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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AF	50	P4	REVISED PER ECR-12-013486	06JAN13	KH KR

# SUGGESTED MATING TAB

SHOULDER MAY BE ELIMINATED IF NOT FEASIBLE

10.46 [.412] MIN CLEARANCE

1.02 [.040] / 0.76 [.030]

0.25 [.010] MAX CUT-OFF

8.25 [.325] MIN

6.43 [.253] / 6.27 [.247]

2.03 [.080] / 1.65 [.065] DIA HOLE

1.14 [.045] / 0.89 [.035] x 45°

3.48 [.137] / 3.33 [.131]

4.72 [.186] / 4.32 [.170] \*

8.05 [.317] / 7.80 [.307]

0.84 [.033] / 0.79 [.031]

0.13 [.005] R MAX BOTH SIDES

10° ±2'

7.60 [.300]

0.25 [.010] MAX CUT-OFF

1.40 [.055] / 1.27 [.050]

3.81 [.150]

22.50 [.886] MAX

6.47 [.255]

4.0 [.157]

1.70 [.067]

8.33 [.328]

0.41 [.016]

0.84 [.033]

0.36 [.014] / 0.20 [.008]

0.89 [.035]

VIEW A-A

3.30 [.130] / 2.67 [.105]

SECTION B-B

4.57 [.180] / 3.94 [.155]

SECTION C-C

- MATL: 1/2 H BRASS OR NICKEL PL STEEL.
- NO BURRS PERMISSIBLE AT HOLE.
- MUST BE FLAT WITHIN 0.076 [.003] OVER THIS LENGTH.
- TIN PLATING IS REQUIRED ON BRASS WHEN TERMINAL TEMP. IS OVER 225°F
- HOLE MUST BE SYMMETRICAL ABOUT TAB C WITHIN 0.076 [.003]

\* TO BE USED ONLY WHEN SHOULDER IS ELIMINATED.

- DIMENSIONS IN BRACKETS ARE IN INCHES.
- CONTINUOUS STRIP ON REELS.
- THE 1.40 [.055] / 1.27 [.050] DIMENSION MUST BE MAINTAINED BY THE APPLICATOR CUT-OFF TO ENSURE THE PROPER LOCKING FUNCTION OF THE RECEPTACLE.
- WIRE SIZE IS 0.3-0.8mm [22-18] AWG
- INSULATION RANGE IS 1.52-2.54 [.060-.100] DIA
- GOLD PLATE 0.00127 [.000050] MIN THK OVER 0.00127 [.000050] MIN NICKEL PLATE
- PREPRODUCTION - FASR REQ
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

6	63119-4
7	63119-3
UNPLATED	63119-2
TIN PLATE	63119-1
FINISH	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	7/28/86	TE Connectivity	
DIMENSIONS: mm [INCHES]		CHK	JR RUTH	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	G YETTER	RECPT, POSITIVE LOCK, .250 SERIES	
0 PLC	± -	PRODUCT SPEC	R KUZO	SIZE	CAGE CODE
1 PLC	± -	APPLICATION SPEC	114-2074	A2	00779
2 PLC	± -	WEIGHT	-	DRAWING NO	C=63119
3 PLC	± 0.25 .010	CUSTOMER DRAWING	-	SCALE	4:1
4 PLC	± -	FINISH	SEE TABLE	SHEET	1 OF 1
ANGLES	± -			REV	P4

1471-9 (3/11)

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[>>TE Connectivity\(泰科\)](#)