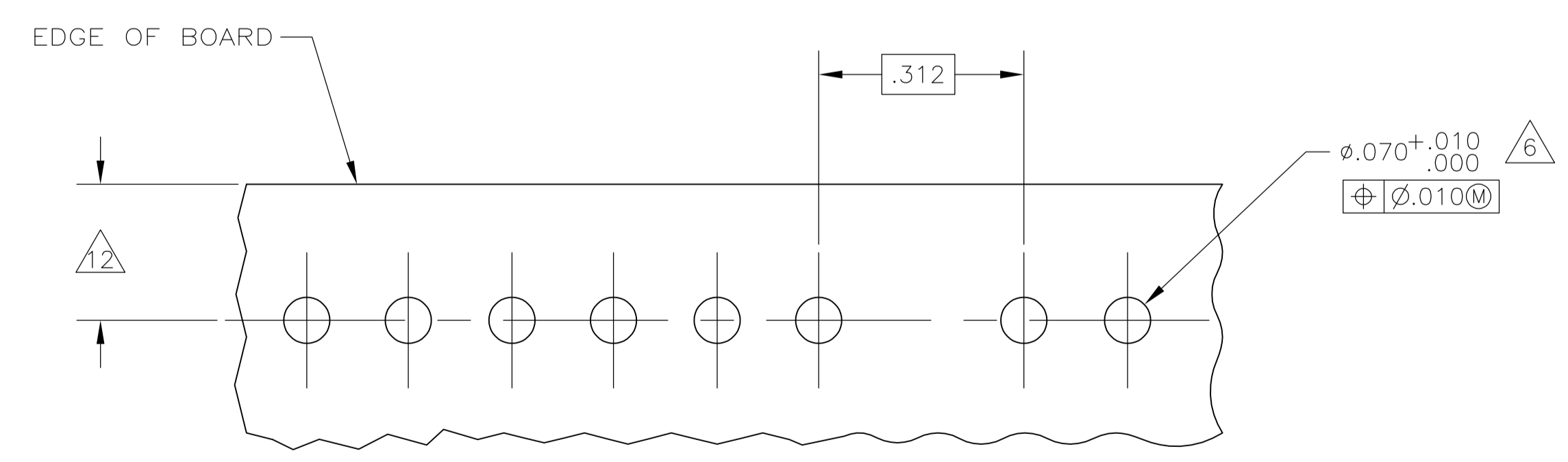
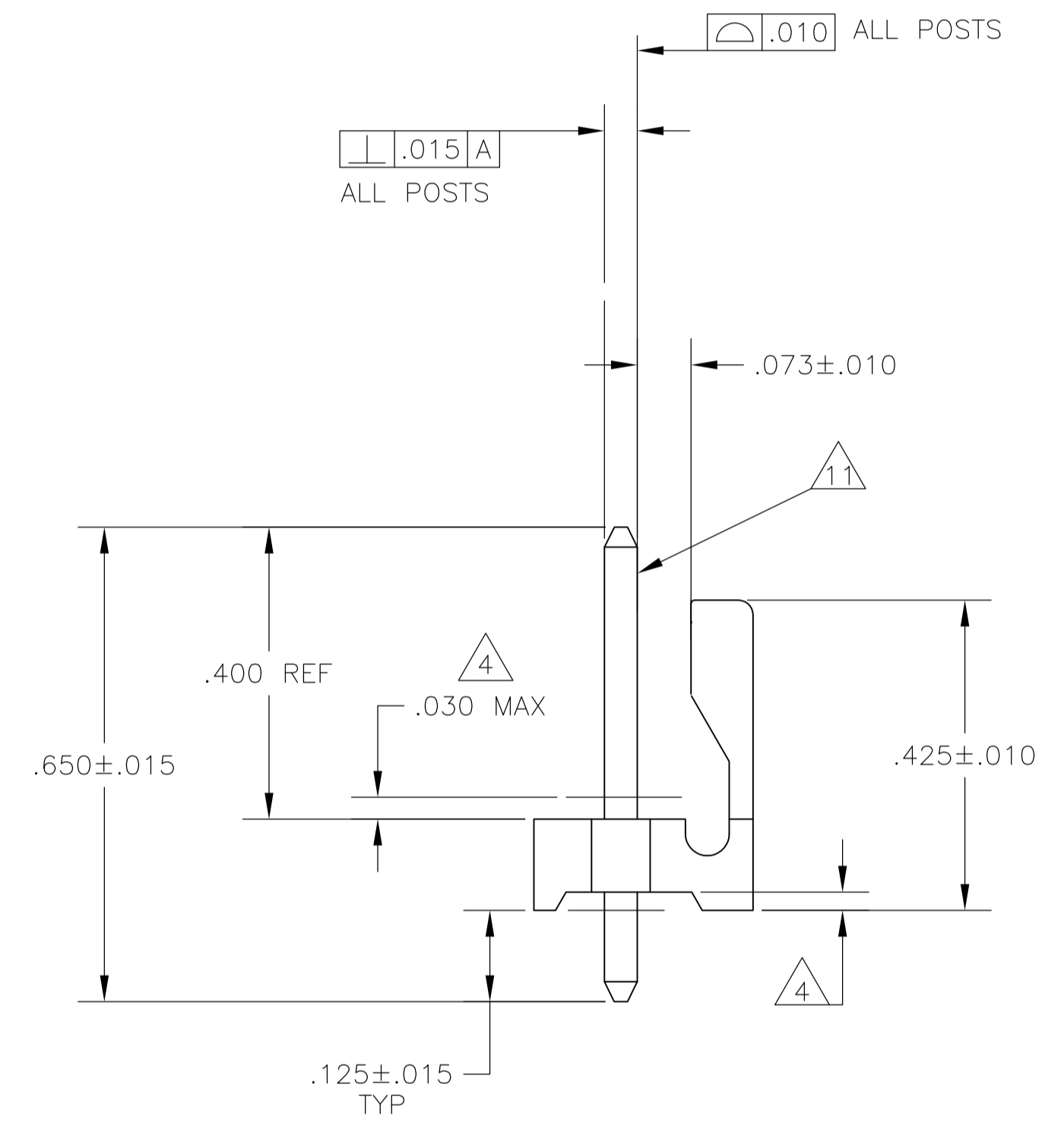
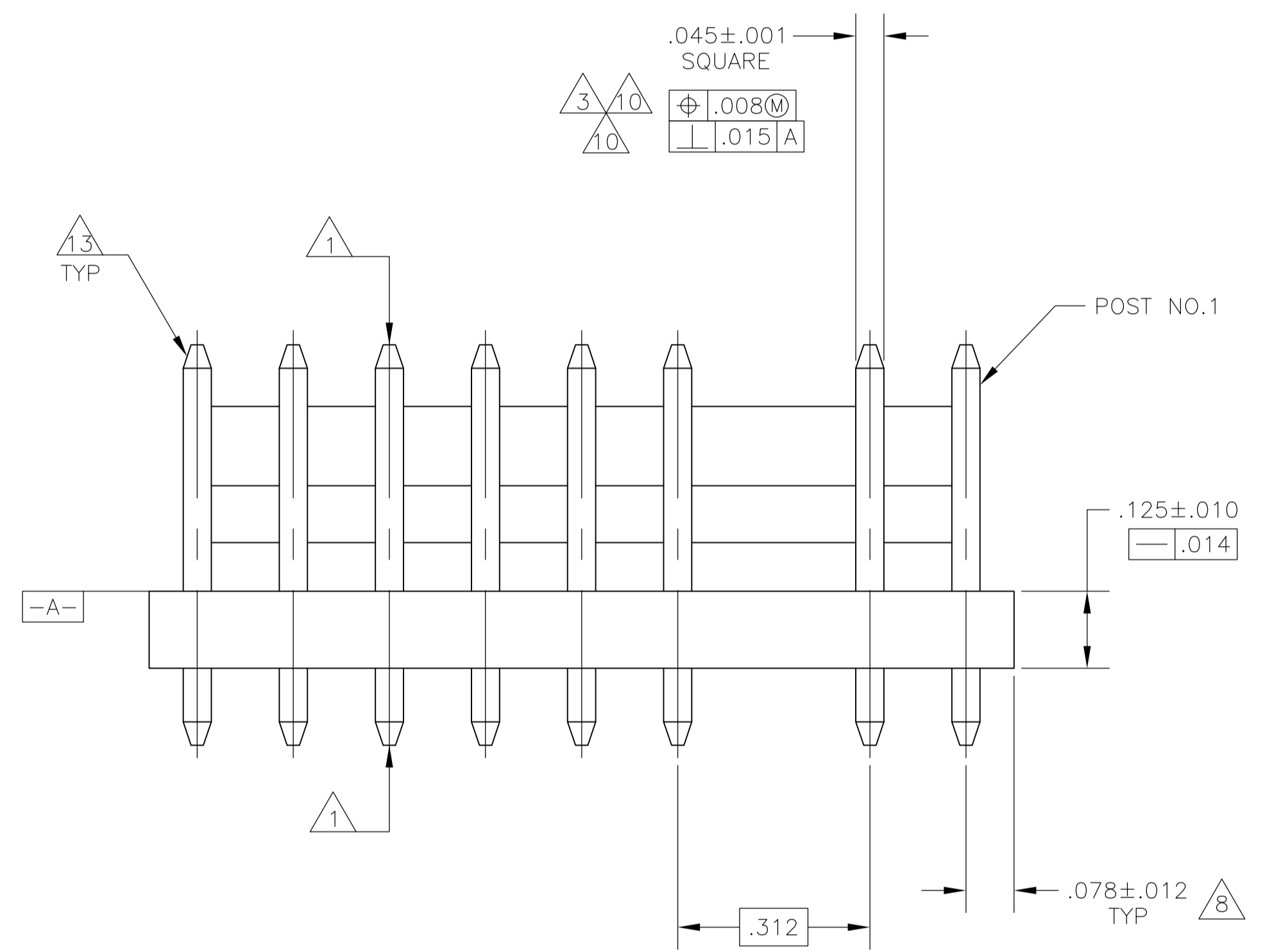
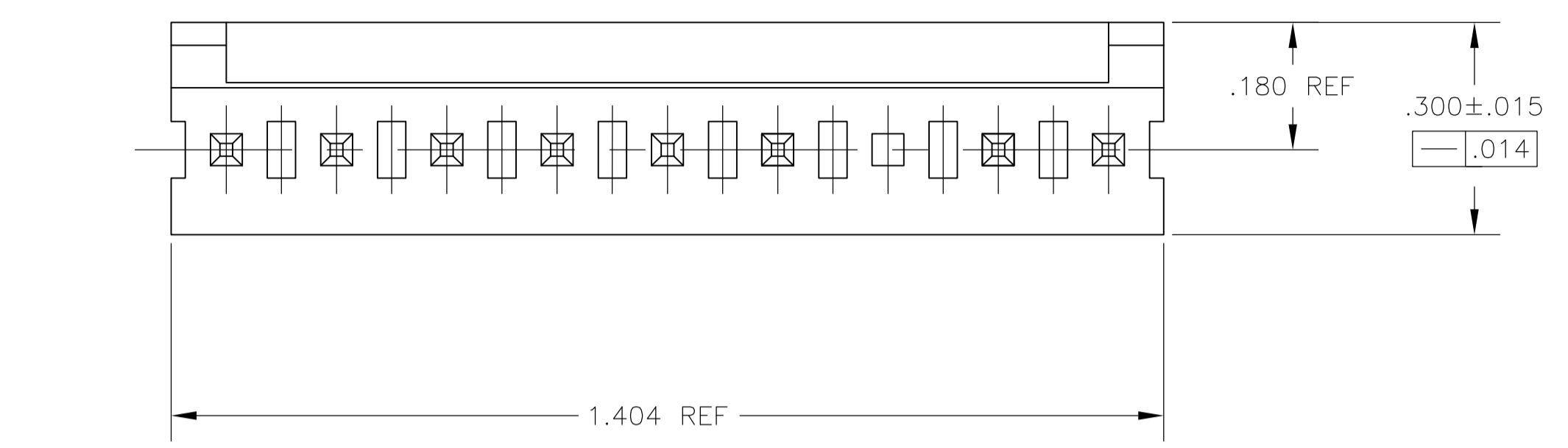


LOC		DIST		REVISIONS			
CM	00	REV	DATE	BY	CHK	APPV	
AD	REVISED PER ECO-12-016930	05OCT12		KH		SM	



RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0(NATURAL) POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.
- 14 PRELIMINARY- NOT FOR PRODUCTION.

641936-1 SHOWN

7	1-641936-0
3, 7, 8	641936-9
4, 8	641936-8
2, 5, 7	641936-7
8	641936-6
2, 4	641936-5
2,4,6,8	641936-3
3	641936-1
POST NUMBER OMITTED	PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DIN	
INCHES		0 PLC	± -	S. HOOVER	17JUN04
		1 PLC	± -	CHK: D. ROSSI	17JUN04
		2 PLC	± -	APPV: D. ROSSI	17JUN04
		3 PLC	± .005		
		4 PLC	± -		
		ANGLES	± -		
MATERIAL		FINISH		SIZE	
				A1 00779	
CUSTOMER DRAWING		SCALE		SHEET	
		5:1		1 OF 1	

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)