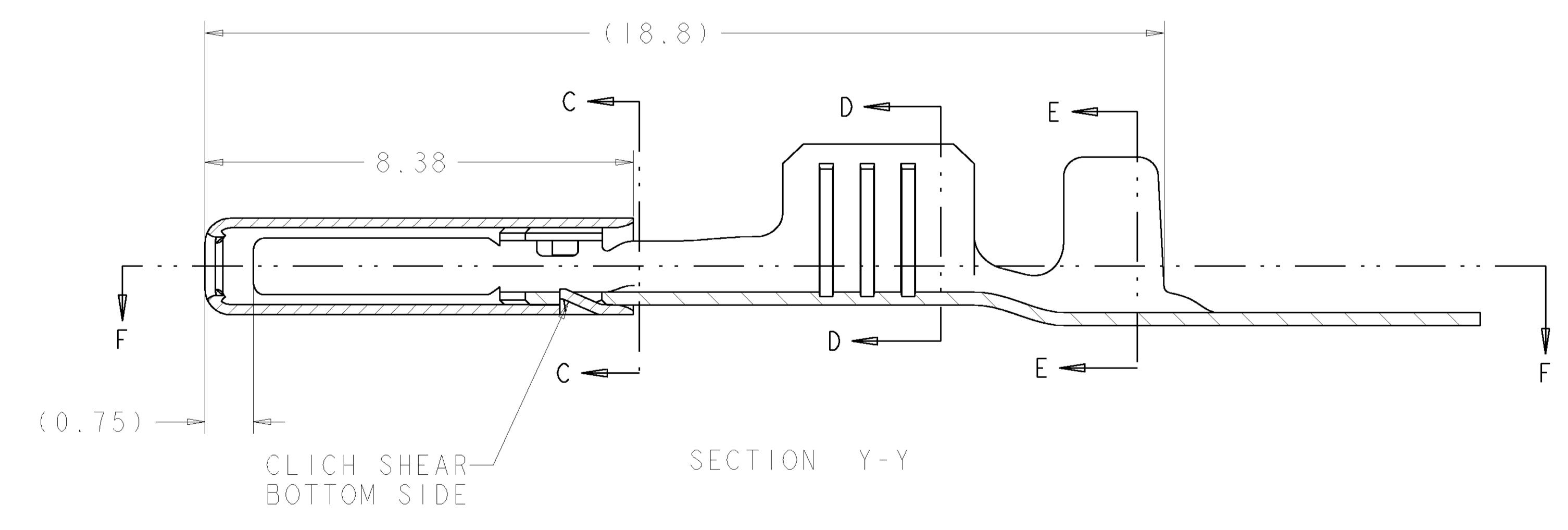
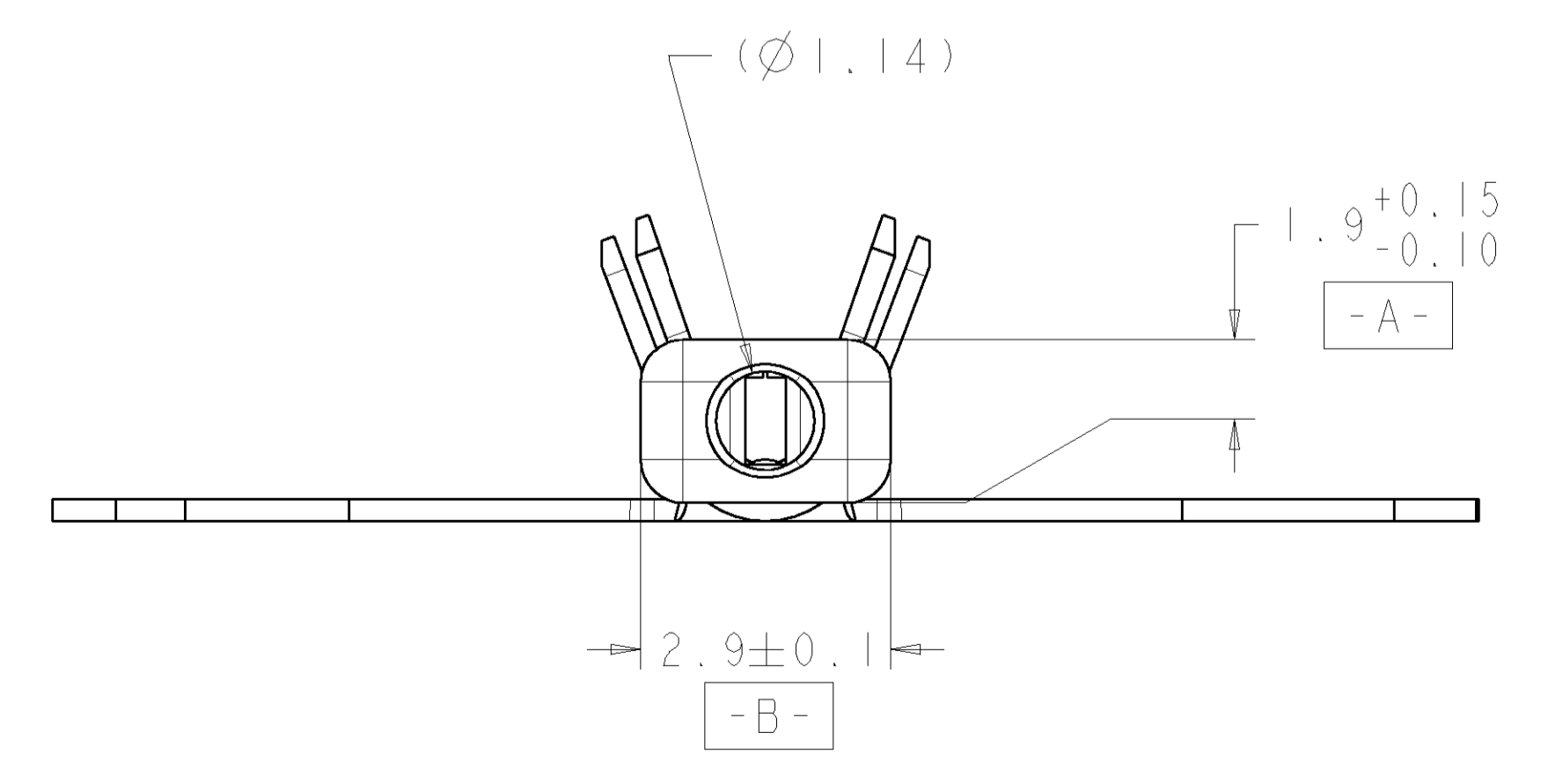
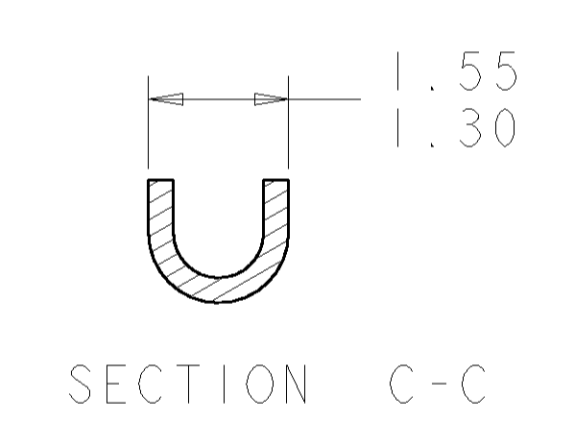


REVOLUTIONS		DATE	BY	APP'D
Y	CHK			
D	EC OKTS 0114-04	20MAY2004	BMP	BMP
E	ECR-06-017807	02MAY2006	JM	JM



- NOTES
- APPLICABLE SPECIFICATIONS
 MATERIAL STANDARDS - MS-8570, C7025 TM02, C2600 H02
 QUALITY ASSURANCE DIAMONDS - PS-7300, 2X
 AUTO ELEC CONNECTOR PERFORM STDS - PF-9600
 NGC CONNECTOR SPECIFICATION - PF-10389
 - PLATING (PRE-FORM)
 - 50 MICRO INCHES MATTE NICKEL MINIMUM UNDERPLATING PER TYCO SPECIFICATION 112-25-2.
 - 50-150 MICRO INCHES TIN IN CRIMP AREAS PER TYCO SPECIFICATION 112-65-1.
 - 15 MICRO INCHES GOLD MINIMUM IN CONTACT AREA PER TYCO SPECIFICATION 112-162-5.
 - PARTS TO BE FREE OF BURRS, DIE MARKS OR ANY OTHER IMPERFECTIONS WHICH COULD EFFECT PART FUNCTION.
 - PLATING TO BE FREE OF ORANGE PEEL OR ANY OTHER IMPERFECTION DUE TO DIE OR HANDLING WHICH COULD ADVERSELY AFFECT PART FUNCTION.
 - PART TO BE FREE OF SHARP EDGES WHICH COULD TEAR THE SEAL DURING SUBSEQUENT OPERATIONS.
 - TERMINAL SLEEVE MUST WITHSTAND 100 NEWTONS PULL-OFF FORCE AND NOT BE DISPLACED BY MORE THAN 0.20MM.
 - DAIMLER/CHRYSLER DEVIATION TO PF-9600 SECTION 5.2.2, TERMINAL BEND RESISTANCE TO BE 9.0N MINIMUM.
 - NORMAL FORCE TO BE MONITORED AND CONTROLLED IN ACCORDANCE WITH TYCO ELECTRONICS QUALITY INSPECTION PLAN.
 - 22 GAUGE WIRE IS NOT APPROVED FOR USE ON NGC FEMALE CONNECTOR ASSEMBLIES.
 - DAIMLER/CHRYSLER DEVIATION TO PF-10389 SECTION 5.5.2 - CONTACT DISENGAGEMENT FORCE TO BE 0.40 - 1.20 N.



CHRYSLER PART NUMBER	TYCO PART NUMBER	CONTACT VERSION	SLEEVE PLATING TYPE	WIRE SIZE (MS-7889, MS-8288 OR MS-9502)	INSULATION CRIMP		CONDUCTOR CRIMP			GRIP DIMENSIONS						
					CRIMP WIDTH	CRIMP HEIGHT	CRIMP WIDTH	CRIMP HEIGHT	STRIP LENGTH	GRIP CODE	A	B	C	D	E	F
04608783AA-18	1456004-1	GOLD	UNPLATED	16	2.75	2.15	2.05	1.32	4.8-5.6	18 AWG	3.0	3.1	Ø1.00	3.8	3.25	Ø1.75
04608783AA-18	1456004-1			18	2.10	1.15										
04608783AA-20	1456004-2			20	2.0	1.95	1.60	1.05								

TOLERANCE OF +/-0.05 FOR ALL GRIPS.
 TOLERANCE OF ±0.3 FOR ALL GRIP DIMENSIONS

DATE	20MAY2004	BY	B. PETROSAL	CHK	B. PETROSAL	DATE	20MAY2004	BY	B. PETROSAL	CHK	B. PETROSAL	DATE	20MAY2004	BY	B. PETROSAL	CHK	B. PETROSAL
USCAR GOLD 1mm TERMINAL																	
MATERIAL: SEE NOTES DIMENSIONS: SEE NOTES CUSTOMER DRAWING: A000779 © 1456004																	

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)