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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	M	REVISED PER ECO-15-004948	27APR2015	AP SB

3,4 DIA. HOLE WITHOUT BOARDLOCK (7).

ACCESSORIES	ITEM NO.	DESCRIPTION OF ACCESSORY	QUANTITY											
			1	2	3	4	5	6	7	8	9			
	5	BUSHING WITH THROUGH-HOLE 3,1 DIA.		2					2					
	5	BUSHING WITH INNER THREAD 4-40 UNC		2						2				
	5	BUSHING WITH INNER THREAD M3			2						2			
	4	FEMALE SCREWLOCK WITH 4-40 UNC				2							2	
	4	FEMALE SCREWLOCK WITH M3					2							2
	7	BOARDLOCK	2	2	2	2	2							

△ GROOVE INDICATES VERSION WITH 4-40 UNC INNER THREAD; WITHOUT GROOVE INDICATES VERSION WITH M3 INNER THREAD.  
 △ CAVITY IDENTIFICATION AT FRONT SIDE ONLY.  
 △ PART NUMBER AND DATE CODE.  
 4. AIR AND CREEPAGE DISTANCES ACCORDING TO DIN 41652.  
 △ CONTACT FINISH: GOLD FLASH OVER PALLADIUM-NICKEL PLATE OR GOLD PLATE ON THE MATING SURFACES, TIN PLATE ON THE SOLDER-TAILS, NICKEL UNDERPLATE ON THE ENTIRE CONTACT. MATING SURFACE FINISH MEETS PERFORMANCE LEVEL 2 PER DIN 41652.

ITEM NO./MATERIAL :

- ① SHELL : BRIGHT TIN PLATED STEEL
- ② HOUSING : GLASS FILLED POLYESTER, COLOR : BLACK
- ③ CONTACTS : PHOSPHOR BRONZE (PLATING : SEE NOTES ABOVE)
- ④ FEMALE SCREWLOCK : TIN PLATED STEEL (INNER THREAD 4-40 UNC OR M3)
- ⑤ BUSHING : TIN PLATED STEEL (INNER THREAD 4-40 UNC OR M3 OR 3,1 DIA THROUGH-HOLE)
- ⑥ BRACKET : TIN PLATED STEEL
- ⑦ BOARDLOCK : TIN PLATED PHOSPHOR BRONZE
- ⑧ POST ALIGNMENT PLATE : GLASS FILLED NYLON. COLOR : BLACK

RECOMMENDED P.C. BOARD HOLE-LAYOUT

MATING FACE OF CONNECTOR

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		DWN D. KESSLER	14JAN99		
DIMENSIONS: mm		CHK W. SOOMERS			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD -		NAME	
0 PLC ± -		PRODUCT SPEC		HD-20 SIZE 2	
1 PLC ± 0.3		APPLICATION SPEC		RIGHT ANGLE RECEPTACLE HEADER;	
2 PLC ± 0.15				MARK II	
3 PLC ± -		WEIGHT		SIZE	CAGE CODE
4 PLC ± -				A2	00779
ANGLES ± 2°				DRAWING NO	RESTRICTED TO
FINISH				C=106506	
		CUSTOMER DRAWING	SCALE	SHEET	REV
			NTS	1 of 1	M

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