

4

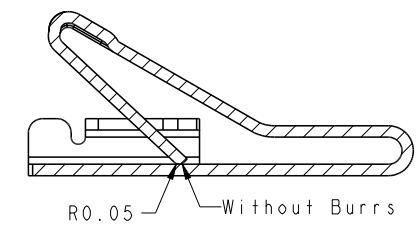
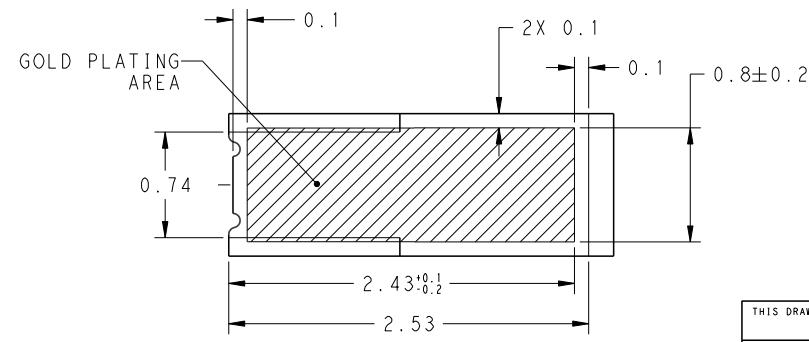
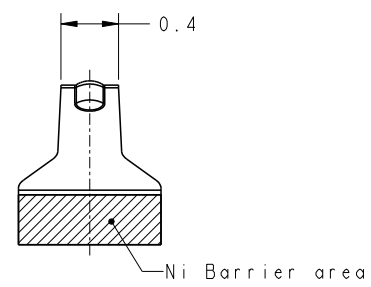
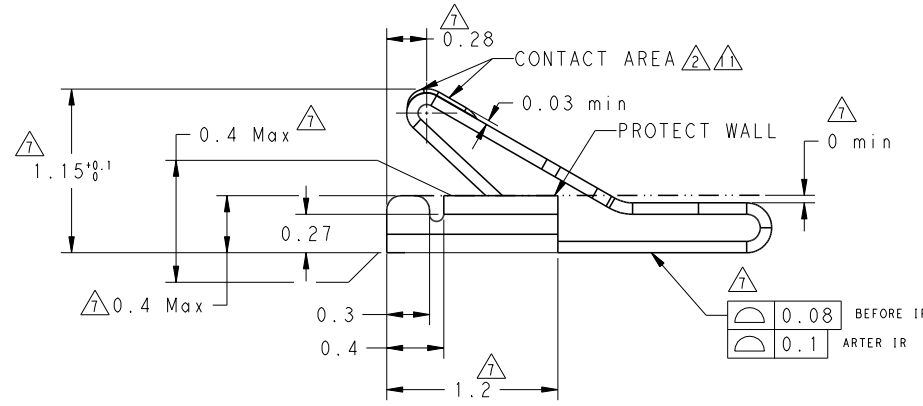
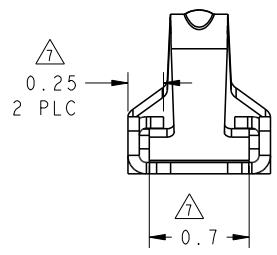
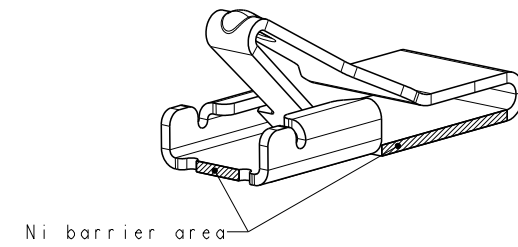
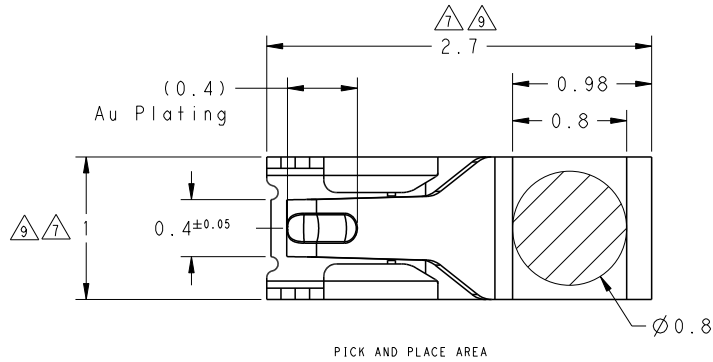
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1

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REVISIONS				
P	LYR	DESCRIPTION	DATE	DWN APVD
	A2	REVISED ECR-19-008484	12JUL2019	J. J. W. H.



1	2329497-3
2	2329497-2
PLATING	PART NO.

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DW	JONE JJ	02JAN2018	TE Connectivity			
CHK	WENKE HE	02JAN2018				
APVD	WENKE HE	02JAN2018				
NAME	1.15H LOWER PROFILE SPRING FINGER					
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
mm	±0.1		A2	-	2329497	1 OF 3
	0-PLC	±0.1	WEIGHT	0.004g		SCALE
	1-PLC	±0.1	CUSTOMER DRAWING			24:1
	2-PLC	±0.04				SHEET
	3-PLC	±0.04				1
	4-PLC	±0.004				OF 3
	5-PLC	±0.004				REV
	ANGLES	±0.004				A2
	FINISH	±0.5°				

4

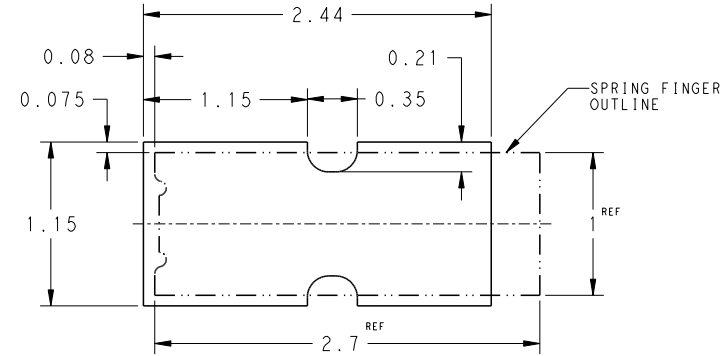
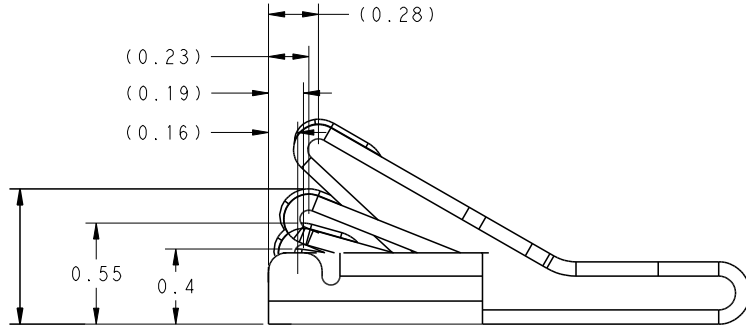
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2

1

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REVISIONS					
P	LYR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-



0.75

SCALE 40:1  
RECOMMENDED PCB FOOTPRINT AND METAL MASK  
TOL. ±0.02

NOTE:

- 1 MATERIAL: SUS301 K1500, THK: 0.08 mm.
- 2 FINISH:  
NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.  
GOLD PLATE AREA 0.00025 mm MIN.THK. AT CONTACT AREA;  
GOLD PLATE AREA 0.000075~0.0002 mm MIN.THK.  
AT SOLDERING AREA.NEED HAVE SEALING PROCESS AFTER PLATING.
- 3 PERMITTED BURR 0.05 mm MAX.
- 4 NFORCE OF 0.40~0.75mm 0.5N MIN.(READ FROM RETURNED CURVE)
- 5 WORKING POSITION: 0.4~0.75 mm.
- 6 LLCR: 30 mΩ MAX. AT INITIAL, AND THE CHANGED LLCR NOT GREATER THAN 20 mΩ AFTER TEST.
- 7 KEY CHARACTERISTIC PER STANDARD OPERATING PROCEDURE 407-55.
- 8 DURABILITY: 1500 CYCLES, THE NORMAL FORCE IS 0.4N MIN (READ FROM RETURN CURVE)
- 9 FEATURES IDENTIFIED AS STATISTICALLY TOLERANCED (ST) SHALL BE PRODUCED WITH STATISTICAL PROCESS CONTROLS.
- 10 SALT SPRAY SPEC: EIA-364-26B TEST CONDITION B 24H. PUT THE PRODUCT FLAT IN SALT SPRAY BOX. CONTACT AREA HAS NO CORROSION, DISCOLORING AND OTHER DEFECT.
- 11 FINISH:  
NICKEL PLATE ALL OVER 0.002 mm~0.0076 mm THK.  
GOLD PLATE AREA 0.0006 mm MIN.THK. AT CONTACT AREA;  
GOLD PLATE AREA 0.000075~0.0002 mm MIN.THK.  
AT SOLDERING AREA.NEED HAVE SEALING PROCESS AFTER PLATING.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JONE JJ 02JAN2018	TE Connectivity	
DIMENSIONS: mm		CHK: WENKE HL 02JAN2018		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: WENKE HL 02JAN2018	NAME: 1.15H LOWER PROFILE SPRING FINGER	
		PRODUCT SPEC	SIZE: A2	
MATERIAL: -		APPLICATION SPEC	CAGE CODE: -	DRAWING NO: C=2329497
FINISH: -		WEIGHT: 0.004g	RESTRICTED TO:	SCALE: 24:1
ANGLES: 45°		CUSTOMER DRAWING	SHEET: 2 OF 3	REV: A2

4

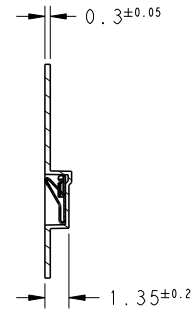
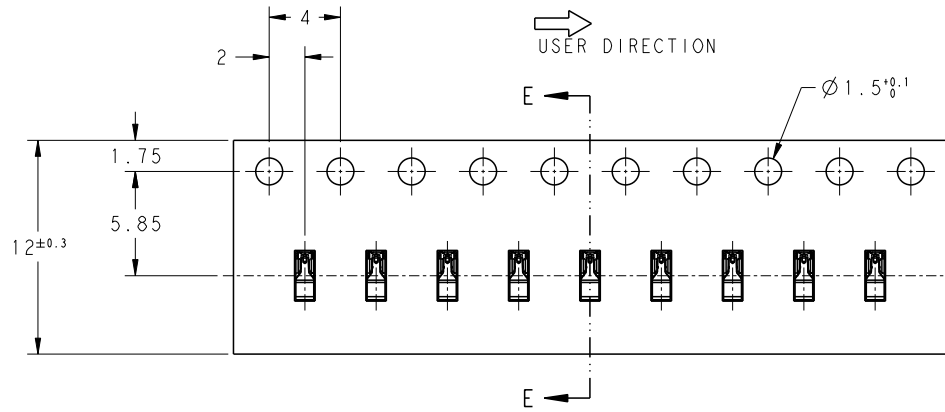
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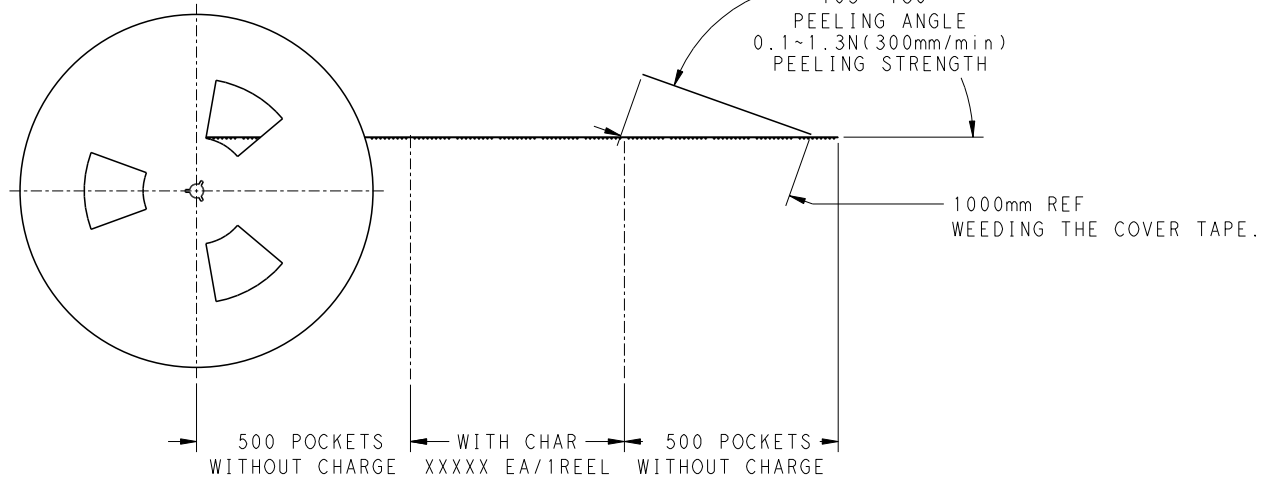
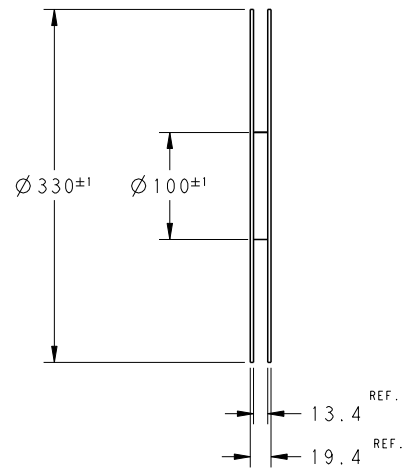
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REVISIONS					
P	LYR	DESCRIPTION	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-



SECTION E-E



NOTE:  
PACKAGE QUANTITY: 10,000 PCS PER REEL.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: JONE JJ 02JAN2018	<b>TE</b> TE Connectivity	
DIMENSIONS: mm		CHK: WENKE HL 02JAN2018		
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.1		APVD: WENKE HL 02JAN2018	NAME: 1.15H LOWER PROFILE SPRING FINGER	
<ul style="list-style-type: none"> <li>Ø-PLC ±0.1</li> <li>Ø-PLC ±0.1</li> <li>Ø-PLC ±0.01</li> <li>Ø-PLC ±0.001</li> <li>ANGLES 30°-0001</li> <li>FINISH 35°</li> </ul>		PRODUCT SPEC	SIZE: A2	
MATERIAL: -		APPLICATION SPEC	CAGE CODE: -	DRAWING NO: ©=2329497
WEIGHT: 0.004g		CUSTOMER DRAWING	SCALE: 24:1	SHEET: 3 OF 3
				REV: A2

单击下面可查看定价，库存，交付和生命周期等信息

[>>TE Connectivity\(泰科\)](#)