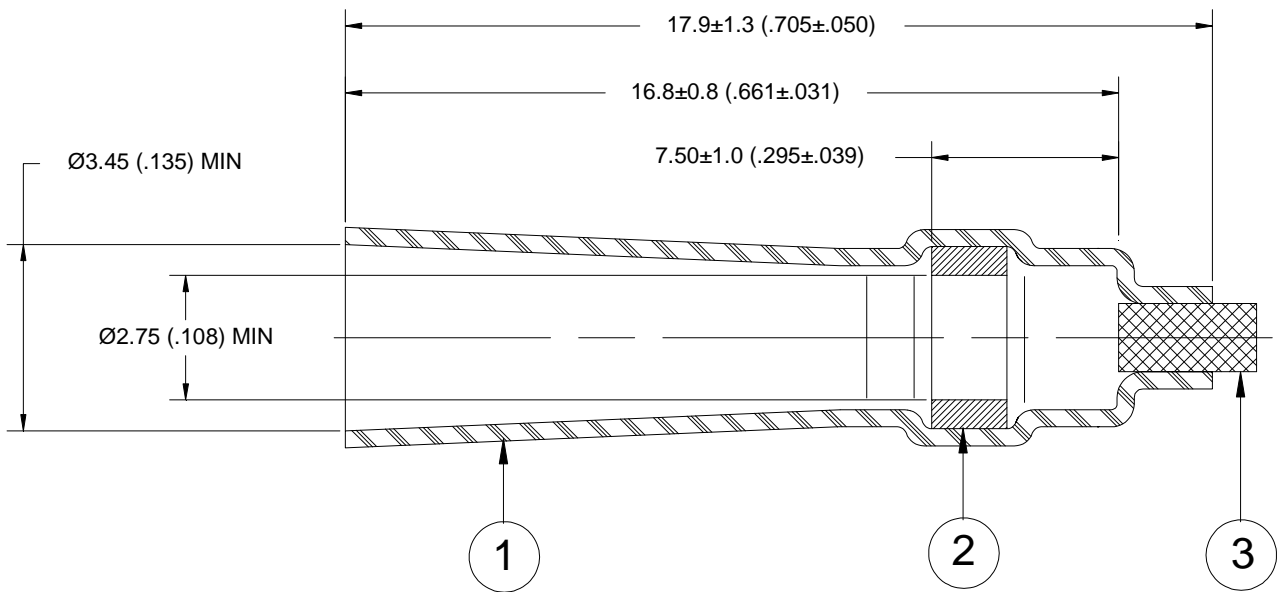


CUSTOMER DRAWING




MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.
3. END CLOSURE: Thermally stabilized thermoplastic.

APPLICATION

1. This part is designed to make a stub splice with wires having a combined conductor CMA of between 350 and 1400 circular mils and a combined jacket diameter between 1.27 (.050) and 3.40 (.135).
2. Part may be installed by convection heating.
3. Temperature range: -55°C to $+150^{\circ}\text{C}$.

 TE Connectivity		Raychem Devices CUSTOMER DRAWING	TITLE: SOLDERSLEEVE* STUB SPLICE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO: D-110-0172		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REV: B	DATE: October 11, 2013	
DRAWN BY: T.NGUYEN	CAGE CODE: 06090	ECO NUMBER: 13-015998	SCALE: NTS	SIZE: A	SHEET: 1 of 1

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