



#### **FEATURES**

- 0.250" [6.35mm] max diameter
- Threaded mount version available (XS-BG)
- Lead-wires (XS-B) or cable (XS-BG)
- Axial and radial cable exit (XS-BG)
- Electromagnetic shielding
- Stainless steel housing
- ◆ 220°C operation (Option; call factory)
- Calibration certificate supplied with all units

#### **APPLICATIONS**

- Servomechanisms
- Robotics
- Surfometers
- Measurement of films/delicate materials
- Space restrictive applications
- Multi-point measurement of small components
- Multi-finger calipers for pipe contour inspection
- Measurements at high displacement speeds

# **XS-B SERIES**

# Subminiature AC LVDT

#### **SPECIFICATIONS**

- Micro size
- Low mass core
- 3/16 or 1/4 inch housing diameter
- ◆ Stroke ranges ±0.1 and ±0.25 inch
- Operating frequency up to 20kHz
- Standard or threaded bulkhead mount
- Stainless steel housing
- Magnetically shielded

**The XS-B Series** of subminiature LVDTs were specifically designed for micro applications, where small physical size is the prime requirement. Featuring an extremely low core weight, the XS-B Series are the perfect choice for high speed displacement measurements, measurement of delicate materials and films, or where heavier cores would influence the measurement result.

The XS-B Series are available in stroke ranges of  $\pm 0.1$  inch  $[\pm 2.54 \text{mm}]$  or  $\pm 0.25$  inch  $[\pm 6.35 \text{mm}]$ , standard or threaded mounting configurations, and in flying lead or polyurethane jacketed lead termination (all model dependent). All models incorporate a ferromagnetic stainless steel housing providing electromagnetic and electrostatic shielding. The XS-B Series is compatible with most Measurement Specialties LVDT signal conditioners, controllers and readouts (consult factory).

## PERFORMANCE SPECIFICATIONS

ELECTRICAL SPECIFICATIONS								
Parameter		XS-B 099		XS-B 249			XS-BG 100	
Stroke range		±0.10 [±2.54]		±0.25 [±6.35]			±0.10 [±2.54]	
Test input frequency	2.5k	Hz	5kHz	10kHz	2.5kHz	5kHz	10kHz	5kHz
Sensitivity V/V/ii [mV/V/m	-		2.7 [106]	4.0 [157]	1.4 [55.1]	1.7 [66.9]	1.85 [72.8]	5.25 [207]
Output at stroke ends (*), mV/V	150	0	270	400	350	425	462	525
Phase shift	+69	)°	+55°	+38°	+35°	20°	12°	+3°
Input impedance (PRIMARY), ohms	30	)	40	50	110	160	210	960
Output impedance (SECONDARY), oh	ms 45	,	60	75	135	160	200	2150
Non-linearity, maximum		±0.5% of FR		±0.5% of FR			±0.2% of FR	
Input voltage, sine wave		1 VRMS		1 VRMS			3.5 VRMS	
Input frequency range		2.5 to 20kHz (Standard test frequency is 2.5kHz)		2.5 to 20kHz				
Null voltage, maximum		0.5% of FRO						

ENVIRONMENTAL SPECIFICATIONS & MATERIALS					
Parameter	XS-B 099 and XSB 249	XS-BG 100			
Operating temperature	-67°F to +302°F [-55°C to +150°C]	-40°F to +140°F [-40°C to +60°C]			
Shock survival	1, 000 g (11ms half-sine)	1, 000 g (11ms half-sine)			
Vibration tolerance	20 g up to 2KHz	20 g up to 2KHz			
Housing material	Kovar	AISI 430 Series stainless steel			
Electrical connection	Five lead-wires Stranded 36 AWG PTFE insulated 1 foot [0.3m] long Axial exit	Shielded cable with Polyurethane jacket Six conductors, stranded 32 AWG, PTFE insulated 6.5 feet [2m] long Axial and radial exit (**)			
IEC	IP61	IP61			

### Notes:

Dimensions are in inch [mm]

All values are nominal unless otherwise noted

Electrical specifications are for the test frequency indicated in the table

(\*): Unit for output at stroke ends is millivolt per volt of excitation (input voltage)

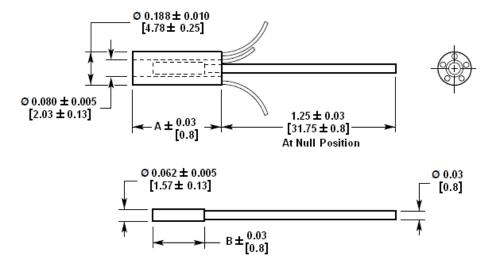
(\*\*): Adapter provided for radial exiting of cable

FR: Full Range is the stroke range, end to end; FR=2xS for ±S stroke range

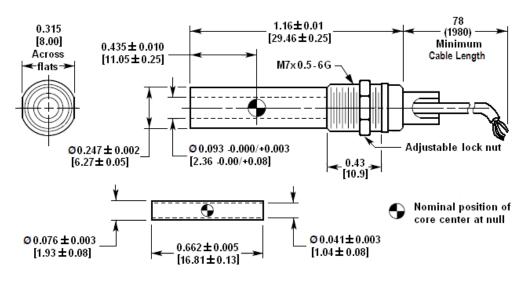
FRO (Full Range Output): Algebraic difference in outputs measured at the ends of the range

## MECHANICAL SPECIFICATIONS

Parameter	XS-B 099	XS-B 249
Main body length "A"	0.88 (22.35)	1.88 (47.75)
Core length "B"	0.50 (12.7)	1.25 (31.75)
Body weight, oz [g]	0.14 [4.0]	0.31 [8.8]
Core weight, oz [g]	0.013 [0.37]	0.021 [0.60]



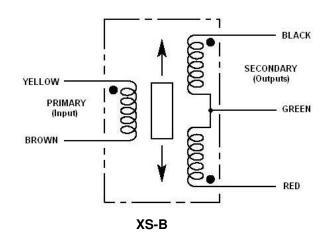
XS-B (Supplied with extension rod already attached to core)

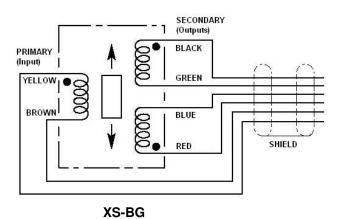


100 XS-BG

Dimensions are in inches [mm]

## WIRING INFORMATION





#### ORDERING INFORMATION

Description	Model	Part Number
±0.1 inch LVDT	XS-B 099	02560629-000
±0.25 inch LVDT	XS-B 249	02560630-000
±0.1 inch LVDT	XS-BG 100	02560997-000

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