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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
FT	G4	CB5	REVISED PER ECO-11-004835	11MAR11	RK HMR

$\phi 1.50$ MAX
[$\phi 0.059$]

PIN DIA

0.36-0.56
[.014-.022]

2.29
[.090] MIN
CONTACT PT

3.30
[.130] MAX
PIN LENGTH

3.61
[.142]

SPRING

EYELET

$\phi 0.97$ +0.05
-0.03
[$\phi 0.038$ +.002
-.001]

$\phi 0.58 \pm 0.05$
[$\phi 0.023 \pm 0.002$]
KNOCKOUT AND OPEN
BOTTOM ONLY

SECTION A-A

9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

1. TIN PER MIL-T-10727 OR TIN LEAD .000254 [.000100] MIN THK.
2. GOLD PER MIL-G-45204, TYPE II, 0.00076 [.000030] MIN THK OVER NICKEL PER QQ-N-290 0.00028 [.000011] MIN THK ON CONTACT AREA.
3. GOLD FLASH PER MIL-G-45204, TYPE II, 0.13 μm [.000005] MIN THK. OVER NICKEL PLATE PER QQ-N-290 0.51 μm -1.52 μm [.000020-.000060] EXT THK.
4. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
MACHINE INSERTION: 1.04 \pm 0.05 [.041 \pm .002]
HAND INSERTION: 1.02 +0.10 / -0.00 [.040 +.004 / -.000]
5. APPLICATION TOOL PART NUMBER:
MACHINE NO. 682127-2
INSERTION HEAD NO. 682039-1
6. TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
7. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
8. MATERIAL: SPRING: BERYLLIUM COPPER (QQ-C-533)
EYELET: COPPER (QQ-C-576)

OBSCLETE	CLOSED	0.33-0.51 [.013-.020]	GOLD 3	GOLD 2	9-330808-3
		0.33-0.51 [.013-.020]	TIN 1	TIN 1	9-330808-2
			GOLD 3	GOLD 2	7-330808-5
			TIN 1	TIN 1	7-330808-4
			GOLD 3	GOLD 2	7-330808-3
			TIN 1	TIN 1	7-330808-2
SUPSD BY 5-330808-3	KNOCKOUT	0.46-0.51 [.018-.020]	GOLD 3	GOLD 2	7-330808-1
SUPSD BY 3-330808-8			TIN 1	TIN 1	7-330808-0
9 OBSOLETE	OPEN		TIN 1	TIN 1	6-330808-9
OBSOLETE			GOLD 3	GOLD 2	6-330808-8
OBSOLETE			TIN 1	TIN 1	6-330808-7
	CLOSED	0.33-0.51 [.013-.020]	TIN 1	GOLD 2	6-330808-5
OBSOLETE	OPEN	0.25-0.33 [.010-.013]	TIN 1	GOLD 2	5-330808-6
	KNOCKOUT	0.33-0.51 [.013-.020]	TIN 1	GOLD 2	5-330808-4
SUPSD BY 5-330808-3			GOLD 3	GOLD 2	5-330808-3
SUPSD BY 5-5330808-4	CLOSED	0.25-0.33 [.010-.013]	TIN 1	TIN 1	5-330808-1
			GOLD 3	GOLD 2	5-330808-0
OBSOLETE	OPEN	0.33-0.51 [.013-.020]	TIN 1	TIN 1	4-330808-8
OBSOLETE			GOLD 3	GOLD 2	4-330808-7
OBSOLETE			TIN 1	TIN 1	4-330808-2
OBSOLETE			TIN 1	TIN 1	4-330808-1
	KNOCKOUT	0.33-0.51 [.013-.020]	GOLD 3	GOLD 2	3-330808-8
OBSOLETE			TIN 1	TIN 1	3-330808-7
OBSOLETE			TIN 1	TIN 1	3-330808-1
	CLOSED	0.33-0.51 [.013-.020]	GOLD 3	GOLD 2	2-330808-8
			TIN 1	TIN 1	2-330808-7
SUPSD BY 5-330808-0			GOLD 3	GOLD 2	2-330808-2
OBSOLETE			TIN 1	TIN 1	2-330808-1
	BOTTOM TYPE	RECOMMENDED PIN DIA 6	EYELET	SPRING	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. TALLEY 4-5-91	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK S. ROBERTSON 8-22-91	MINIATURE SPRING SOCKET ASSEMBLY	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD R. MILLER 8-22-91	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	A2 00779 C=330808	SCALE 20:1 SHEET 1 OF 1 REV CB5
2 PLC ± -	3 PLC ± 0.20 [.008]	APPLICATION SPEC		
4 PLC ± -	ANGLES ± -	WEIGHT -		
MATERIAL	FINISH	CUSTOMER DRAWING		
8	SEE TABLE			

1471-9 (3/11)

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单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)