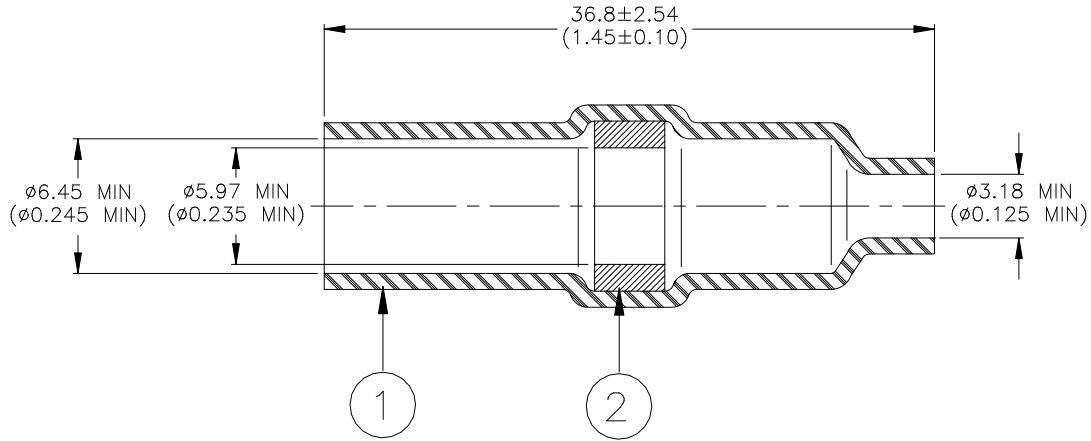


CUSTOMER DRAWING




MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI J-STD-006.
 - FLUX: TYPE ROLO per ANSI-J-STD-004.

APPLICATION

1. This part is designed to make a stub or an in-line splice between two tin or silver plated wires having a combined CMA between 11700 and 18900 circular mils. Wires are to be stripped 25.4 to 28.58 (1 to 1-1/8) and overlapped under the solder preform. Wire insulation rating must be at least 125°C.
2. Sleeve will recover to 2.54 (0.10) maximum I.D.
3. Sleeve may be installed with Raychem IR-500 RG-2 reflector. Ends of sleeve are to be recovered before solder is melted. The use of a Raychem AD-1319 Wire Holder is recommended to hold wires in proper alignment during installation of sleeve.
4. Maximum weight of sleeve: 1.9 lbs/mpc.

TE Connectivity, TE connectivity (logo), Raychem, and SolderSleeve are trademarks

| | | | | | | |
|--|---|---|--|------------|---------------------------|--|
|  | | Raychem DEVICES | TITLE: SOLDERSLEEVE, IN-LINE SPLICE, HIGH TEMPERATURE WIRE (11700 – 18900 CMA) | | | |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS. | | | DOCUMENT NO.: D-110-55 | | | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: N/A ROUGHNESS IN MICRON | TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | Revision: 2 | | Issue Date: March 2020 | |
| DRAWN BY: M. FORONDA | DATE: 22-Mar-00 | ECO: ECO-20-003569 | SCALE: None | SIZE: A | SHEET: 1 of 1 | |

Print Date: 17-Mar-20 If this document is printed it becomes uncontrolled. Check for the latest revision.

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