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**[LM5010A](http://www.ti.com/product/lm5010a?qgpn=lm5010a), [LM5010A-Q1](http://www.ti.com/product/lm5010a-q1?qgpn=lm5010a-q1)**

SNVS376F –OCTOBER 2005–REVISED MAY 2016

# **LM5010A, LM5010A-Q1 High-Voltage 1-A Step-Down Switching Regulator**

**Technical** [Documents](#page-22-0)

# <span id="page-0-1"></span>**1 Features**

- <span id="page-0-3"></span>LM5010A-Q1 Qualified for Automotive **Applications**
- <span id="page-0-4"></span><span id="page-0-2"></span>• AEC-Q100 Qualified With the Following Results:
	- Device Temperature Grade 1: –40°C to 125°C Ambient Operating Temperature Range
	- Device Temperature Grade 0: –40°C to 150°C Ambient Operating Temperature Range
	- Device HBM ESD Classification Level 2
	- Device CDM ESD Classification Level C5
- Wide 6-V to 75-V Input Voltage Range
- Valley Current Limit at 1.25 A
- Programmable Switching Frequency Up To 1 MHz
- Integrated 80-V N-Channel Buck Switch
- Integrated High Voltage Bias Regulator
- No Loop Compensation Required
- Ultra-Fast Transient Response
- Nearly Constant Operating Frequency With Line and Load Variations
- Adjustable Output Voltage
- 2.5-V, ±2% Feedback Reference
- Programmable Soft-Start
- Thermal Shutdown
- <span id="page-0-0"></span>• Exposed Thermal Pad for Improved Heat **Dissipation**

# **2 Applications**

Tools & **[Software](#page-22-0)** 

- Non-Isolated Telecommunications Regulators
- Secondary Side Post Regulators
- Automotive Electronics

# **3 Description**

The LM5010Ax step-down switching regulator is an enhanced version of the LM5010 with the input operating range extended to 6-V minimum. The LM5010Ax features all the functions needed to implement a low-cost, efficient, buck regulator capable of supplying in excess of 1-A load current. This high-voltage regulator integrates an N-Channel Buck Switch, and is available in thermally enhanced 10-pin WSON and 14-pin HTSSOP packages. The constant ON-time regulation scheme requires no loop compensation resulting in fast load transient response and simplified circuit implementation. The operating frequency remains constant with line and load variations due to the inverse relationship between the input voltage and the ON-time. The valley current limit detection is set at 1.25 A. Additional features include: VCC undervoltage lockout, thermal shutdown, gate drive undervoltage lockout, and maximum duty cycle limiter.

### **Device Information[\(1\)](#page-0-0)**



(1) For all available packages, see the orderable addendum at the end of the data sheet.

## **Basic Step-Down Regulator**



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# **Table of Contents**





# <span id="page-1-0"></span>**4 Revision History**

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

#### **Changes from Revision E (February 2013) to Revision F Page**



### **Changes from Revision D (February 2013) to Revision E Page**

• Changed layout of National Data Sheet to TI format ... [1](#page-0-4)





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# <span id="page-2-0"></span>**5 Pin Configuration and Functions**





#### **Pin Functions**



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# <span id="page-3-0"></span>**6 Specifications**

## <span id="page-3-1"></span>**6.1 Absolute Maximum Ratings**

over operating free-air temperature range (unless otherwise noted)<sup>(1)</sup>



(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *[Recommended](#page-3-4) Operating [Conditions](#page-3-4)* . Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) For detailed information on soldering plastic HTSSOP and WSON packages, see *[Mechanical,](#page-22-6) Packaging, and Orderable Information*.

# <span id="page-3-2"></span>**6.2 ESD Ratings: LM5010A**



(1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

(2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

# <span id="page-3-3"></span>**6.3 ESD Ratings: LM5010A-Q1, LM5010-Q0**



(1) AEC Q100-002 indicates that HBM stressing shall be in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

(2) Level listed above is the passing level per ANSI/ESDA/JEDEC JS-001. JEDEC document JEP155 states that 500 V HBM allows safe manufacturing with a standard ESD control process.

Level listed above is the passing level per EIA-JEDEC JESD22-C101. JEDEC document JEP157 states that 250 V CDM allows safe manufacturing with a standard ESD control process.

# <span id="page-3-4"></span>**6.4 Recommended Operating Conditions**

over operating free-air temperature range (unless otherwise noted)



(1)  $V_{CC}$  provides bias for the internal gate drive and control circuits. Device thermal limitations limit external loading.

Product Folder Links: *[LM5010A](http://www.ti.com/product/lm5010a?qgpn=lm5010a) [LM5010A-Q1](http://www.ti.com/product/lm5010a-q1?qgpn=lm5010a-q1)*

# <span id="page-4-0"></span>**6.5 Thermal Information**



(1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report, [SPRA953.](http://www.ti.com/lit/pdf/spra953)

# <span id="page-4-1"></span>**6.6 Electrical Characteristics**

Typical values correspond to T<sub>J</sub> = 25°C, minimum and maximum limits apply over T<sub>J</sub> = -40°C to 125°C, V<sub>IN</sub> = 48 V, and  $R_{ON}$  = 200 k $\Omega$  (unless otherwise noted).<sup>(1)</sup>



(1) All minimum and maximum limits are specified by correlating the electrical characteristics to process and temperature variations and applying statistical process control.

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**RUMENTS** 

XAS

# **Electrical Characteristics (continued)**

Typical values correspond to T<sub>J</sub> = 25°C, minimum and maximum limits apply over T<sub>J</sub> = -40°C to 125°C, V<sub>IN</sub> = 48 V, and  $R<sub>ON</sub>$  = 200 k $\Omega$  (unless otherwise noted).<sup>[\(1\)](#page-5-1)</sup>



# <span id="page-5-1"></span><span id="page-5-0"></span>**6.7 Switching Characteristics**

Typical values correspond to T<sub>J</sub> = 25°C, minimum and maximum limits apply over T<sub>J</sub> = -40°C to 125°C, and V<sub>IN</sub> = 48 V (unless otherwise noted) $<sup>(1)</sup>$ </sup>



(1) All minimum and maximum limits are specified by correlating the electrical characteristics to process and temperature variations while applying statistical process control.

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<span id="page-6-0"></span>**Figure 1. Start-Up Sequence**

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**EXAS STRUMENTS** 

## **6.8 Typical Characteristics**

at  $T_A = 25^{\circ}$ C (unless otherwise noted)

<span id="page-7-0"></span>

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## <span id="page-8-1"></span><span id="page-8-0"></span>**7.1 Overview**

The LM5010Ax step-down switching regulator features all the functions needed to implement a low-cost, efficient, buck bias power converter. This high-voltage regulator contains a 75-V N-channel buck switch, is easy to implement, and is provided in HTSSOP-14 and thermally-enhanced, WSON-10 packages. The regulator is based on a control scheme using an ON-time inversely proportional to  $V_{IN}$ . The control scheme requires no loop compensation. The functional block diagram of the LM5010Ax is shown in the *[Functional](#page-8-2) Block Diagram*.

The LM5010Ax can be applied in numerous applications to efficiently regulate down higher voltages. This regulator is well-suited for 48-V telecom and 42-V automotive power bus ranges. Additional features include: thermal shutdown,  $V_{CC}$  undervoltage lockout, gate drive undervoltage lockout, maximum duty cycle limit timer, and the valley current limit functionality.

# <span id="page-8-2"></span>**7.2 Functional Block Diagram**



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## <span id="page-8-3"></span>**7.3 Feature Description**

### **7.3.1 Control Circuit Overview**

The LM5010Ax employs a control scheme based on a comparator and a one-shot ON timer, with the output voltage feedback (FB) compared to an internal reference (2.5 V). If the FB voltage is below the reference the buck switch is turned on for a time period determined by the input voltage and a programming resistor  $(R_{ON})$ . Following the ON-time the switch remains off for a fixed 260 ns OFF-time, or until the FB voltage falls below the reference, whichever is longer. The buck switch then turns on for another ON-time period. Referring to the Block Diagram, the output voltage is set by R1 and R2. The regulated output voltage is calculated with [Equation](#page-8-4) 1.

 $V_{\text{OUT}} = 2.5 \text{ V} \times (\text{R1} + \text{R2}) / \text{R2}$  (1)

<span id="page-8-4"></span>The LM5010Ax requires a minimum of 25 mV of ripple voltage at the FB pin for stable fixed-frequency operation. If the output capacitor's ESR is insufficient, additional series resistance may be required (R3 in the Block Diagram).

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# **Feature Description (continued)**

The LM5010Ax operates in continuous conduction mode at heavy load currents, and discontinuous conduction mode at light load currents. In continuous conduction mode current always flows through the inductor, never decaying to zero during the OFF-time. In this mode the operating frequency remains relatively constant with load and line variations. The minimum load current for continuous conduction mode is one-half the inductor's ripple current amplitude. Calculate the operating frequency in the continuous conduction mode with [Equation](#page-9-0) 2.

$$
F_{S} = \frac{V_{OUT} \times (V_{IN} - 1.4V)}{1.18 \times 10^{-10} \times (R_{ON} + 1.4 \text{ k}\Omega) \times V_{IN}}
$$
(2)

<span id="page-9-1"></span><span id="page-9-0"></span>The buck switch duty cycle is equal to [Equation](#page-9-1) 3.

$$
F_{S} = \frac{1.18 \times 10^{-10} \times (R_{ON} + 1.4 \text{ k}\Omega) \times V_{IN}}{1.18 \times 10^{-10} \times (R_{ON} + 1.4 \text{ k}\Omega) \times V_{IN}}
$$
  
back switch duty cycle is equal to Equation 3.  

$$
DC = \frac{t_{ON}}{t_{ON} + t_{OFF}} = t_{ON} \times F_{S} = \frac{V_{OUT}}{V_{IN}}
$$

<span id="page-9-2"></span>Under light load conditions, the LM5010Ax operates in discontinuous conduction mode, with zero current flowing through the inductor for a portion of the OFF-time. The operating frequency is always lower than that of the continuous conduction mode, and the switching frequency varies with load current. Conversion efficiency is maintained at a relatively high level at light loads because the switching losses diminish as the power delivered to the load is reduced. Calculate the discontinuous mode operating frequency with [Equation](#page-9-2) 4.

$$
F_{\rm S} = \frac{V_{\rm OUT}^2 \times L1 \times 1.4 \times 10^{20}}{R_{\rm L} \times R_{\rm ON}^2}
$$

where

•  $R_L$  is the load resistance (4)

## **7.3.2 Start-Up Regulator (V<sub>CC</sub>)**

A high voltage bias regulator is integrated within the LM5010Ax. The input pin (VIN) can be connected directly to line voltages between 6 and 75 V. Referring to the block diagram and the graph of V<sub>CC</sub> vs V<sub>IN</sub>, when V<sub>IN</sub> is between 6 V and the bypass threshold (nominally 8.9 V), the bypass switch (Q2) is on, and  $V_{CC}$  tracks V<sub>IN</sub> within 100 mV to 150 mV. The bypass switch on-resistance is approximately 50 Ω, with inherent current limiting at approximately 100 mA. When VIN is above the bypass threshold, Q2 is turned off, and V<sub>CC</sub> is regulated at  $\bar{7}$  V. The  $V_{CC}$  regulator output current is limited at approximately 15 mA. When the LM5010Ax is shutdown using the RON/SD pin, the  $V_{CC}$  bypass switch is shut off, regardless of the voltage at VIN.

When  $V_{\text{IN}}$  exceeds the bypass threshold, the time required for Q2 to shut off is approximately 2 to 3 µs. The capacitor at VCC (C3) must be a minimum of 0.47 µF to prevent the voltage at VCC from rising above its absolute maximum rating in response to a step input applied at VIN. C3 must be located as close as possible to the LM5010Ax pins.

In applications with a relatively high input voltage, power dissipation in the bias regulator is a concern. An auxiliary voltage of between 7.5 V and 14 V can be diode connected to the VCC pin (D2 in [Figure](#page-10-0) 8) to shut off the VCC regulator, reducing internal power dissipation. The current required into the VCC pin is shown in the Typical Performance Characteristics. Internally a diode connects VCC to VIN requiring that the auxiliary voltage be less than  $V_{IN}$ .

The turn-on sequence is shown in [Figure](#page-6-0) 1. When VCC exceeds the undervoltage lockout threshold (UVLO) of 5.25 V (t1 in [Figure](#page-6-0) 1), the buck switch is enabled, and the SS pin is released to allow the soft-start capacitor (C6) to charge up. The output voltage  $V_{\text{OUT}}$  is regulated at a reduced level which increases to the desired value as the soft-start voltage increases (t2 in [Figure](#page-6-0) 1).

(3)



### **Feature Description (continued)**



**Figure 8. Self Biased Configuration**

#### <span id="page-10-0"></span>**7.3.3 Regulation Comparator**

Figure 8. So<br>
Figure 8. So<br>
compared to<br>
voltage at FE<br>
B voltage to<br>
s below 2.5<br>
red to an inte<br>
red to an inte<br>
ff until the vo<br>
vitch is deter<br>
+ 67 ns The feedback voltage at the FB pin is compared to the voltage at the SS pin (2.5 V,  $\pm 2\%$ ). In normal operation an ON-time period is initiated when the voltage at FB falls below 2.5 V. The buck switch conducts for the ON-time programmed by  $R_{ON}$ , causing the FB voltage to rise above 2.5 V. After the ON-time period the buck switch remains off until the FB voltage falls below 2.5 V. Input bias current at the FB pin is less than 5 nA over temperature.

#### **7.3.4 Overvoltage Comparator**

The feedback voltage at FB is compared to an internal 2.9-V reference. If the voltage at FB rises above 2.9 V the ON-time is immediately terminated. This condition can occur if the input voltage, or the output load, changes suddenly. The buck switch remains off until the voltage at FB falls below 2.5 V.

### **7.3.5 ON-Time Control**

<span id="page-10-1"></span>The ON-time of the internal buck switch is determined by the  $R_{ON}$  resistor and the input voltage (V<sub>IN</sub>), and is calculated with [Equation](#page-10-1) 5.

$$
t_{\text{ON}} = \frac{1.18 \times 10^{-10} \times (R_{\text{ON}} + 1.4 \text{k})}{(V_{\text{IN}} - 1.4 V)} + 67 \text{ ns}
$$

<span id="page-10-2"></span>The  $R_{ON}$  resistor can be determined from the desired ON-time by re-arranging [Equation](#page-10-2) 5 to Equation 6.

$$
R_{\text{ON}} = \frac{(t_{\text{ON}} - 67 \text{ ns}) \times (V_{\text{IN}} - 1.4V)}{1.18 \times 10^{-10}} - 1.4 \text{ k}\Omega
$$

<span id="page-10-3"></span>To set a specific continuous conduction mode switching frequency  $(f_S)$ , the  $R_{ON}$  resistor is determined with [Equation](#page-10-3) 7.

$$
R_{ON} = \frac{V_{OUT} \times (V_{IN} - 1.4V)}{V_{IN} \times F_S \times 1.18 \times 10^{-10}} - 1.4 \text{ k}\Omega
$$
\n(7)

In high frequency applications the minimum value for  $t_{ON}$  is limited by the maximum duty cycle required for regulation and the minimum OFF-time of the LM5010Ax (260 ns, ±15%). The fixed OFF-time limits the maximum duty cycle achievable with a low voltage at VIN. The minimum allowed ON-time to regulate the desired  $V_{\text{OUT}}$  at the minimum  $V_{IN}$  is determined with [Equation](#page-11-0) 8.

(5)

(6)

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### <span id="page-11-0"></span>**Feature Description (continued)**

$$
t_{ON(min)} = \frac{V_{OUT} \times 300 \text{ ns}}{(V_{IN(min)} - V_{OUT})}
$$

(8)

### **7.3.6 Soft Start**

The soft start feature allows the regulator to gradually reach a steady-state operating point, thereby reducing start-up stresses and current surges. At turnon, while  $V_{CC}$  is below the undervoltage threshold (t1 in [Figure](#page-6-0) 1), the SS pin is internally grounded, and  $V_{OUT}$  is held at 0 V. When  $V_{CC}$  exceeds the undervoltage threshold (UVLO) an internal 11.5-µA current source charges the external capacitor (C6) at the SS pin to 2.5 V (t2 in [Figure](#page-6-0) 1). The increasing SS voltage at the non-inverting input of the regulation comparator gradually increases the output voltage from zero to the desired value. The softstart feature keeps the load inductor current from reaching the current limit threshold during start-up, thereby reducing inrush currents.

An internal switch grounds the SS pin if  $V_{CC}$  is below the undervoltage lockout threshold, or if the circuit is shutdown using the  $R_{ON}/SD$  pin.

#### **7.3.7 N-Channel Buck Switch and Driver**

The LM5010Ax integrates an N-Channel buck switch and associated floating high voltage gate driver. The peak current through the buck switch should not exceed 2 A, and the load current should not exceed 1.5 A. The gate driver circuit is powered by the external bootstrap capacitor between BST and SW (C4), which is recharged each OFF-time from  $V_{CC}$  through the internal high voltage diode. The minimum OFF-time, nominally 260 ns, ensures sufficient time during each cycle to recharge the bootstrap capacitor. A 0.022-µF ceramic capacitor is recommended for C4.

### **7.3.8 Current Limit**

Current limit detection occurs during the OFF-time by monitoring the recirculating current through the internal current sense resistor (RSENSE). The detection threshold is 1.25 A, ±0.25 A. Referring to *[Functional](#page-8-2) Block [Diagram](#page-8-2)*, if the current into SGND during the OFF-time exceeds the threshold level the current limit comparator delays the start of the next ON-time period. The next ON-time starts when the current into SGND is below the threshold and the voltage at FB is below 2.5 V. [Figure](#page-12-1) 9 illustrates the inductor current waveform during normal operation and during current limit. The output current  $I<sub>O</sub>$  is the average of the inductor ripple current waveform. The low load current waveform illustrates continuous conduction mode operation with peak and valley inductor currents below the current limit threshold. When the load current is increased (high load current), the ripple waveform maintains the same amplitude and frequency since the current falls below the current limit threshold at the valley of the ripple waveform. Note the average current in the high load current portion of [Figure](#page-12-1) 9 is above the current limit threshold. Since the current reduces below the threshold in the normal OFF-time each cycle, the start of each ON-time is not delayed, and the circuit's output voltage is regulated at the correct value. When the load current is further increased such that the lower peak would be above the threshold, the OFF-time is lengthened to allow the current to decrease to the threshold before the next ON-time begins (Current Limited portion of [Figure](#page-12-1) 9). Both  $V_{OUT}$  and the switching frequency are reduced as the circuit operates in a constant current mode. The load current ( $I_{\text{OCL}}$ ) is equal to the current limit threshold plus half the ripple current ( $\Delta I/2$ ). The ripple amplitude (ΔI) is calculated with [Equation](#page-11-1) 9.

$$
\Delta I = \frac{(V_{IN} - V_{OUT}) \times t_{ON}}{L1}
$$
 (9)

<span id="page-11-1"></span>The current limit threshold can be increased by connecting an external resistor  $(R_{CL})$  between SGND and ISEN. RCL typically is less than 1 Ω, and the calculation of its value is explained in *Application and [Implementation](#page-13-0)*. If the current limit threshold is increased by adding  $R_{CL}$ , the maximum continuous load current should not exceed 1.5 A, and the peak current out of the SW pin should not exceed 2 A.



## **Feature Description (continued)**



**Figure 9. Inductor Current, Current Limit Operation**

### <span id="page-12-1"></span>**7.3.9 Thermal Shutdown**

The LM5010Ax should be operated below the maximum operating junction temperature rating. If the junction temperature increases during a fault or abnormal operating condition, the internal thermal shutdown circuit activates typically at 175°C. The Thermal Shutdown circuit reduces power dissipation by disabling the buck switch and the ON timer. This feature helps prevent catastrophic failures from accidental device overheating. When the junction temperature reduces below approximately 155°C (20°C typical hysteresis), normal operation resumes.

## <span id="page-12-0"></span>**7.4 Device Functional Modes**

### **7.4.1 Shutdown**

<span id="page-12-2"></span>The LM5010Ax can be remotely shut down by forcing the  $R_{ON}/SD$  pin below 0.7 V with a switch or open drain device. See [Figure](#page-12-2) 10. In the shutdown mode the SS pin is internally grounded, the ON-time one-shot is disabled, the input current at VIN is reduced, and the  $V_{CC}$  bypass switch is turned off. The  $V_{CC}$  regulator is not disabled in the shutdown mode. Releasing the  $R_{ON}/SD$  pin allows normal operation to resume. The nominal voltage at  $R_{ON}/SD$  is shown in the Typical Performance Characteristics. When switching the  $R_{ON}/SD$  pin, the transition time should be faster than one to two cycles of the regulator's nominal switching frequency.



**Figure 10. Shutdown Implementation**

# <span id="page-13-0"></span>**8 Application and Implementation**

#### **NOTE**

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

### <span id="page-13-1"></span>**8.1 Application Information**

The LM5010A is a non-synchronous buck regulator converter designed to operate over a wide input voltage and output current range. Spreadsheet-based calculator tools, available on the TI product website at [Quick-Start](http://www.ti.com/tool/lm5010quick-calc) [Calculator](http://www.ti.com/tool/lm5010quick-calc), can be used to design a single output non-synchronous buck converter.

Alternatively, online WEBENCH® software is available to create a complete buck design and generate the bill of materials, estimated efficiency, solution size, and cost of the complete solution.

### <span id="page-13-2"></span>**8.2 Typical Application**

The final circuit is shown in [Figure](#page-13-3) 11, and its performance is shown in [Figure](#page-19-1) 16 and [Figure](#page-19-1) 17. Current limit measured at approximately 1.3 A.



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**Figure 11. LM5010A Example Circuit**

### <span id="page-13-3"></span>**8.2.1 Design Requirements**

<span id="page-13-4"></span>[Table](#page-13-4) 1 lists the operating parameters for [Figure](#page-13-3) 11.



### **Table 1. Design Parameters**



#### **8.2.2 Detailed Design Procedure**

<span id="page-14-0"></span>The procedure for calculating the external components is illustrated with a design example. Configure the circuit in [Figure](#page-13-3) 11 according to the components listed in [Table](#page-14-0) 2.





### *8.2.2.1 Component Selection*

#### **8.2.2.1.1 R1 and R2**

<span id="page-14-1"></span>These resistors set the output voltage, and calculate their ratio with [Equation](#page-14-1) 10.

 $R1/R2 = (V_{\text{OUT}} / 2.5 V) - 1$  (10)

R1 and R2 calculates to 1. The resistors should be chosen from standard value resistors in the range of 1 kΩ to 10 kΩ. A value of 1 kΩ is used for R1 and R2.

### **8.2.2.1.2 RON, F<sup>S</sup>**

 $R_{ON}$  can be chosen using [Equation](#page-10-2) 7 to set the nominal frequency, or from Equation 6 if the ON-time at a particular  $V_{IN}$  is important. A higher frequency generally means a smaller inductor and capacitors (value, size and cost), but higher switching losses. A lower frequency means a higher efficiency, but with larger components. Generally, if PC board space is tight, a higher frequency is better. The resulting ON-time and frequency have a  $\pm$ 25% tolerance. Using [Equation](#page-14-2) 7 at a nominal V<sub>IN</sub> of 8 V, R<sub>ON</sub> is calculated with Equation 11.

$$
R_{ON} = \frac{5V \times (8V - 1.4V)}{8V \times 175 \text{ kHz} \times 1.18 \times 10^{-10}} - 1.4 \text{ k}\Omega = 198 \text{ k}\Omega
$$
\n(11)

<span id="page-14-2"></span>A value of 200 kΩ will be used for R<sub>ON</sub>, yielding a nominal frequency of 161 kHz at V<sub>IN</sub> = 6 V, and 205 kHz at V<sub>IN</sub>  $= 60 V.$ 

#### **8.2.2.1.3 L1**

The guideline for choosing the inductor value in this example is that it must keep the circuit's operation in continuous conduction mode at minimum load current. This is not a strict requirement since the LM5010Ax regulates correctly when in discontinuous conduction mode, although at a lower frequency. However, to provide an initial value for L1 the above guideline will be used. See [Figure](#page-15-0) 12.





**Figure 12. Inductor Current**

<span id="page-15-1"></span><span id="page-15-0"></span>To keep the circuit in continuous conduction mode, the maximum allowed ripple current is twice the minimum load current, or 400 mAp-p. Using this value of ripple current, the inductor (L1) is calculated using [Equation](#page-15-1) 12 and [Equation](#page-15-2) 13.

$$
L1 = \frac{V_{OUT} \times (V_{IN(max)} - V_{OUT})}{I_{OR} \times F_{S(min)} \times V_{IN(max)}}
$$

where

 $F_{S(rmin)}$  is the minimum frequency of 154 kHz (205 kHz - 25%) at  $V_{IN(max)}$  (12)

$$
L1 = \frac{5V \times (60V - 5V)}{0.40A \times 154 \text{ kHz} \times 60V} = 74.4 \,\mu\text{H}
$$
\n(13)

<span id="page-15-2"></span>[Equation](#page-15-2) 13 provides the minimum value for inductor L1. When selecting an inductor, use a higher standard value (100 uH). To prevent saturation, and possible destructive current levels, L1 must be rated for the peak current which occurs if the current limit and maximum ripple current are reached simultaneously ( $I_{PK}$  in [Figure](#page-12-1) 9). The maximum ripple amplitude is calculated by rearranging [Equation](#page-15-1) 12 using  $V_{IN(max)}$ ,  $F_{S(min)}$ , and the minimum inductor value, based on the manufacturer's tolerance. Assume for [Equation](#page-15-3) 14, [Equation](#page-15-4) 15, and [Equation](#page-15-5) 16 that the inductor's tolerance is  $\pm 20\%$ .

<span id="page-15-3"></span>
$$
I_{OR(max)} = \frac{V_{OUT} \times (V_{IN(max)} - V_{OUT})}{L1_{min} \times F_{S(min)} \times V_{IN(max)}}
$$
\n
$$
OR(max) = \frac{5V \times (60V - 5V)}{200 \times 10000 \times 100000 \times 200000} = 372 \text{ mAp-p}
$$
\n(14)

<span id="page-15-4"></span>
$$
I_{OR(max)} = \frac{372 \text{ mAp-p}}{80 \text{ }\mu\text{H} \times 154 \text{ kHz} \times 60 \text{V}} = 372 \text{ mAp-p}
$$
 (15)

 $I_{PK} = I_{LIM} + I_{OR(max)} = 1.5 A + 0.372 A = 1.872 A$ 

where

 $I_{LM}$  is the maximum current limit threshold  $(16)$ 

<span id="page-15-5"></span>At the nominal maximum load current of 1 A, the peak inductor current is 1.186 A.

#### **8.2.2.1.4 RCL**

Since it is obvious that the lower peak of the inductor current waveform does not exceed 1 A at maximum load current (see [Figure](#page-15-0) 12), it is not necessary to increase the current limit threshold. Therefore  $R_{CL}$  is not needed for this exercise. For applications where the lower peak exceeds 1 A, see *[Increasing](#page-18-0) The Current Limit Threshold*.



#### **8.2.2.1.5 C1**

This capacitor limits the ripple voltage at VIN resulting from the source impedance of the supply feeding this circuit, and the on and off nature of the switch current into VIN. At maximum load current, when the buck switch turns on, the current into VIN steps up from zero to the lower peak of the inductor current waveform ( $I_{PK}$  in [Figure](#page-15-0) 12), ramps up to the peak value ( $I_{PK+}$ ), then drops to zero at turnoff. The average current into VIN during this ON-time is the load current. For a worst case calculation, C1 must supply this average current during the maximum ON-time. The maximum ON-time is calculated at  $V_{\text{IN}} = 6$  V using [Equation](#page-10-1) 5, with a 25% tolerance added in [Equation](#page-16-0) 17.

$$
t_{ON(max)} = \left[\frac{1.18 \times 10^{-10} \times (200k + 1.4k)}{6V - 1.4V} + 67 \text{ ns}\right] \times 1.25 = 6.5 \text{ }\mu\text{s}
$$
\n(17)

<span id="page-16-1"></span><span id="page-16-0"></span>The voltage at VIN should not be allowed to drop below 5.5 V in order to maintain  $V_{CC}$  above its UVLO as in [Equation](#page-16-1) 18.

$$
C1 = \frac{I_0 \times t_{ON}}{\Delta V} = \frac{1.0A \times 6.5 \,\mu s}{0.5V} = 13 \,\mu F
$$
 (18)

Normally a lower value can be used for C1 since the above calculation is a worst case calculation which assumes the power source has a high source impedance. A quality ceramic capacitor with a low ESR should be used for C1.

#### **8.2.2.1.6 C2 and R3**

Since the LM5010Ax requires a minimum of 25 mVp-p of ripple at the FB pin for proper operation, the required ripple at  $V_{\text{OUT}}$  is increased by R1 and R2, and is equal to [Equation](#page-16-2) 19.

$$
V_{RIPPLE} = 25 \text{ mVp-p x (R1 + R2) / R2} = 50 \text{ mVp-p}
$$
\n(19)

<span id="page-16-3"></span><span id="page-16-2"></span>This necessary ripple voltage is created by the inductor ripple current acting on C2's ESR + R3. First, the minimum ripple current is determined which occurs at minimum VIN, maximum inductor value, and calculate the maximum frequency with [Equation](#page-16-3) 20.

C1 = 
$$
\frac{Q}{\Delta V} = \frac{1.00 \text{ N} \times 0.00 \text{ m}}{0.5 \text{ V}} = 13 \text{ }\mu\text{F}
$$
  
\nally a lower value can be used for C1 sin  
\nmes the power source has a high source imp  
\nfor C1.  
\n1.6 C2 and R3  
\nthe LM5010Ax requires a minimum of 25 m'  
\nat V<sub>OUT</sub> is increased by R1 and R2, and is eq  
\nV<sub>RIPPLE</sub> = 25 mVp-p x (R1 + R2) / R2 = 50 mVp-p  
\nnecessary ripple voltage is created by the  
\nnum ripple current is determined which occurs  
\nnum frequency with Equation 20.  
\n
$$
V_{OUT} \times (V_{IN(min)} - V_{OUT})
$$
\n
$$
I_{max} \times F_{S(max)} \times V_{IN(min}
$$
\n=  $\frac{5V \times (6V - 5V)}{4.000 \text{ N} \times 0.001 \text{ N} \times$ 

$$
= \frac{5V \times (6V - 5V)}{120 \mu H \times 201 \text{ kHz} \times 6V} = 34.5 \text{ mAp-p}
$$

<span id="page-16-4"></span>The minimum ESR for C2 is then equal to [Equation](#page-16-4) 21.

$$
ESR_{(min)} = \frac{50 \text{ mV}}{34.5 \text{ mA}} = 1.45 \Omega
$$
 (21)

If the capacitor used for C2 does not have sufficient ESR, R3 is added in series as shown in the Block Diagram. The value chosen for C2 is application dependent, and it is recommended that it be no smaller than 3.3 µF. C2 affects the ripple at  $V_{OUT}$ , and transient response. Experimentation is usually necessary to determine the optimum value for C2.

#### **8.2.2.1.7 C3**

The capacitor at the VCC pin provides noise filtering and stability, prevents false triggering of the V<sub>CC</sub> UVLO at the buck switch ON and OFF transitions, and limits the peak voltage at  $V_{CC}$  when a high voltage with a short rise time is initially applied at  $V_{\text{IN}}$ . C3 should be no smaller than 0.47  $\mu$ F, and must be a good quality, low ESR, ceramic capacitor, physically close to the IC pins.

#### **8.2.2.1.8 C4**

The recommended value for C4 is  $0.022 \mu F$ . A high quality ceramic capacitor with low ESR is recommended as C4 supplies the surge current to charge the buck switch gate at each turnon. A low ESR also ensures a complete recharge during each OFF-time.

(20)

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#### **[LM5010A,](http://www.ti.com/product/lm5010a?qgpn=lm5010a) [LM5010A-Q1](http://www.ti.com/product/lm5010a-q1?qgpn=lm5010a-q1)** SNVS376F –OCTOBER 2005–REVISED MAY 2016 **[www.ti.com](http://www.ti.com)**

ISTRUMENTS

### **8.2.2.1.9 C5**

This capacitor suppresses transients and ringing due to lead inductance at VIN. TI recommends a low ESR, 0.1 µF ceramic chip capacitor, placed physically close to the LM5010Ax.

### **8.2.2.1.10 C6**

<span id="page-17-0"></span>The capacitor at the SS pin determines the soft-start time (that is the time for the reference voltage at the regulation comparator and the output voltage) to reach their final value. Determine the capacitor value with [Equation](#page-17-0) 22.

$$
\text{C6} = \frac{\text{t}_{\text{SS}} \times 11.5 \, \mu\text{A}}{2.5 \text{V}}
$$

For a 5 ms soft-start time, C6 calculates to 0.022 µF.

### **8.2.2.1.11 D1**

A Schottky diode is recommended. Ultra-fast recovery diodes are not recommended as the high speed transitions at the SW pin may inadvertently affect the IC's operation through external or internal EMI. The diode should be rated for the maximum  $V_{IN}$  (60 V), the maximum load current (1 A), and the peak current which occurs when current limit and maximum ripple current are reached simultaneously ( $I_{PK}$  in [Figure](#page-12-1) 9), previously calculated to be 1.87 A. The diode's forward voltage drop affects efficiency due to the power dissipated during the OFFtime. The average power dissipation in D1 is calculated from [Equation](#page-17-1) 23.

<span id="page-17-1"></span> $P_{D1} = V_F \times I_O \times (1 - D)$ 

where

- $\bullet$  I<sub>o</sub> is the load current
- D is the duty cycle (23)

### *8.2.2.2 Low Output Ripple Configurations*

For applications where low output voltage ripple is required the output can be taken directly from the low ESR output capacitor (C2) as shown in [Figure](#page-17-2) 13. However, R3 slightly degrades the load regulation. The specific component values, and the application determine if this is suitable.



**Figure 13. Low Ripple Output**

<span id="page-17-3"></span><span id="page-17-2"></span>Where the circuit of [Figure](#page-18-1) 13 is not suitable, the circuits of Figure 14 or Figure 15 can be used.





(22)



In [Figure](#page-17-3) 14, Cff is added across R1 to AC-couple the ripple at  $V_{\text{OUT}}$  directly to the FB pin. This allows the ripple at V<sub>OUT</sub> to be reduced, in some cases considerably, by reducing R3. In the circuit of [Figure](#page-13-3) 11, the ripple at V<sub>OUT</sub> ranged from 50 mVp-p at V<sub>IN</sub> = 6 V to 320 mVp-p at V<sub>IN</sub> = 60 V. By adding a 1000 pF capacitor at Cff and reducing R3 to 0.75 Ω, the V<sub>OUT</sub> ripple was reduced by 50%, ranging from 25 mVp-p to 160 mVp-p.



**Figure 15. Low Output Ripple Using Ripple Injection**

<span id="page-18-1"></span>To reduce  $V_{\text{OUT}}$  ripple further, the circuit of [Figure](#page-18-1) 15 can be used. R3 has been removed, and the output ripple amplitude is determined by C2's ESR and the inductor ripple current. RA and CA are chosen to generate a 40 to 50 mVp-p sawtooth at their junction, and that voltage is AC-coupled to the FB pin via CB. In selecting RA and CA, V<sub>OUT</sub> is considered a virtual ground as the SW pin switches between V<sub>IN</sub> and –1 V. Since the ON-time at SW varies inversely with  $V_{IN}$ , the waveform amplitude at the RA and CA junction is relatively constant. R1 and R2 must typically be increased to more than 10k each to not significantly attenuate the signal provided to FB through CB. Typical values for the additional components are  $RA = 200$  k,  $CA = 680$  pF, and  $CB = 0.01$  µF.

### <span id="page-18-0"></span>*8.2.2.3 Increasing The Current Limit Threshold*

The current limit threshold is nominally 1.25 A, with a minimum value of 1 A. If, at maximum load current, the lower peak of the inductor current ( $I_{PK}$  in [Figure](#page-15-0) 12) exceeds 1 A, resistor  $R_{CL}$  must be added between  $S_{GND}$  and I<sub>SEN</sub> to increase the current limit threshold to be equal or exceed that lower peak current. This resistor diverts some of the recirculating current from the internal sense resistor so that a higher current level is needed to switch the internal current limit comparator. Calculate  $I_{PK}$  with [Equation](#page-18-2) 24.

<span id="page-18-2"></span>
$$
I_{PK} = I_{O(max)} - \frac{I_{OR(min)}}{2}
$$

where

 $I_{O(max)}$  is the maximum load current

 $I_{OR(min)}$  is the minimum ripple current calculated using [Equation](#page-16-3) 20  $(24)$ 

 $R<sub>CI</sub>$  is calculated from [Equation](#page-18-3) 25.

$$
I_{\text{PK.}} = I_{\text{O(max)}} - \frac{1}{2}
$$
\nwhere\n
$$
I_{\text{O(max)}} \text{ is the r}
$$
\n
$$
I_{\text{OR(min)}} \text{ is the}
$$
\n
$$
\text{s calculated from Eq}
$$
\n
$$
R_{\text{CL}} = \frac{1.0 \text{ A} \times 0.11 \Omega}{I_{\text{PK.}} - 1.0 \text{ A}}
$$

where

0.11  $\Omega$  is the minimum value of the internal resistance from SGND to ISEN (25)

<span id="page-18-3"></span> $R_{CL} = \frac{1.1 \times 10^{-4} \text{ J}_{P K} - 1.0 \text{ A}}{1.0 \times 10^{-4} \text{ J}}$ <br>where<br>ext smaller standard value resistor must interval in the upper peak current out of the intervals in the upper peak current out of the intervals  $I_{P K} = \frac{1.5 \$ The next smaller standard value resistor must be used for  ${\sf R}_{\sf CL}$ . With the addition of  ${\sf R}_{\sf CL}$ , and when the circuit is in current limit, the upper peak current out of the SW pin ( $I_{PK}$  in [Figure](#page-12-1) 9) can be as high as [Equation](#page-18-4) 26.

$$
I_{PK} = \frac{1.5A \times (150 \text{ m}\Omega + R_{CL})}{R_{CL}} + I_{OR(MAX)}
$$

<span id="page-18-4"></span>where

 $I_{OR(max)}$  is calculated using [Equation](#page-15-3) 14 (26)

The inductor L1 and diode D1 must be rated for this current. If  $I_{PK}$  exceeds 2 A, the inductor value must be increased to reduce the ripple amplitude. This will necessitate recalculation of  $I_{OR(min)}$ ,  $I_{PK}$ , and  $R_{CL}$ .

Increasing the circuit's current limit will increase power dissipation and the junction temperature within the LM5010Ax. See *Layout [Guidelines](#page-20-2)* for guidelines on this issue.

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### **8.2.3 Application Curves**

<span id="page-19-1"></span>

# <span id="page-19-0"></span>**8.3 Do's and Don'ts**

A minimum load current of 500 µA is required to maintain proper operation. If the load current falls below that level, the bootstrap capacitor can discharge during the long OFF-time and the circuit either shuts down or cycles ON and OFF at a low frequency. If the load current is expected to drop below 500 µA in the application, choose the feedback resistors to be low enough in value to provide the minimum required current at nominal  $V_{OUT}$ .



# <span id="page-20-0"></span>**9 Power Supply Recommendations**

The LM5010Ax is designed to operate with an input power supply capable of supplying a voltage range from 6 V to 75 V. The input power supply must be well-regulated and capable of supplying sufficient current to the regulator during peak load operation. Also, like in all applications, the power-supply source impedance must be small compared to the module input impedance to maintain the stability of the converter.

# <span id="page-20-1"></span>**10 Layout**

## <span id="page-20-2"></span>**10.1 Layout Guidelines**

The LM5010Ax regulation, overvoltage, and current limit comparators are very fast, and respond to short duration noise pulses. Therefore, layout considerations are critical for optimum performance. The layout must be as neat and compact as possible, and all the components must be as close as possible to their associated pins. The two major current loops have currents which switch very fast, and so the loops should be as small as possible to minimize conducted and radiated EMI. The first loop is that formed by C1  $(C_{N})$ , through the VIN to SW pins, L1 (L<sub>IND</sub>), C2 (C<sub>OUT</sub>), and back to C1. The second loop is that formed by D1, L1, C2, and the S<sub>GND</sub> and  $I_{\rm SEN}$  pins. The ground connection from C2 to C1 should be as short and direct as possible, preferably without going through vias. Directly connect the S<sub>GND</sub> and RTN pin to each other, and they should be connected as directly as possible to the C1/C2 ground line without going through vias. The power dissipation within the IC can be approximated by determining the total conversion loss ( $P_{IN} - P_{OUT}$ ), and then subtracting the power losses in the free-wheeling diode and the inductor. The power loss in the diode is approximately [Equation](#page-20-3) 27.

<span id="page-20-3"></span> $P_{D1} = I_0 \times V_F \times (1 - D)$ 

where

- $\bullet$  I<sub>o</sub> is the load current
- $V_F$  is the diode's forward voltage drop
- D is the duty cycle (27)

<span id="page-20-4"></span>The power loss in the inductor is approximately [Equation](#page-20-4) 28.

 $P_{L1} = I_0^2 \times R_L \times 1.1$ 

where

- $R_{L}$  is the inductor's DC resistance
- the 1.1 factor is an approximation for the AC losses (28)

If it is expected that the internal dissipation of the LM5010Ax will produce high junction temperatures during normal operation, good use of the PC board's ground plane can help considerably to dissipate heat. The exposed pad on the IC package bottom should be soldered to a ground plane, and that plane should both extend from beneath the IC, and be connected to exposed ground plane on the board's other side using as many vias as possible. The exposed pad is internally connected to the IC substrate. The use of wide PC board traces at the pins, where possible, can help conduct heat away from the IC. The four no connect pins on the HTSSOP package are not electrically connected to any part of the IC, and may be connected to ground plane to help dissipate heat from the package. Judicious positioning of the PC board within the end product, along with the use of any available air flow (forced or natural convection) can help reduce the junction temperature.



## <span id="page-21-0"></span>**10.2 Layout Example**



**Figure 18. LM5010A Buck Layout Example With the WSON Package**

Product Folder Links: *[LM5010A](http://www.ti.com/product/lm5010a?qgpn=lm5010a) [LM5010A-Q1](http://www.ti.com/product/lm5010a-q1?qgpn=lm5010a-q1)*



# <span id="page-22-1"></span>**11 Device and Documentation Support**

### <span id="page-22-0"></span>**11.1 Related Links**

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.



#### **Table 3. Related Links**

### <span id="page-22-2"></span>**11.2 Community Resources**

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms](http://www.ti.com/corp/docs/legal/termsofuse.shtml) of [Use.](http://www.ti.com/corp/docs/legal/termsofuse.shtml)

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**Design [Support](http://support.ti.com/)** *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

### <span id="page-22-3"></span>**11.3 Trademarks**

E2E is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

### <span id="page-22-4"></span>**11.4 Electrostatic Discharge Caution**



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

# <span id="page-22-5"></span>**11.5 Glossary**

[SLYZ022](http://www.ti.com/lit/pdf/SLYZ022) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## <span id="page-22-6"></span>**12 Mechanical, Packaging, and Orderable Information**

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.



# **PACKAGING INFORMATION**



**(1)** The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

**(3)** MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.



# **PACKAGE OPTION ADDENDUM**

**(4)** There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

**(5)** Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

<sup>(6)</sup> Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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#### **OTHER QUALIFIED VERSIONS OF LM5010A, LM5010A-Q1 :**

- <sub>●</sub> Catalog : [LM5010A](http://focus.ti.com/docs/prod/folders/print/lm5010a.html)
- Automotive : [LM5010A-Q1](http://focus.ti.com/docs/prod/folders/print/lm5010a-q1.html)

NOTE: Qualified Version Definitions:

- Catalog TI's standard catalog product
- Automotive Q100 devices qualified for high-reliability automotive applications targeting zero defects



**TEXAS** 

## **TAPE AND REEL INFORMATION**

**STRUMENTS** 





#### **QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE**





Pack Materials-Page 1



# **PACKAGE MATERIALS INFORMATION**

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Pack Materials-Page 2

# **TEXAS INSTRUMENTS**

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# **TUBE**



# **B - Alignment groove width**

#### \*All dimensions are nominal



Pack Materials-Page 3



# **PACKAGE OUTLINE**

# **DPR0010A WSON - 0.8 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



# **EXAMPLE BOARD LAYOUT**

# **DPR0010A WSON - 0.8 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).



# **EXAMPLE STENCIL DESIGN**

# **DPR0010A WSON - 0.8 mm max height**

PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



# **PACKAGE OUTLINE**

# **PWP0014A PowerPAD TSSOP - 1.2 mm max height** TM

PLASTIC SMALL OUTLINE



### NOTES:

PowerPAD is a trademark of Texas Instruments.

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
- 4. Reference JEDEC registration MO-153.
- 5. Features may differ and may not be present.



# **EXAMPLE BOARD LAYOUT**

# **PWP0014A PowerPAD TSSOP - 1.2 mm max height** TM

PLASTIC SMALL OUTLINE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
- 8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature
- numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
- 9. Size of metal pad may vary due to creepage requirement.



# **EXAMPLE STENCIL DESIGN**

# **PWP0014A PowerPAD TSSOP - 1.2 mm max height** TM

PLASTIC SMALL OUTLINE



NOTES: (continued)

- 10. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 11. Board assembly site may have different recommendations for stencil design.



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