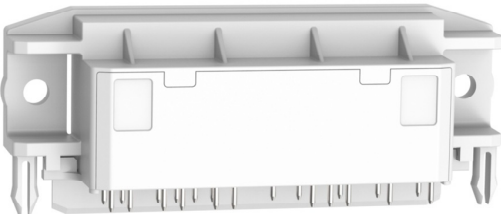
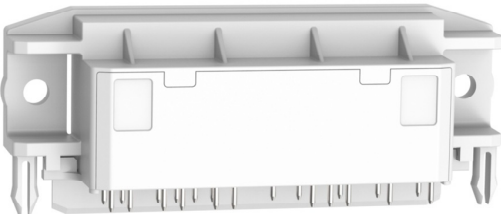
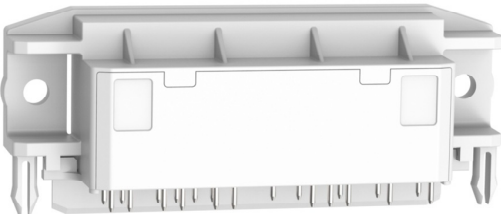
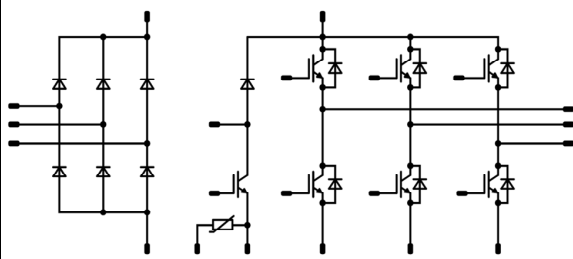
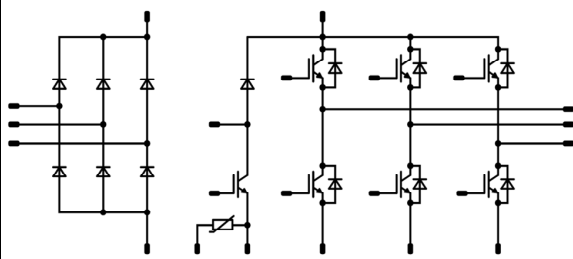
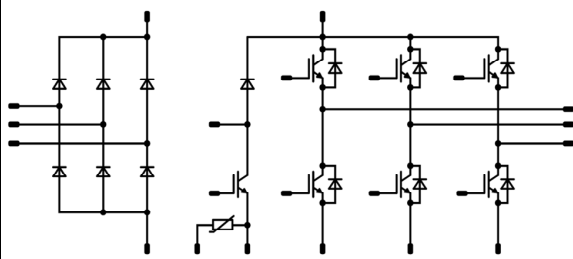




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<i>flow 90PIM 1</i>	1200 V / 15 A				
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 2px;">Features</th> </tr> </thead> <tbody> <tr> <td style="padding: 2px;"> <ul style="list-style-type: none"> <li>IGBT M7 with low <math>V_{CEsat}</math> and improved EMC behavior</li> <li>Open emitter configuration</li> <li>Supports design with 90° angle</li> <li>Clip or screw-on heat sink mounting</li> <li>Built-in NTC</li> </ul> </td> </tr> </tbody> </table>	Features	<ul style="list-style-type: none"> <li>IGBT M7 with low <math>V_{CEsat}</math> and improved EMC behavior</li> <li>Open emitter configuration</li> <li>Supports design with 90° angle</li> <li>Clip or screw-on heat sink mounting</li> <li>Built-in NTC</li> </ul>	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 2px;"><i>flow 90 housing</i></th> </tr> </thead> <tbody> <tr> <td style="text-align: center; padding: 5px;">  </td> </tr> </tbody> </table>	<i>flow 90 housing</i>	
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<ul style="list-style-type: none"> <li>10-R112PMA015M7-P639A75</li> </ul>					

## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Rectifier Diode</b>				
Peak Repetitive Reverse Voltage	$V_{RRM}$		1600	V
Continuous (direct) forward current	$I_F$		25	A
Surge (non-repetitive) forward current	$I_{FSM}$	50 Hz Single Half Sine Wave $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	200	A
Surge current capability	$I^2t$		200	$A^2s$
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	44	W
Maximum Junction Temperature	$T_{jmax}$		150	°C



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## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$		15	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	60	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Inverter Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$		15	A
Repetitive peak forward current	$I_{FRM}$	$T_j$ limited by $T_{jmax}$	30	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	45	W
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Brake Switch</b>				
Collector-emitter voltage	$V_{CES}$		1200	V
Collector current	$I_C$		10	A
Repetitive peak collector current	$I_{CRM}$	$t_p$ limited by $T_{jmax}$	20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	55	W
Gate-emitter voltage	$V_{GES}$		$\pm 20$	V
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$

<b>Brake Diode</b>				
Peak repetitive reverse voltage	$V_{RRM}$		1200	V
Continuous (direct) forward current	$I_F$		10	A
Repetitive peak forward current	$I_{FRM}$	$T_j$ limited by $T_{jmax}$	20	A
Total power dissipation	$P_{tot}$	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	50	W
Maximum junction temperature	$T_{jmax}$		175	$^{\circ}\text{C}$



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## Maximum Ratings

$T_j = 25\text{ °C}$ , unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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### Module Properties

#### Thermal Properties

Storage temperature	$T_{stg}$		-40...+125	°C
Operation temperature under switching condition	$T_{top}$		-40...(T <sub>max</sub> - 25)	°C

#### Isolation Properties

Isolation voltage	$V_{isol}$	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			11,84	mm
Comparative Tracking Index	CTI		> 200	

\*100 % tested in production



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Rectifier Diode

#### Static

Forward voltage	$V_F$				25 125		1,22 1,21	1,75		V
Reverse leakage current	$I_r$			1600	25 145			50 1100		$\mu$ A

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)					1,59			K/W
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### Inverter Switch

#### Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,0015	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CEsat}$		15		15	25 125 150		1,70 1,95 2,01	1,95	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			60	$\mu$ A
Gate-emitter leakage current	$I_{GES}$		20	0		25			500	nA
Internal gate resistance	$r_g$							none		$\Omega$
Input capacitance	$C_{ies}$							2900		pF
Output capacitance	$C_{oes}$		0	10		25		120		
Reverse transfer capacitance	$C_{res}$							34		
Gate charge	$Q_g$		15	600	15	25		1100		nC

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						1,60		K/W
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#### Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{goff} = 32 \Omega$ $R_{gon} = 32 \Omega$	$\pm 15$	600	15	25		176		ns
Rise time	$t_r$					150		174		
Turn-off delay time	$t_{d(off)}$					25		43		
Fall time	$t_f$					150		48		
Turn-on energy (per pulse)	$E_{on}$					25		191		
Turn-off energy (per pulse)	$E_{off}$	150		218						
		25		119						
		150		127						
		25		1,55						
		150		2,01						
		25		0,925						
		150		1,32						



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V]	$I_C$ [A] $I_D$ [A]	$I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Inverter Diode

#### Static

Forward voltage	$V_F$				15	25 125 150		1,63 1,74 1,73	2,1	V
Reverse leakage current	$I_R$			1200		25			30	$\mu$ A

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,11		K/W
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#### Dynamic

Peak recovery current	$I_{RRM}$					25 150		11 12		A
Reverse recovery time	$t_{rr}$					25 150		265 423		ns
Recovered charge	$Q_r$	$di/dt = 293$ A/ $\mu$ s $di/dt = 244$ A/ $\mu$ s	$\pm 15$	600	15	25 150		1,55 2,59		$\mu$ C
Reverse recovered energy	$E_{rec}$					25 150		0,488 0,938		mWs
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$					25 150		92 52		A/ $\mu$ s



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GS}$ [V]	$V_{GE}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	

### Brake Switch

#### Static

Parameter	Symbol	$V_{GE} = V_{CE}$	$V_{GS}$ [V]	$V_{DS}$ [V]	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$				0,001	25	5,4	6	6,6	V
Collector-emitter saturation voltage	$V_{CEsat}$		15		10	25 125 150		1,66 1,90 1,96	2,15	V
Collector-emitter cut-off current	$I_{CES}$		0	1200		25			35	μA
Gate-emitter leakage current	$I_{GES}$		20	0		25			500	nA
Internal gate resistance	$r_g$							none		Ω
Input capacitance	$C_{ies}$							2000		pF
Output capacitance	$C_{oes}$		0	10		25		86		
Reverse transfer capacitance	$C_{res}$							23		
Gate charge	$Q_g$		15	600	10	25		80		nC

#### Thermal

Parameter	Symbol	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)	K/W

#### Dynamic

Parameter	Symbol	$R_{gon}$	$R_{goff}$	$I_C$ [A]	$T_j$ [°C]	Min	Typ	Max	Unit
Turn-on delay time	$t_{d(on)}$	$\pm 15$	600	10	25 125 150		128		ns
Rise time	$t_r$						29 32 34		
Turn-off delay time	$t_{d(off)}$						145 179 182		
Fall time	$t_f$						98 108 117		
Turn-on energy (per pulse)	$E_{on}$						0,883 1,13 1,19		
Turn-off energy (per pulse)	$E_{off}$		0,656 0,860 0,908		mWs				



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## Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		$V_{GE}$ [V] $V_{GS}$ [V]	$V_{CE}$ [V] $V_{DS}$ [V] $V_F$ [V]	$I_C$ [A] $I_D$ [A] $I_F$ [A]	$T_j$ [°C]	Min	Typ	Max		

### Brake Diode

#### Static

Forward voltage	$V_F$				10	25 125 150		1,61 1,7 1,7	2,1	V
Reverse leakage current	$I_R$			1200		25			25	$\mu$ A

#### Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,16		K/W
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#### Dynamic

Peak recovery current	$I_{RRM}$					25 125 150		9 9 9		A
Reverse recovery time	$T_{rr}$					25 125 150		254 373 409		ns
Recovered charge	$Q_r$	$di/dt = 278$ A/ $\mu$ s $di/dt = 270$ A/ $\mu$ s $di/dt = 272$ A/ $\mu$ s	$\pm 15$	600	10	25 125 150		1,09 1,66 1,81		$\mu$ C
Reverse recovered energy	$E_{rec}$					25 125 150		0,374 0,620 0,680		mWs
Peak rate of fall of recovery current	$(di_r/dt)_{max}$					25 125 150		85 54 49		A/ $\mu$ s

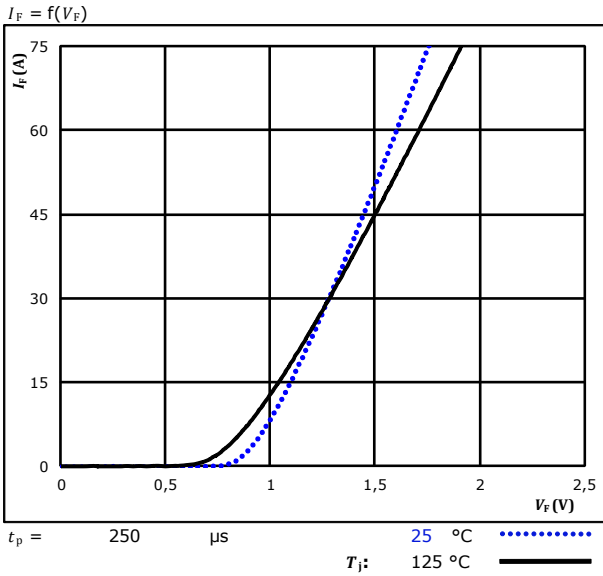
### Thermistor

Rated resistance	$R$					25		22		k $\Omega$
Deviation of $R_{100}$	$\Delta_{R/R}$	$R_{100} = 1486$ $\Omega$				100	-12		+14	%
Power dissipation	$P$					25		200		mW
Power dissipation constant						25		2		mW/K
B-value	$B_{(25/50)}$	Tol. $\pm 3\%$				25		3950		K
B-value	$B_{(25/100)}$	Tol. $\pm 3\%$				25		3998		K
Vincotech NTC Reference									B	

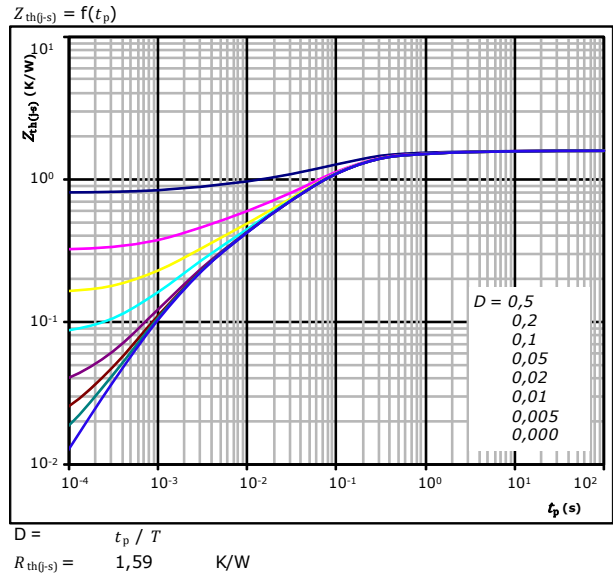


## Rectifier Diode Characteristics

**figure 1.** Rectifier  
Typical forward characteristics



**figure 2.** Rectifier  
Transient thermal impedance as a function of pulse width



Diode thermal model values

$R$ (K/W)	$\tau$ (s)
3,44E-02	9,66E+00
1,12E-01	1,22E+00
5,81E-01	1,45E-01
4,89E-01	5,05E-02
2,38E-01	9,26E-03
1,22E-01	1,79E-03
1,22E-01	1,79E-03
1,81E-02	7,88E-04



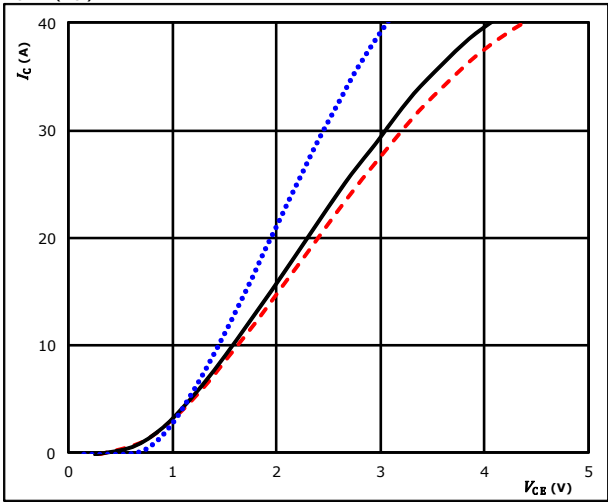


### Inverter Switch Characteristics

**figure 1.** IGBT

Typical output characteristics

$I_C = f(V_{CE})$

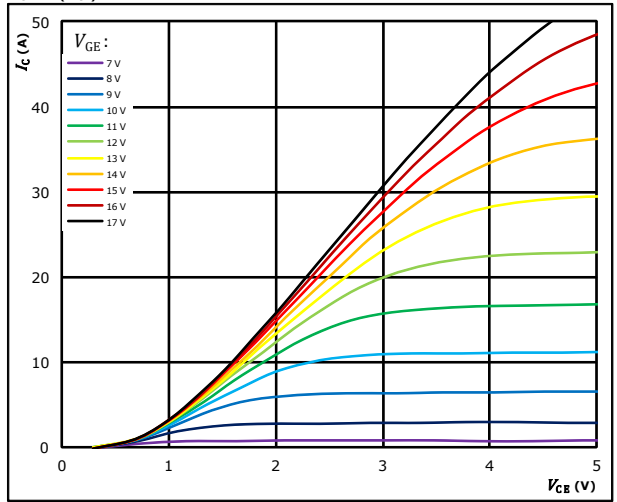


$t_p = 250 \mu s$   $T_j: 25 \text{ }^\circ C$  .....  
 $V_{GE} = 15 V$   $T_j: 125 \text{ }^\circ C$  ———  
 $T_j: 150 \text{ }^\circ C$  - - - - -

**figure 2.** IGBT

Typical output characteristics

$I_C = f(V_{CE})$

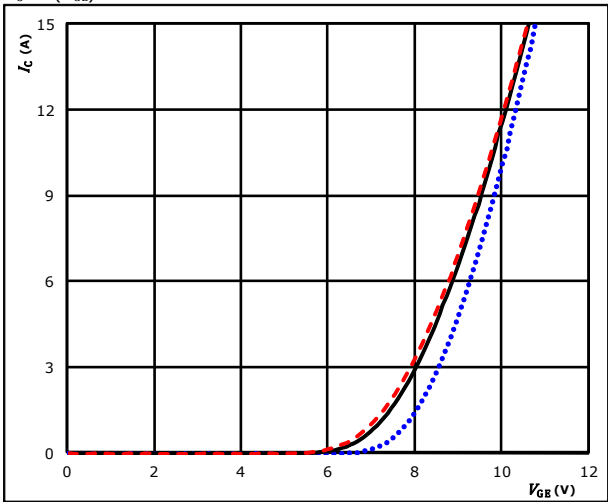


$t_p = 250 \mu s$   $T_j = 150 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**figure 3.** IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

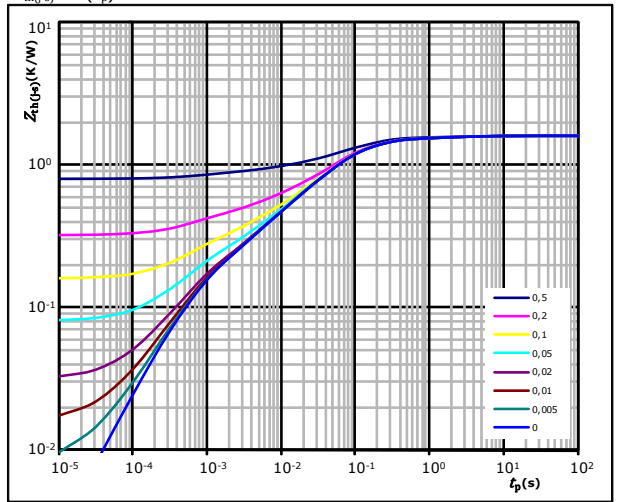


$t_p = 100 \mu s$   $T_j: 25 \text{ }^\circ C$  .....  
 $V_{CE} = 10 V$   $T_j: 125 \text{ }^\circ C$  ———  
 $T_j: 150 \text{ }^\circ C$  - - - - -

**figure 4.** IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(j-s)} = f(t_p)$



$D = t_p / T$   
 $R_{th(j-s)} = 1,60 \text{ K/W}$   
 IGBT thermal model values

R (K/W)	$\tau$ (s)
4,90E-02	4,40E+00
1,40E-01	5,34E-01
8,04E-01	8,02E-02
2,98E-01	2,57E-02
1,69E-01	5,09E-03
1,35E-01	6,41E-04



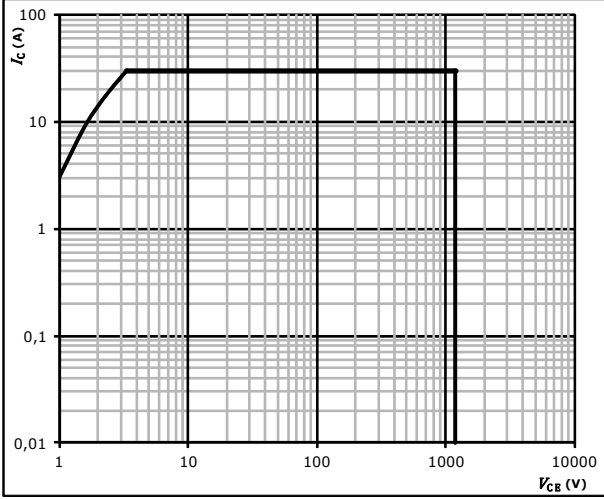
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## Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



$D$  = single pulse  
 $T_s$  = 80 °C  
 $V_{GE}$  = ±15 V  
 $T_j$  =  $T_{jmax}$

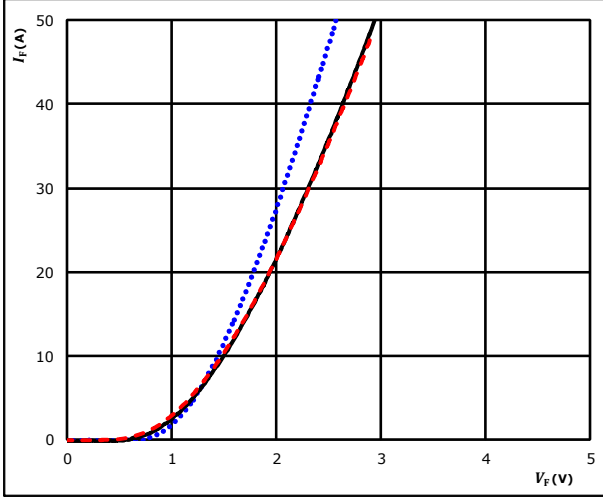


### Inverter Diode Characteristics

**figure 1.** FWD

Typical forward characteristics

$$I_F = f(V_F)$$

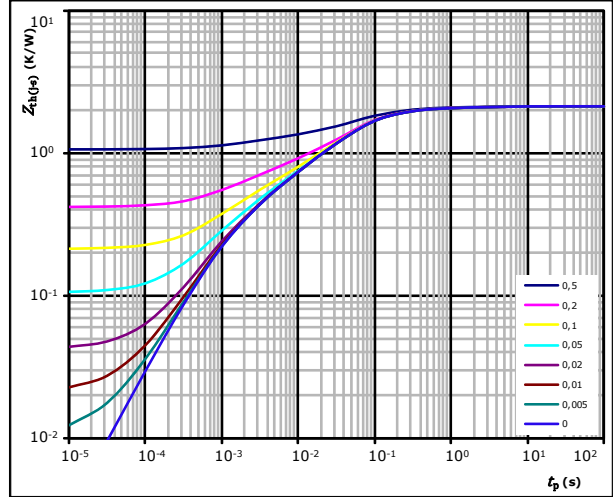


$t_p = 250 \mu s$   
 $T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**figure 2.** FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 2,11 \text{ K/W}$   
 FWD thermal model values

$R$ (K/W)	$\tau$ (s)
8,99E-02	2,33E+00
4,04E-01	1,91E-01
1,05E+00	4,49E-02
3,39E-01	6,08E-03
2,29E-01	1,02E-03

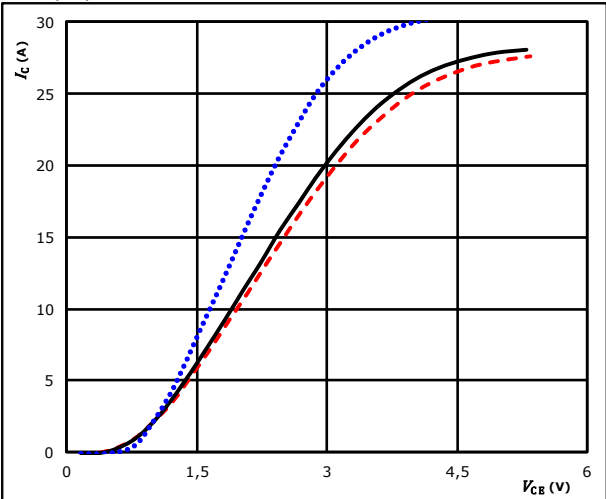


### Brake Switch Characteristics

figure 1. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

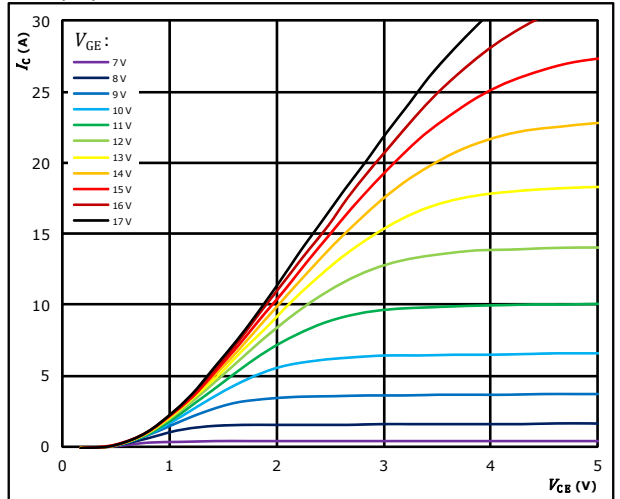


$t_p = 250 \mu s$   
 $V_{GE} = 15 V$   
 $T_j: 25 \text{ }^\circ C$  (dotted blue)  
 $125 \text{ }^\circ C$  (solid black)  
 $150 \text{ }^\circ C$  (dashed red)

figure 2. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

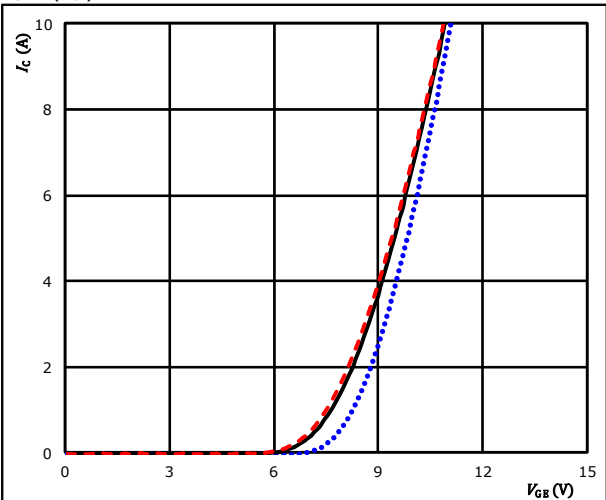


$t_p = 250 \mu s$   
 $T_j = 150 \text{ }^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

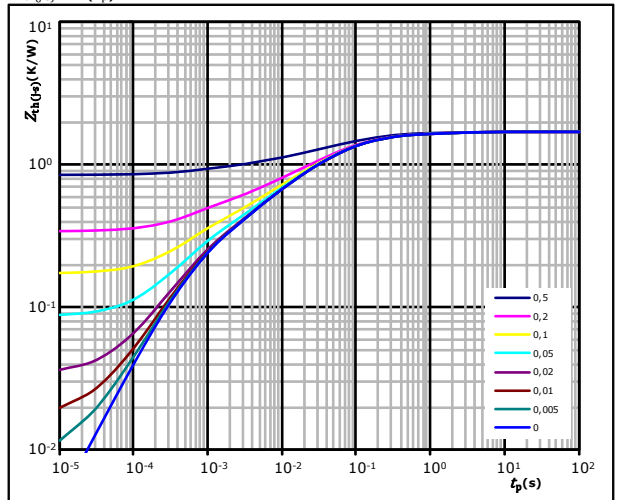


$t_p = 100 \mu s$   
 $V_{CE} = 10 V$   
 $T_j: 25 \text{ }^\circ C$  (dotted blue)  
 $125 \text{ }^\circ C$  (solid black)  
 $150 \text{ }^\circ C$  (dashed red)

figure 4. IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(f-s)} = f(t_p)$



$D = t_p / T$   
 $R_{th(f-s)} = 1,72 \text{ K/W}$   
 IGBT thermal model values

R (K/W)	$\tau$ (s)
8,08E-02	2,32E+00
2,21E-01	2,45E-01
6,51E-01	6,03E-02
3,93E-01	1,33E-02
1,95E-01	3,15E-03
1,82E-01	5,45E-04



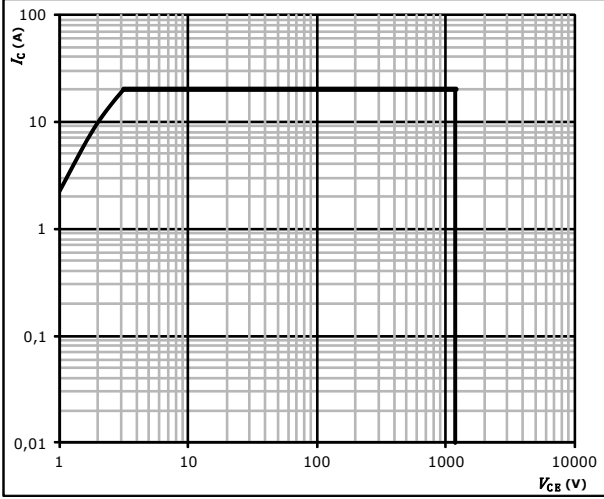
Vincotech

### Brake Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



- $D =$  single pulse
- $T_s =$  80 °C
- $V_{GE} =$  ±15 V
- $T_j =$   $T_{jmax}$

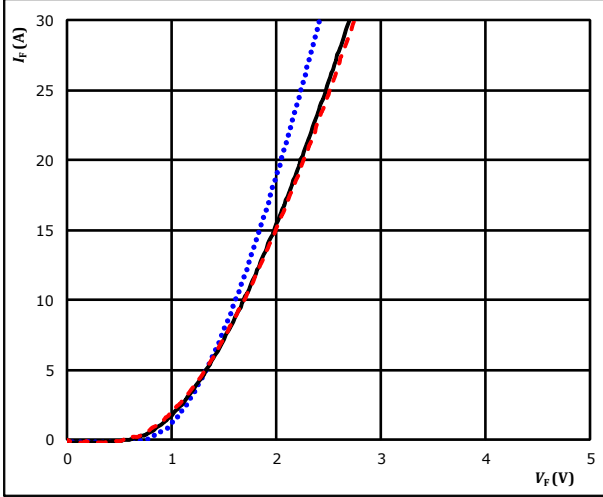


### Brake Diode Characteristics

**figure 1.** FWD

Typical forward characteristics

$$I_F = f(V_F)$$

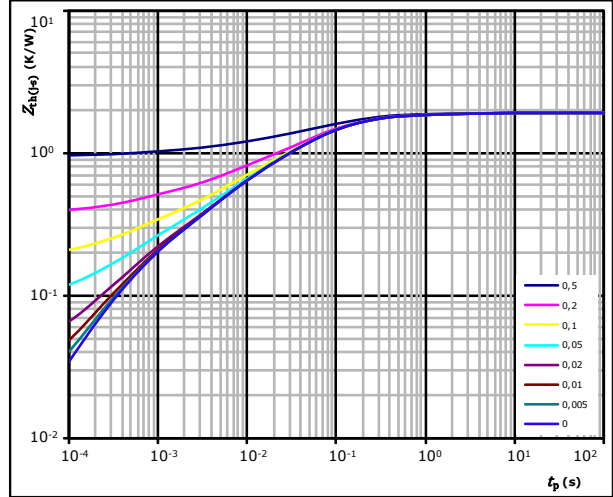


$t_p = 250 \mu s$   
 $T_j$ : 25 °C .....  
 125 °C ———  
 150 °C - - - -

**figure 2.** FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$   
 $R_{th(j-s)} = 1,91 \text{ K/W}$   
 FWD thermal model values

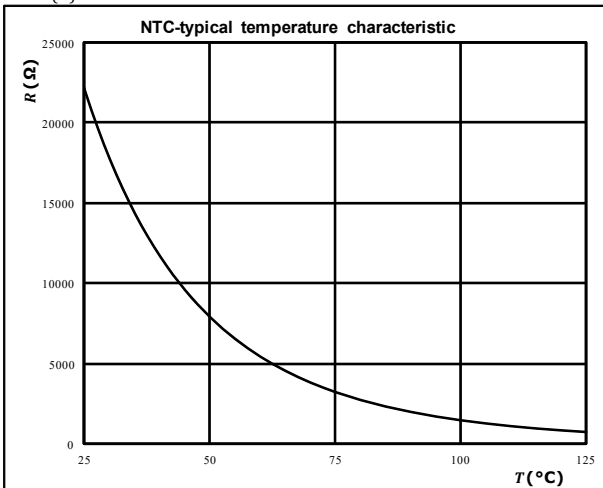
R (K/W)	$\tau$ (s)
9,38E-02	2,25E+00
3,43E-01	2,12E-01
8,53E-01	5,82E-02
3,59E-01	9,80E-03
1,37E-01	2,88E-03
1,26E-01	4,78E-04

### Thermistor Characteristics

**figure 1.** Thermistor

Typical NTC characteristic as a function of temperature

$$R = f(T)$$



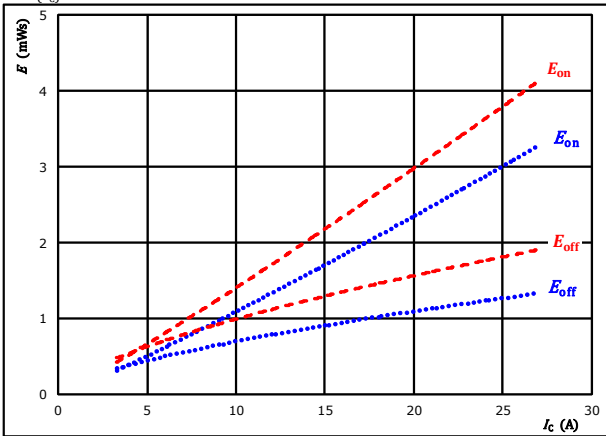


## Inverter Switching Characteristics

**figure 1.** IGBT

Typical switching energy losses as a function of collector current

$$E = f(I_C)$$

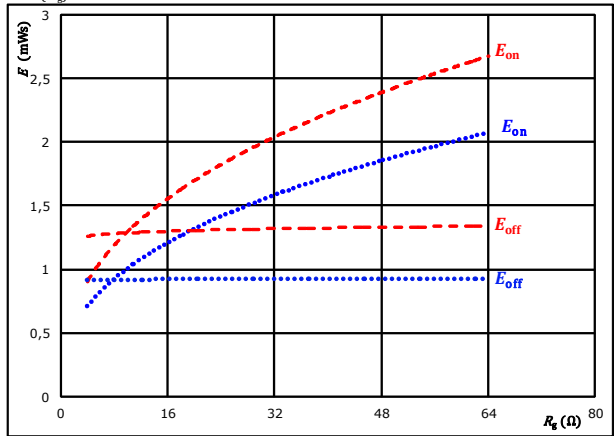


With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$   
 $T_j: 25$  °C (blue dotted),  $150$  °C (red dashed)

**figure 2.** IGBT

Typical switching energy losses as a function of gate resistor

$$E = f(R_g)$$

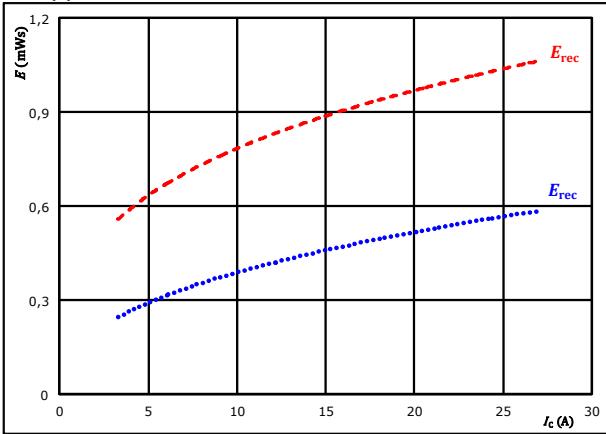


With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 15$  A  
 $T_j: 25$  °C (blue dotted),  $150$  °C (red dashed)

**figure 3.** FWD

Typical reverse recovered energy loss as a function of collector current

$$E_{rec} = f(I_C)$$

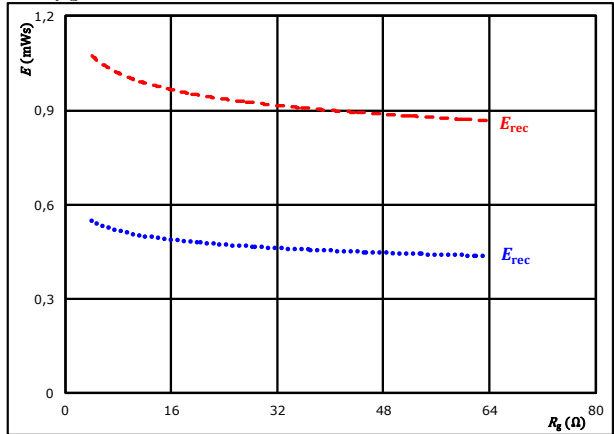


With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j: 25$  °C (blue dotted),  $150$  °C (red dashed)

**figure 4.** FWD

Typical reverse recovered energy loss as a function of gate resistor

$$E_{rec} = f(R_g)$$



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_C = 15$  A  
 $T_j: 25$  °C (blue dotted),  $150$  °C (red dashed)



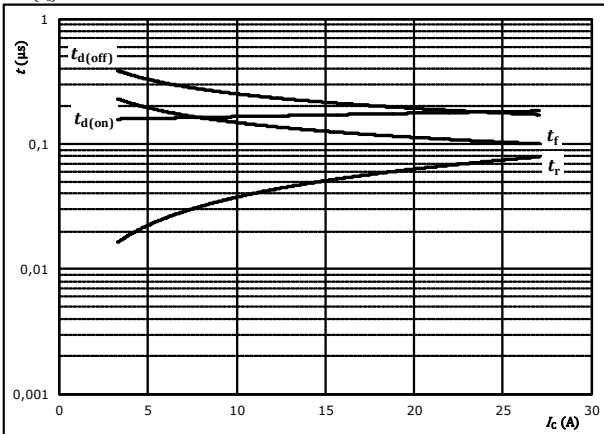
Vincotech

## Inverter Switching Characteristics

**figure 5.** IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



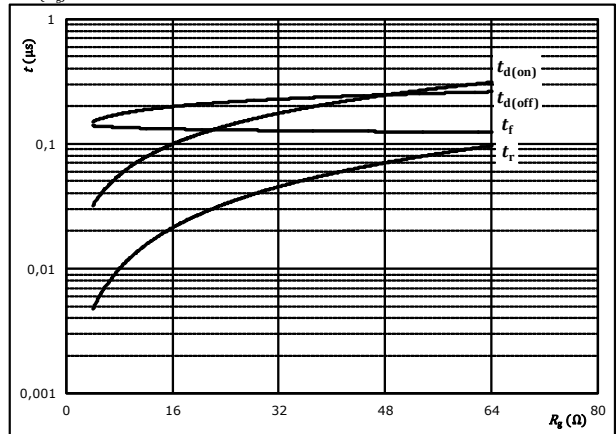
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

**figure 6.** IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



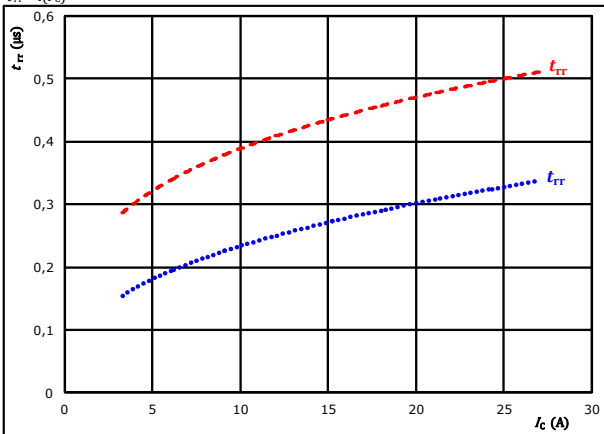
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	15	A

**figure 7.** FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$

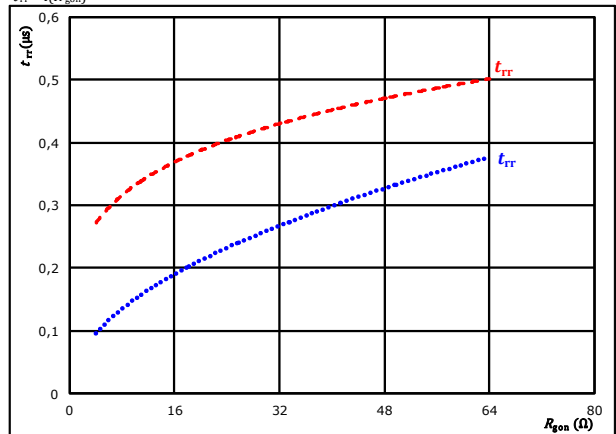


At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		150 °C	-----
	$R_{gon} =$	32	Ω			

**figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		150 °C	-----
	$I_C =$	15	A			



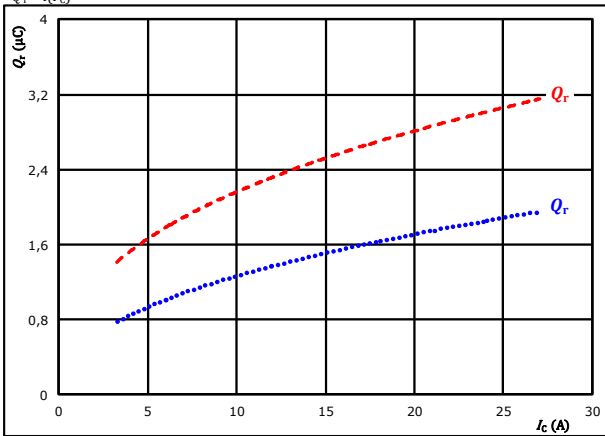


## Inverter Switching Characteristics

**figure 9.** FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

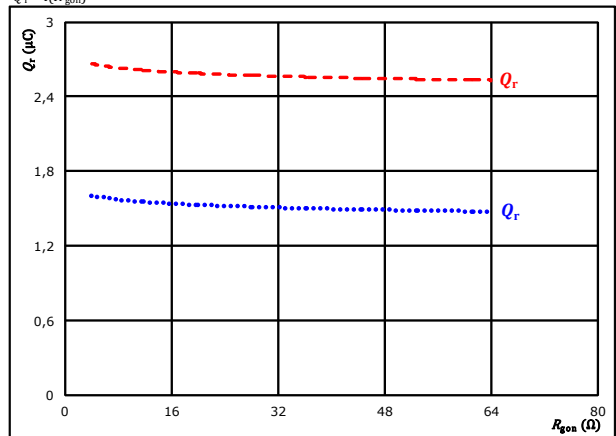


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j: 25^\circ\text{C}$  (blue dotted line)  
 $150^\circ\text{C}$  (red dashed line)

**figure 10.** FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$

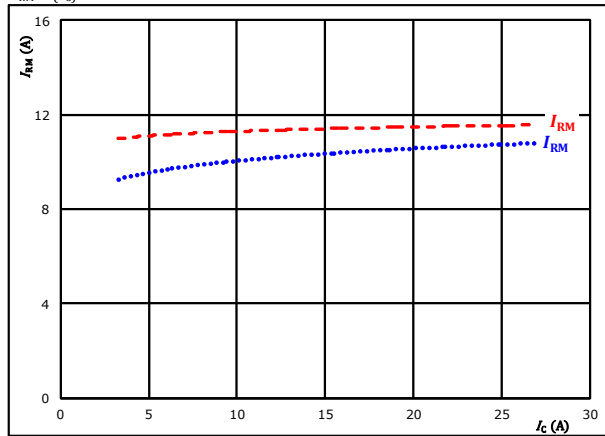


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A  
 $T_j: 25^\circ\text{C}$  (blue dotted line)  
 $150^\circ\text{C}$  (red dashed line)

**figure 11.** FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$

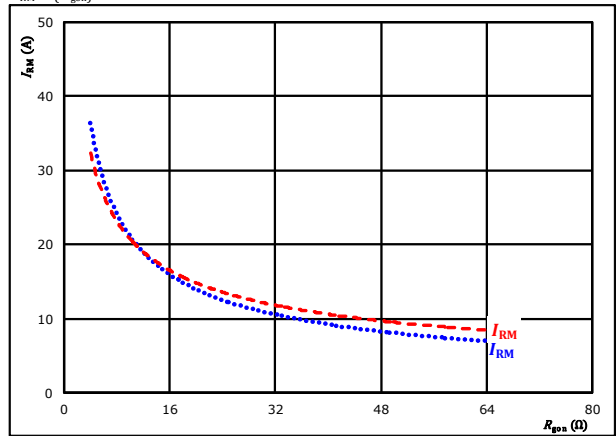


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j: 25^\circ\text{C}$  (blue dotted line)  
 $150^\circ\text{C}$  (red dashed line)

**figure 12.** FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



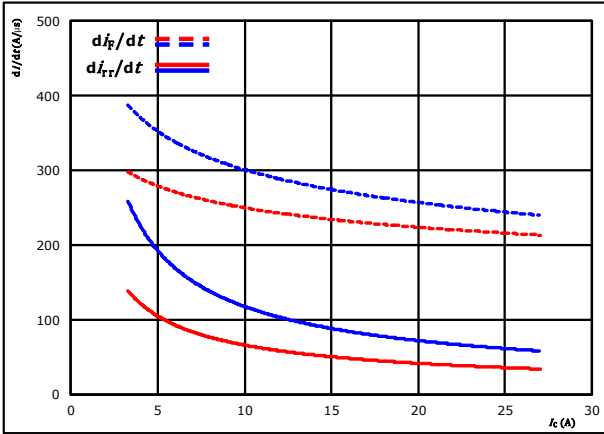
At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A  
 $T_j: 25^\circ\text{C}$  (blue dotted line)  
 $150^\circ\text{C}$  (red dashed line)



## Inverter Switching Characteristics

**figure 13.** FWD

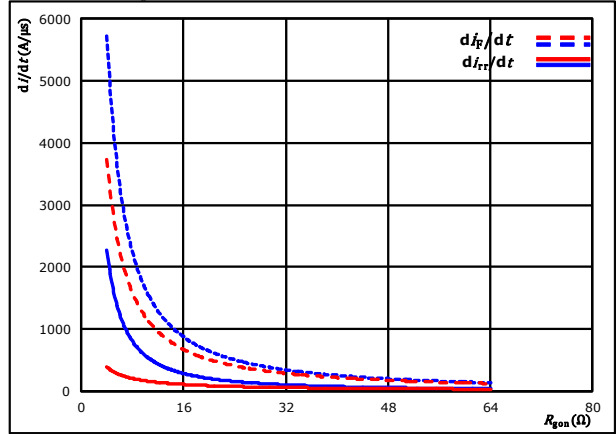
Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$



At  $V_{CE} = 600$  V  $T_j = 25$  °C (solid blue),  $150$  °C (dashed red)  
 $V_{GE} = \pm 15$  V  
 $R_{g\text{on}} = 32$   $\Omega$

**figure 14.** FWD

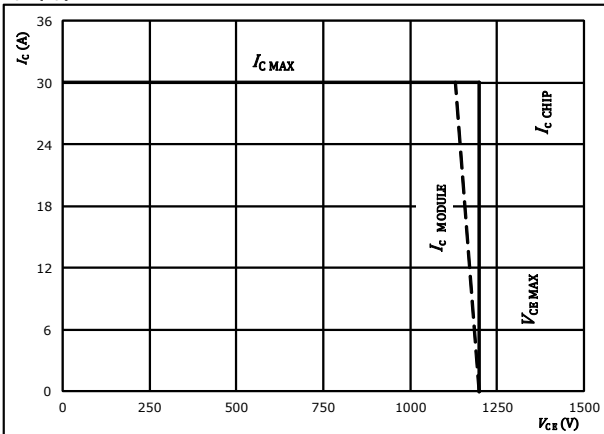
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{g\text{on}})$



At  $V_{CE} = 600$  V  $T_j = 25$  °C (solid blue),  $150$  °C (dashed red)  
 $V_{GE} = \pm 15$  V  
 $I_c = 15$  A

**figure 15.** IGBT

Reverse bias safe operating area  
 $I_c = f(V_{CB})$



At  $T_j = 175$  °C  
 $R_{g\text{on}} = 32$   $\Omega$   
 $R_{g\text{off}} = 32$   $\Omega$



Vincotech

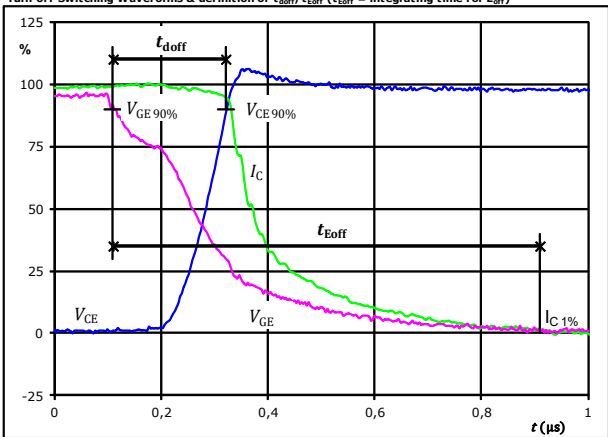
## Inverter Switching Definitions

**General conditions**

$T_j$	=	150 °C
$R_{gon}$	=	32 $\Omega$
$R_{goff}$	=	32 $\Omega$

**figure 1.** IGBT

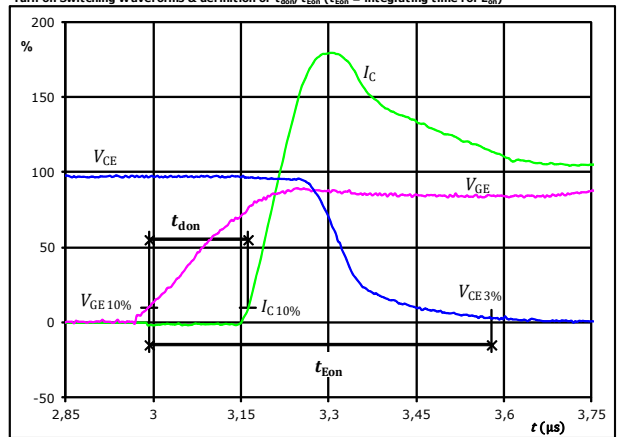
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



$V_{CE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_{doff} =$	0,218	$\mu s$
$t_{Eoff} =$	0,800	$\mu s$

**figure 2.** IGBT

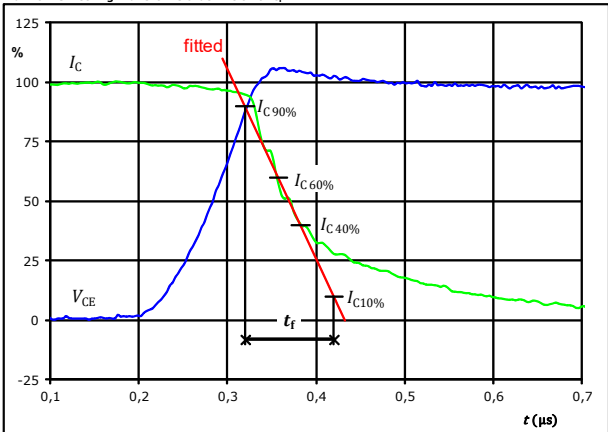
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



$V_{CE}(0\%) =$	-15	V
$V_{CE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_{don} =$	0,174	$\mu s$
$t_{Eon} =$	0,586	$\mu s$

**figure 3.** IGBT

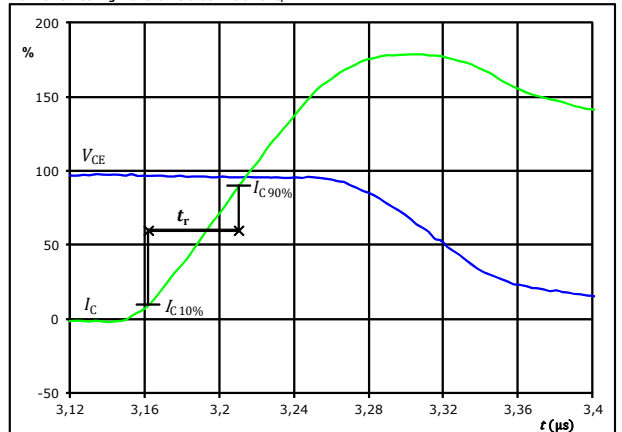
Turn-off Switching Waveforms & definition of  $t_f$



$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_f =$	0,127	$\mu s$

**figure 4.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$



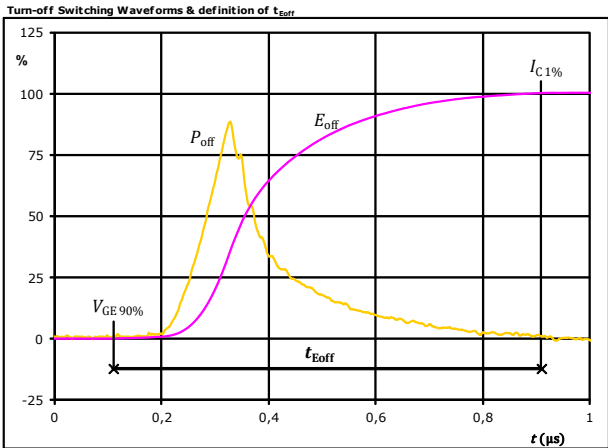
$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_r =$	0,048	$\mu s$



Vincotech

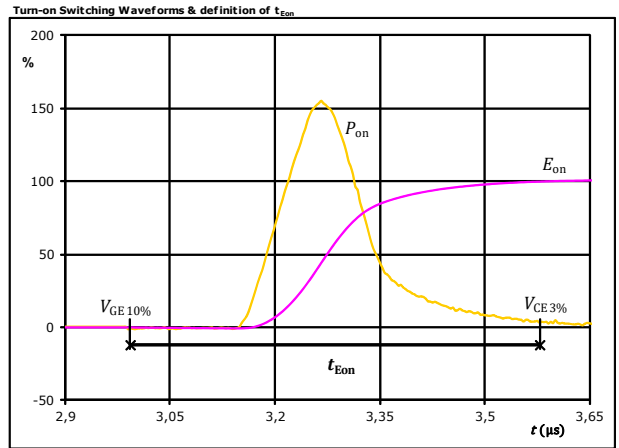
## Inverter Switching Characteristics

figure 5. IGBT



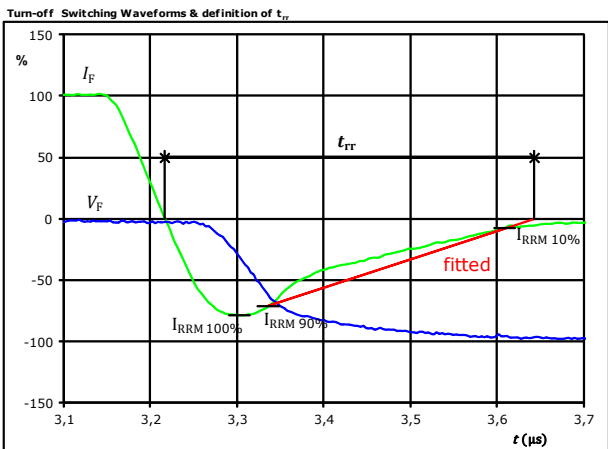
$P_{off}(100\%) = 9,24$  kW  
 $E_{off}(100\%) = 1,32$  mJ  
 $t_{Eoff} = 0,80$  μs

figure 6. IGBT



$P_{on}(100\%) = 9,24$  kW  
 $E_{on}(100\%) = 2,01$  mJ  
 $t_{Eon} = 0,59$  μs

figure 7. FWD



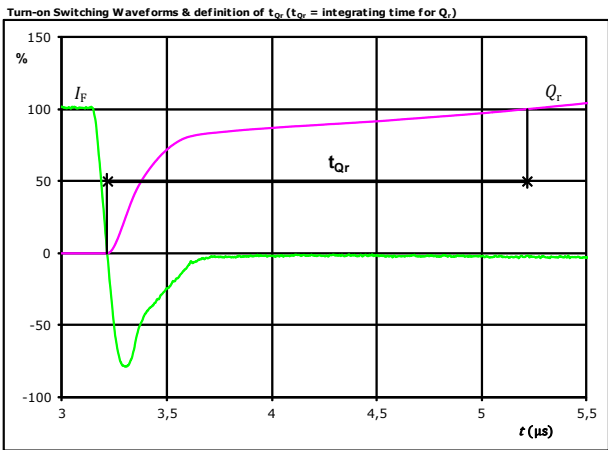
$V_F(100\%) = 600$  V  
 $I_F(100\%) = 15$  A  
 $I_{RRM}(100\%) = -12$  A  
 $t_{tr} = 0,423$  μs



Vincotech

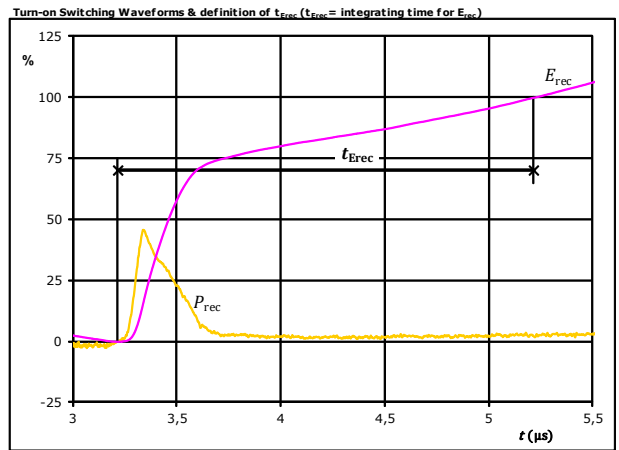
## Inverter Switching Characteristics

figure 8. FWD



$I_F$ (100%) =	15	A
$Q_r$ (100%) =	2,59	$\mu\text{C}$
$t_{Qr}$ =	2,00	$\mu\text{s}$

figure 9. FWD



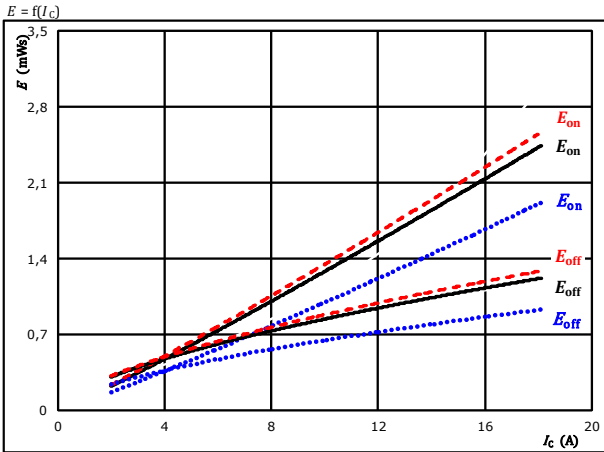
$P_{rec}$ (100%) =	9,24	kW
$E_{rec}$ (100%) =	0,94	mJ
$t_{Erec}$ =	2,00	$\mu\text{s}$



## Brake Switching Characteristics

**figure 1.** IGBT

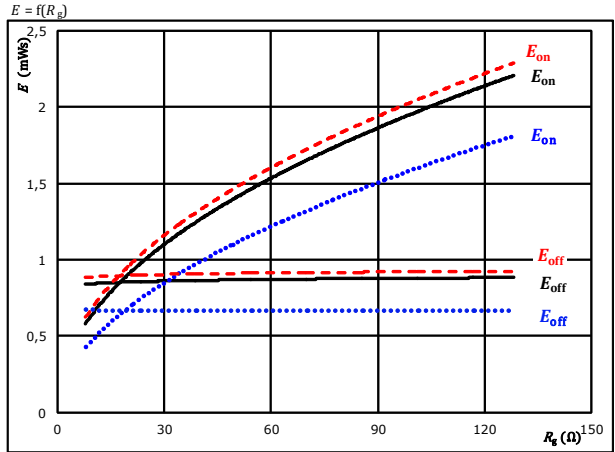
Typical switching energy losses as a function of collector current



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $R_{goff} = 32$   $\Omega$   
 $T_j$ : 25 °C (dotted), 125 °C (solid), 150 °C (dashed)

**figure 2.** IGBT

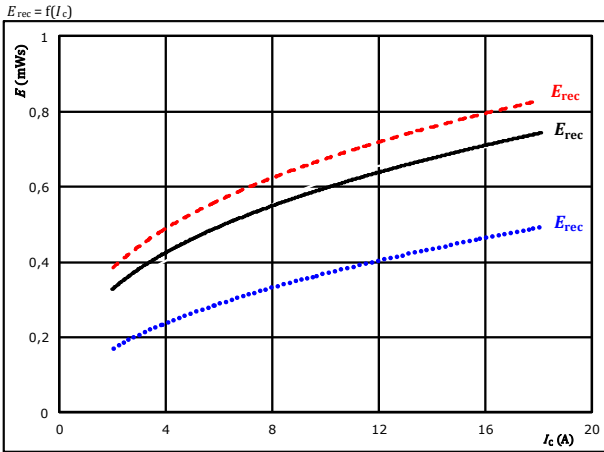
Typical switching energy losses as a function of gate resistor



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 10$  A  
 $T_j$ : 25 °C (dotted), 125 °C (solid), 150 °C (dashed)

**figure 3.** FWD

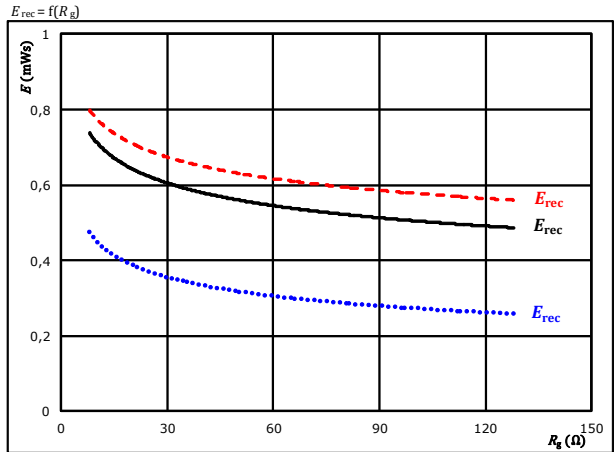
Typical reverse recovered energy loss as a function of collector current



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j$ : 25 °C (dotted), 125 °C (solid), 150 °C (dashed)

**figure 4.** FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at  
 $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 10$  A  
 $T_j$ : 25 °C (dotted), 125 °C (solid), 150 °C (dashed)



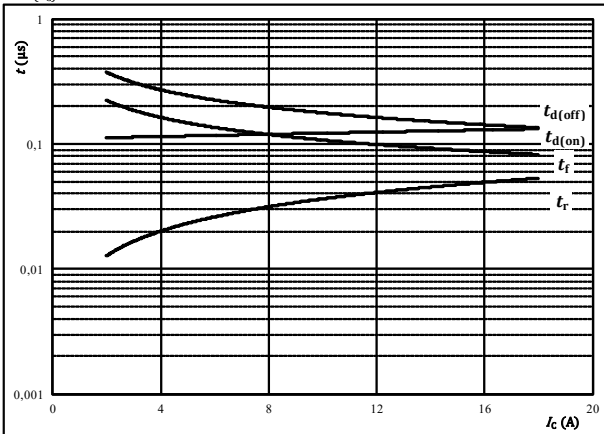
Vincotech

## Brake Switching Characteristics

**figure 5.** IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



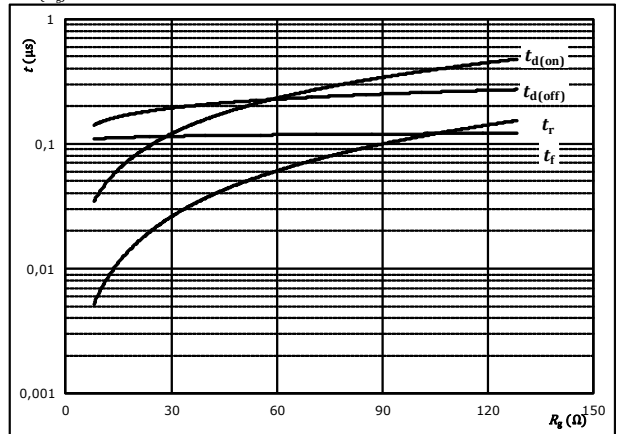
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

**figure 6.** IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



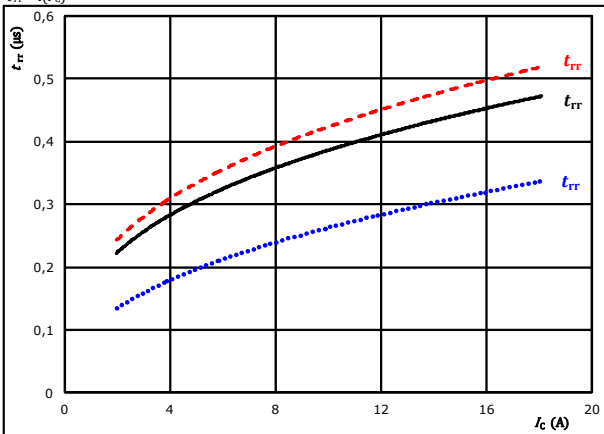
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	10	A

**figure 7.** FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$

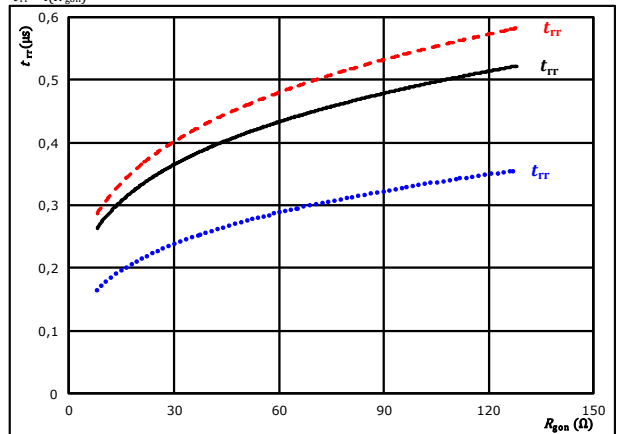


At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$R_{gon} =$	32	Ω		150 °C	- - - -

**figure 8.** FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At	$V_{CE} =$	600	V	$T_j:$	25 °C	.....
	$V_{GE} =$	±15	V		125 °C	————
	$I_C =$	10	A		150 °C	- - - -

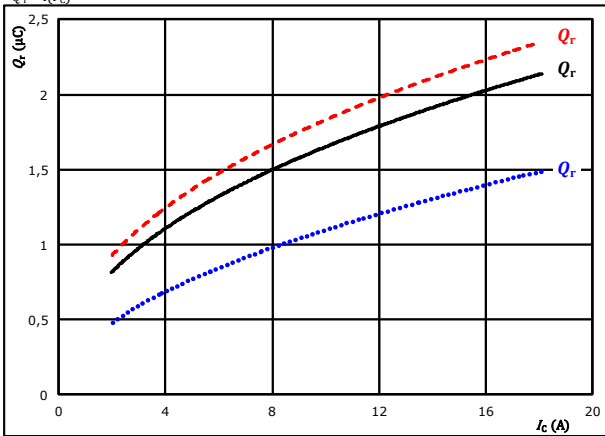


## Brake Switching Characteristics

figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

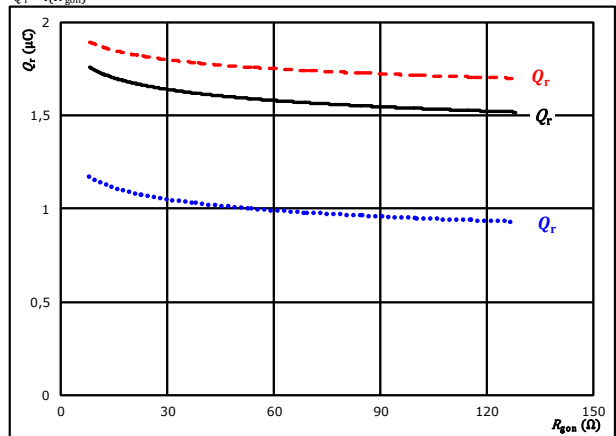


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j$ : 25 °C (dotted blue line)  
 125 °C (solid black line)  
 150 °C (dashed red line)

figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$

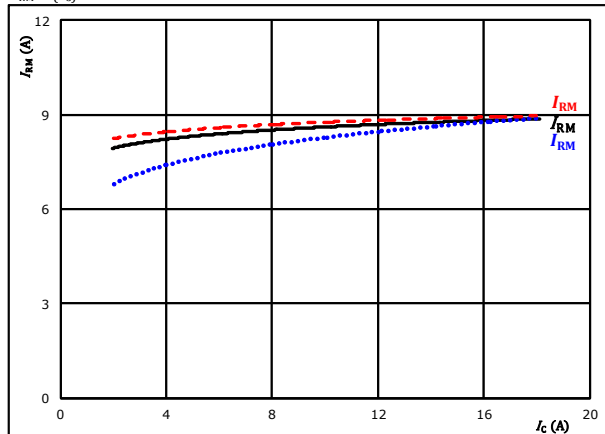


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 10$  A  
 $T_j$ : 25 °C (dotted blue line)  
 125 °C (solid black line)  
 150 °C (dashed red line)

figure 11. FWD

Typical peak reverse recovery current current as a function of collector current

$$I_{RM} = f(I_c)$$

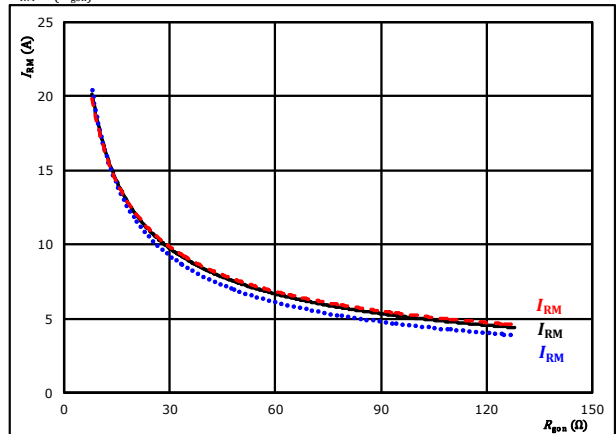


At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $R_{gon} = 32$   $\Omega$   
 $T_j$ : 25 °C (dotted blue line)  
 125 °C (solid black line)  
 150 °C (dashed red line)

figure 12. FWD

Typical peak reverse recovery current current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



At  $V_{CE} = 600$  V  
 $V_{GE} = \pm 15$  V  
 $I_c = 10$  A  
 $T_j$ : 25 °C (dotted blue line)  
 125 °C (solid black line)  
 150 °C (dashed red line)

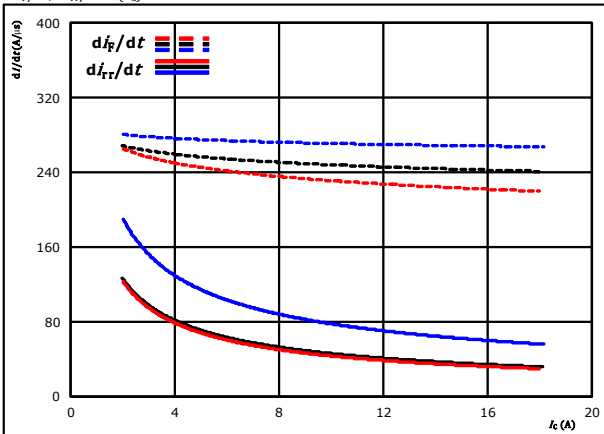




### Brake Switching Characteristics

**figure 13.** FWD

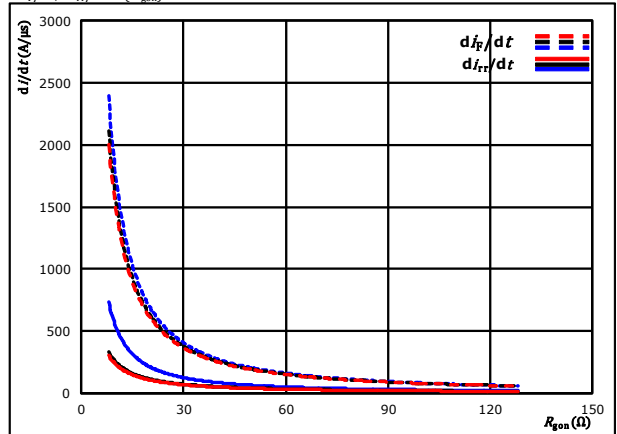
Typical rate of fall of forward and reverse recovery current as a function of collector current  
 $di_f/dt, di_{rr}/dt = f(I_c)$



At  $V_{CE} = 600$  V  $T_j = 25$  °C (dotted blue)  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C (solid black)  
 $R_{g(on)} = 32$  Ω  $T_j = 150$  °C (dashed red)

**figure 14.** FWD

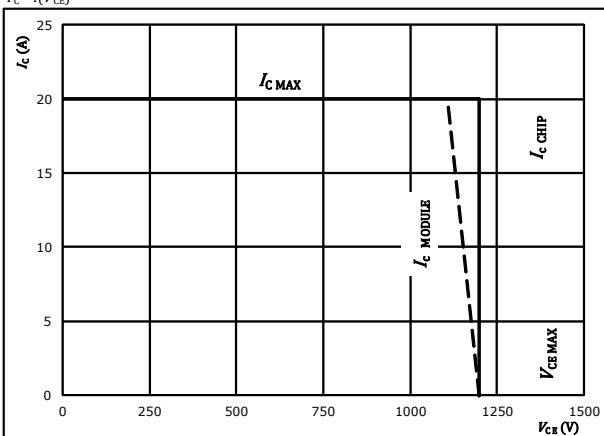
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor  
 $di_f/dt, di_{rr}/dt = f(R_{g(on)})$



At  $V_{CE} = 600$  V  $T_j = 25$  °C (dotted blue)  
 $V_{GE} = \pm 15$  V  $T_j = 125$  °C (solid black)  
 $I_c = 10$  A  $T_j = 150$  °C (dashed red)

**figure 15.** IGBT

Reverse bias safe operating area  
 $I_c = f(V_{CB})$



At  $T_j = 175$  °C  
 $R_{g(on)} = 32$  Ω  
 $R_{g(off)} = 32$  Ω



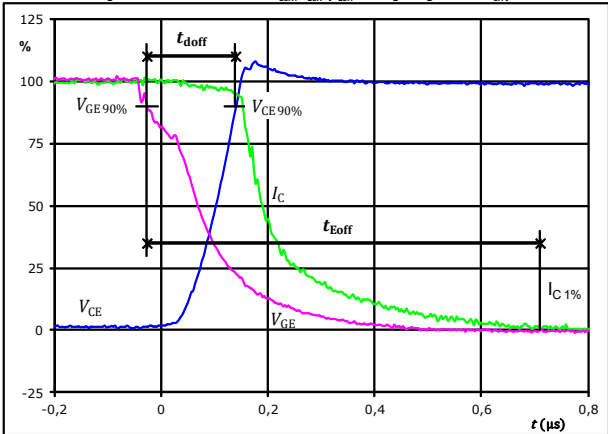
## Brake Switching Definitions

**General conditions**

$T_j$	=	125 °C
$R_{gon}$	=	32 $\Omega$
$R_{goff}$	=	32 $\Omega$

**figure 1.** IGBT

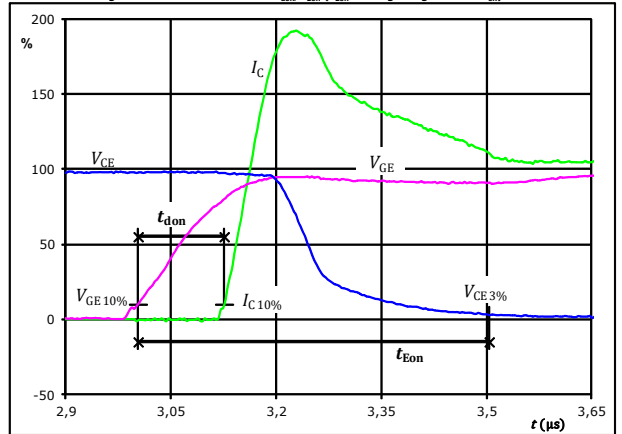
Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$  ( $t_{Eoff}$  = integrating time for  $E_{off}$ )



$V_{CE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_{doff} =$	0,179	$\mu s$
$t_{Eoff} =$	0,737	$\mu s$

**figure 2.** IGBT

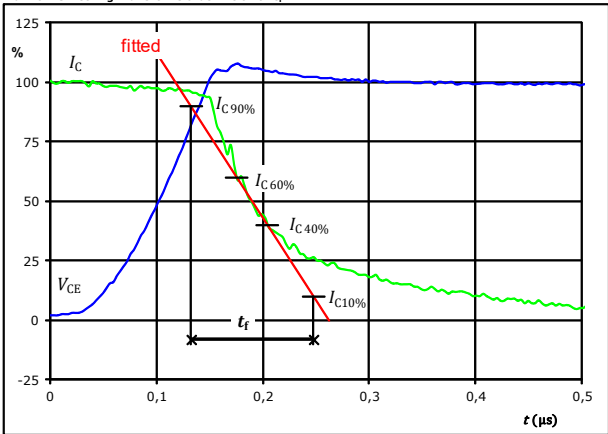
Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$  ( $t_{Eon}$  = integrating time for  $E_{on}$ )



$V_{CE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_{don} =$	0,126	$\mu s$
$t_{Eon} =$	0,501	$\mu s$

**figure 3.** IGBT

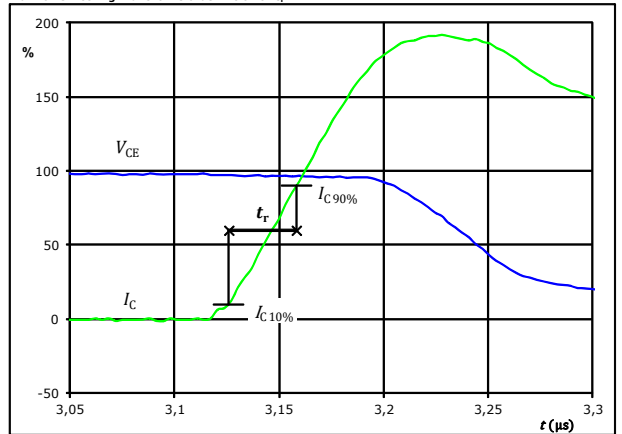
Turn-off Switching Waveforms & definition of  $t_r$



$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_r =$	0,108	$\mu s$

**figure 4.** IGBT

Turn-on Switching Waveforms & definition of  $t_r$



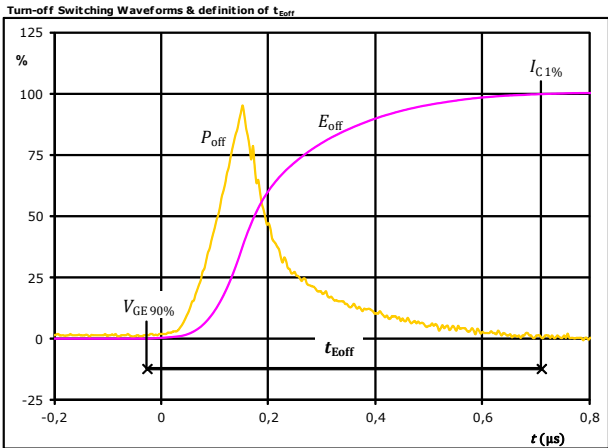
$V_C(100\%) =$	600	V
$I_C(100\%) =$	10	A
$t_r =$	0,032	$\mu s$



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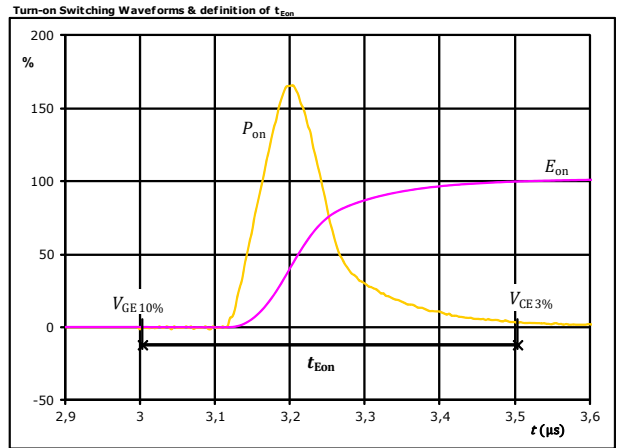
### Brake Switching Characteristics

figure 5. IGBT



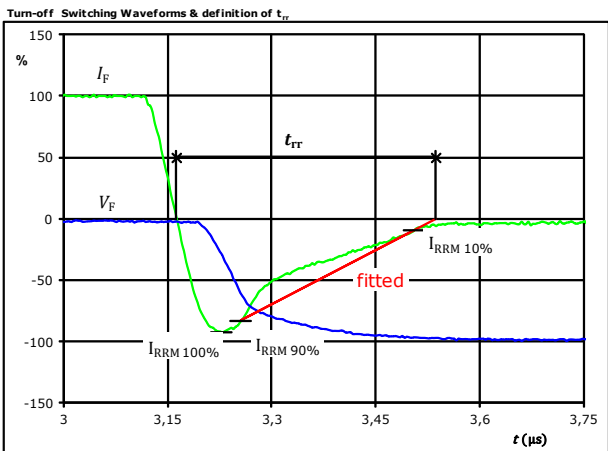
$P_{off}(100\%) = 6,02$  kW  
 $E_{off}(100\%) = 0,86$  mJ  
 $t_{Eoff} = 0,74$  μs

figure 6. IGBT



$P_{on}(100\%) = 6,02$  kW  
 $E_{on}(100\%) = 1,13$  mJ  
 $t_{Eon} = 0,50$  μs

figure 7. FWD



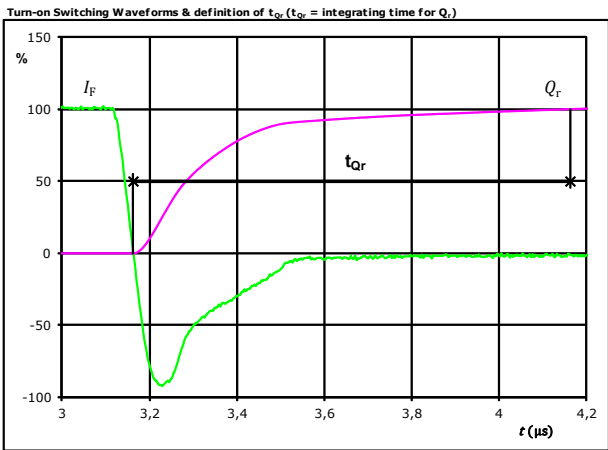
$V_F(100\%) = 600$  V  
 $I_F(100\%) = 10$  A  
 $I_{RRM}(100\%) = -9$  A  
 $t_{rr} = 0,373$  μs



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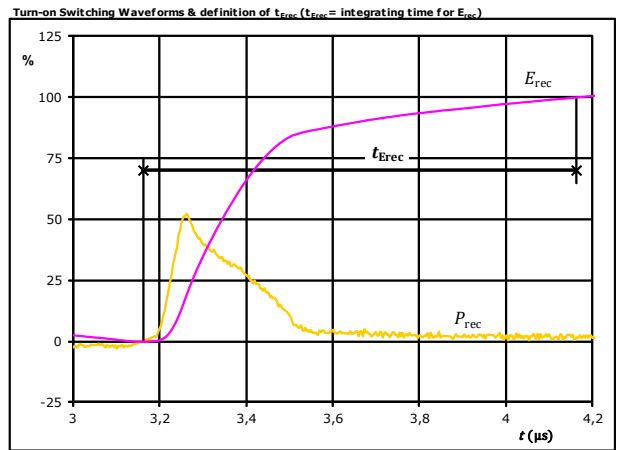
### Brake Switching Characteristics

figure 8. FWD



$I_F$ (100%) =	10	A
$Q_r$ (100%) =	1,66	$\mu\text{C}$
$t_{Qr}$ =	1,00	$\mu\text{s}$

figure 9. FWD



$P_{rec}$ (100%) =	6,02	kW
$E_{rec}$ (100%) =	0,62	mJ
$t_{Erec}$ =	1,00	$\mu\text{s}$



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Ordering Code & Marking									
Version				Ordering Code					
without thermal paste				10-R112PMA015M7-P639A75					
with thermal paste				10-R112PMA015M7-P639A75-/3/					
NN-NNNNNNNNNNNN TTTTIV WWYY UL VIN LLLLL SSSS			Text		Name	Date code	UL & VIN	Lot	Serial
			Datamatrix		Type&Ver	Lot number	Serial	Date code	
					NN-NNNNNNNNNNNN-TTTTIV	WWYY	UL VIN	LLLLL	SSSS
					TTTTIV	LLLLL	SSSS	WWYY	

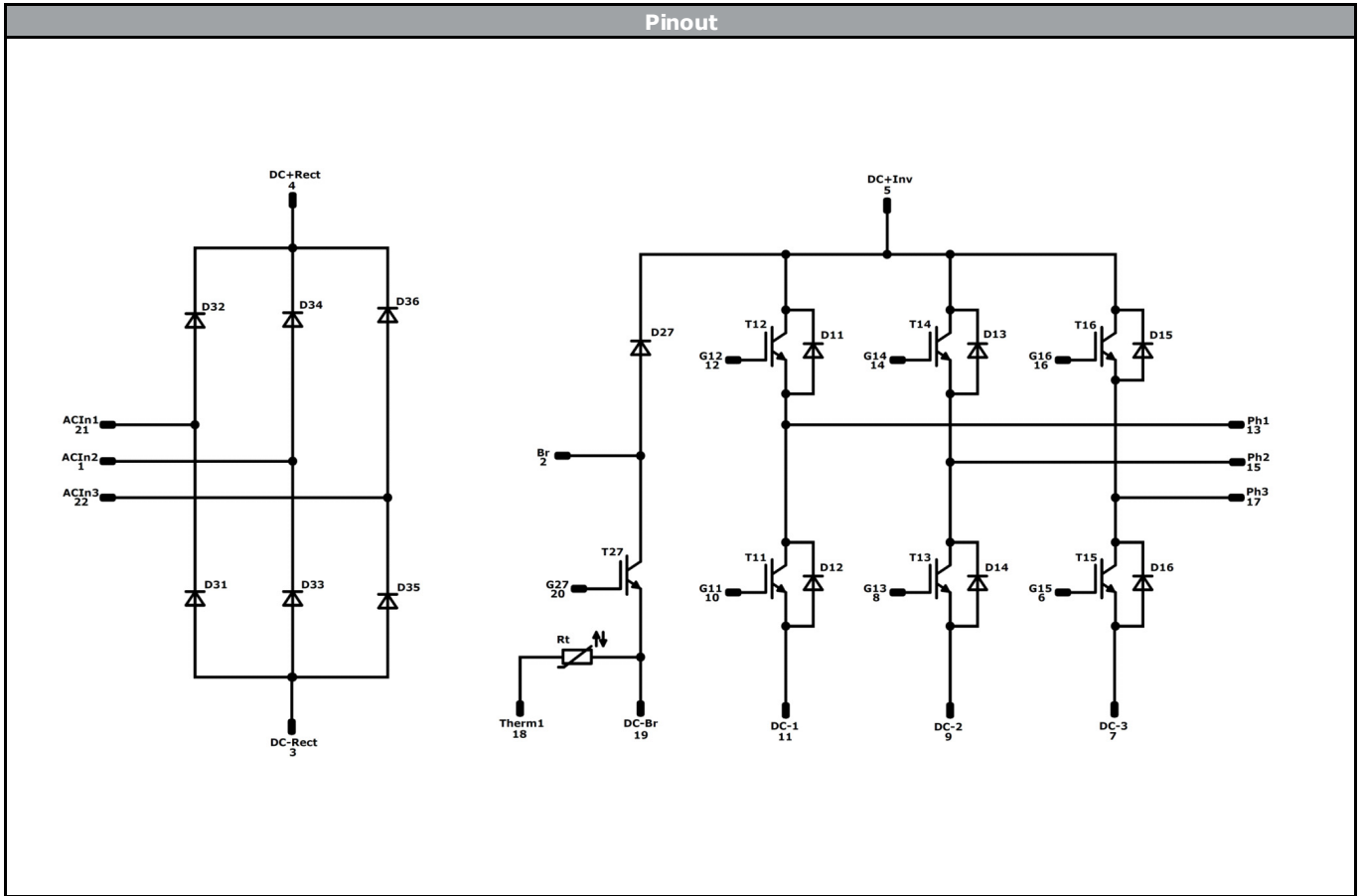
Pin table			
Pin	X	Y	Function
1	53	0	ACIn2
2	46	0	Br
3	39,5	0	DC-Rect
4	32,5	0	DC+Rect
5	28,1	0	DC+Inv
6	18	0	G15
7	15	0	DC-3
8	12	0	G13
9	9	0	DC-2
10	3	0	G11
11	0	0	DC-1
12	0	7	G12
13	3	7	Ph1
14	8,5	7	G14
15	11,5	7	Ph2
16	17	7	G16
17	20	7	Ph3
18	33	7	Therm1
19	36	7	DC-Br
20	39	7	G27
21	46	7	ACIn1
22	53	7	ACIn3

$113$   
 $26,5$   
 $17,36 \pm 0,05$   
 $\phi 1 \pm 0,05$

Tolerance of pinpositions:  $\pm 0,5\text{mm}$  at the end of pins  
 Dimension of coordinate axis is only offset without tolerance



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<b>Identification</b>					
<b>ID</b>	<b>Component</b>	<b>Voltage</b>	<b>Current</b>	<b>Function</b>	<b>Comment</b>
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	25 A	Rectifier Diode	
T11, T12, T13, T14, T15, T16	IGBT	1200 V	15 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	15 A	Inverter Diode	
T27	IGBT	1200 V	10 A	Brake Switch	
D27	FWD	1200 V	10 A	Brake Diode	
Rt	NTC			Thermistor	




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Packaging instruction			
Standard packaging quantity (SPQ) 80	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for <i>flow</i> 90 1 packages see vincotech.com website.

Package data
Package data for <i>flow</i> 90 1 packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
10-R112PMA015M7-P639A75-D2-14	09 Aug. 2018	Ordering Code option added	29

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1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, or (c) whose failure to perform when properly used in accordance with instructions for use provided in labelling can be reasonably expected to result in significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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