AUTOMOTIVE

RoHS

COMPLIANT

HALOGEN FREE

GREEN

(5-2008)



Vishay Semiconductors

Standard Mini SMD LED



DESCRIPTION

The MiniLED series has been designed in a small white SMT package. The feature of the device is the very small package 2.3 mm x 1.3 mm x 1.4 mm. The MiniLED is an obvious solution for small-scale, high-power products that are expected to work reliably in an arduous environment. This is often the case in automotive and industrial application of course.

PRODUCT GROUP AND PACKAGE DATA

Product group: LED
Package: SMD MiniLED
Product series: standard
Angle of half intensity: ± 60°

FEATURES

- SMD LEDs with exceptional brightness
- · Luminous intensity categorized
- Compatible with automatic placement equipment
- EIA and ICE standard package
- IR reflow soldering
- Available in 8 mm tape
- · Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Luminous intensity ratio in one packaging unit $I_{Vmax}/I_{Vmin.} \le 1.6$
- Preconditioning according to JEDEC® level 2a
- AEC-Q101 qualified
- Material categorization: for definitions of compliance please see <u>www.vishay.com/doc?99912</u>

APPLICATIONS

- · Automotive: backlighting in dashboards and switches
- Telecommunication: indicator and backlighting in telephone and fax
- Indicator and backlight for audio and video equipment
- Indicator and backlight in office equipment
- · Flat backlight for LCDs, switches, and symbols
- · General use

PARTS TABLE														
PART	COLOR	LUMIN	OUS INT (mcd)	ENSITY	at I _F	WA	/ELEN (nm)	GTH	at I _F	FORW	ARD VO (V)	LTAGE	at I _F	TECHNOLOGY
		MIN.	TYP.	MAX.	(IIIA)	MIN.	TYP.	MAX.	(IIIA)	MIN.	TYP.	MAX.	(IIIA)	
VLMG21K1L2-GS08	Green	7.1	12	18	10	562	572	575	10	-	2.1	2.8	10	GaP on GaP
VLMG21J2L1-GS08	Green	5.6	11.5	14	10	562	572	575	10	-	2.1	2.8	10	GaP on GaP
VLMG21J2M1-GS08	Green	5.6	12	22.4	10	562	572	575	10	-	2.1	2.8	10	GaP on GaP

ABSOLUTE MAXIMUM RAT VLMG21	INGS (T _{amb} = 25 °C, unless otherwi	ise specified)		
PARAMETER	TEST CONDITION	SYMBOL	VALUE	UNIT
Reverse voltage (1)		V_R	6	V
DC forward current	T _{amb} ≤ 60 °C	I _F	30	mA
Surge forward current	t _p ≤ 10 μs	I _{FSM}	0.5	Α
Power dissipation		P _V	95	mW
Junction temperature		Tj	+100	°C
Operating temperature range		T _{amb}	-40 to +100	°C
Storage temperature range		T _{stg}	-40 to +100	°C
Thermal resistance junction/ambient	Mounted on PC board (pad size > 5 mm ²)	R_{thJA}	480	K/W

Note

 $^{\mbox{\scriptsize (1)}}$ Driving the LED in reverse direction is suitable for a short term application

OPTICAL AND ELECTOR VLMG21, GREEN	TRICAL CHARACTE	RISTICS (T _{amb}	_o = 25 °C, u	nless oth	erwise spe	ecified)	
PARAMETER	TEST CONDITION	PART	SYMBOL	MIN.	TYP.	MAX.	UNIT
	I _F = 10 mA	VLMG21J2L1	I _V	5.6	11.5	14	mcd
Luminous intensity (1)	I _F = 10 mA	VLMG21J2M1	I _V	5.6	12	22.4	mcd
	I _F = 10 mA	VLMG21K1L2	I _V	7.1	12	18	mcd
Dominant wavelength	I _F = 10 mA		λ_d	562	572	575	nm
Peak wavelength	I _F = 10 mA		λ_{p}	-	565	-	nm
Angle of half intensity	I _F = 10 mA		φ	-	± 60	-	0
Forward voltage	I _F = 10 mA		V _F	-	2.1	2.8	V
Reverse voltage	I _R = 10 μA		V_{R}	6	15	-	V
Junction capacitance	V _R = 0 V, f = 1 MHz		Cj	-	15	-	pF

Note

⁽¹⁾ In one packing unit l_{Vmax.}/l_{Vmin.} ≤ 1.6

LUMINOUS	INTENSITY	CLASSIFIC	ATION
GROUP	LIGH	IT INTENSITY (I	mcd)
STANDARD	OPTIONAL	MIN.	MAX.
J	2	5.6	7.1
К	1	7.1	9.0
K	2	9.0	11.2
1	1	11.2	14.0
L	2	14.0	18.0
М	1	18.0	22.4

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Note

 Luminous intensity is tested at a current pulse duration of 25 ms and an accuracy of ± 11 %.

The above type numbers represent the order groups which include only a few brightness groups. Only one group will be shipped on each reel (there will be no mixing of two groups on each reel).

In order to ensure availability, single brightness groups will not be orderable.

In a similar manner for colors where wavelength groups are measured and binned, single wavelength groups will be shipped on any one reel.

In order to ensure availability, single wavelength groups will not be orderable

COLOR CLASS	COLOR CLASSIFICATION					
	GR	EEN				
GROUP	DOM. WAVE	LENGTH (nm)				
	MIN.	MAX.				
3	562	565				
4	564	567				
5	566	569				
6	568	571				
7	570	573				
8	572	575				

Note

 Wavelengths are tested at a current pulse duration of 25 ms and an accuracy of ± 1 nm

CROSSING TABLE	
VISHAY	OSRAM
VLMG21J2L1	LGM670J2L1
VLMG21J2M1	LGM670J2M1
VLMG21K1L2	LGM670K1L2

TYPICAL CHARACTERISTICS (T_{amb} = 25 °C, unless otherwise specified)

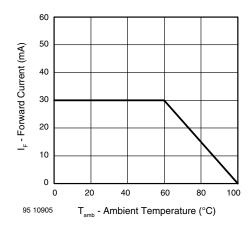


Fig. 1 - Forward Current vs. Ambient Temperature

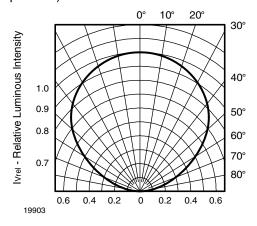


Fig. 2 - Relative Luminous Intensity vs. Angular Displacement



0.1

95 9986

SOLDERING PROFILE

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Fig. 3 - Forward Current vs. Forward Voltage

V_F - Forward Voltage (V)

3

4

5

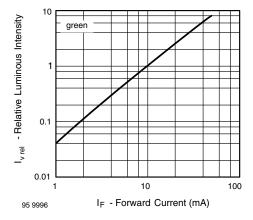


Fig. 4 - Relative Luminous Intensity vs. Forward Current

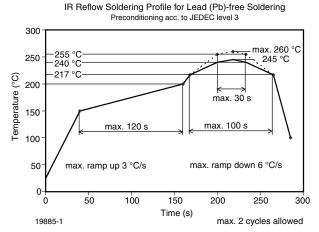


Fig. 7 - Vishay Lead (Pb)-free Reflow Soldering Profile (according to J-STD-020)

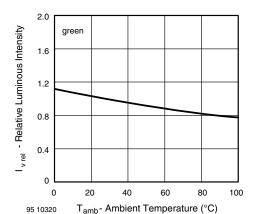


Fig. 5 - Relative. Luminous Intensity vs. Ambient Temperature

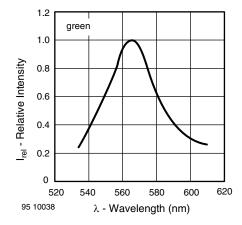
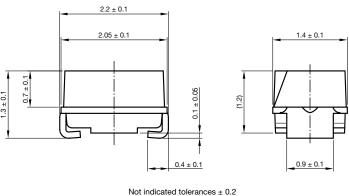
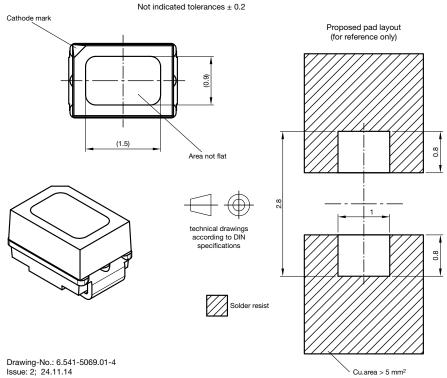


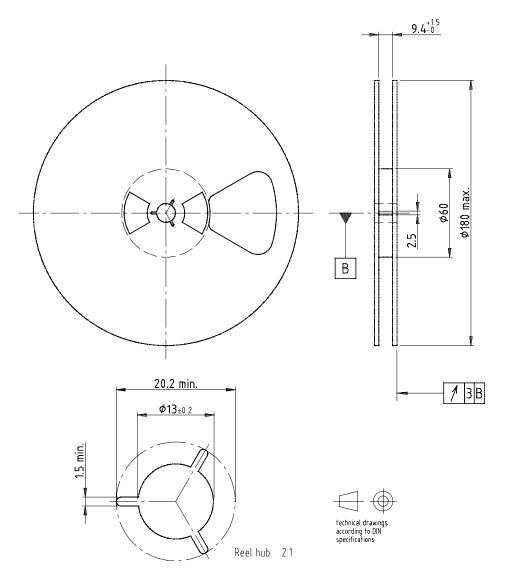
Fig. 6 - Relative Intensity vs. Wavelength

PACKAGE DIMENSIONS in millimeters





REEL DIMENSIONS in millimeters

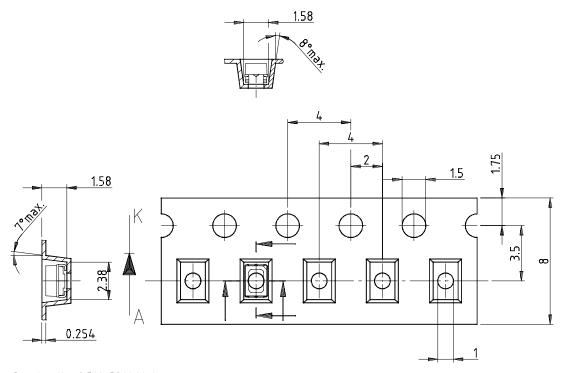


Drawing-No.: 9.800-5051.V5-4

Issue: 1; 25.07.02

16938

TAPE DIMENSIONS in millimeters

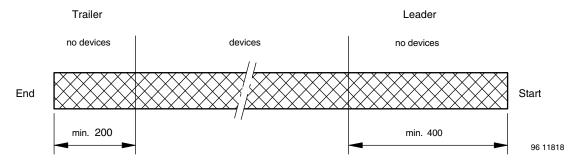


Drawing-No.: 9.700-5266.01-4

Issue: 1; 05.06.02

16939

LEADER AND TRAILER DIMENSIONS in millimeters

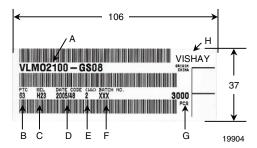


Note

• GS08 = 3000 pcs



BAR CODE PRODUCT LABEL



- A. Type of component
- B. Manufacturing plant
- C. Date code year / week
- D. Day code (e.g. 2: Tuesday)
- E. Batch no.
- F. Total quantity
- G. Company code

COVER TAPE PEEL STRENGTH

According to DIN EN 60286-3 0.1 N to 1.3 N 300 mm/min \pm 10 mm/min 165° to 180° peel angle

LABEL

Standard bar code labels for finished goods

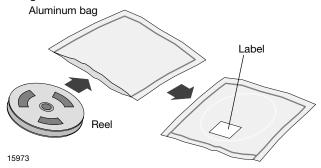
The standard bar code labels are product labels and used for identification of goods. The finished goods are packed in final packing area. The standard packing units are labeled with standard bar code labels before transported as finished goods to warehouses. The labels are on each packing unit and contain Vishay Semiconductor GmbH specific data.

PLAIN WRITTING	ABBREVIATION	LENGTH
Item-description	-	18
Item-number	INO	8
Selection-code	SEL	3
LOT-/serial-number	BATCH	10
Data-code	COD	3 (YWW)
Plant-code	PTC	2
Quantity	QTY	8
Accepted by	ACC	-
Packed by	PCK	-
Mixed code indicator	MIXED CODE	-
Origin	XXXXXXX+	Company logo
LONG BAR CODE TOP	TYPE	LENGTH
Item-number	N	8
Plant-code	N	2
Sequence-number	X	3
Quantity	N	8
Total length	-	21
SHORT BAR CODE BOTTOM	TYPE	LENGTH
Selection-code	Х	3
Data-code	N	3
Batch-number	X	10
Filter	-	1
Total length	-	17



DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

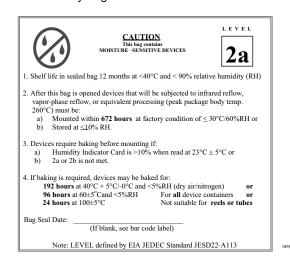
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABEL

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



Vishay

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