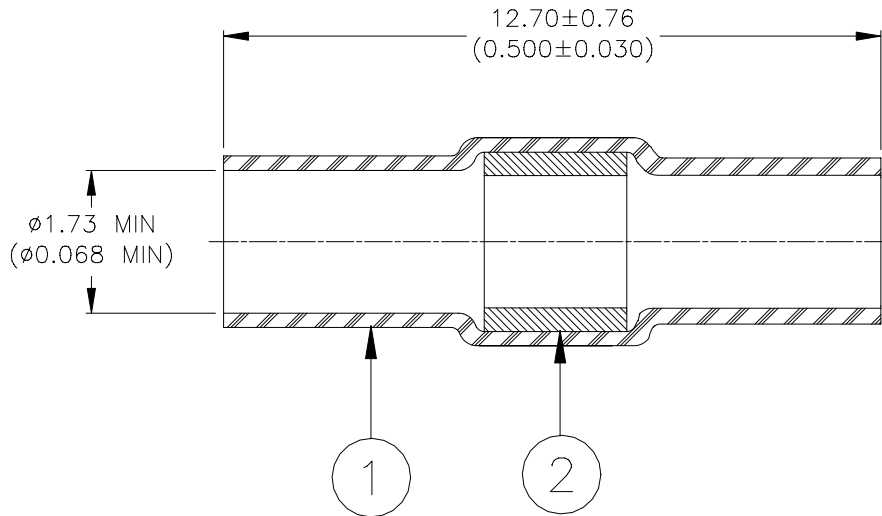


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to make a 1 to 1 and 2 to 1 in-line splices with 26 AWG tin or silver plated wires having insulations rated for at least 125°C.
2. Wires are to be stripped 6.35 (0.250) and overlapped under the solder preform.
3. Part may be installed with either convection or infrared heaters.

tyco / Electronics / Raychem 307 Constitution Drive Menlo Park, CA 94025, USA		Wire and Harnessing Products		TITLE : SOLDERSLEEVE WIRE SPLICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-110-0073			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D010095		REPLACES: N/A	
DRAWN BY: M. FORONDA	DATE: 04-Apr.-01	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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