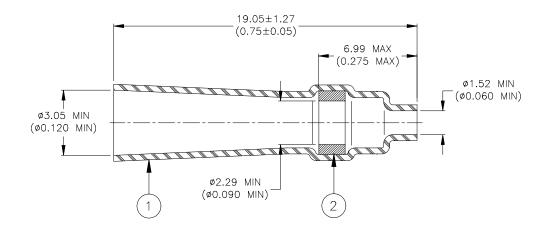
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

- 1. This part is designed to attach a 20 or 22 AWG lead to a solder dipped pin 1.02 (0.040) in diameter.
- 2. Part may be installed with infrared or convection heating technique.

tyco Electronics		Raychem		Tyco Electronic 300 Constitutio Menlo Park, Ca	onal Drive	SOLDERSLEEVE, LEAD/ PIN TERMINATION			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: D-141-56			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROU	GLES: N/A JGHNESS IN PRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DATE: 04-Apr01		DOC ISSUE:	
DRAWN BY: M. FOROND)A	CAGE CODE 06090		REPLACES: N/A	DCR NUMBER: D010067	PROD. REV.:	SCALE: None	SIZE:	SHEET: 1 of 1

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