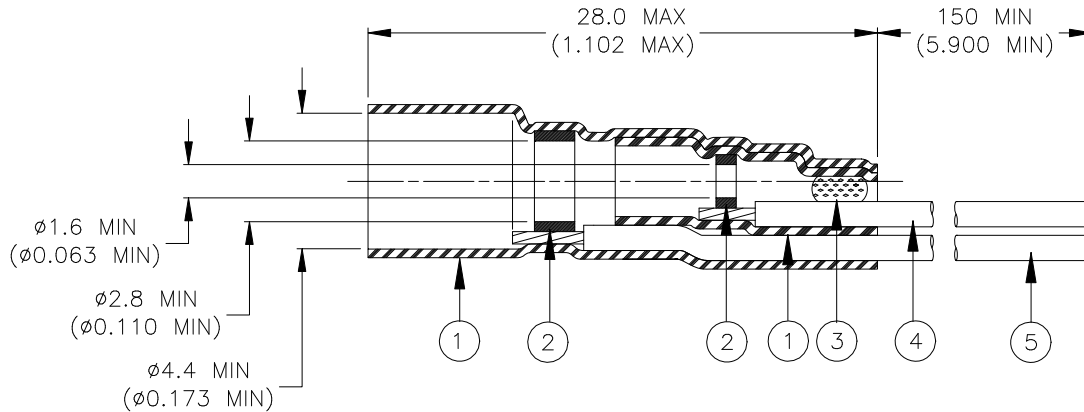


# CUSTOMER DRAWING



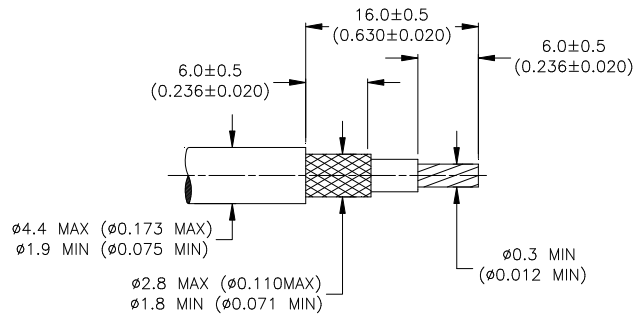
## MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORMS WITH FLUX:  
SOLDER: TYPE Sn63 per ANSI-J-STD-006.  
FLUX: TYPE ROL0 per ANSI-J-STD-004.
- MELTABLE RING: Thermally stabilized thermoplastic.
- CONDUCTOR LEAD (Color: white): RAYCHEM 55A0111-22-9 AWG22, stranded, tin plated copper.
- GROUND LEAD (Color: blue): RAYCHEM 55A0111-22-6 AWG22, stranded, tin plated copper.

## APPLICATION

- This controlled soldering device is designed for termination of a coaxial cable to a connector or a printed circuit board. It will terminate the tin or silver-plated copper center conductor and the single or double tin or silver-plated copper braid of a coaxial cable having an insulation rated for at least +125°C.
- Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



		<b>Raychem</b> Devices	TITLE : <b>COAXIAL SOLDER-SLEEVE DEVICE WITH PRE-INSTALLED WIRES</b>			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: <b>B-040-22-03</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DOCUMENT REVISION: <b>B</b>		REVISION ISSUE DATE: <b>12-MAR-2020</b>	
DRAWN BY: M. FORONDA	DATE: 18-DEC-2000	CAGE CODE: 06090	ECO NUMBER: ECO-20-003669	SCALE: None	SIZE: A	SHEET: 1 of 1

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