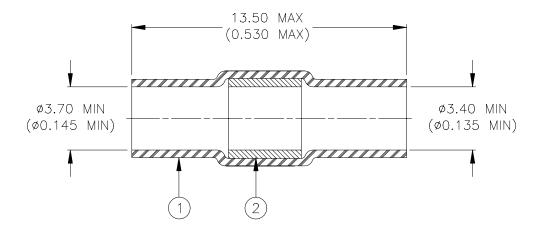
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 Pb37 per ANSI/J-STD-006. FLUX: TYPE ROM1 per ANSI/J-STD-004.

APPLICATION

- 1. This part is designed for use in attaching a wire onto a post. They may be used on cables rated for at least 125°C.
- 2. Parts will meet the requirements of Raychem Specification RT-1404 when installed properly.
- 3. Temperature Rating: -55° C to $+125^{\circ}$ C.

tyco Electronics		3	Raychem Products 305 Constitution Drive Menlo Park, CA 94025, USA		SOLDERSLEEVE DEVICE				
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.						DOCUMENT NO.: D-110-0056			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			DCR NUMBER: D020228		REPLACES: D980609	
DRAWN BY:	DATE		Ξ:	PROD. REV.		DOC ISSUE:	SCALE:	SIZE:	SHEET:
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