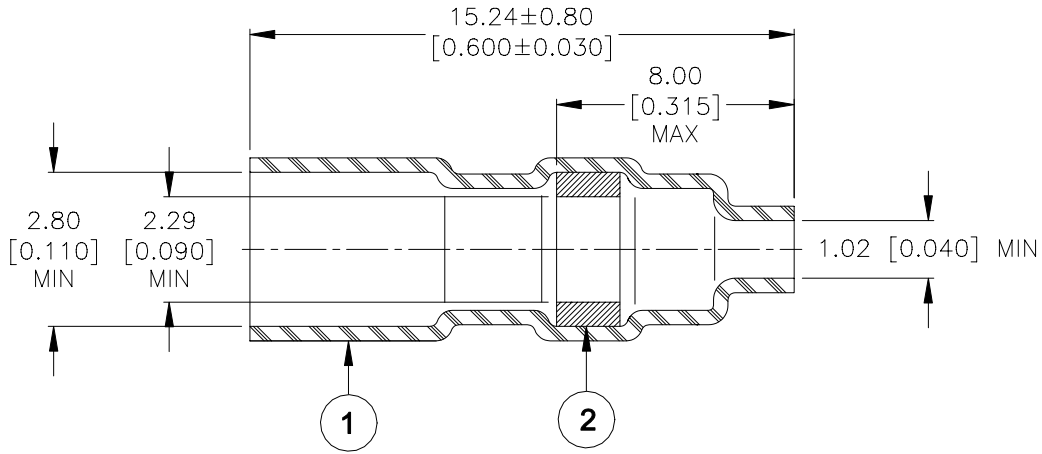


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:  
 SOLDER: TYPE Sn63 per ANSI/J-STD-006.  
 FLUX: TYPE ROL1 per ANSI/J-STD-004.

### APPLICATION

1. This sleeve is designed to connect a 20 AWG pre-tinned conductor to a pre-tinned 0.51 [0.020] diameter pins.
2. Sleeve will recover to 1.27 [0.050] max. I.D.
3. Part may be installed with a convection heat source such as Tyco Electronics/Raychem AA-400 Super Heater.

<b>tyco</b> <i>Electronics</i>		Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.		<b>Raychem</b>		TITLE: <b>SOLDERSLEEVE, 20 AWG LEAD TO 0.051 [0.020] DIA. PIN</b>									
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						DOCUMENT NO.: <b>D-141-51</b>									
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DOC. ISSUE: <b>1</b>		DATE: <b>14-Jul-03</b>							
DRAWN BY: <b>M. FORONDA</b>		CAGE CODE: <b>06090</b>		REPLACES: <b>N/A</b>		DCR NUMBER: <b>D030390</b>		PROD. REV.: <b>D</b>		SCALE: <b>None</b>		SIZE: <b>A</b>		SHEET: <b>1 of 1</b>	

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