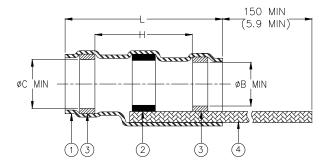
CUSTOMER DRAWING



		Compo	nent Dimen	Shall Accommodate Cable with Dimensions				
Product Name	Ident.	L±1.75	ØВ	ØС	Н	ØΕ	ØF	Ø D
	Code	(L±0.070)	min	min	min	max	min	max
S03-01-R	S0301R	16.50	1.90	2.65	8.25	2.65	0.90	1.90
		(0.650)	(0.075)	(0.105)	(0.325)	(0.105)	(0.035)	(0.075)
S03-02-R	S0302R	16.50	2.65	3.68	8.25	3.68	1.40	2.65
		(0.650)	(0.105)	(0.145)	(0.325)	(0.145)	(0.055)	(0.105)
S03-03-R	S0303R	16.50	4.30	5.08	8.25	5.08	2.15	4.30
		(0.650)	(0.170)	(0.200)	(0.325)	(0.200)	(0.085)	(0.170)
S03-04-R	S0304R	19.10	5.95	6.45	8.25	6.45	3.30	5.95
		(0.750)	(0.235)	(0.255)	(0.325)	(0.255)	(0.130)	(0.235)
S03-05-R	S0305R	19.10	7.00	7.60	8.25	7.60	4.30	7.00
		(0.750)	(0.275)	(0.300)	(0.325)	(0.300)	(0.170)	(0.275)

MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR

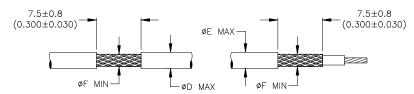
SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

THERMAL INDICATOR: Color change violet to colorless.

- 3. MELTABLE RINGS: Stabilized thermoplastic. Color: blue.
- 4. PRE-INSTALLED BRAID: Tin-plated copper strands. CMA 640.

APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver-plated shields and insulation compatible with the insert material. For compatible insulations, see MIL-S-83519/2 or consult TE Connectivity.
- 2. When installed per TE Connectivity /Raychem process standard RCPS-100-70, assemblies will meet those requirements of TE Connectivity /Raychem Specification RT-1404 and MIL-S-83519/2, which do not require electrical testing while parts are immersed in water.
- 3. Temperature range: -55° C to $+150^{\circ}$ C.
- 4. Parts shall be marked with identification code per table. For best results prepare the cable as shown below.



= TE				Raychem DEVICES	SOLDERSLEEVE* DEVICES SHIELD TERMINATION WITH PRE-INSTALLED BRAID				
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]					DOCUMENT NO.: S03-01/-05-R				
TOLERANCES:	OLERANCES: ANGLES: N/A TE Connectivity reserves the right to								
0.00 N/A 0.0 N/A 0 N/A	A ROUGHNESS IN should		should e	his drawing at any time. Users valuate the suitability of the for their application.	REV:	Е	DATE: 30-Mar-2020		
PREPARED BY: CAGE M. FORONDA 060				SCALE:	NTS	SIZE:	SHEET: 1 of 1		

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