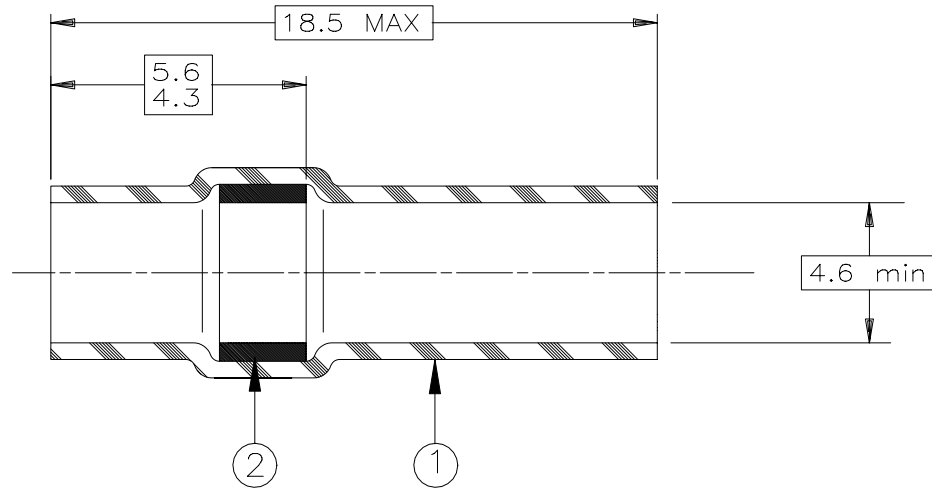


SPECIFICATION CONTROL DRAWING



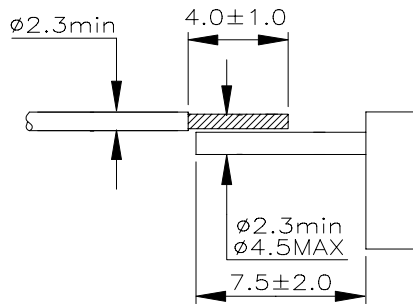
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Cd18 per ANSI-J-STD-006.
 FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

1. These controlled soldering devices are designed for termination of a wire to the lead of electrical component or to the terminal of a connector.
2. Temperature range: -55°C to +125°C. For installation procedure and application equipment, consult RPIP-824-00 or H54286.

For best results, prepare the wire as shown:



* A trademark of Raychem Corporation.

Raychem	THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* ONE STEP* WIRE TERMINATOR LOW TEMPERATURE				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.			DOCUMENT NO.: CWT-9101				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	DCR NUMBER: D980902	REPLACES: CWT9101			
DRAWN BY: M. FORONDA	DATE: 06/15/98	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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