## Resistors

## Low Resistance Metal Alloy Resistor

## **LRMA Series**

- Resistance range  $0.5m\Omega$  to  $500m\Omega$
- High temperature operation to 170°C
- Low thermal EMF version
- High power version
- Current sensing for power electronics
- RoHS compliant & halogen free
- AEC-Q200 qualified





All parts are Pb-free and comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

Electrical Data								
LRMA Version			T (Standard)	P (Power)				
	Size	2010	2512	2512		2512		
Power rating @70°C	W	1.5	≤R01: 2, >l	R01: 1	≤R10: 3, >R10: 2			
Overload rating (5s)	W	7.5	≤R01: 10, >	R01: 5	≤R10: 15,	>R10: 10		
Resistance range	mΩ	2 to 50	1 to 10	0	0.5 to	500		
Standard values <sup>1</sup>	mΩ	2, 5, 6, 10, 15, 20, 50	1, 1.5, 2, 3, 3.5, 4, 5, 6 15, 18, 20, 25, 30, 33		0.5, 0.75, 1, 1.1, 1.5, 2, 2.5, 3, 4, 5, 6, 6 22,25, 27, 30, 33, 39, 40, 45, 47, 50, 120, 130, 140, 150, 180, 200, 220, 240,	57, 60, 68, 70, 75, 80, 85, 90,100,		
Resistance tolerance	%			0.5 <sup>1</sup> , 1, 5				
TCR (25 to 125°C)	ppm/°C	≥R01: ±75	>R001 & <r01: td="" ±100,<=""><td>≤R001: ±275</td><td><r001: td="" ±200<=""><td>≥R001: ±50</td></r001:></td></r01:>	≤R001: ±275	<r001: td="" ±200<=""><td>≥R001: ±50</td></r001:>	≥R001: ±50		
Ambient temperature	°C			-55 to 170				
Insulation resistance	MΩ			>100				
Element alloy			Cu-Ni		Cu-Ni /	Mn-Cu		

LRMA \	/ersion		M (Low therm	N (Inverse)					
Size		0805	1206	2512	0612 0815		1225		
Power rating @70°C	W	0.5 1 ≤R01: 2, >R01: 1 1 <sup>2</sup>				2	3		
Overload rating (5s)	W	2.5 5 ≤R01: 10, >R01: 5 5				5	15		
Resistance range	mΩ	1 to 25	1 to 50	0.5 to 50	1 to 10	3 to 30	2 to 40		
Standard values <sup>1</sup>	mΩ	1, 2, 3, 5, 6, 8, 9,10, 20, 25	1, 1.2, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 15, 18, 20, 22, 25, 30, 39, 40, 50	0.5, 0.75, 1, 1.5, 2, 3.5, 5, 10, 20, 25, 30, 40, 50	1, 3, 5, 10	3, 4, 5, 10, 15, 20, 25, 30	2,3,4,5,10,15, 20,25,30,40		
Resistance tolerance	%		0.5 <sup>1</sup> , 1, 5						
TCR (25 to 125°C)	ppm/°C	±100	±100 ±50 ≥R01: ±75, >R001 & <r01: td="" ±100="" ±100<="" ±275="" ≤r001:=""></r01:>						
Ambient temperature		-55 to 170°C							
Insulation resistance	MΩ	>100							
Element alloy		Mn-Cu Mn-Cu / Cu-Ni					i		

Notes: 1. Non-standard values and 0.5% tolerance may be available for high volume requirements. 2. Requires 300mm<sup>2</sup> copper pad & trace area

Physical Data (All dimensions in mm and nominal weight in mg)

J (			<b>o o</b> ,				
Size	L	W	С	t	Wt		
0805	2.0 ±0.1	1.25 ±0.1	0.4 ±0.2	0.6 ±0.2	5.5		
<b>0805</b> ≤R002	2.0 ±0.1	1.20 ±0.1	0.6 ±0.2	0.0 ±0.2			
<b>1206</b> <r002< td=""><td>3.2 ±0.2</td><td>1.6 ±0.2</td><td>1.1 ±0.3</td><td>0.75 ±0.2</td><td colspan="2">18.3</td></r002<>	3.2 ±0.2	1.6 ±0.2	1.1 ±0.3	0.75 ±0.2	18.3		
<b>1206</b> ≥R002	5.2 ±0.2	1.0 ±0.2 0	0.5 ±0.3	0.6 ±0.2	10.5		
0612	1.7±0.2	3.2±0.2	0.4±0.2	0.6 ±0.2	12.9		
0815	2.1 ±0.25	3.75 ±0.3	0.5 ±0.2	0.7 ±0.2	14.1		
2010	5.0 ±0.2	2.5 ±0.2	0.6 ±0.3	0.6 ±0.2	35.6		
<b>2512</b> <r001< td=""><td></td><td></td><td>2.6 ±0.2</td><td></td><td></td></r001<>			2.6 ±0.2				
<b>2512</b> ≥R001 & ≤R003 <sup>1</sup>	6.4 ±0.2	3.2 ±0.2	2.0 ±0.2	0.65 ±0.25	57 to 63		
<b>2512</b> >R003 <sup>1</sup>			0.9 ±0.2				
1225	3.2 ±0.3	6.4 ±0.3	0.5 ±0.2	0.9 ±0.2	70		

Note 1 - This applies to LRMAT2512 and LRMAM2512. For LRMAP2512 this threshold is R004

#### General Note

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## BI Technologies IRC Welwyn

# **Resistors** Low Resistance Metal Alloy Resistor



**LRMA Series** 

## Construction

Copper electrode with nickel then tin plating

Coating (UL94-V0)

in plating Low TCR resistance alloy plate

## Marking

The components are marked with ohmic value, e.g. "R002" =  $2m\Omega$ , "R010" =  $10 m\Omega$ . Due to space restrictions, for LRMAM1206-R001, "01" =  $1m\Omega$  is used, and for LRMAM0805, "2" =  $2m\Omega$ , "010" =  $10 m\Omega$  are used.

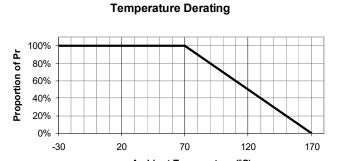
## **Solvent Resistance**

The component is resistant to all normal industrial cleaning solvents suitable for printed circuits.

## Performance Data

		Maximum (%)	Typical (%)	
Load at rated power (cyclic load, 1000 hours at 70°C)	±∆R	0805: 1.5 Others 1	0.3	
Short term overload (5 x rated power for 5s)	±∆R	0.5	0.15	
Humidity (1000 hours, 85°C, 85%RH)	±∆R	0805: 1 Others 0.5	0.15	
Temperature cycle (-40 to +125°C, 1000 cycles, 15 minute dwell)	±∆R	0805: 1 Others 0.5	0.15	
Resistance to solder heat (260°C ±5°C for 20s ±1s)	±∆R	0.5	0.3	
Solderability (245°C ±5°C for 2s ±0.5s)		>95% coverage		
Dry heat (1000 hours at 170°C)	±∆R	0805: 1.5 Others 0.5	0.3	
Low temperature storage (1000 hours at -55°C)	±∆R	0.5	0.15	
Substrate bending (board 1.6mm, fulcrum spacing 90mm, deflection 2mm)	±∆R	0805: 1 Others 0.5	0.3	
Insulation resistance (1 minute @ 100Vdc)		>100M		

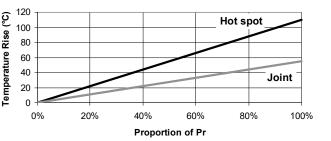
## **Thermal Performance & Mounting**



Ambient Temperature (°C)

Reference Pad Dimensions (mm)							
Size	а	b	L				
0612	3.8	0.7	0.7				
0805	1.4	1.15	1.2				
1206 < R002	1.8	2.3	1.0				
<b>1206</b> ≥R002	1.8	1.7	1.6				
0815	7.9	1.5	0.9				
2010	3.4	1.5	3.5				
<b>2512</b> ≤R003 <sup>1</sup>	4.0	3.1	1.3				
2512 >R0031	4.0	2.1	4.1				
1225	7.0	1.0	2.3				

### Typical Temperature Rise



The temperature rise shown is highly dependent on mounting conditions. Reference conditions assume 20µ copper with thermal vias to multiple layers.

The self-heating in the current tracks should be kept negligible, or allowed for by temperature derating.

Note 1 - This applies to LRMAT2512 and LRMAM2512. For LRMAP2512 this threshold is R004

Standard 4-terminal probe pitches for measuring unmounted parts are  $2.8 \times 1.7$ mm (0612),  $0.4 \times 1.83$ mm (0805),  $0.4 \times 2.8$ mm (1206),  $1.2 \times 4.5$ mm (2010),  $1.5 \times 5.8$ mm (2512), and  $5.4 \times 3.4$ mm (1225). All probe location tolerances  $\pm 0.02$ mm.

Current

b

Sense

а

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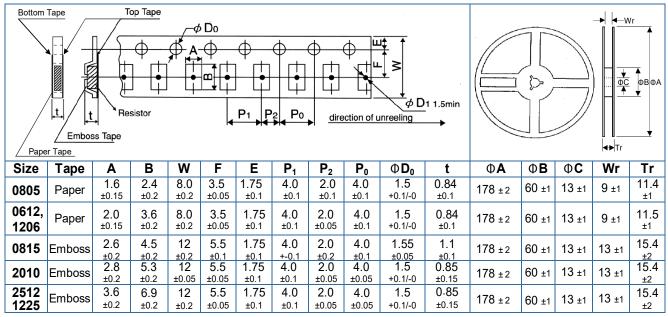
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**LRMA Series** 

## Packaging



## Storage

Conditions: 5°C to 35°C and 40% to 75%RH Shelf life: 2 years from manufacture

## Processing

LRMA series resistors are suitable for both wave and IR reflow soldering. The recommended reflow profile for Pbfree SAC305 alloy (Sn 96.5%, Ag 3%, Cu 0.5%) soldering is as follows:

> Pre-heat: 60s to 120s at 150°C to 180°C Soldering: 20s to 40s at ≥230°C Peak: 5s at 255°C to 260°C

## Ordering Procedure

Example: LRMAM2512-R01FT4 (LRMA2512, low thermal EMF, 10 milliohms ±1%, Pb-free)

L R M A M 2 5 1 2 - 1 R 0 1 F T 4 1 2 3 4 5 6								
1		2	3	4	5		6	
Туре	Version		Size	Value	Tolerance	Packing		
LRMA	T Standard 06		0612	3 to 6	D = ±0.5%	Tape & reel		
	Ρ	Power	0805	characters	F = ±1%	T5	0612, 0805, 1206	5000/reel
	Μ	Low thermal EMF	1206	R = ohms	$J = \pm 5\%$	T4	0815, 2010, 2512, 1225	4000/reel
	Ν	Inverse	0815					
			2010					
			1225					

Note 1: For values which require all 6 characters, e.g. R00075, the hyphen is omitted.

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