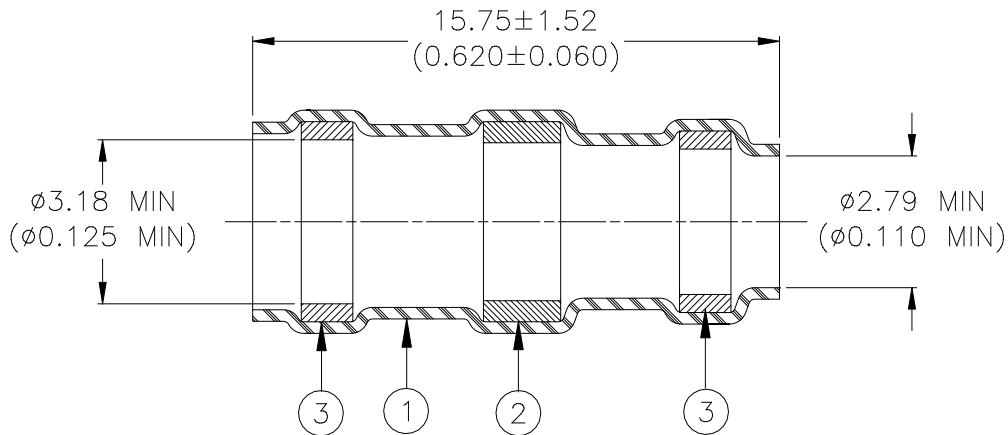


CUSTOMER DRAWING

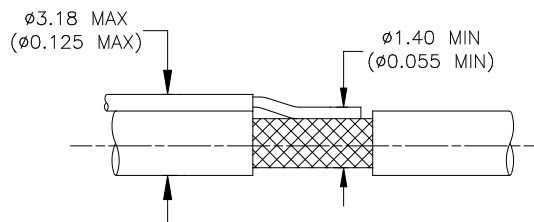



MATERIALS

1. **INSULATION SLEEVE:** Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. **SOLDER PREFORM WITH FLUX:**
 SOLDER: TYPE Sn63 per ANSI J-STD-006.
 FLUX: TYPE ROL1 per ANSI J-STD-004.
3. **MELTABLE RINGS:** Thermally stabilized thermoplastic. Color – gray.

APPLICATION

1. This part is designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, and having tin or silver plated copper shields.
2. Part may be used on cables having a maximum diameter of 3.18 (0.125) and a minimum diameter of 1.40 (0.055) when measured as shown below.
3. Install using TE Connectivity approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
4. This part will meet the performance of Raychem Specification RT-1404. They also comply with former national Aerospace Standard Part Drawing NAS-1745-2.
5. Special Designation for Lockheed, TE Connectivity Standard Part D-100-00.
 For best results, prepare the cable as shown:



		Raychem THERMOFIT DEVICES		TITLE: SLEEVESLEEVE* HIGH TEMPERATURE	
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]				DOCUMENT NO.: D-100-07	
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV : 2	DATE : 30-Mar-2020
DRAWN BY: M. FORONDA	DATE: 11-APR-01			ECO: ECO-20-004510	SCALE: NTS

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