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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
ES	00	P		REVISED PER ECO-11-005033	28MAR11	RK	HMR

8.15  
8.5 MAX  
MATING FACE

1 CONTACTS: BRASS; SHELL: PHOS BRONZE; INSERT: LCP, BLACK, UL 94V-0 RATED.

2 CONTACTS: (0.076μm MIN GOLD OVER 0.76μm MIN PALLADIUM-NICKEL) OR (0.76μm MIN GOLD) FOR A LENGTH OF 2 MIN ON MATING FACE END, 3.81μm MIN TIN FOR A LENGTH OF 3.75 MIN ON OPPOSITE END, ALL OVER 1.27μm MIN NICKEL; SHELL: 2~5μm MIN TIN.

3 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.

4 CONNECTOR SIDE OF PWB IS SHOWN.

18.00 TYP  
13.7 MAX  
0.20±0.05 STAND-OFF 3 PLC  
3.06±0.30 3 PLC  
3.36±0.30 6 PLC  
0.60±0.05 6 PLC  
2.10±0.13 2 PLC  
6.65 TYP  
1.50 3 PLC  
2.00 TYP

6.18±0.08  
11.30±0.08  
2.00 TYP  
0.40±0.01 TYP  
0.248±0.010 6 PLC  
2.20±0.13  
3.00 TYP  
7.39

POSN 1 POWER CONTACT  
POSN 2 POWER CONTACT  
POSN 3  
POSN 4  
POSN 5  
POSN 6  
INSERT  
SHELL  
CONTACT 6 PLC

7.8 MIN  
4.55 2 PLC  
1.40±0.12 2 PLC  
2.00±0.12 2 PLC  
1.60 3 PLC  
7.2  
2.1  
1.5  
1.00 PLATED THRU  
2.00 PLATED THRU  
0.80±0.05 PLATED THRU  
0.08 C  
0.20 C  
0.20 C

POSITION NUMBER REF ONLY

Ø 0.80±0.05 PLATED THRU 6 PLC  
Ø 0.20 C B  
Ø 0.20 C B  
Ø 0.20 C B

POSN 1 POWER CONTACT  
POSN 2 POWER CONTACT  
POSN 3  
POSN 4  
POSN 5  
POSN 6

LEAD FREE

IN TRAYS	5787956-1
PACKAGING	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN LEO ZHOU 05NOV04		
DIMENSIONS: mm		CHK STEVEN YAO 05NOV04		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD JENOMOTO 05NOV04	NAME	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	SOCKET ASSEMBLY, FLANGED, RIGHT-ANGLE UPRIGHT, IEEE P1394	
2 PLC ± -	3 PLC ± -	APPLICATION SPEC	SIZE A2	CAGE CODE 00779
4 PLC ± -	ANGLES ± -	WEIGHT -	DRAWING NO C=5787956	RESTRICTED TO -
MATERIAL -	FINISH -	CUSTOMER DRAWING	SCALE 5:1	SHEET 1 OF 1

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