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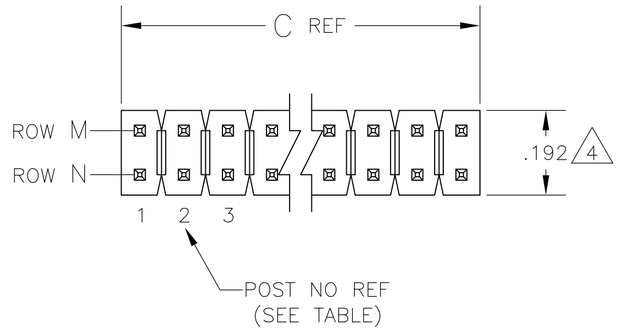
LOC	DIST
AD	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	L1	REVISED PER ECO-09-020774	08SEP09	KK	AEG



1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.

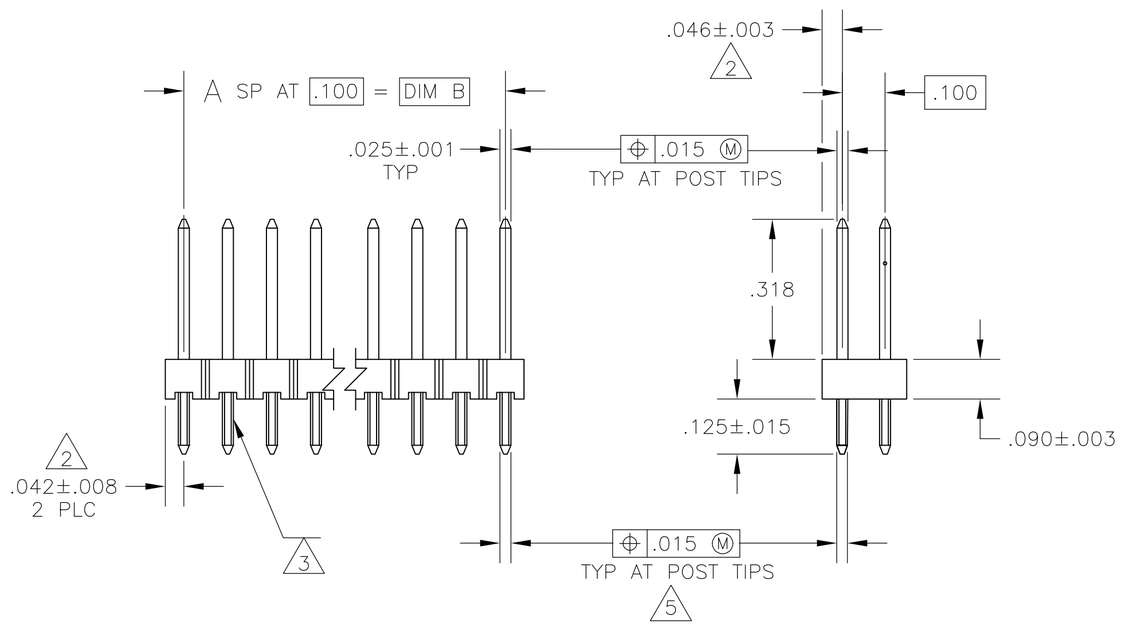
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.

3. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.

4. FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184±.016

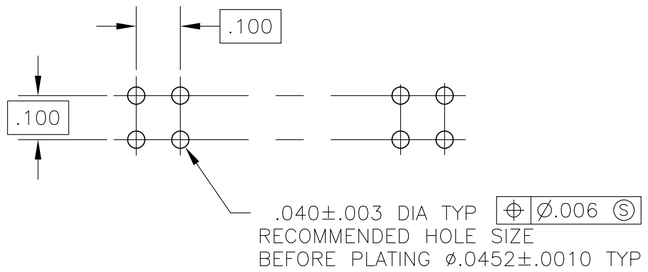
5. ⌖ .020 Ⓜ FOR KINKED TAILS

6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



		C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
		3.984	3.900	39	80	2-104434-0
6	OBSOLETE	~~2.984~~	~~2.900~~	~~29~~	~~60~~	~~1-104434-9~~
		~~2.484~~	~~2.400~~	~~24~~	~~50~~	~~1-104434-8~~
		1.984	1.900	19	40	1-104434-7
		~~1.684~~	~~1.600~~	~~16~~	~~34~~	~~1-104434-6~~
		~~1.484~~	~~1.400~~	~~14~~	~~30~~	~~1-104434-5~~
		~~1.384~~	~~1.300~~	~~13~~	~~28~~	~~1-104434-4~~
		~~1.284~~	~~1.200~~	~~12~~	~~26~~	~~1-104434-3~~
		~~1.184~~	~~1.100~~	~~11~~	~~24~~	~~1-104434-2~~
		~~1.084~~	~~1.000~~	~~10~~	~~22~~	~~1-104434-1~~
6	OBSOLETE	~~.984~~	~~.900~~	~~9~~	~~20~~	~~1-104434-0~~
		~~.884~~	~~.800~~	~~8~~	~~18~~	~~104434-9~~
		~~.784~~	~~.700~~	~~7~~	~~16~~	~~104434-8~~
		~~.684~~	~~.600~~	~~6~~	~~14~~	~~104434-7~~
		~~.584~~	~~.500~~	~~5~~	~~12~~	~~104434-6~~
		~~.484~~	~~.400~~	~~4~~	~~10~~	~~104434-5~~
6	SUPERSEDED	~~.384~~	~~.300~~	~~3~~	~~8~~	~~104434-4~~
		~~.284~~	~~.200~~	~~2~~	~~6~~	~~104434-3~~
6	OBSOLETE	~~.184~~	~~.100~~	~~1~~	~~4~~	~~104434-2~~
6	SUPERSEDED	~~.084~~	——	——	~~2~~	~~104434-1~~

104434



RECOMMENDED HOLE LAYOUT

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK
POST: PHOSPHOR BRONZE

FINISH .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL ON ENTIRE POST

DWN H MOLL 28JUN88
CHK R FEIDT 28JUN88
APVD R FEIDT 28JUN88
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

Tyco Electronics
Tyco Electronics Corporation
Harrisburg, Pa 17105-3608

NAME
HEADER ASSY, MOD II,
BREAKAWAY, DBL ROW,.100X.100CL, VERT,
.025 SQ POSTS, WITH RETENTION FEATURE

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-104434	—

CUSTOMER DRAWING

SCALE	SHEET	OF	REV
4:1	1	1	L1

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