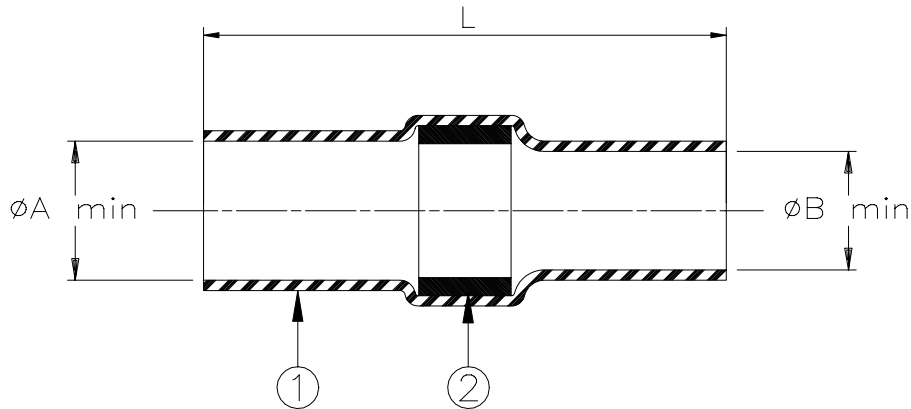


SPECIFICATION CONTROL DRAWING



Product Name	Product Dimensions			Braid Dimensions	
	L max	ϕA min	ϕB min	ϕD max	ϕd min
D-106-2012	50.0 (1.970)	12.0 (0.470)	12.5 (0.490)	12.0 (0.470)	6.4 (0.250)

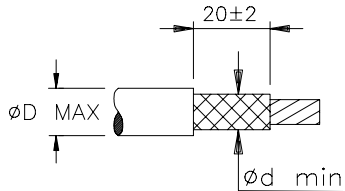
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin high density.
- SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

- This part is designed to attach braided ground straps to the gross shield of a cable or a shielded backshell adapter, rated for 125°C minimum, meeting the dimensional criteria listed, and having tin or silver plated surfaces.
- Temperature range: -55°C to +135°C.
- Install using Raychem-approved convection heating tools.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: D-106-2012			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990010		REPLACES: D-106-2009/2040	
DRAWN BY: M. FORONDA	DATE: 5-Jan-99	PROD. REV. C	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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