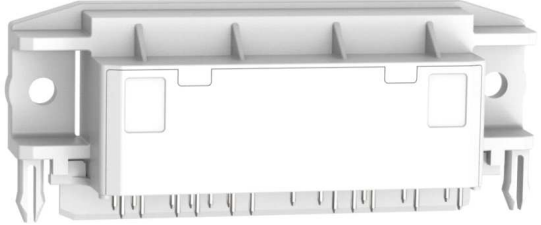
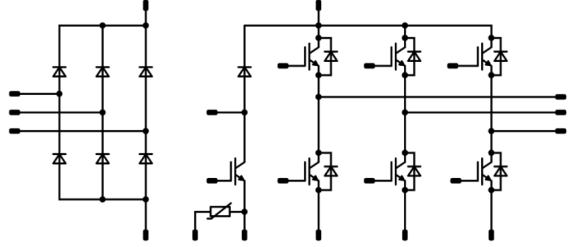
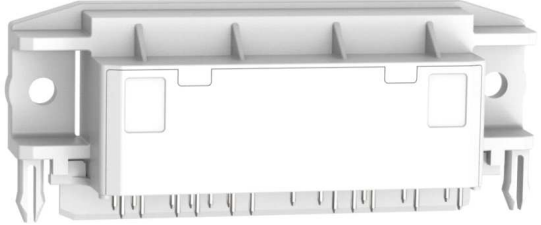
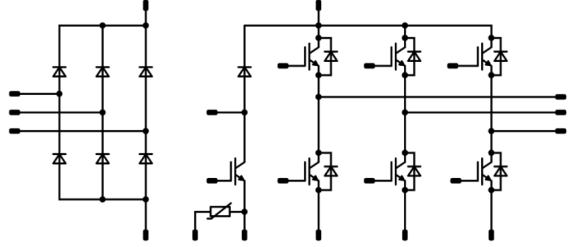
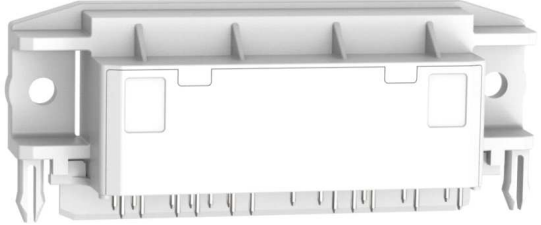
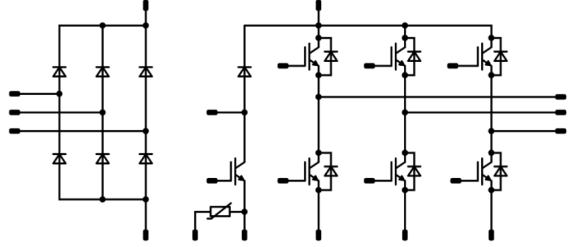




Vincotech

<i>flow 90PIM 1</i>	1200 V / 25 A										
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 5px;">Features</th> </tr> </thead> <tbody> <tr> <td style="padding: 5px;"> <ul style="list-style-type: none"> IGBT M7 with low V_{CEsat} and improved EMC behavior Open emitter configuration Supports design with 90° angle Clip or screw-on heat sink mounting Built-in NTC </td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 5px;">Target applications</th> </tr> </thead> <tbody> <tr> <td style="padding: 5px;"> <ul style="list-style-type: none"> Industrial Drives </td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 5px;">Types</th> </tr> </thead> <tbody> <tr> <td style="padding: 5px;"> <ul style="list-style-type: none"> 10-R112PMA025M7-P630A70 </td> </tr> </tbody> </table>	Features	<ul style="list-style-type: none"> IGBT M7 with low V_{CEsat} and improved EMC behavior Open emitter configuration Supports design with 90° angle Clip or screw-on heat sink mounting Built-in NTC 	Target applications	<ul style="list-style-type: none"> Industrial Drives 	Types	<ul style="list-style-type: none"> 10-R112PMA025M7-P630A70 	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 5px;"><i>flow 90 housing</i></th> </tr> </thead> <tbody> <tr> <td style="text-align: center; padding: 5px;">  </td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr style="background-color: #ccc;"> <th style="text-align: center; padding: 5px;">Schematic</th> </tr> </thead> <tbody> <tr> <td style="text-align: center; padding: 5px;">  </td> </tr> </tbody> </table>	<i>flow 90 housing</i>		Schematic	
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<i>flow 90 housing</i>											
											
Schematic											
											

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Rectifier Diode				
Peak Repetitive Reverse Voltage	V_{RRM}		1600	V
Continuous (direct) forward current	I_F		25	A
Surge (non-repetitive) forward current	I_{FSM}	50 Hz Single Half Sine Wave $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	200	A
Surge current capability	I^2t		200	A ² s
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	44	W
Maximum Junction Temperature	T_{jmax}		150	°C



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Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C		25	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	50	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	82	W
Gate-emitter voltage	V_{GES}		± 20	V
Maximum junction temperature	T_{jmax}		175	°C
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F		25	A
Repetitive peak forward current	I_{FRM}	T_j limited by T_{jmax}	50	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	62	W
Maximum junction temperature	T_{jmax}		175	°C
Brake Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C		15	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	30	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	60	W
Gate-emitter voltage	V_{GES}		± 20	V
Maximum junction temperature	T_{jmax}		175	°C
Brake Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F		15	A
Repetitive peak forward current	I_{FRM}	T_j limited by T_{jmax}	30	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	45	W
Maximum junction temperature	T_{jmax}		175	°C



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Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{top}		-40...(T _{max} - 25)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage* $t_p = 2\text{ s}$	6000	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			11,84	mm
Comparative Tracking Index	CTI		> 200	

*100 % tested in production



Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		
Rectifier Diode										
Static										
Forward voltage	V_F			25	25 125		1,22 1,21	1,75		V
Reverse leakage current	I_r		1600		25 145			50 1100		μ A
Thermal										
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)					1,59			K/W



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	

Inverter Switch

Static

Parameter	Symbol	$V_{GE} = V_{CE}$	V_{GS} [V]	V_{GE} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$				0,0025	25	5,4	6	6,6	V
Collector-emitter saturation voltage	V_{CESat}		15		25	25 125 150		1,65 1,89 1,95	2,15	V
Collector-emitter cut-off current	I_{CES}		0	1200		25			70	μA
Gate-emitter leakage current	I_{GES}		20	0		25			500	nA
Internal gate resistance	r_g							none		Ω
Input capacitance	C_{ies}							4800		pF
Output capacitance	C_{oes}		0	10		25		170		
Reverse transfer capacitance	C_{res}							57		
Gate charge	Q_g		15	600	25	25		180		nC

Thermal

Parameter	Symbol	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4 \text{ W/mK}$ (PSX)	K/W

Dynamic

Parameter	Symbol	$R_{goff} = 16 \Omega$ $R_{gon} = 16 \Omega$	V_{GS} [V]	V_{GE} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Turn-on delay time	$t_{d(on)}$		±15	600	25	25		147		ns
Rise time	t_r					125		149		
						150		145		
						25		29		
Turn-off delay time	$t_{d(off)}$					125		33		
						150		34		
						25		171		
Fall time	t_f					125		191		
						150		196		
		25		95						
Turn-on energy (per pulse)	E_{on}	25		2,06						
		125		2,66						
		150		2,82						
Turn-off energy (per pulse)	E_{off}	25		1,67						
		125		2,18						
		150		2,29						



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		

Inverter Diode

Static

Forward voltage	V_F			25	25 125 150		1,63 1,70 1,69	2,1		V
Reverse leakage current	I_R			1200	25			35		μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)					1,54			K/W
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Dynamic

Peak recovery current	I_{RRM}				25 125 150		21 23 23			A
Reverse recovery time	t_{rr}				25 125 150		254 367 404			ns
Recovered charge	Q_r	$di/dt = 645$ A/μs $di/dt = 673$ A/μs $di/dt = 633$ A/μs	±15	600	25	25 125 150	2,54 3,88 4,28			μC
Reverse recovered energy	E_{rec}				25 125 150		0,88 1,45 1,61			mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$				25 125 150		217 134 132			A/μs



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit	
		V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max		
Brake Switch											
Static											
Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$				0,0015	25	5,4	6	6,6	V
Collector-emitter saturation voltage	V_{CESat}		15		15	25 125 150			1,70 1,95 2,01	2,15	V
Collector-emitter cut-off current	I_{CES}		0	1200		25				60	µA
Gate-emitter leakage current	I_{GES}		20	0		25				500	nA
Internal gate resistance	r_g								none		Ω
Input capacitance	C_{ies}								2900		pF
Output capacitance	C_{oes}		0	10		25			120		
Reverse transfer capacitance	C_{res}								34		
Gate charge	Q_g		15	600	15	25			1100		nC
Thermal											
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)							1,60		K/W
Dynamic											
Turn-on delay time	$t_{d(on)}$					25 125 150			96 85 78		ns
Rise time	T_r	$R_{goff} = 32$ Ω $R_{gon} = 32$ Ω				25 125 150			61 62 65		
Turn-off delay time	$t_{d(off)}$		15/0	600	15	25 125 150			296 324 331		
Fall time	t_f					25 125 150			97 116 120		
Turn-on energy (per pulse)	E_{on}	$Q_{t-FWD} = 1,5$ µC $Q_{t-FWD} = 2,4$ µC $Q_{t-FWD} = 2,7$ µC				25 125 150			1,65 2,05 2,17		mWs
Turn-off energy (per pulse)	E_{off}					25 125 150			1,00 1,34 1,43		



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max		
Brake Diode										
Static										
Forward voltage	V_F			15	25 125 150		1,63 1,74 1,73	2,1		V
Reverse leakage current	I_R		1200		25			30		μA
Thermal										
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 3,4$ W/mK (PSX)						2,11		K/W
Dynamic										
Peak recovery current	I_{RRM}				25 125 150		10 11 11			A
Reverse recovery time	T_{rr}				25 125 150		283 420 463			ns
Recovered charge	Q_r	$di/dt = 205$ A/μs $di/dt = 185$ A/μs $di/dt = 188$ A/μs	15/0	600	15	25 125 150	1,49 2,44 2,68			μC
Reverse recovered energy	E_{rec}				25 125 150		0,505 0,916 1,01			mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$				25 125 150		75 51 47			A/μs
Thermistor										
Rated resistance	R				25		22			kΩ
Deviation of R_{100}	$\Delta_{R/R}$	$R_{100} = 1486$ Ω			100	-12		+14		%
Power dissipation	P				25		200			mW
Power dissipation constant					25		2			mW/K
B-value	$B_{(25/50)}$	Tol. ±3%			25		3950			K
B-value	$B_{(25/100)}$	Tol. ±3%			25		3998			K
Vincotech NTC Reference								B		



Rectifier Diode Characteristics

figure 1. Rectifier
Typical forward characteristics

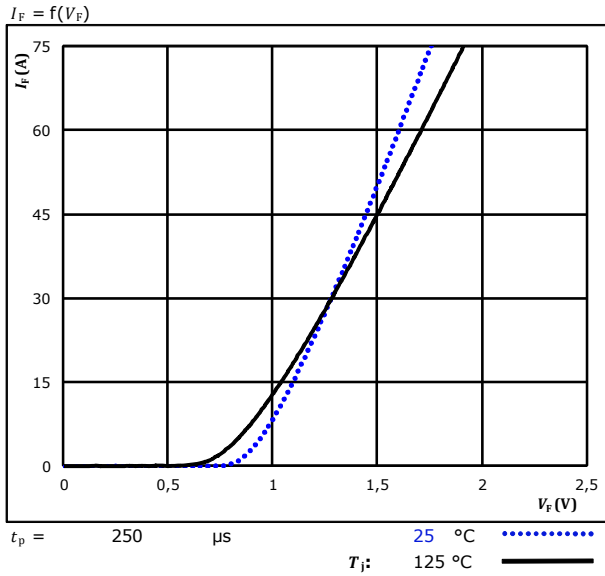
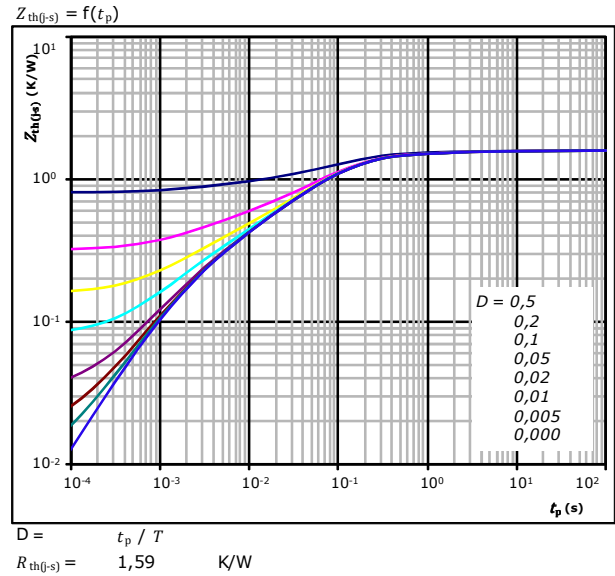


figure 2. Rectifier
Transient thermal impedance as a function of pulse width



Diode thermal model values

R (K/W)	τ (s)
3,44E-02	9,66E+00
1,12E-01	1,22E+00
5,81E-01	1,45E-01
4,89E-01	5,05E-02
2,38E-01	9,26E-03
1,22E-01	1,79E-03
1,22E-01	1,79E-03
1,81E-02	7,88E-04

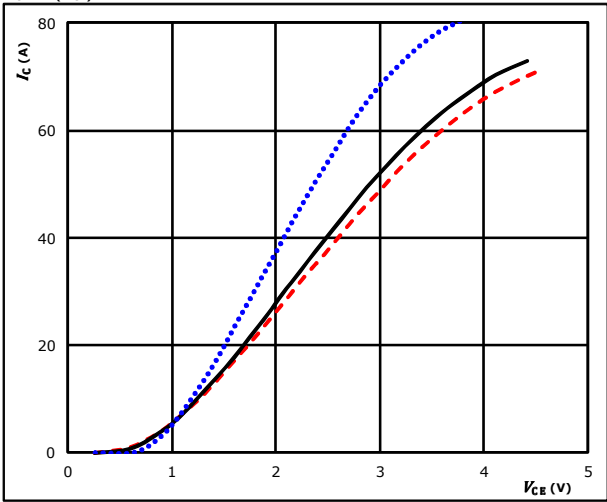


Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

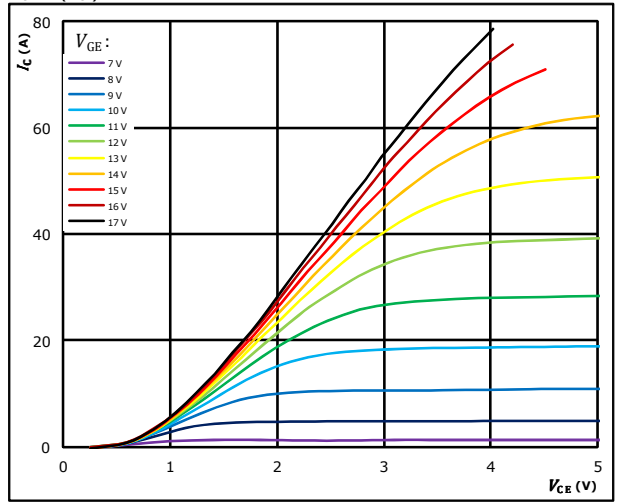


$t_p = 250 \mu s$ $T_j: 25 \text{ }^\circ C$
 $V_{GE} = 15 \text{ V}$ $T_j: 125 \text{ }^\circ C$ ———
 $T_j: 150 \text{ }^\circ C$ - - - -

figure 2. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

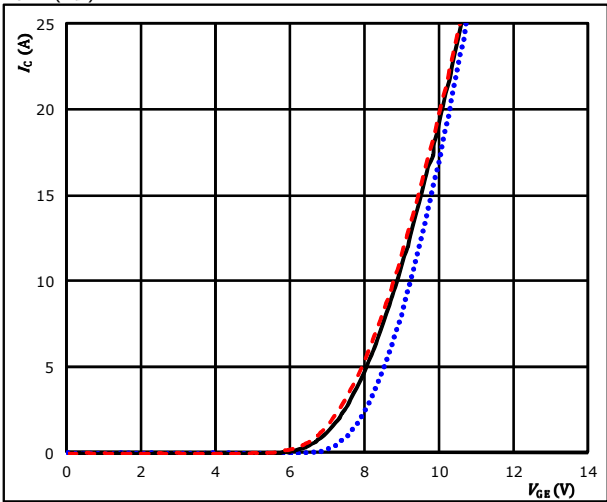


$t_p = 250 \mu s$ $T_j = 125 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

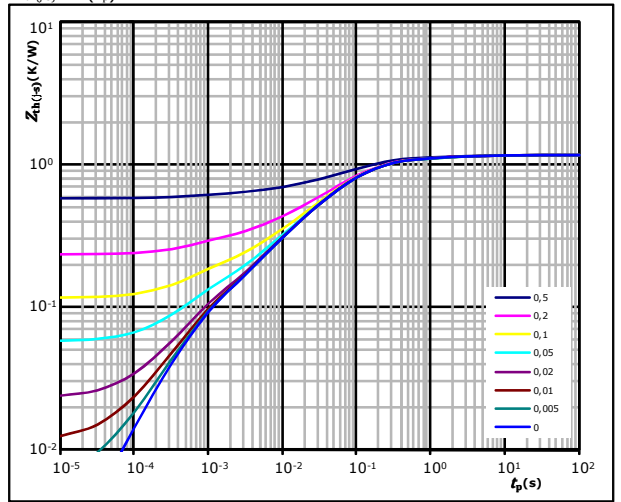


$t_p = 100 \mu s$ $T_j: 25 \text{ }^\circ C$
 $V_{CE} = 10 \text{ V}$ $T_j: 125 \text{ }^\circ C$ ———
 $T_j: 150 \text{ }^\circ C$ - - - -

figure 4. IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(j-s)} = f(t_p)$



$D = t_p / T$
 $R_{th(j-s)} = 1,16 \text{ K/W}$
 IGBT thermal model values

R (K/W)	τ (s)
5,33E-02	3,54E+00
1,07E-01	5,75E-01
5,05E-01	1,04E-01
2,68E-01	3,30E-02
1,51E-01	7,35E-03
7,80E-02	6,52E-04

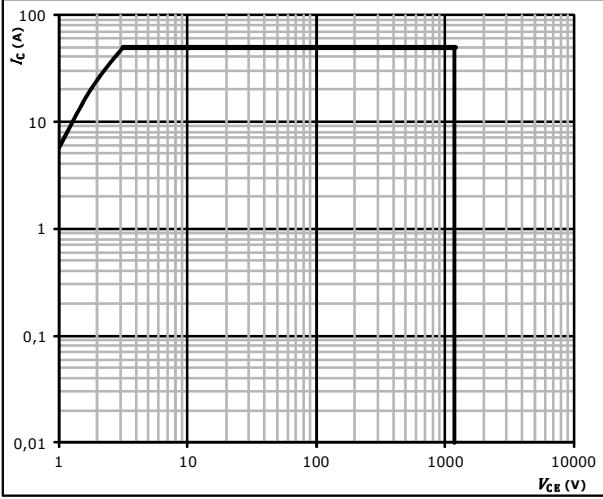


Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



- $D =$ single pulse
- $T_s =$ 80 °C
- $V_{GE} =$ ±15 V
- $T_j =$ T_{jmax}

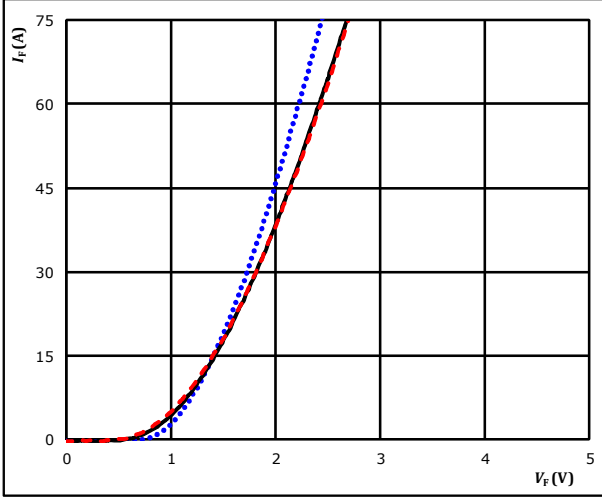


Inverter Diode Characteristics

figure 1. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

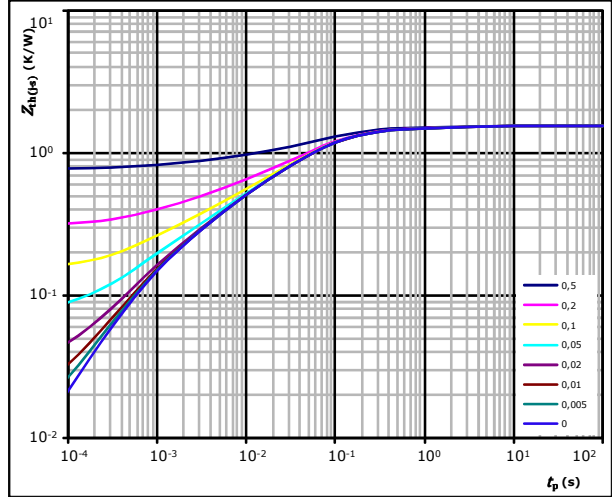


$t_p = 250 \mu s$
 T_j : 25 °C
 125 °C ———
 150 °C - - - -

figure 2. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(\theta-s)} = f(t_p)$$



$D = t_p / T$
 $R_{th(\theta-s)} = 1,54 \text{ K/W}$

FWD thermal model values

R (K/W)	τ (s)
4,69E-02	5,05E+00
1,06E-01	7,09E-01
5,57E-01	1,01E-01
4,68E-01	3,22E-02
2,35E-01	5,52E-03
8,77E-02	1,01E-03
4,01E-02	5,52E-04

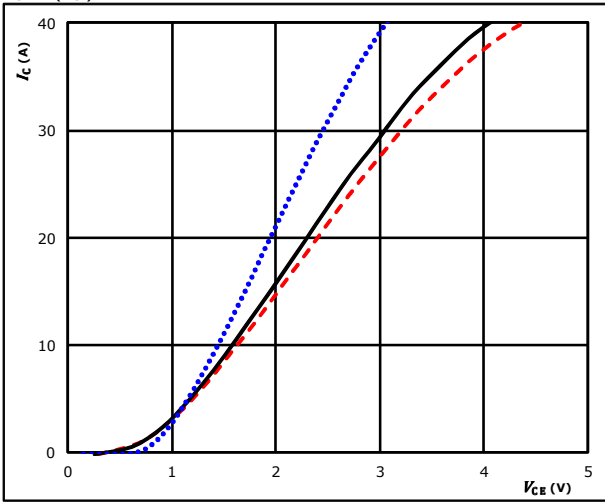


Brake Switch Characteristics

figure 1. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

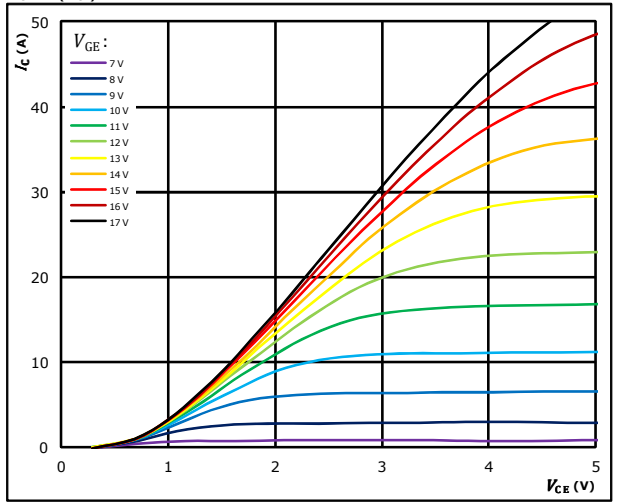


$t_p = 250 \mu s$ $T_j: 25 \text{ }^\circ C$
 $V_{GE} = 15 \text{ V}$ $T_j: 125 \text{ }^\circ C$ ———
 $T_j: 150 \text{ }^\circ C$ - - - -

figure 2. IGBT

Typical output characteristics

$I_C = f(V_{CE})$

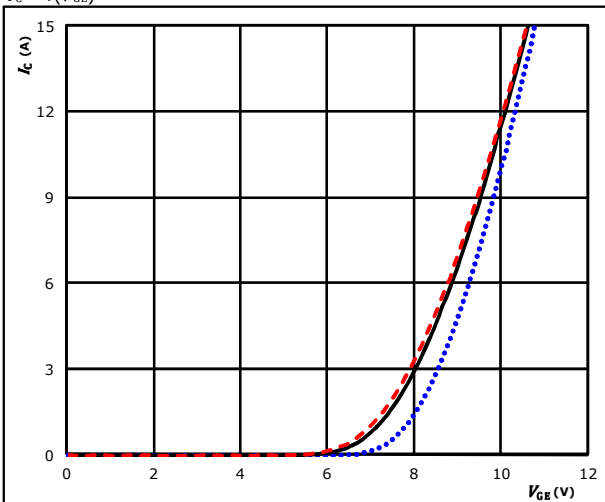


$t_p = 250 \mu s$ $T_j = 150 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$I_C = f(V_{GE})$

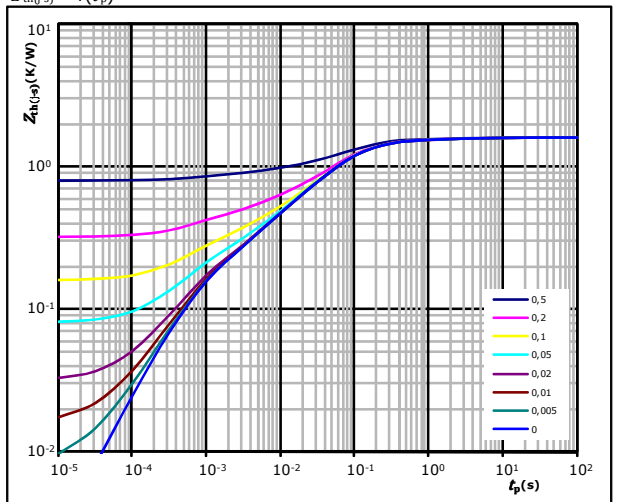


$t_p = 100 \mu s$ $T_j: 25 \text{ }^\circ C$
 $V_{CE} = 10 \text{ V}$ $T_j: 125 \text{ }^\circ C$ ———
 $T_j: 150 \text{ }^\circ C$ - - - -

figure 4. IGBT

Transient thermal impedance as function of pulse duration

$Z_{th(j-s)} = f(t_p)$



$D = t_p / T$
 $R_{th(j-s)} = 1,60 \text{ K/W}$
 IGBT thermal model values

$R \text{ (K/W)}$	$\tau \text{ (s)}$
4,90E-02	4,40E+00
1,40E-01	5,34E-01
8,04E-01	8,02E-02
2,98E-01	2,57E-02
1,69E-01	5,09E-03
1,35E-01	6,41E-04

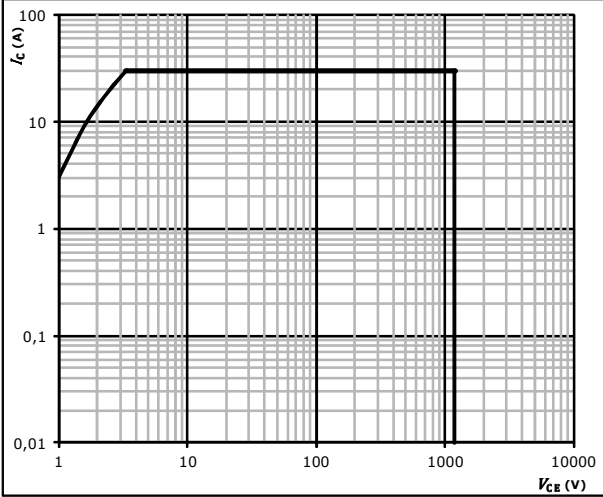


Brake Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



- $D =$ single pulse
- $T_s =$ 80 °C
- $V_{GE} =$ ±15 V
- $T_j =$ T_{jmax}

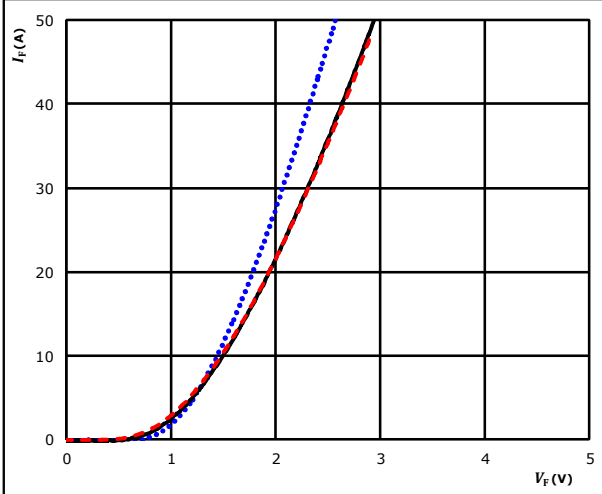


Brake Diode Characteristics

figure 1. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

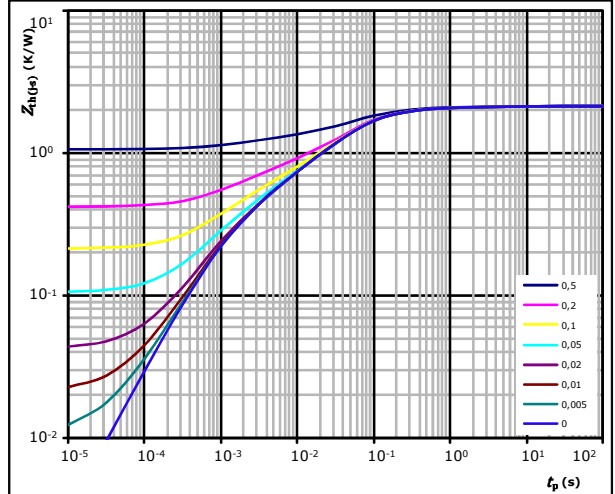


$t_p = 250 \mu s$
 T_j : 25 °C
 125 °C ———
 150 °C - - - -

figure 2. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$
 $R_{th(j-s)} = 2,11 \text{ K/W}$
 FWD thermal model values

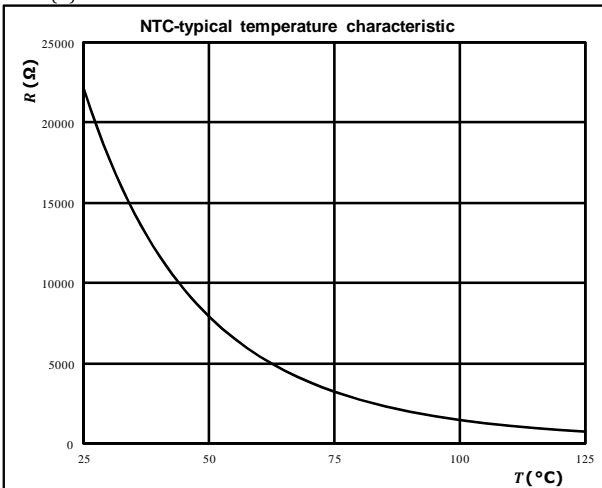
R (K/W)	τ (s)
8,99E-02	2,33E+00
4,04E-01	1,91E-01
1,05E+00	4,49E-02
3,39E-01	6,08E-03
2,29E-01	1,02E-03

Thermistor Characteristics

figure 1. Thermistor

Typical NTC characteristic
as a function of temperature

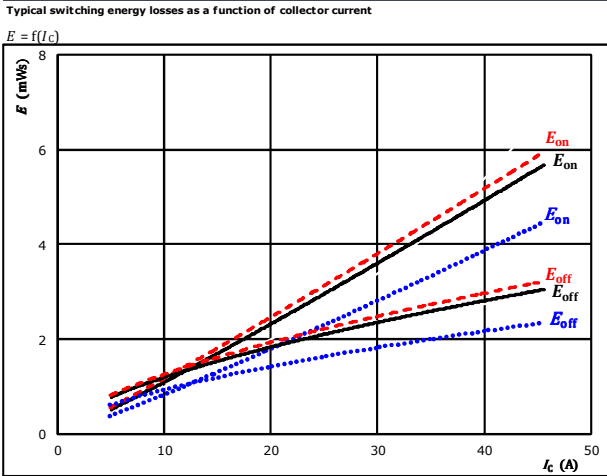
$$R = f(T)$$





Inverter Switching Characteristics

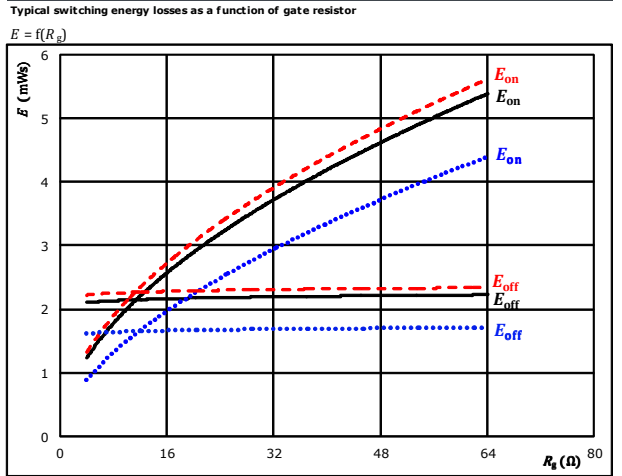
figure 1. IGBT
Typical switching energy losses as a function of collector current



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 16$ Ω
 $R_{goff} = 16$ Ω

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

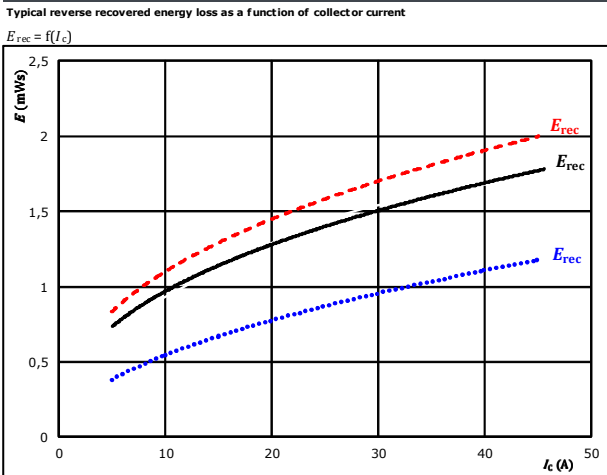
figure 2. IGBT
Typical switching energy losses as a function of gate resistor



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 25$ A

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

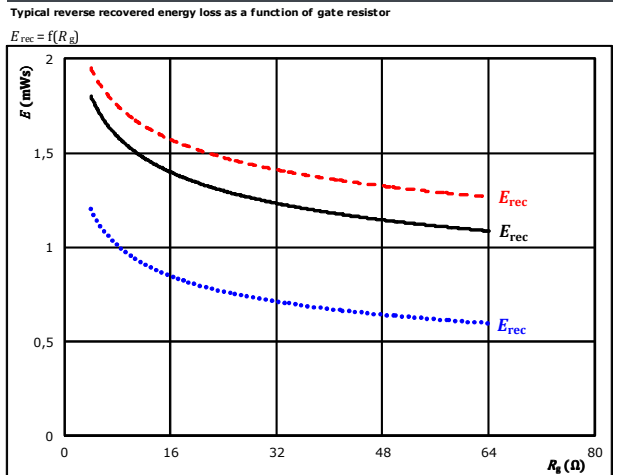
figure 3. FWD
Typical reverse recovered energy loss as a function of collector current



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 16$ Ω

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 4. FWD
Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 25$ A

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)



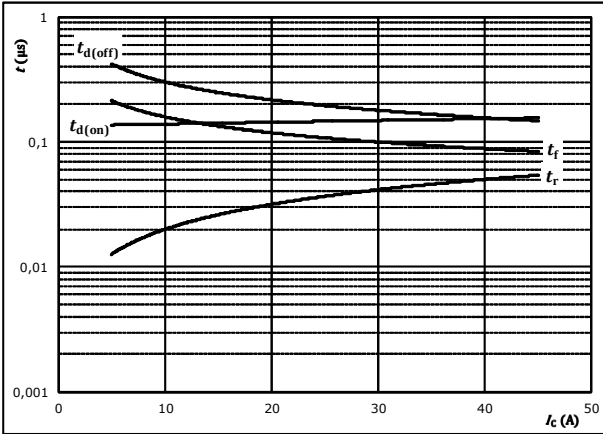
Vincotech

Inverter Switching Characteristics

figure 5. IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



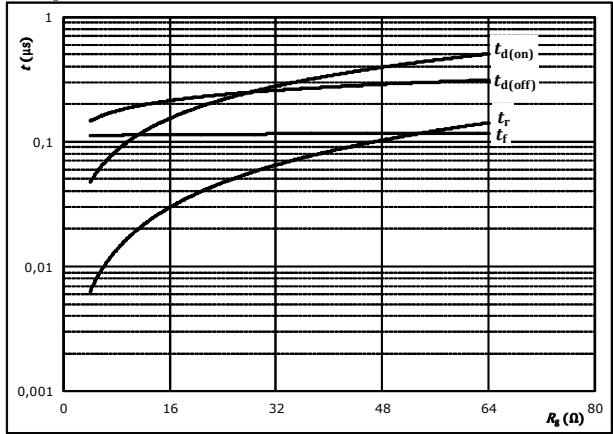
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{g(on)} =$	16	Ω
$R_{g(off)} =$	16	Ω

figure 6. IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



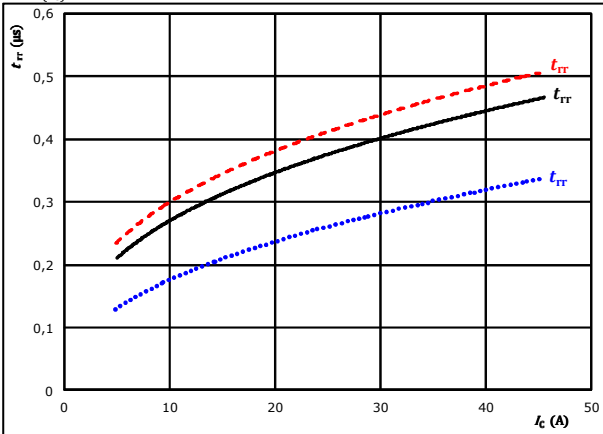
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	25	A

figure 7. FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$

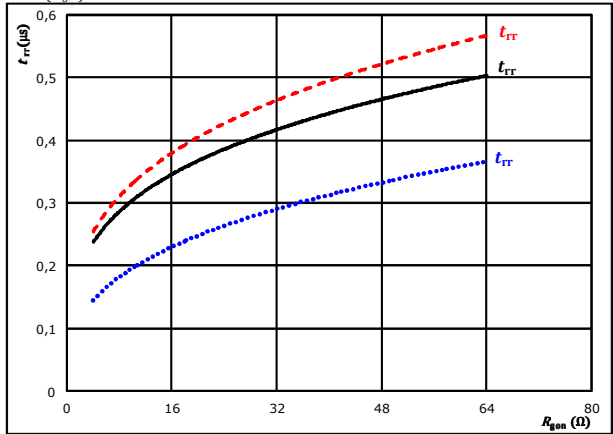


At	$V_{CE} =$	600	V	$T_j:$	25 °C
	$V_{GE} =$	±15	V		125 °C	————
	$R_{g(on)} =$	16	Ω		150 °C	- - - -

figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{g(on)})$$



At	$V_{CE} =$	600	V	$T_j:$	25 °C
	$V_{GE} =$	±15	V		125 °C	————
	$I_C =$	25	A		150 °C	- - - -

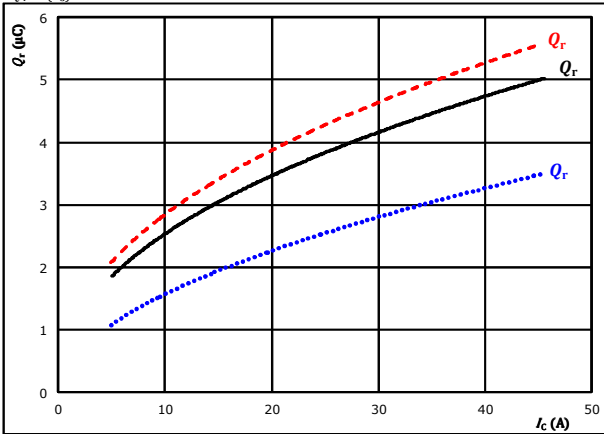


Inverter Switching Characteristics

figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

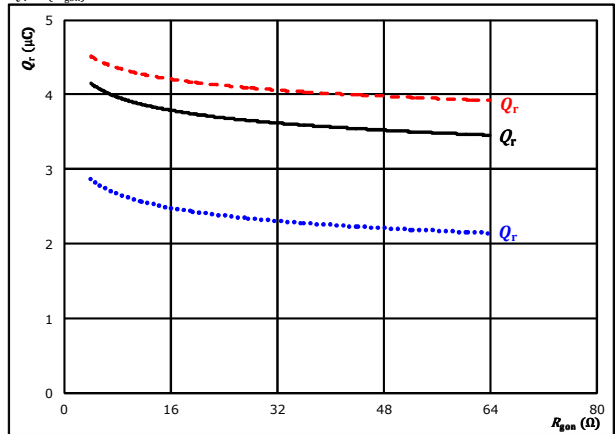


At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $R_{gdn} = 16$ Ω $T_j = 150$ °C (dashed red)

figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gdn})$$

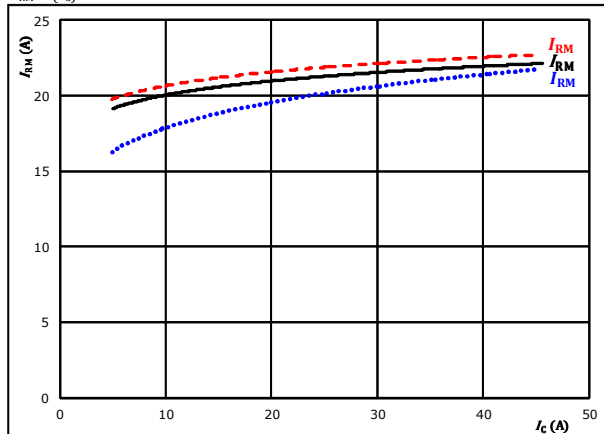


At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $I_c = 25$ A $T_j = 150$ °C (dashed red)

figure 11. FWD

Typical peak reverse recovery current current as a function of collector current

$$I_{RM} = f(I_c)$$

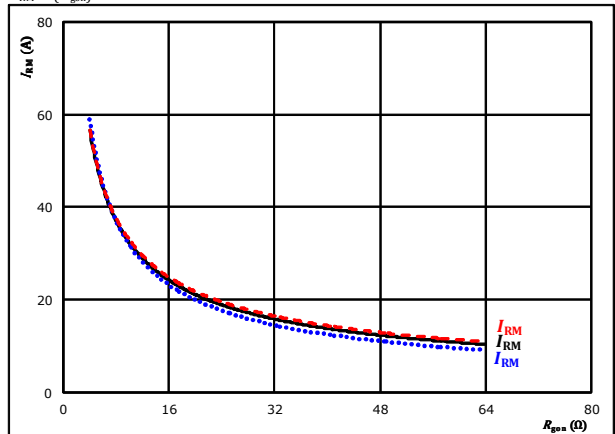


At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $R_{gdn} = 16$ Ω $T_j = 150$ °C (dashed red)

figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gdn})$$



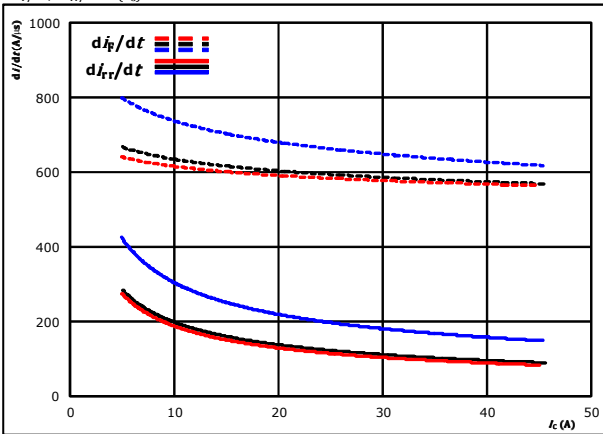
At $V_{CE} = 600$ V $T_j = 25$ °C (dotted blue)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (solid black)
 $I_c = 25$ A $T_j = 150$ °C (dashed red)



Inverter Switching Characteristics

figure 13. FWD

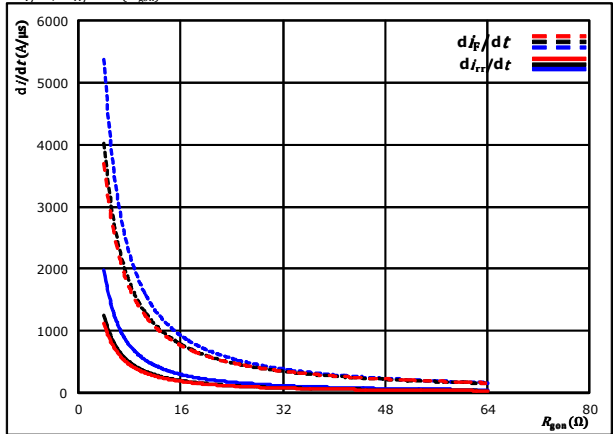
Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_f/dt, di_{rr}/dt = f(I_c)$



At $V_{CE} = 600$ V $T_j = 25$ °C
 $V_{GE} = \pm 15$ V $T_j = 125$ °C ———
 $R_{g0n} = 16$ Ω $T_j = 150$ °C - - - - -

figure 14. FWD

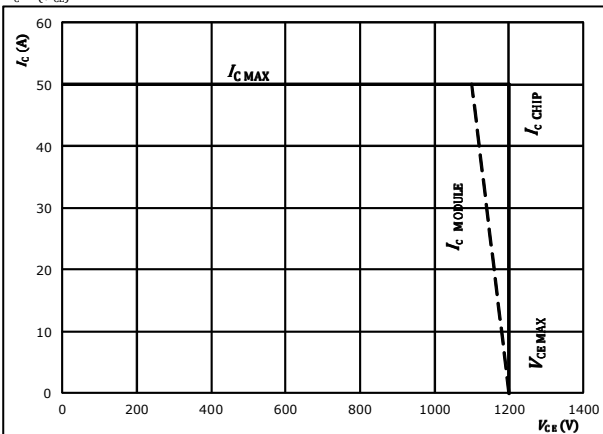
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor
 $di_f/dt, di_{rr}/dt = f(R_{g0n})$



At $V_{CE} = 600$ V $T_j = 25$ °C
 $V_{GE} = \pm 15$ V $T_j = 125$ °C ———
 $I_c = 25$ A $T_j = 150$ °C - - - - -

figure 15. IGBT

Reverse bias safe operating area
 $I_c = f(V_{CE})$



At $T_j = 175$ °C
 $R_{g0n} = 16$ Ω
 $R_{g0ff} = 16$ Ω



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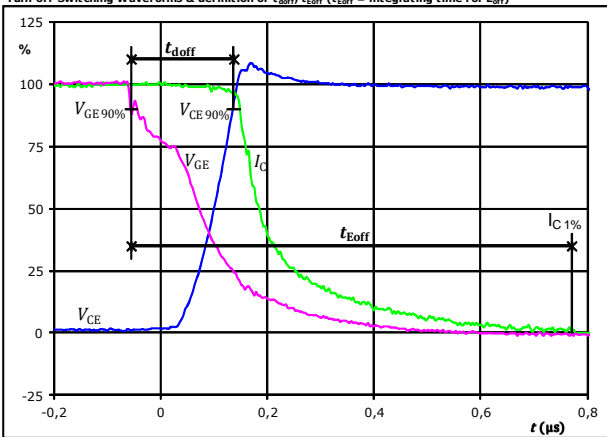
Inverter Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	16 Ω
R_{goff}	=	16 Ω

figure 1. IGBT

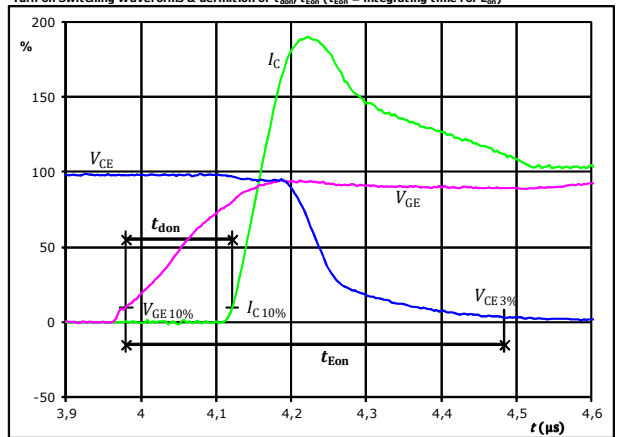
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{doff} =$	0,191	μs
$t_{Eoff} =$	0,826	μs

figure 2. IGBT

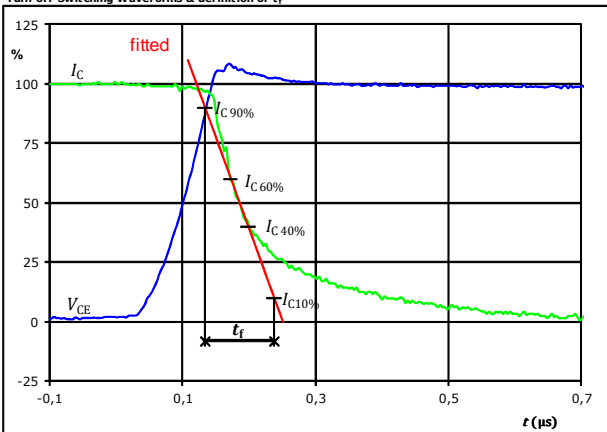
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{don} =$	0,149	μs
$t_{Eon} =$	0,504	μs

figure 3. IGBT

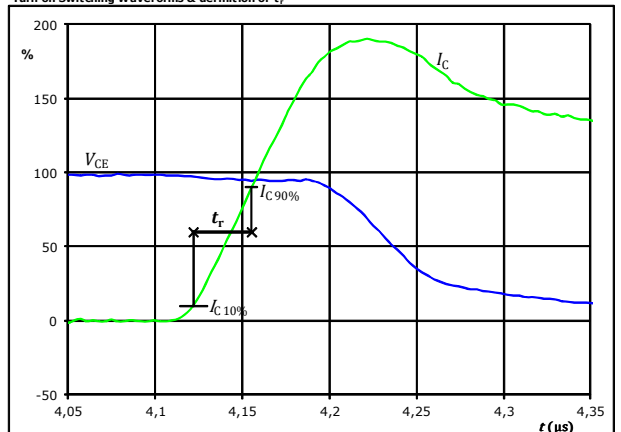
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_f =$	0,110	μs

figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



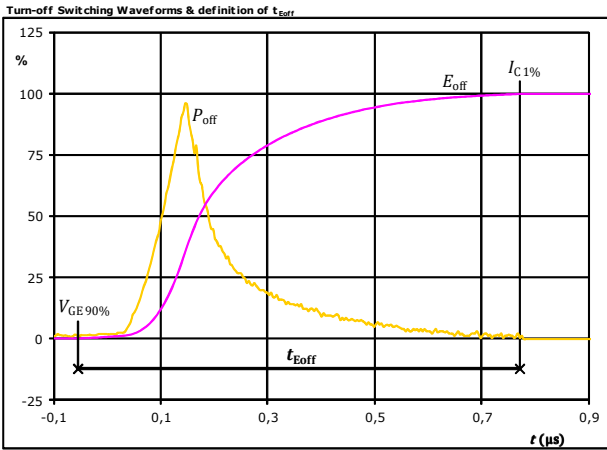
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_r =$	0,033	μs



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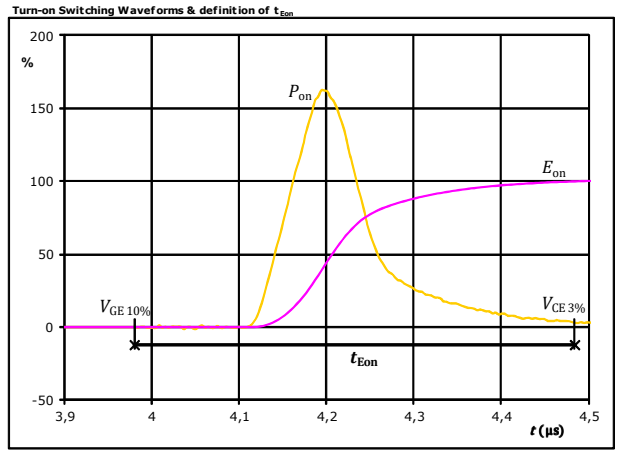
Inverter Switching Characteristics

figure 5. IGBT



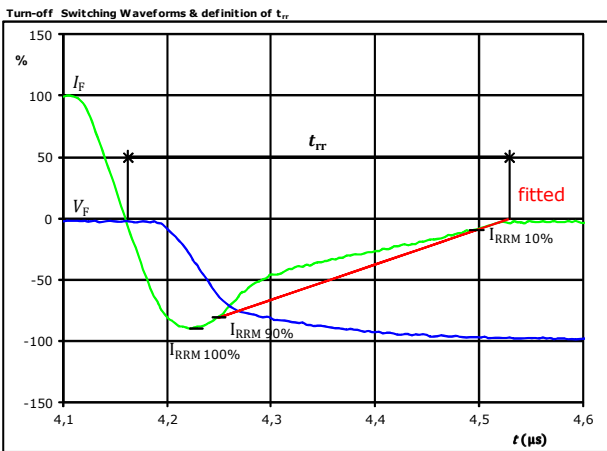
$P_{off}(100\%) =$	15,13	kW
$E_{off}(100\%) =$	2,18	mJ
$t_{Eoff} =$	0,83	µs

figure 6. IGBT



$P_{on}(100\%) =$	15,13	kW
$E_{on}(100\%) =$	2,66	mJ
$t_{Eon} =$	0,50	µs

figure 7. FWD



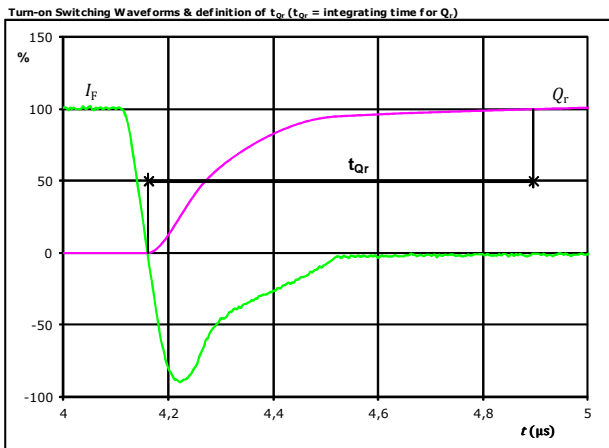
$V_F(100\%) =$	600	V
$I_F(100\%) =$	25	A
$I_{RRM}(100\%) =$	-23	A
$t_{rr} =$	0,367	µs



Vincotech

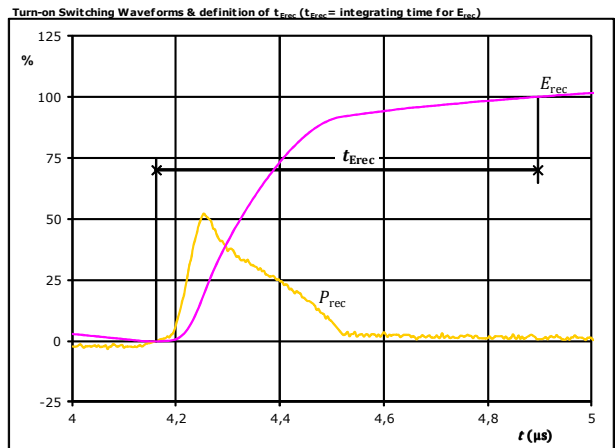
Inverter Switching Characteristics

figure 8. FWD



I_F (100%) =	25	A
Q_r (100%) =	3,88	μC
t_{Qr} =	0,73	μs

figure 9. FWD



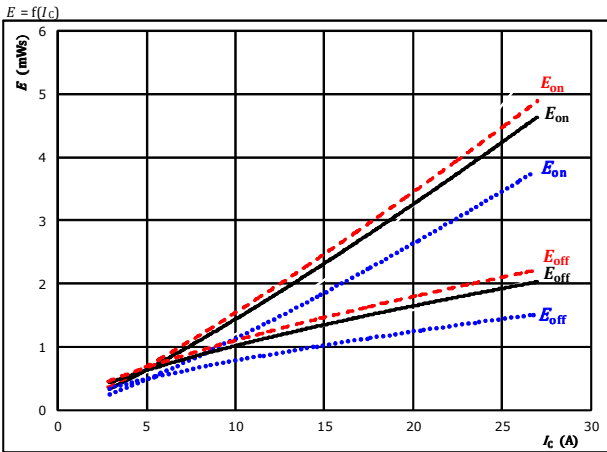
P_{rec} (100%) =	15,13	kW
E_{rec} (100%) =	1,45	mJ
t_{Erec} =	0,73	μs



Brake Switching Characteristics

figure 1. IGBT

Typical switching energy losses as a function of collector current

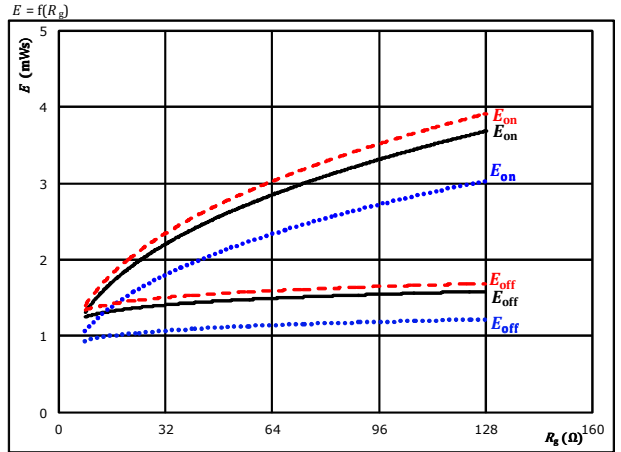


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = 15/0$ V
 $R_{g\text{on}} = 32$ Ω
 $R_{g\text{off}} = 32$ Ω

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 2. IGBT

Typical switching energy losses as a function of gate resistor

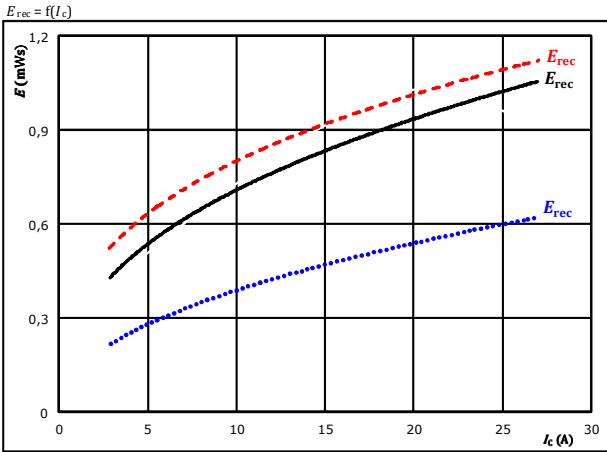


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = 15/0$ V
 $I_C = 15$ A

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 3. FWD

Typical reverse recovered energy loss as a function of collector current

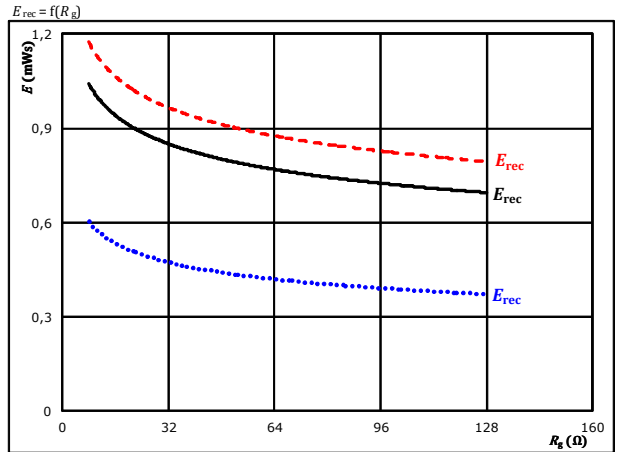


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = 15/0$ V
 $R_{g\text{on}} = 32$ Ω

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = 15/0$ V
 $I_C = 15$ A

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

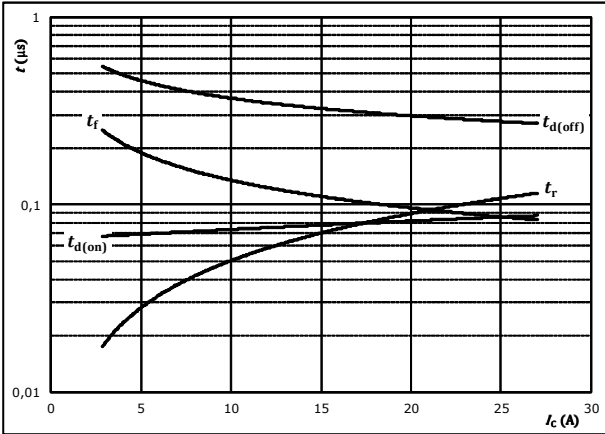


Brake Switching Characteristics

figure 5. IGBT

Typical switching times as a function of collector current

$t = f(I_C)$



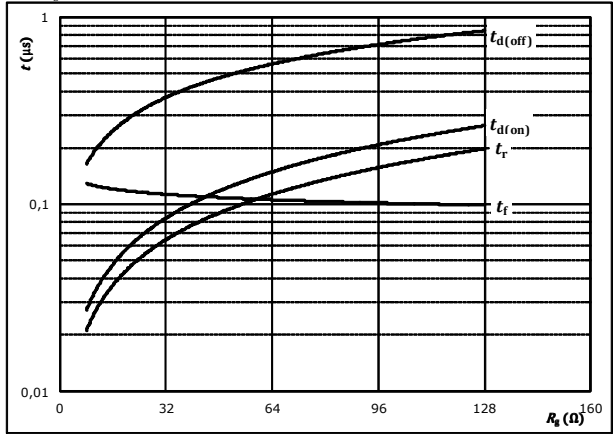
With an inductive load at

- $T_j = 150$ °C
- $V_{CE} = 600$ V
- $V_{GE} = 15/0$ V
- $R_{gon} = 32$ Ω
- $R_{goff} = 32$ Ω

figure 6. IGBT

Typical switching times as a function of gate resistor

$t = f(R_g)$



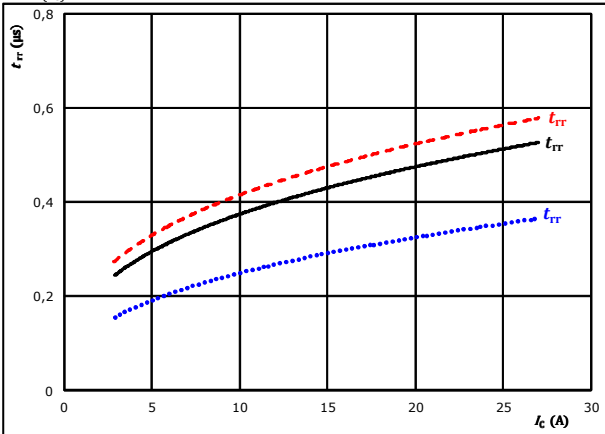
With an inductive load at

- $T_j = 150$ °C
- $V_{CE} = 600$ V
- $V_{GE} = 15/0$ V
- $I_C = 15$ A

figure 7. FWD

Typical reverse recovery time as a function of collector current

$t_{rr} = f(I_C)$

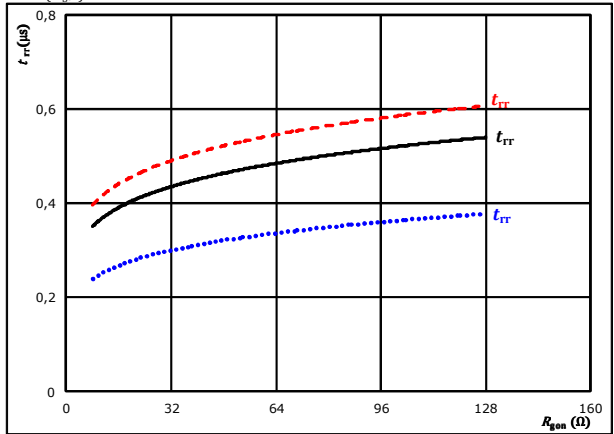


- At
- | | | |
|-------------------|----------------|-------|
| $V_{CE} = 600$ V | $T_j = 25$ °C | |
| $V_{GE} = 15/0$ V | $T_j = 125$ °C | ———— |
| $R_{gon} = 32$ Ω | $T_j = 150$ °C | ----- |

figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$t_{rr} = f(R_{gon})$



- At
- | | | |
|-------------------|----------------|-------|
| $V_{CE} = 600$ V | $T_j = 25$ °C | |
| $V_{GE} = 15/0$ V | $T_j = 125$ °C | ———— |
| $I_C = 15$ A | $T_j = 150$ °C | ----- |



Brake Switching Characteristics

figure 9. FWD
Typical recovered charge as a function of collector current

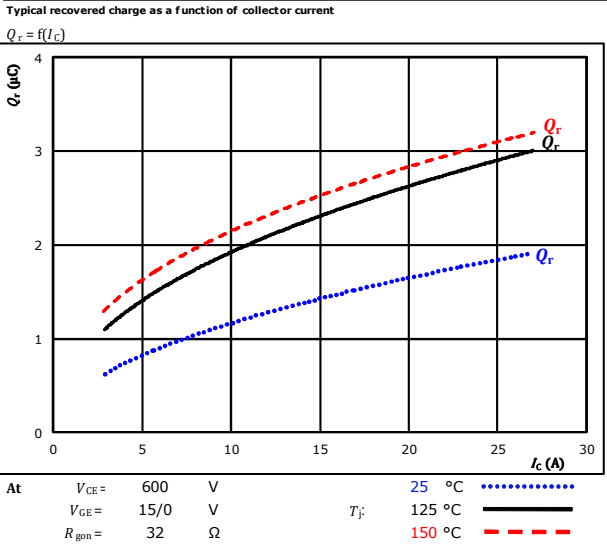


figure 10. FWD
Typical recovered charge as a function of IGBT turn on gate resistor

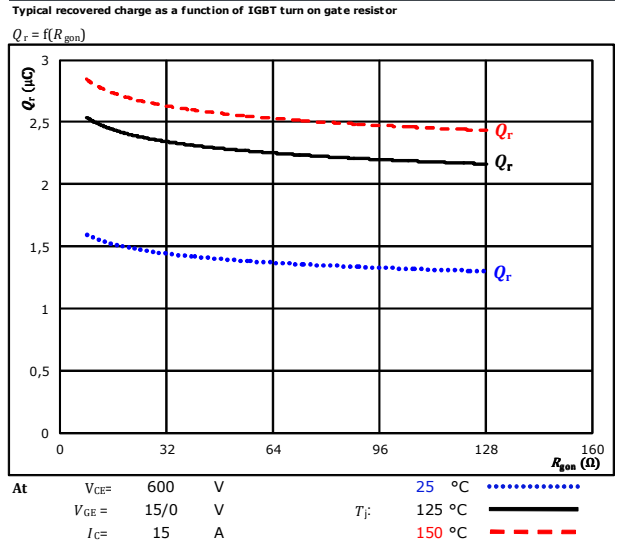


figure 11. FWD
Typical peak reverse recovery current current as a function of collector current

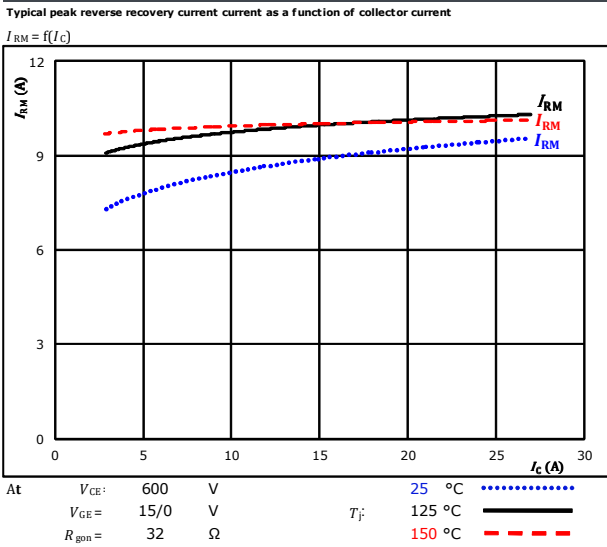
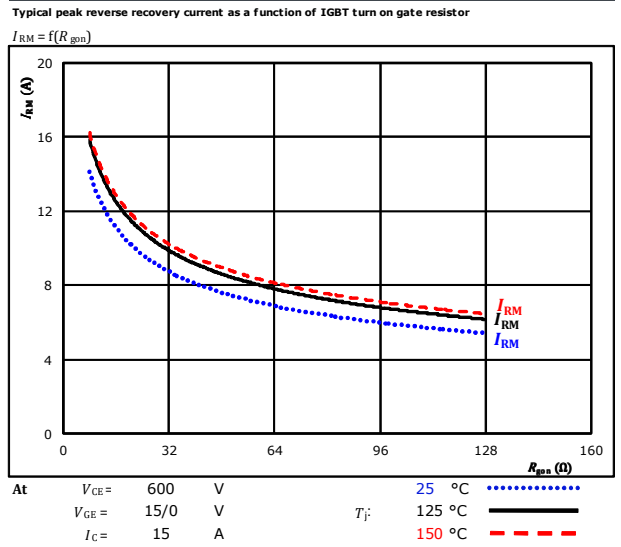


figure 12. FWD
Typical peak reverse recovery current as a function of IGBT turn on gate resistor

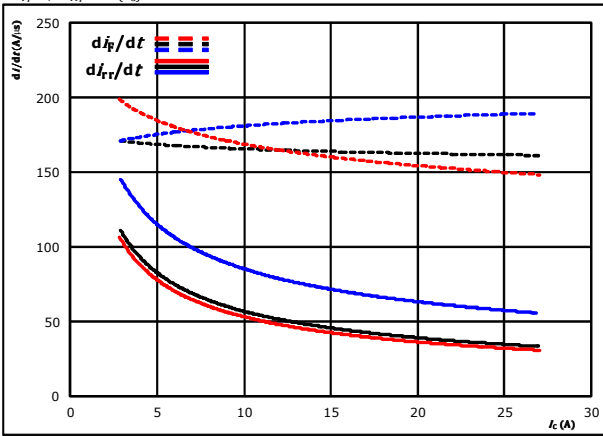




Brake Switching Characteristics

figure 13. FWD

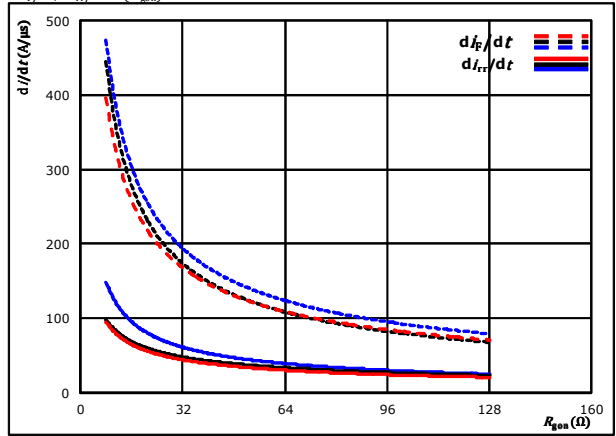
Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_f/dt, di_{rr}/dt = f(I_c)$



At $V_{CE} = 600$ V $T_j = 25$ °C (.....)
 $V_{GE} = 15/0$ V $T_j = 125$ °C (—)
 $R_{g(on)} = 32$ Ω $T_j = 150$ °C (---)

figure 14. FWD

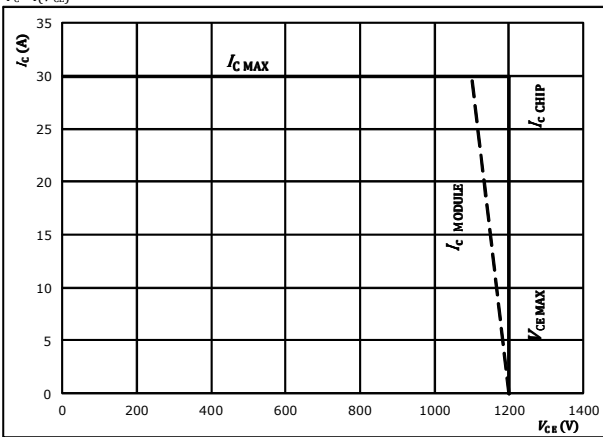
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor
 $di_f/dt, di_{rr}/dt = f(R_{g(on)})$



At $V_{CE} = 600$ V $T_j = 25$ °C (.....)
 $V_{GE} = 15/0$ V $T_j = 125$ °C (—)
 $I_c = 15$ A $T_j = 150$ °C (---)

figure 15. IGBT

Reverse bias safe operating area
 $I_c = f(V_{CE})$



At $T_j = 175$ °C
 $R_{g(on)} = 32$ Ω
 $R_{g(off)} = 32$ Ω



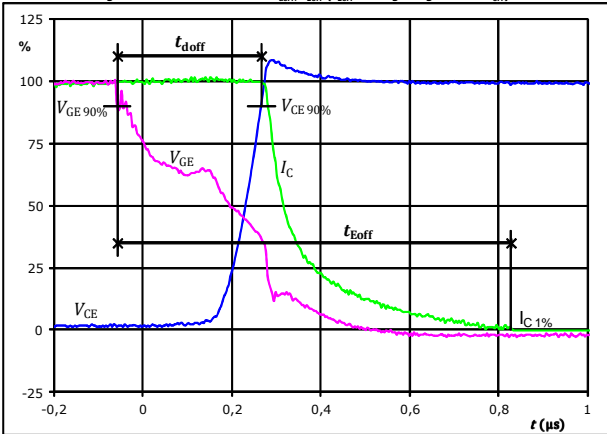
Brake Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	32 Ω
R_{goff}	=	32 Ω

figure 1. IGBT

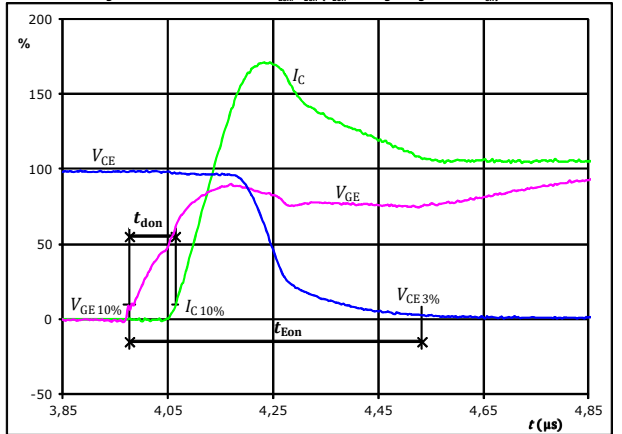
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_{doff} =$	0,324	μs
$t_{Eoff} =$	0,885	μs

figure 2. IGBT

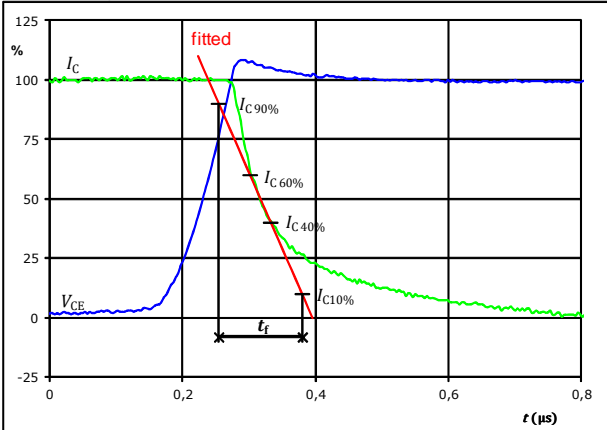
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_{don} =$	0,085	μs
$t_{Eon} =$	0,556	μs

figure 3. IGBT

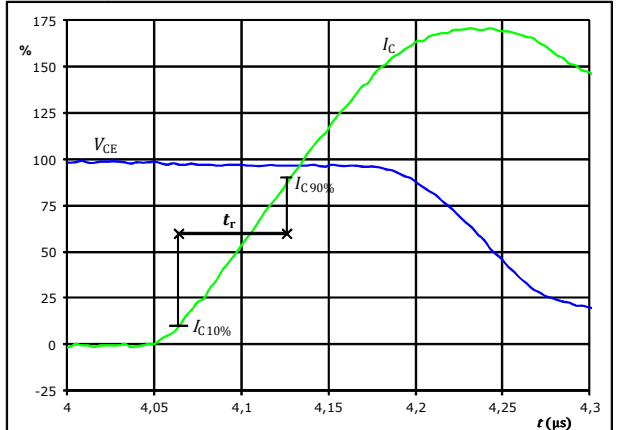
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_f =$	0,116	μs

figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



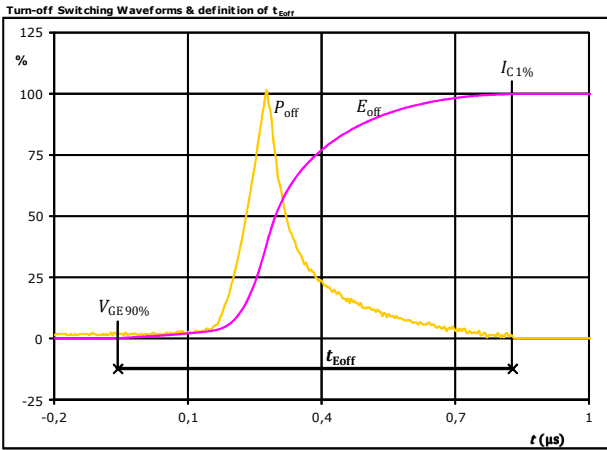
$V_C(100\%) =$	600	V
$I_C(100\%) =$	15	A
$t_r =$	0,062	μs



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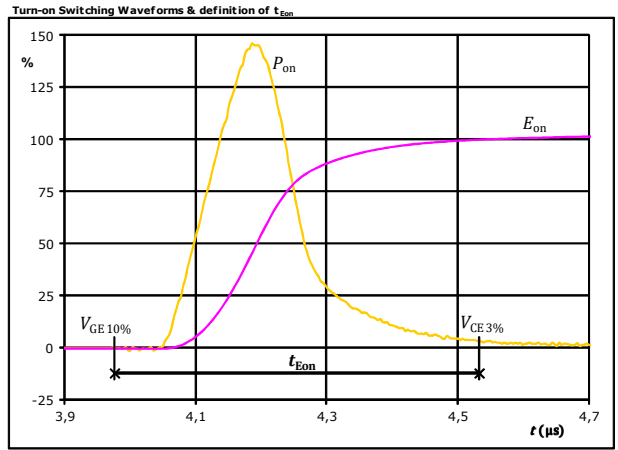
Brake Switching Characteristics

figure 5. IGBT



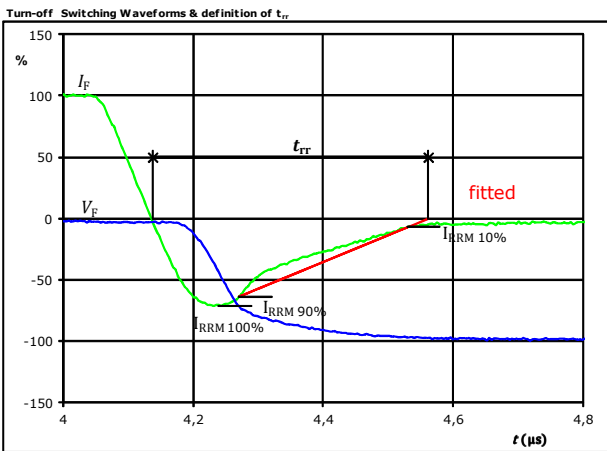
$P_{\text{off}}(100\%) =$	8,99	kW
$E_{\text{off}}(100\%) =$	1,34	mJ
$t_{\text{Eoff}} =$	0,89	µs

figure 6. IGBT



$P_{\text{on}}(100\%) =$	8,99	kW
$E_{\text{on}}(100\%) =$	2,05	mJ
$t_{\text{Eon}} =$	0,56	µs

figure 7. FWD



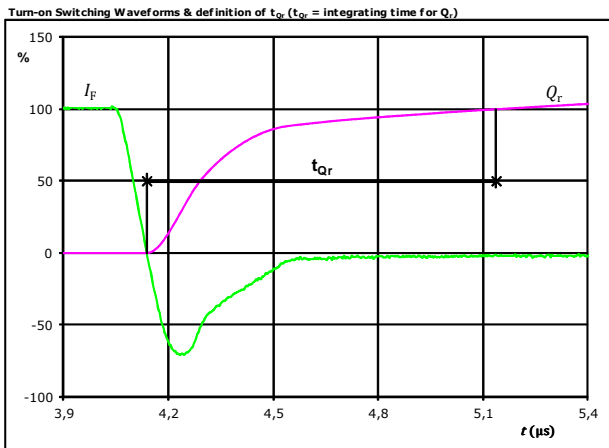
$V_F(100\%) =$	600	V
$I_F(100\%) =$	15	A
$I_{\text{RRM}}(100\%) =$	-11	A
$t_{\text{rr}} =$	0,420	µs



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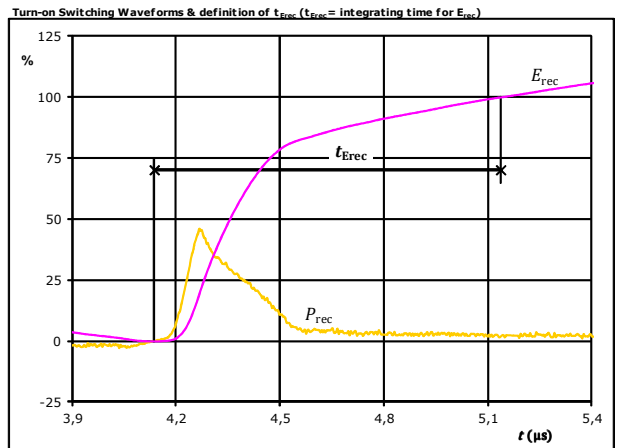
Brake Switching Characteristics

figure 8. FWD



I_F (100%) = 15 A
 Q_r (100%) = 2,44 μC
 t_{Qr} = 1,00 μs

figure 9. FWD



P_{rec} (100%) = 8,99 kW
 E_{rec} (100%) = 0,92 mJ
 t_{Erec} = 1,00 μs



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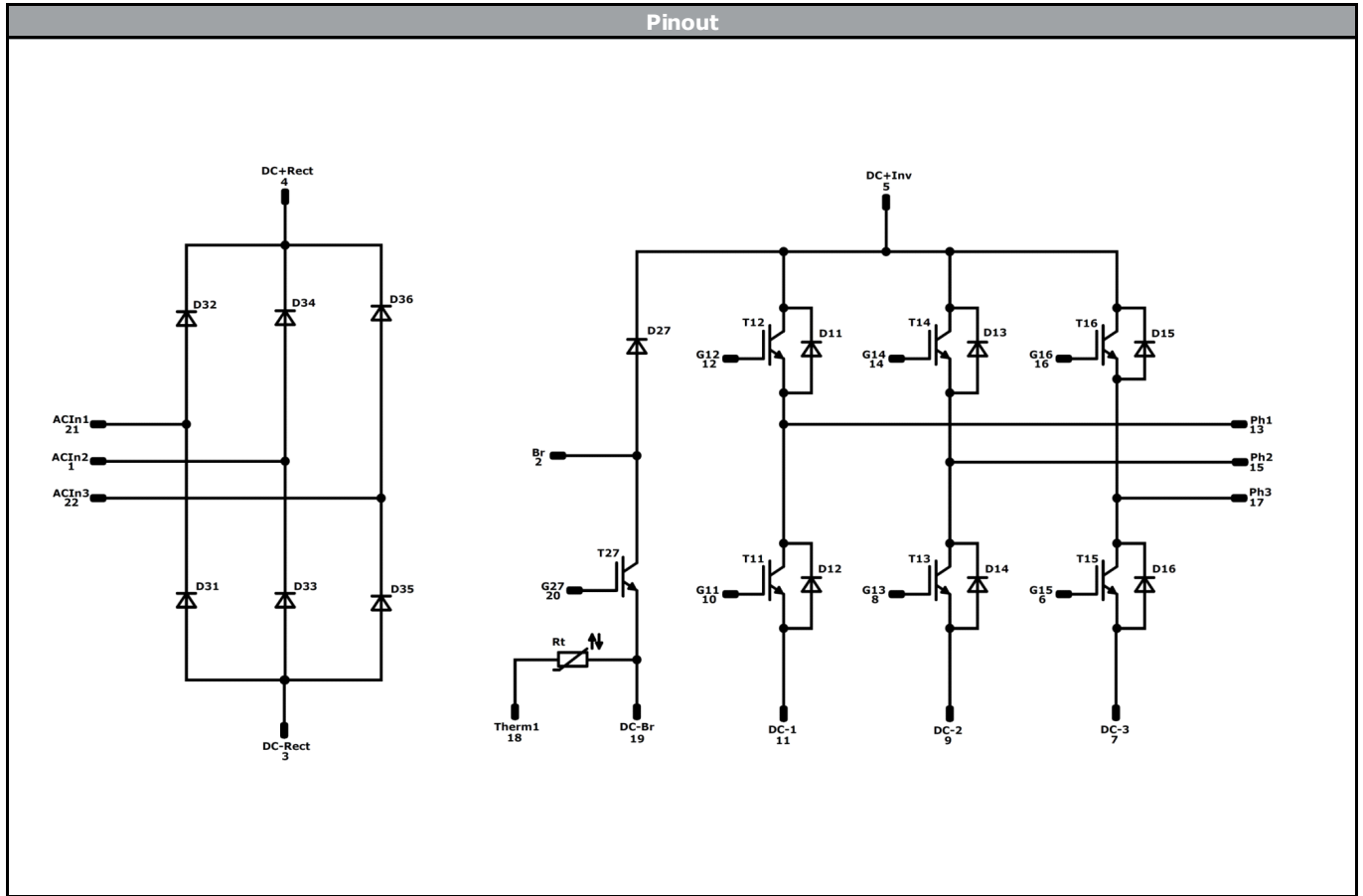
Ordering Code & Marking								
Version			Ordering Code					
without thermal paste with solder pins			10-R112PMA025M7-P630A70					
with thermal paste with solder pins			10-R112PMA025M7-P630A70-/3/					
NN-NNNNNNNNNNNN TTTTIV WWYY UL VIN LLLLL SSSS			Name		Date code	UL & VIN	Lot	Serial
Text			NN-NNNNNNNNNNNN-TTTTIV		WWYY	UL VIN	LLLLL	SSSS
Datamatrix		Type&Ver	Lot number	Serial	Date code			
		TTTTIV	LLLLL	SSSS	WWYY			

Pin table				Outline	
Pin	X	Y	Function		
1	53	0	ACIn2		
2	46	0	Br		
3	39,5	0	DC-Rect		
4	32,5	0	DC+Rect		
5	28,1	0	DC+Inv		
6	18	0	G15		
7	15	0	DC-3		
8	12	0	G13		
9	9	0	DC-2		
10	3	0	G11		
11	0	0	DC-1		
12	0	7	G12		
13	3	7	Ph1		
14	8,5	7	G14		
15	11,5	7	Ph2		
16	17	7	G16		
17	20	7	Ph3		
18	33	7	Therm1		
19	36	7	DC-Br		
20	39	7	G27		
21	46	7	ACIn1		
22	53	7	ACIn3		

Tolerance of pinpositions: ±0.5mm at the end of pins
Dimension of coordinate axis is only offset without tolerance



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Identification					
ID	Component	Voltage	Current	Function	Comment
D31, D32, D33, D34, D35, D36	Rectifier	1600 V	25 A	Rectifier	
T11, T12, T13, T14, T15, T16	IGBT	1200 V	25 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	25 A	Inverter Diode	
T27	IGBT	1200 V	15 A	Brake Switch	
D27	FWD	1200 V	15 A	Brake Diode	
Rt	NTC			Thermistor	




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Packaging instruction			
Standard packaging quantity (SPQ) 80	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for <i>flow</i> 90 1 packages see vincotech.com website.

Package data
Package data for <i>flow</i> 90 1 packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
10-R112PMA025M7-P630A70-D2-14	18 Feb. 2019	Added thermal paste option to ordering code	30

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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