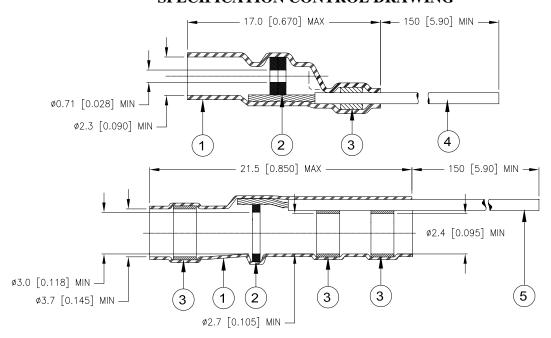
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.

FLUX: TYPE ROM1 per ANSI / J-STD-004.

- 3. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: gray.
- 4. CONDUCTOR LEAD: Raychem 55A0111-GA-9 in accordance with MIL-W-22759/32, AWG "GA", stranded tin-plated copper. Color: white
- 5. GROUND LEAD: Raychem 55A0111-GA-90 in accordance with MIL-W-22759/32, AWG "GA", stranded tin-plated copper. Color: white with black stripe.

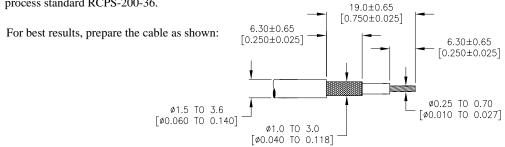
Part no. callout shall be replaced with;

GA = wire size "AWG"; AWG 20, 22, 24, and 26 available.

APPLICATION

- 1. These parts are designed to provide an environment protected coaxial termination on cables, rated for 125°C minimum, and having a tin or silver-plated copper shields.
- 2. Temperature range: -55°C to +125°C.

3. Install using Tyco Electronics-approved convection or infrared heating tools in accordance with Tyco Electronics / Raychem process standard RCPS-200-36.



tyco Electronics	—— 300 Constitution Drive,				Raychem	TITLE: COAXIAL SOLDERSLEEVE DEVICE WITH PRE-INSTALLED LEAD				
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						D-584-12GA-90/9				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV.:	A	DATE: 25-May-06			
PREPARED BY: mforonda			BER: REPLACE 050298		ACES:	CAGE COD	DE: 1090	SCALE:	SIZE:	SHEET: 1 of 1

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