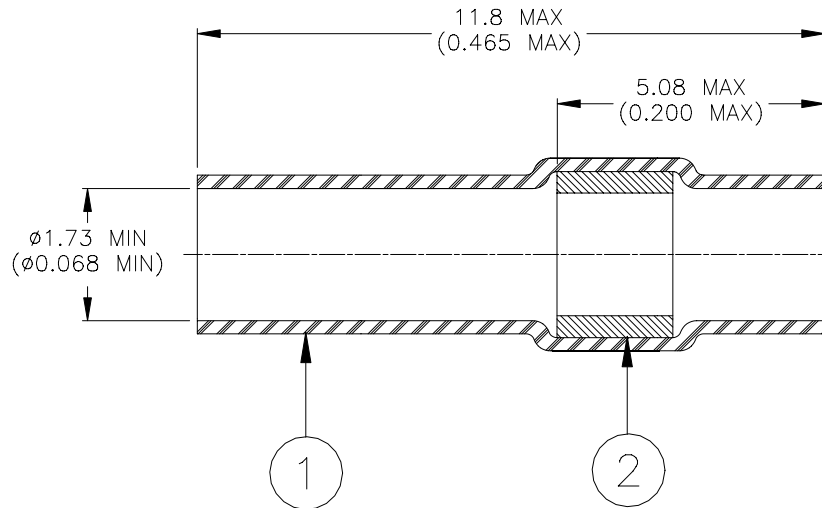


SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

- 1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 2.54 (0.100) or greater centers.
 - Wire Accommodation:
 - Jacket O.D.: 1.73 (0.068) max.
 - Gauge: 20-22
 - Connector Terminal:
 - Max. Width: 1.73 (0.068)
 - Min. Height: 3.81 (0.150)
- 2. Sleeve will recover to 0.76 (0.030) max. I.D.

Raychem Interconnect <small>a division of tyco ELECTRONICS</small> 300 Constitution Drive Menlo Park, CA 94025, USA		THERMOFIT DEVICES	TITLE: SOLDERSLEEVE WIRE TERMINATOR TAB TERMINAL (AS-4000)				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: D-128-0042				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D990746	REPLACES: N/A			
DRAWN BY: M. FORONDA	DATE: 19-May-00	PROD. REV. F	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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