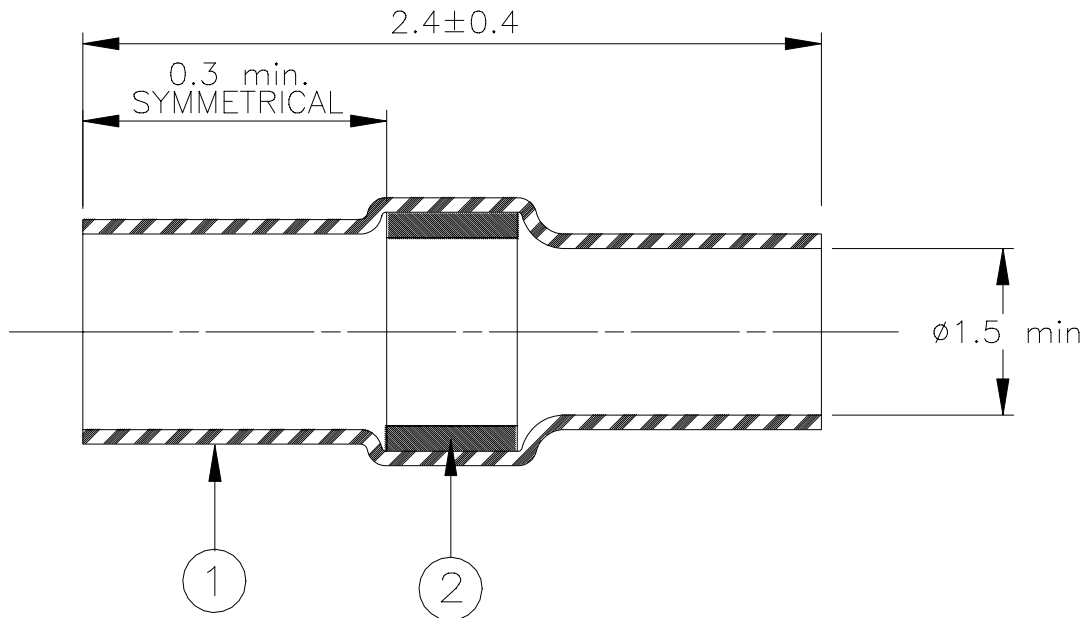


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: HEAT-SHRINKABLE, RADIATION CROSS-LINKED POLYVINYLIDENE FLUORIDE. TRANSPARENT BLUE. MAXIMUM RECOVERED ID: 0.8.
2. SOLDER PREFORM WITH FLUX:
 - Solder: Sn96 Ag4 per ANSI J-STD-006.
 - Flux: ROM1 per ANSI-J-STD-004.

NOTES

- A. The parts covered by this SCD are for use in interconnecting two components having a maximum combined OD of 1.3.
 - B. Parts will meet the requirements of Raychem Specification RT-1404 when installed properly.
 - C. The termination shall meet the voltage drop and tensile strength requirements of that specification after heat aging at 200°C for 144 hours.
- TEMPERATURE RATING: -55°C to +150°C.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO.: D-110-0215			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980621		REPLACES: D1100215	
	ROUGHNESS IN MICRON			DOC ISSUE: 3	SCALE: None	SIZE: A	SHEET: 1 of 1
DRAWN BY: M. FORONDA	DATE: 04/27/98	PROD. REV. B					

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