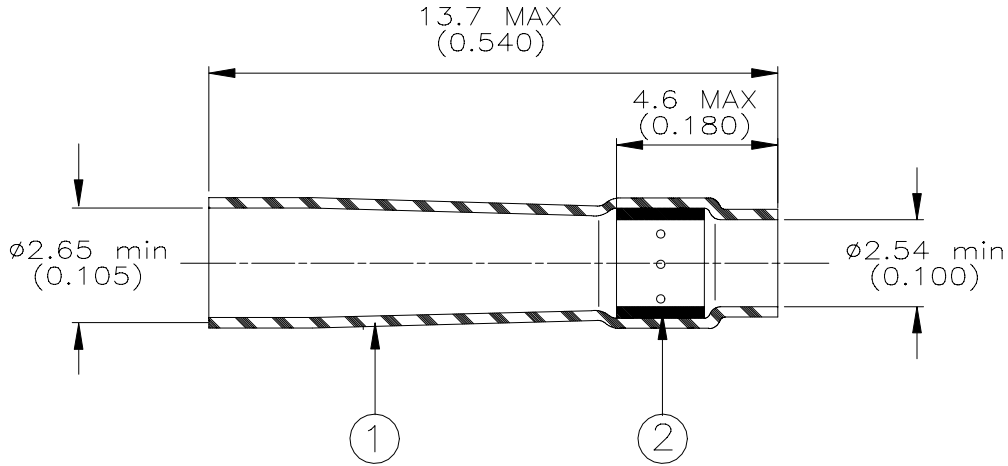


# SPECIFICATION CONTROL DRAWING



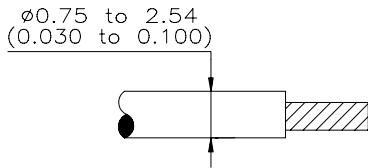
## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
  - FLUX: TYPE ROL1 per ANSI-J-STD-004.

## APPLICATION

1. This part is designed to terminate 26 AWG to 22 AWG tin or silver-plated wire to a solder cup terminal  $\phi 2.3$  to  $\phi 2.5$  (.090 to .100), height 3.8 to 4.5 (.150 to .180).
2. Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
3. Temperature range:  $-55^{\circ}\text{C}$  to  $+150^{\circ}\text{C}$ .

Cable dimensions:



\* A trademark of Raychem Corporation.

<b>Raychem</b>		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: <b>SOLDERSLEEVE* DEVICE</b>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: <b>D-136-0045</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980909	
REPLACES: D1360045		DRAWN BY: M. FORONDA		DATE: 06/29/98		PROD. REV. B	
DOC ISSUE: 1		SCALE: None		SIZE: A		SHEET: 1 of 1	

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