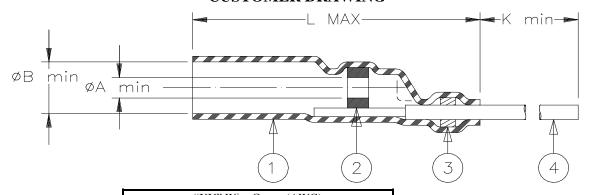
CUSTOMER DRAWING



	XY wire Gauge (AwG)							
Product Names	Product Dimensions					Cable Dimensions		
	L	A	В	K		D	F	M±0.5
	max	min	min	min				(M±0.02)
						0.6	0.3	
B-801-62	17.5	1.4	2.8	150	22	(0.025)	(0.015)	5
B-801-64	(0.690)	(0.055)	(0.110)	(5.900)	24	to	to	(0.200)
B-801-66					26	2.4	1.3	
						(0.095)	(0.050)	

MATERIAL

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

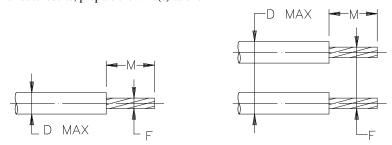
FLUX: TYPE ROL0 per ANSI J-STD-004.

- 3. MELTABLE RING: Thermally stabilized thermoplastic. Color: red.
- CONDUCTOR LEAD: Raychem 55A0111-XY in accordance with MIL-W-22759/32 AWGXY (see table) stranded tin plated copper wire. Color: white.

APPLICATION

- 1. These controlled soldering devices are designed to terminate with a stranded extension lead:
 - -A metallic pin or
 - -the primary of a coaxial cable or
 - -one or several tin or silver plated wire(s), having an insulation rated for at least +125°C.
- 2. Temperature range: -55°C to +150°C.
- 3. Install using TE Connectivity-approved convection or infrared tools in accordance with Raychem installation procedure RPIP-825-00.

For best results, prepare the wire(s) as shown:



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= <u>TE</u>	Raychem THERMOFIT DEVICES				TITLE: SOLDERSLEEVE DEVICE EXTENSION					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE IN BETWEEN BRACKETS.				DOCUMENT NO.: B-801-6X						
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS MICRON	amend this drawing a NESS IN should evaluate the st		ing at any time. Users the suitability of the	Revision: 4		Issue Date; March 2020			
DRAWN BY: DATE: R. MAPALO 16-Oct-9			ECO: ECO-20-003568		SCALE: NONE	SIZE: A	SHEET: 1 of 1			

Print Date: 13-Mar-20 If this document is printed it becomes uncontrolled. Check for the latest revision.

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