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LOC	DIST	REVISIONS					
ES	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		REVISED PER ECR-10-011717	30MAY2010	S.W	S.Y

1939524-1 : AS SHOWN

Technical drawings of the plug assembly including side, front, and detail views with dimensions. Key dimensions include: 32.1, 0.5, 27.9, 23.7, 3.7, 4.55, 3.75, 2.53, 4.4, 1.3, 2, 20, 2-R0.5, 3, 0.6, 0.4, 2, 2, 5.05, 21.8, 2.

Reference P.C. board layout diagram showing dimensions and callouts. Key dimensions include: 1.7±0.05, 2-∅2.2±0.1, 10.9, 21.8±0.05, 1.3±0.03, 3.2±0.03, 1.5 REF., 2-∅1±0.05, 2, 2x10=20, 27.9±0.05, 2.4±0.03, -Y-, -X-.

REFERENCE P.C. BOARD LAYOUT
P.C. BOARD THK 0.8~1.2
(VIEW FROM CONNECTOR MOUNTING SIDE)

Cross-sectional views of the plug assembly labeled as SECT. "X"-"X". Key dimensions include: ±0.1, 4, ±0.1, 2.4, 7, 3.5, 1.5, 0.8, 3.2, 4.7.

△ MATERIAL HOUSING : THERMOPLASTIC RESIN, UL94V-0
COLOR ; BLACK
CONTACT : COPPER ALLOY

△ FINISH CONTACT : Ni ALL OVER UNDER PL
GOLD PL. (0.3μm MIN.) AT CONTACT AREA
Au FLASH PL. AT LEAD AREA

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T.KATANO 23JUN06	Tyco Electronics Shanghai, P.R.China, 200233	
DIMENSIONS: MM		CHK K.KODAIRA 23JUN06	NAME PLUG ASSEMBLY 2mm PITCH BATTERY CONNECTOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0-PLG ± 0.3 1-PLG ± 2-PLG ± 3-PLG ± 4-PLG ± ANGLES ± 3'		APVD K.KODAIRA 23JUN06	PRODUCT SPEC 108-5850	
MATERIAL △ 1		APPLICATION SPEC		RESTRICTED TO -
FINISH △ 2		WEIGHT		SIZE A3
CUSTOMER DRAWING		SCALE 2:1		CAGE CODE 00779
		DRAWING NO C=1939524		SHEET 1 OF 1
		REV B		

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