



RECOMMENDED MOUNTING HOLE PATTERN
 FOR .063 THICK P.C. BOARD

.065	1.65	1.872	47.55
.063	1.60	.700	17.78
.060	1.52	.450	11.43
.045	1.14	.425	10.80
.030	0.76	.312	7.92
.019	0.48	.300	7.62
.015	0.38	.180	4.57
.012	0.30	.175	4.45
.010	0.25	.156	3.96
.008	0.20	.125	3.18
.005	0.13	.078	1.98
.003	0.08	.073	1.85
.001	0.03	.070	1.78
IN	MM	IN	MM

CONVERSION TABLE

- POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- MEASURED AT SURFACE -A-
- PLASTIC FLASH PERMITTED IN THIS AREA.
- PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- MATERIAL: HEADER-THERMOPLASTIC POLYESTER
 CLASS-FILLED 94V-0(NATURAL)
 POST-COPPER ALLOY (TIN PLATED)
- COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

11	1-641876-7	
5,9	1-641876-6	
PRELIMINARY	2,4,6,9,11	1-641876-5
PRELIMINARY	5,7,9	1-641876-4
2,4,6,8,11	1-641876-3	
1	1-641876-2	
4,7,8	1-641876-1	
7	1-641876-0	
6	641876-9	
3	641876-6	
4	641876-3	
POST NUMBER OMITTED	PART NUMBER	

641876-9 SHOWN

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN N. GANNON 25SEP92	25SEP92
0. PLC ± -	1. PLC ± -	CMK R. SWING	25SEP92
2. PLC ± -	3. PLC ± .005	APVD R. SPEER 07OCT92	NAME
4. PLC ± -	ANGLES ± -	PRODUCT SPEC	APPLICATION SPEC

MATERIAL	FINISH	WEIGHT	SIZE	SCALE	RESTRICTED TO
TE Connectivity	TE Connectivity	---	A1 00779	5:1	---

CUSTOMER DRAWING

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)